Jaguar VI Series
User Manual

http://www.GCCworld.com

232004400G (01)

NOTICE

GCC reserves the right to modify the information contained in this user manual at any time without prior notice; un-authorized modification, copying distribution or display is prohibited. All comments, queries or suggestions concerning this manual please consult with your local dealer.

Important Information

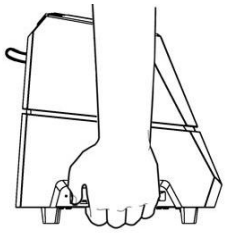
Thank you for purchasing the GCC ***Jaguar VI Cutting Plotter.***

Before you use the cutting plotter, please make sure that you have read the safety precautions and instructions below.

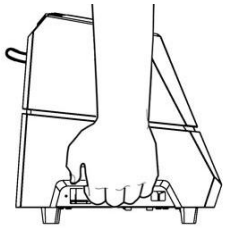
Caution

SAFETY PRECAUTIONS!

- For professional use only.
- For safety concern, please always hold the cutter firmly from the bottom while moving it. Do not move the cutter by clasping the depression area on both sides.



O (Correct)
Hold from the bottom



X (Incorrect)
Hold the depression area

- Install in a level and stable location. Failure to do so may result in falling of the machine, leading to injury.
- Do not shake or drop the blade holder, a blade tip can fly out.
- Beware of moving carriage: The cutting carriage is dangerous because it moves at high speed. Do not put your hands near it.
- Exercise caution to avoid becoming caught: Prevent clothing, hands, hair, neckties, etc. from inadvertently getting close to the rotating parts during operation.

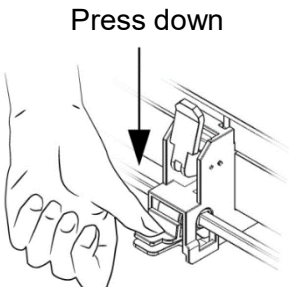
- Always connect the power cable to a grounded outlet.
- Always use the accessory power cable which is provided. Do not wire the power cable so that it becomes bent or caught between objects.
- Do not connect the power cable to branching outlet to which other machines are also connected, or use an extension cable. There is danger of overheating and of mis-operation of the machine.

- Keep the tools away from children where they can reach.
- Always put the pinch rollers within the white marks.

Warning

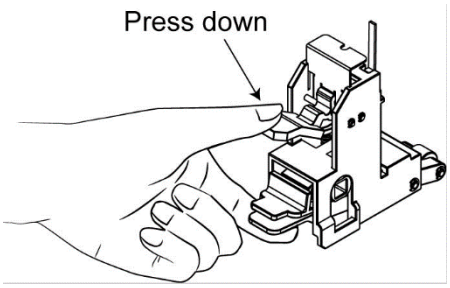
Never press the top release grip and pull the bottom release grip at the same time as the pictures shown below:

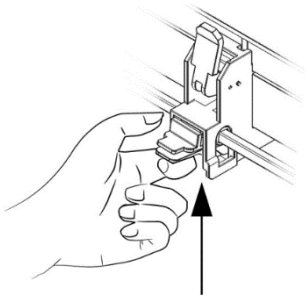
O (CORRECT)



DISABLE

X (INCORRECT)





ENABLE

Note:
In case the grips clipped together due to your wrong operation, please use a pair of tweezers to pull out the stop bar when pressing down the top release grip. Keep the stop bar outside then release the grips as the right figure.

Table of Contents

Chapter 1 General Information

1.1 Introduction

Jaguar VI series cutting plotters have been designed to produce computer-generated images or perform contour cutting on sheets or rolls of vinyl media.

This manual covers the following models of Jaguar VI series cutting plotters:

J6-61WF/J6-61	for media width: 50mm(1.97”) ~ 770mm(30.3”)
J6-101WF/J6-101	for media width: 50mm(1.97”) ~ 1270mm(50”)
J6-137WF/J6-137	for media width: 50mm(1.97”) ~ 1594mm(62.7”)
J6-163WF/J6-163	for media width: 50mm(1.97”) ~ 1782mm(70.2”)
J6-183WF/J6-183	for media width: 300mm(11.8”) ~ 1900mm(74.8”)

1.2 Package Items

The package of the Jaguar VI model contents the items listed below, please check carefully.
If you find any item missing, please consult your local dealer for further assistance.

Standard Item	Quantity
1. Cutting Plotter	**1**
2. Stand Set (Included for J6-101/137/163/183; optional for J6-61) ● 2 piece of T-shape stand ● 1 piece of stand beam ● 20 pieces of M6 screws ● 1 piece of M5 L-shape hexagon screw driver ● 1 piece of Installation Guide for Stand Set	**1**

3. Flexible Media Support System Package

Items	J6 series-101/137/ 163/183	J6 series-61
1 set of Roll Media Flange (2 pieces)	V	V
1 set of Roll Holder (2 pieces)	V	V
1 set of Roll Holder Guide Bushes (4 pieces)	V	V
1 set of Roll Holder Support (2 pieces)	V	V
1 piece of M6 L-shape hexagon screw driver	V	V
1 piece of Installation Guide for Roll Holder		V
1 piece of M5 L-shape hexagon screw driver		V
1 set of Desktop Support Brackets (2 pieces)		V
4 pieces of Plastic Foot		V
4 pieces of M4 screws		V
12 pieces of M6 screws		V
1 piece of M4 L-shape hexagon screw driver		V
1 set of roll base (2 pieces)		

1

4. Accessories

Items	J6 series-101/137/ 163/183	J6 series-61
1 piece of AC power Cord	V	V
1 piece of data cable (USB cable: 3m)	V	V
1 piece of Ethernet cable	V	V
1 set of Blade Holder Assembly (Installed in tool carriage of the cutting plotter)	V	V
1 piece of Blade (Installed in Blade Holder)	V	V
1 piece of Safe Blade	V	V
1 piece of Cutting Pad for Vinyl cutting	V	V
1 piece of Tweezers	V	V
1 piece of Promise Card	V	V
1 set of Cut-off Blades (5 pieces)	V	

1

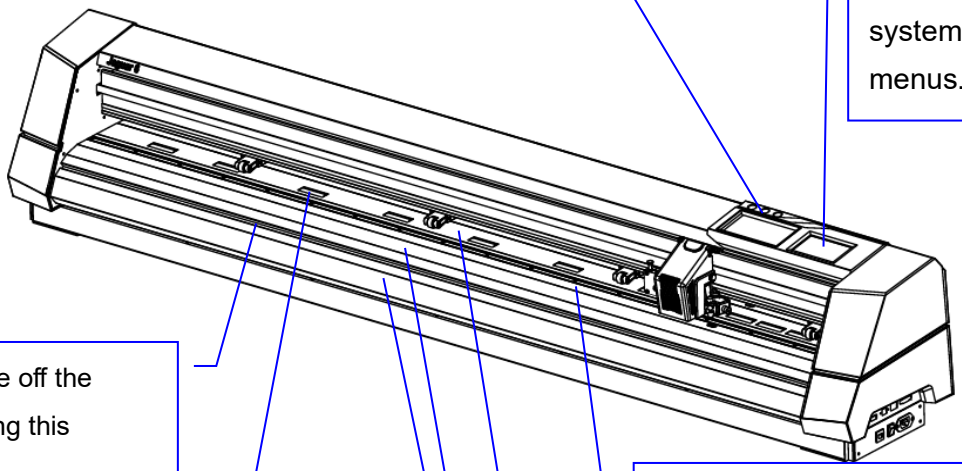
1.3 Product Features

The following are the main features of the Jaguar VI series cutting plotters:

- Triple-port connectivity provides you with greater flexibility
- Up to 700 gram cutting force
- Up to 1530 mm per second (60 ips) cutting speed (at 45° direction)
- Guaranty 10-meter tracking
- User friendly and multi-language touch panel
- Ingenious media basket (optional item)
- Enhanced Automatic-Aligning System for automatic contour cutting

1.4 Appearance of Jaguar VI

1.4.1 The Front View (Figure 1-1)



Tool Carriage – performs the cutting with the installed blade and pen with AAS module.

Touch Panel – display system messages and menus.

Slicer Groove – slice off the extra media easily along this groove.

Grid Drums – move the media back and forth during operation.

Cutting Pad – provides the protection of blade when the blade is cutting.

Platen – provides the surface for holding and supporting media while performing cutting.

Alignment Rulers – media can be aligned with the clear guide line marks.

Figure 1-1

1.4.2 The Back View (Figure 1-2)

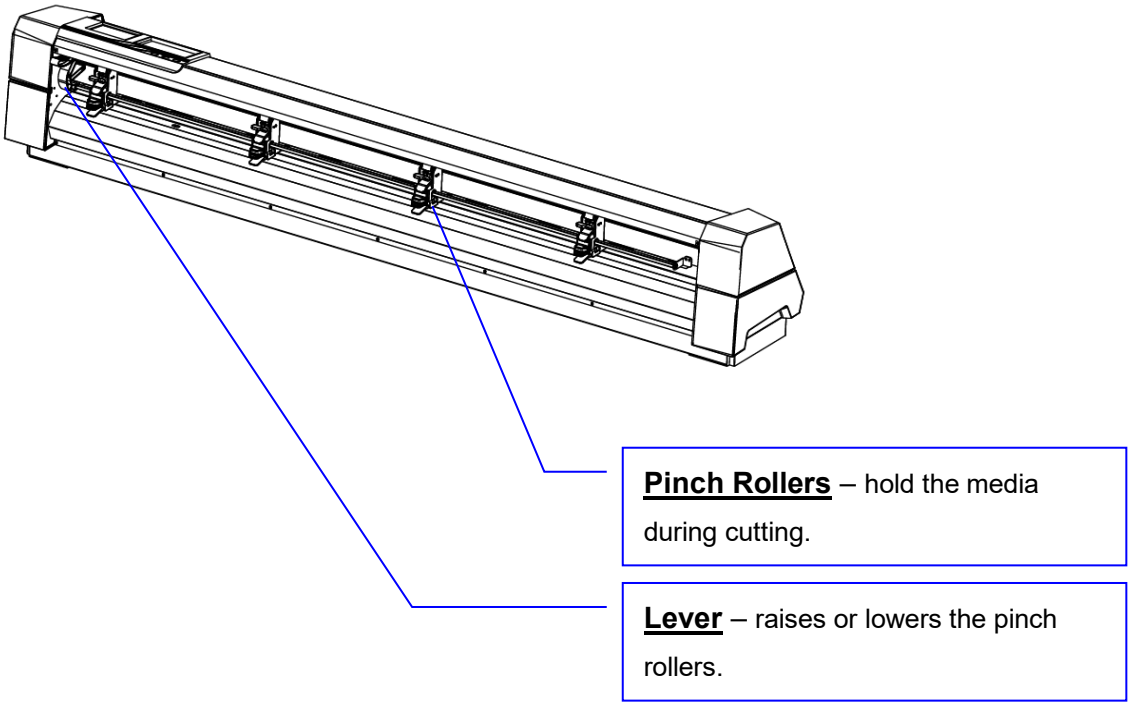


Figure 1-2

1.4.3 The Whole View of Jaguar VI (Figure 1-3)

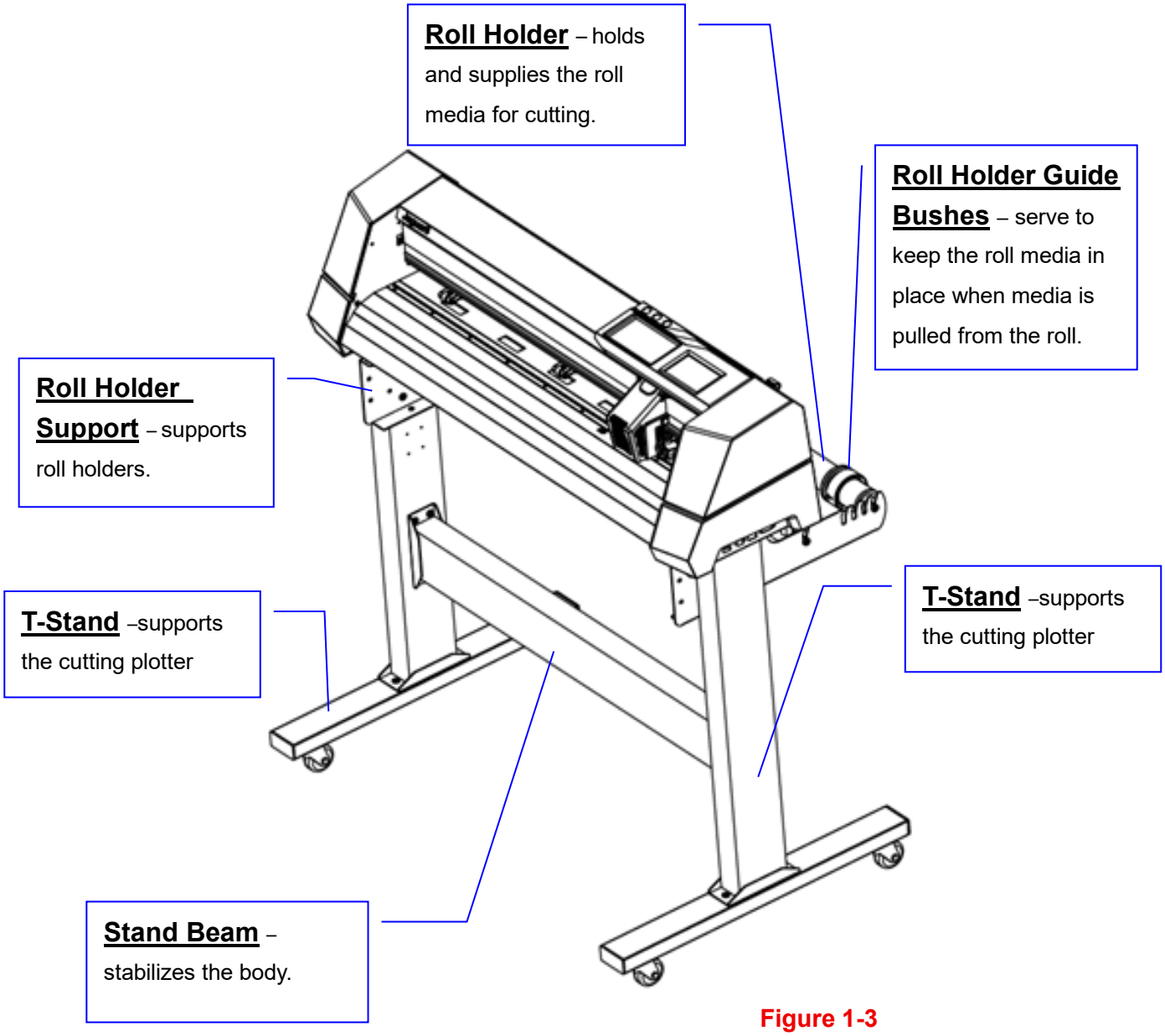


Figure 1-3

1.4.4 The Left-hand Side (Figure 1-4)

Figure 1-4

Power Switch – On when switches to [I]; Off to [O]

Fuse – 3 Amp.

AC Power Connector – used to insert the AC power

1.4.5 The Right-hand Side (Figure 1-5)

Figure 1-5

Serial Interface Connector (RS232C) – used to connect the cutting plotter to a computer through a serial interface cable.

Ethernet Connector– used to connect your cutting plotter to a local area network.

USB Connector – used to connect the cutting plotter to a computer through a USB cable.

USB Storage – Used to load the cutting files from the USB flash.

1.4.6 Pinch roller (Figure 1-6)

The Multi-Pressure Pinch Rollers give users three pressure settings to better cater to the different types of media that they are working with, for example, set light hold-down pressure of the pinch roller in the middle when cutting thin materials such as window tinting film.

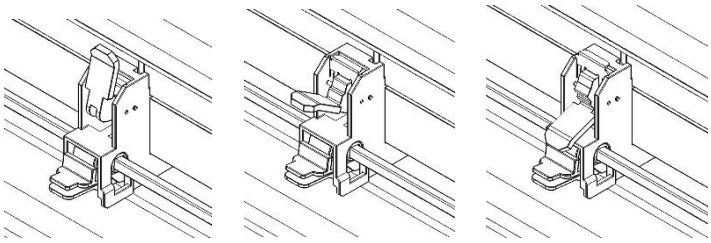
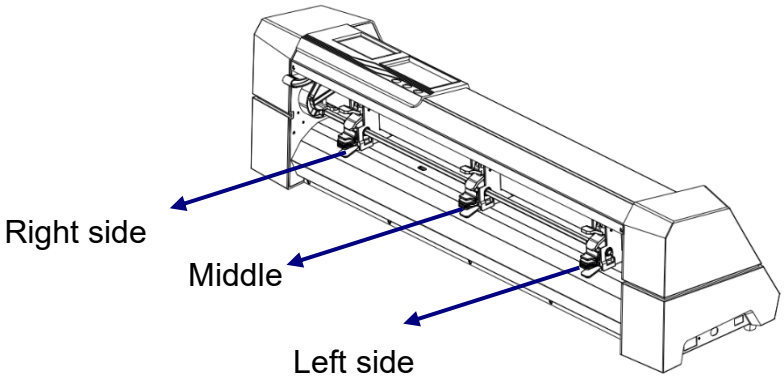


Figure 1-6

Please note that the pressure of the pinch rollers on the left and right sides should always be the same or heavier than the pinch rollers in the middle. The pressure of the pinch rollers on the left and right sides should be set to the same pressure setting. You can use the following combinations of the pinch rollers. (**Table 1-1**)



Left side	Middle	Right side
Heavy	Medium	Heavy
Medium	Medium	Medium
Medium	Light	Medium

Table 1-1

Chapter 2 Installation

2.1 Precaution

Please read below information carefully before you start installation.

Notice 1

- Make sure the power switch is off before installing the cutting plotter.
- Carefully handle the cutter to prevent any injuries.

Notice 2 Choosing a proper place before setting up the cutting plotter

Before installing your cutting plotter, select a suitable location, which meets the following conditions.

- The machine can be approached easily from any direction.
- Keep enough space for the machine, accessories and supplies.
- Keep the working area stable, avoiding sever vibration.
- Keep the temperature between ***15 and 35℃ (60-95°F)*** in the workshop.
- The relative humidity of the working environment should be between **25% and 75%**.
- Protecting the machine from dust and strong air current.
- Preventing the machine from direct sunlight or extremely bright lighting.

Notice 3 Connecting the Power Supply

Check the plug of the power cord to see if it matches with the wall outlet. If not, please contact your dealer.

- Insert the plug (male) into a grounded power outlet.
- Insert the other end (female) of power cord into the AC connector of cutting plotter.

Notice 4 Tightening or Loosing Screws with Screwdriver

Whether manual or electric screwdriver, be careful not to use excess torque force when tightening or loosing screws. When tightening or loosing iron and stainless steel screws, please refer to the following screw torque standard table, other materials screws are not included.

Screw diameter	Torque value (kgf-cm)
	Torque standard for high hardness materials
M3	6
M4	16
M5	30
M6	50

2.2 Stand & Flexible Media Support System [for J6 series-101/137/163/183]

Step 1

Please examine supplied items in the accessory box of stand carton:

- 1 set of roll media flange (2 pieces)
- 1 set of roll holder (2 pieces)
- 2 pieces of base beams
- 2 pieces of side beams
- 1 piece of stand beam
- 2 pieces of roll holder support
- 20 pieces of M6 screws
- 1 piece of M5 L-shape hexagon screw driver
- 1 piece of installation guide for stand set

Step 2

- Remove the plotter body and the accessories from the shipped carton.
- Assemble the base beam to the side beam with 2 screws to form a T-shape stand. (See Figure 2.2-1)

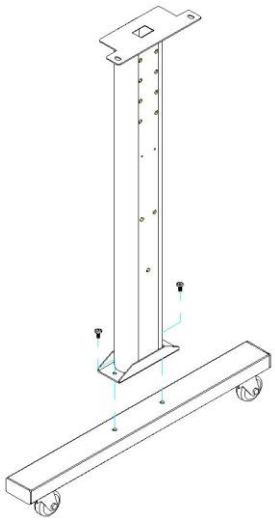


Figure 2.2-1

Please pay attention to the direction of the base beam (the wheel on the front end of the beam comes with a break while the rear one is on its own).

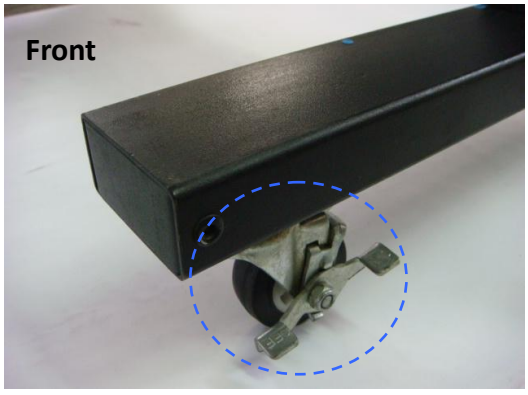


Figure2.2-2

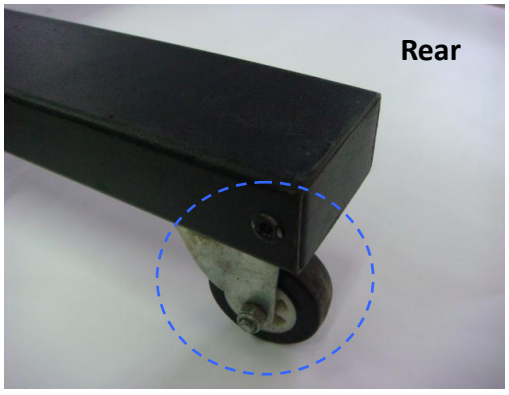


Figure2.2-3

Step 3

Place the stand beam upright on the T-stand and follow number ❶❷ to assemble (See Figure 2.2-4 & 2.2-5). There is hexagon socket head screws fasten on the T-stand on both side taken as locating pins.

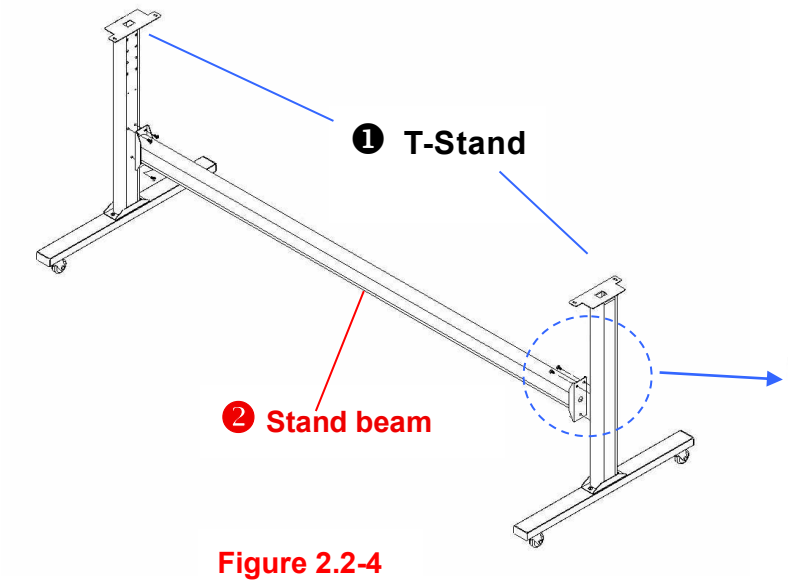


Figure 2.2-4

Figure 2.2-5

Step 4

Position the stand beam perpendicularly to part ❶ and put the screws into the holes and tighten them as Figure 2.2-5. Then the complete picture of stand will be like Figure 2.2-4.

Step 5

Remove the cutting plotter from the carton. Position your stand under the plotter, on the bottom of the plotter, there is one hole on each side in the position corresponding to the locating pins, so the locating pins can be located into the holes. Then insert the screws into the holes on the stand to fix the plotter and tighten them up as shown in Figure 2.2-6.

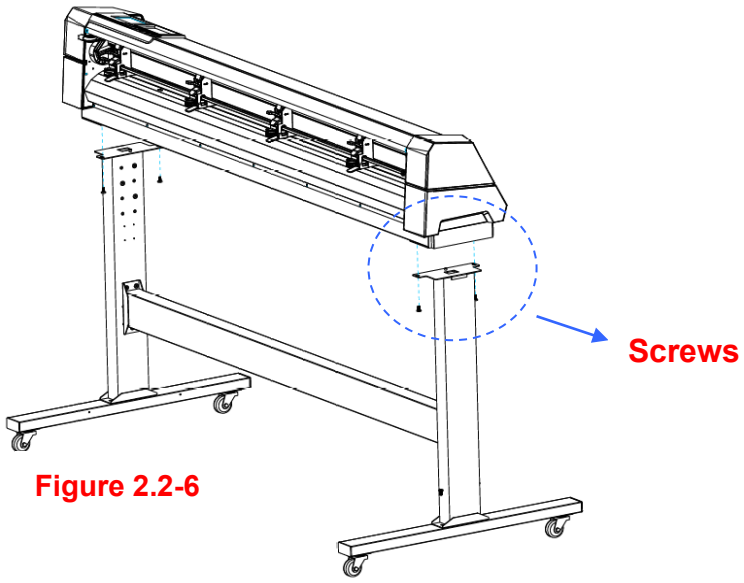


Figure 2.2-6

Step 6

Insert the roll holder support with the screws into the holes of the stand, and then tighten them up as shown in Figure 2.2-7. You could decide roll holder support's position by inserting into different holes.

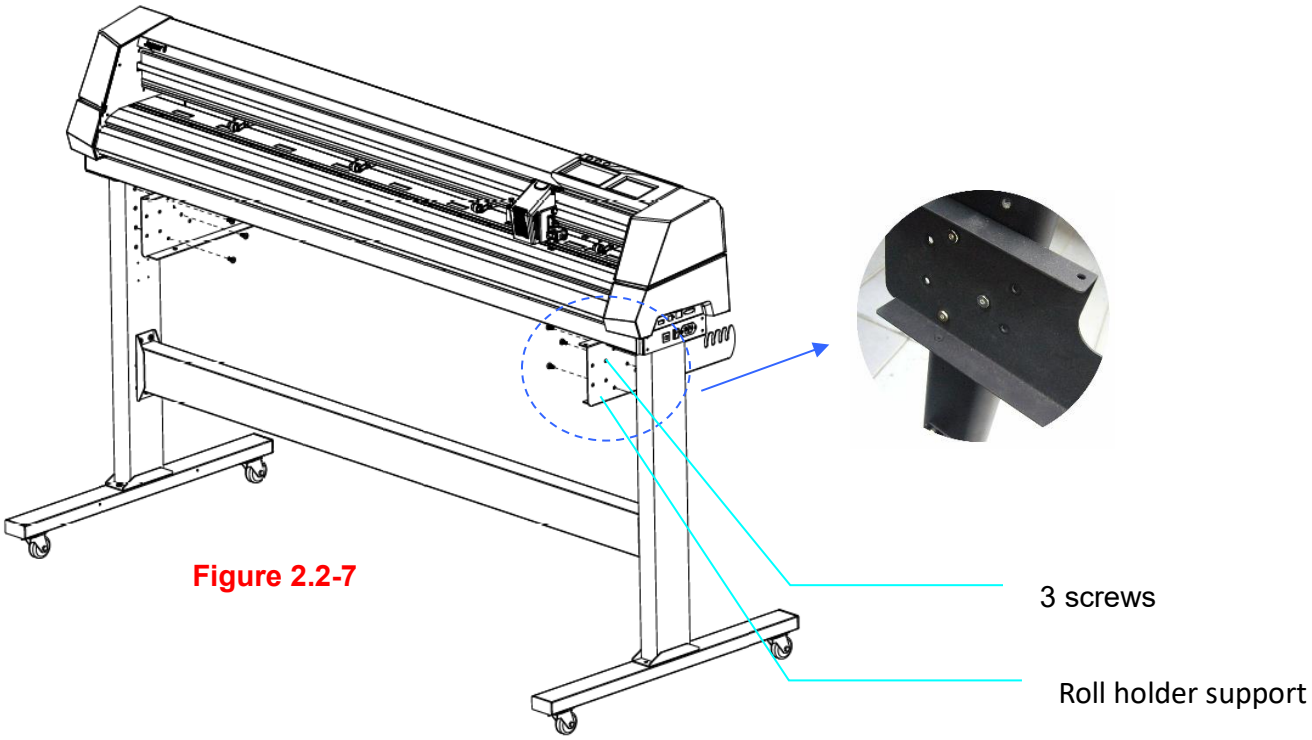


Figure 2.2-7

Step 7

Place the roll holder 1 onto the roll holder support (Figure 2.2-8).

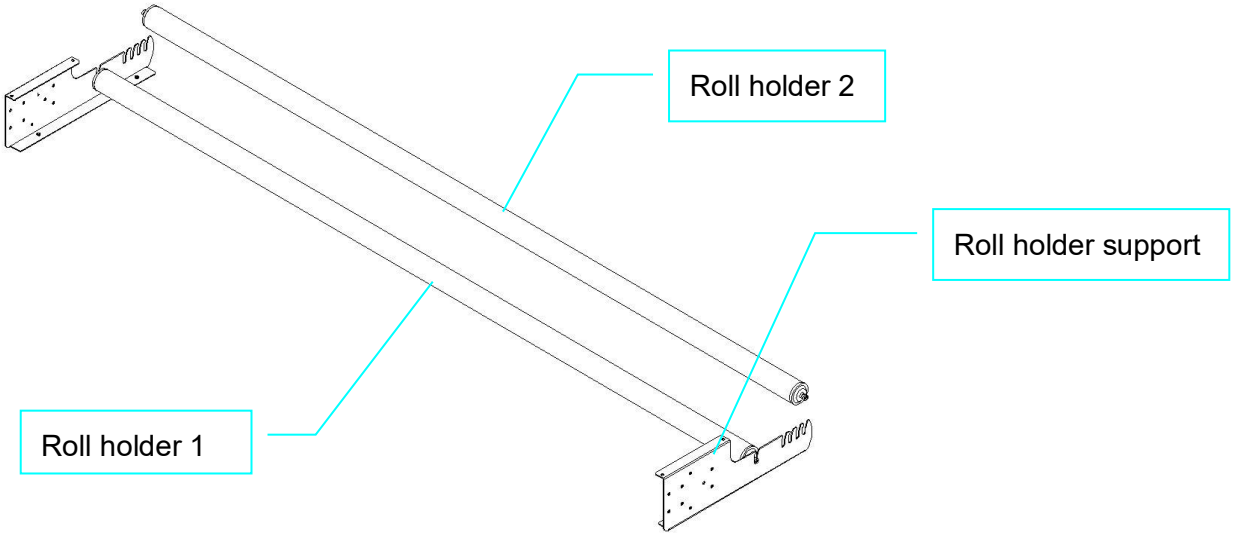


Figure 2.2-8

Step 8

Turn the screw counter-clockwisely for around three times after unpacking roll holder 2 (Figure 2.2-9).

Figure 2.2-9

Step 9

Insert the end of the roll holder without the damper into the left roll holder support and then insert the end of the roll holder with the damper into the right roll holder support. Ensure the white protrusion is wedged in the groove (Figure 2.2-10).

Figure 2.2-10

Step 10

Tighten the screw on the damper until it is securely attached to the right roll holder support (Figure 2.2-11).

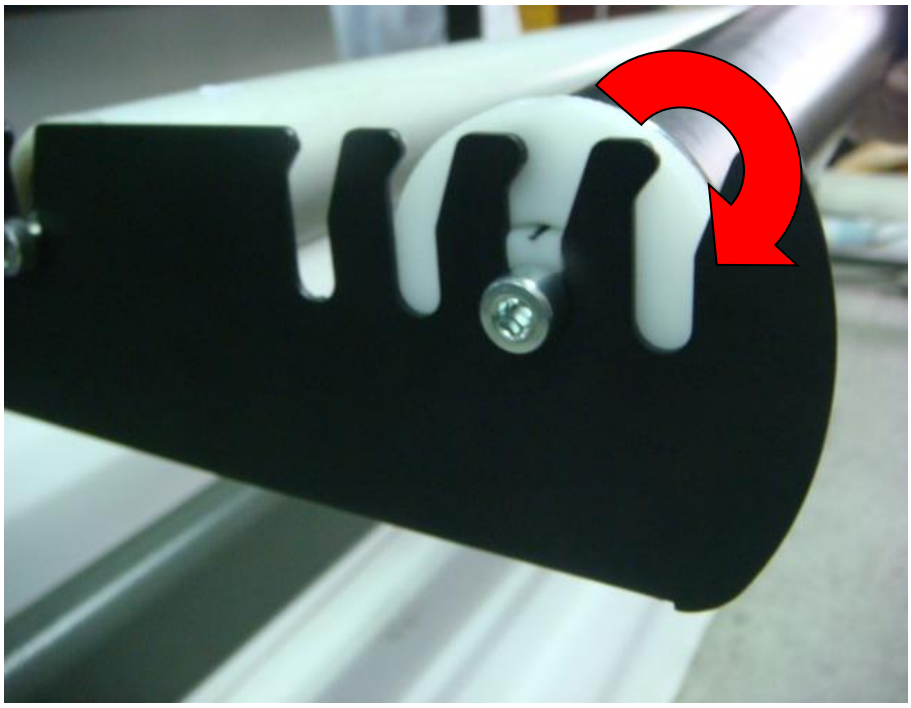


Figure 2.2-11

Step 11

Lastly, the complete picture will be shown like below. (Figure 2.2-12)

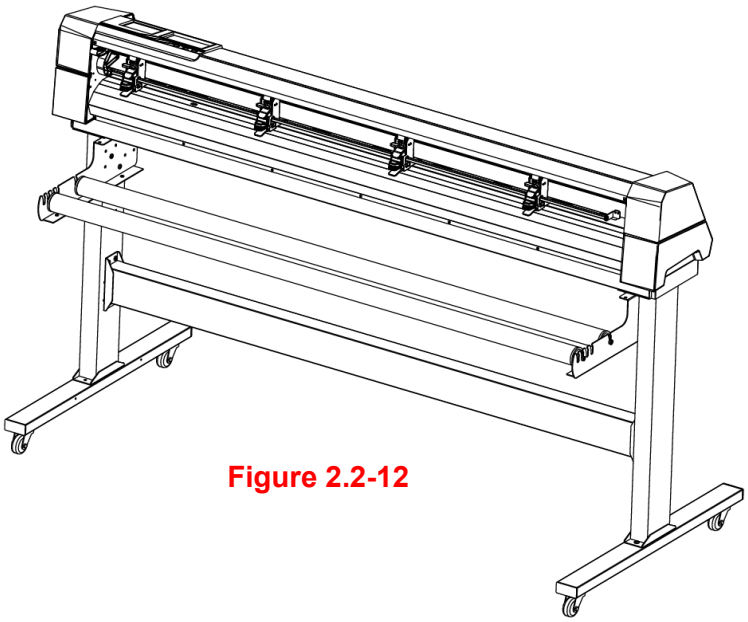


Figure 2.2-12

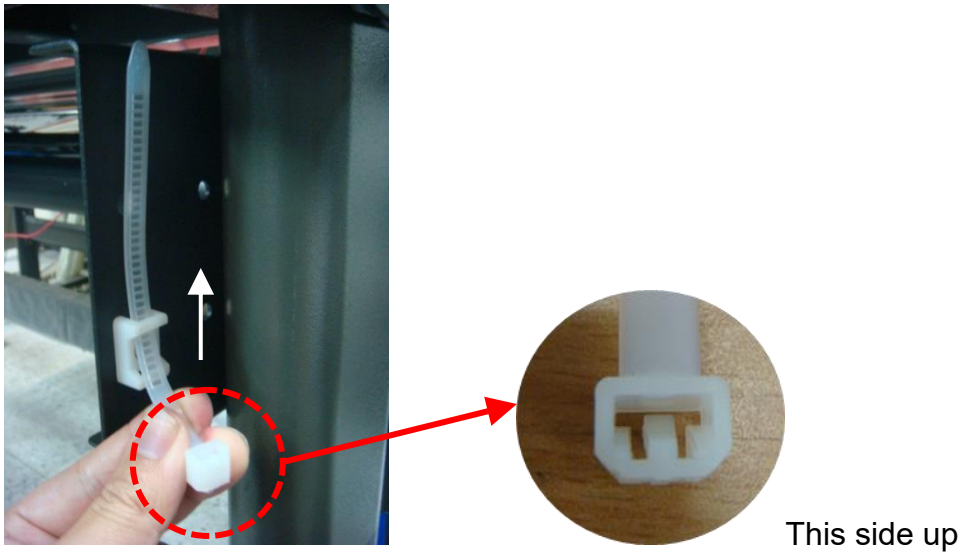
Step 12

Please refer to user manual section 4.1 to learn how to load the roll media.

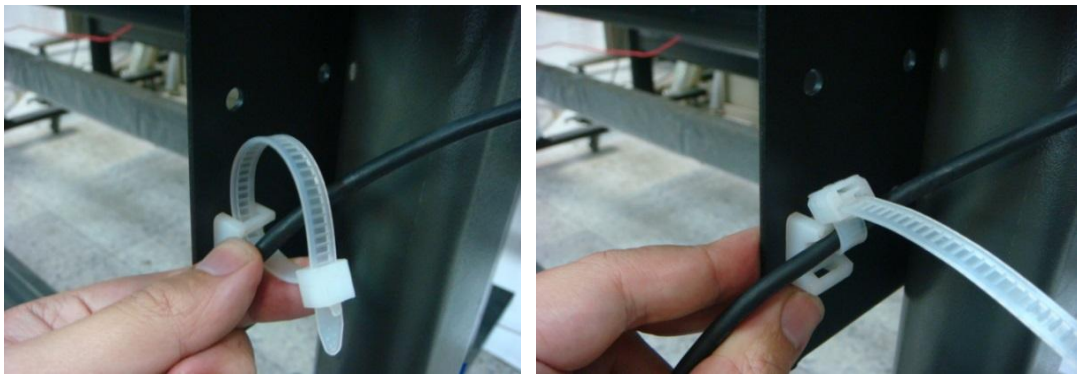
2.3 USB Cable Tie and Saddle

The USB cable tie and saddle assembly for the stands with Flexible Media Support System only.

Step 1 Insert the cable tie into the upper hole of cable saddle from bottom to top.

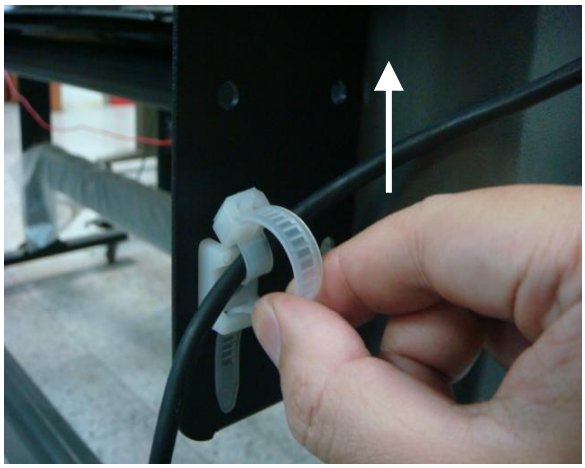


Step 2 Place the USB cable into the cable tie and tighten the cable tie.

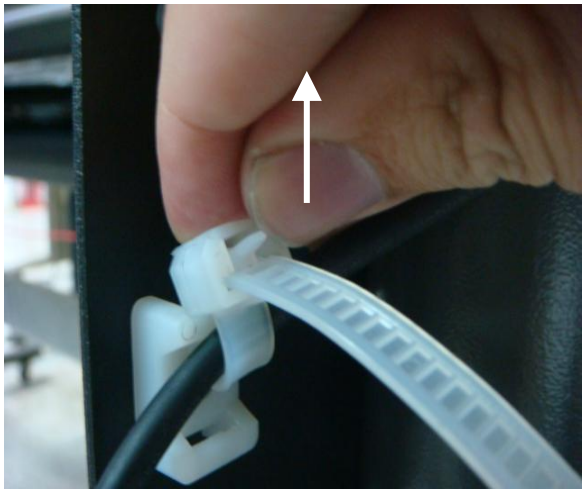


Step 3 Insert the cable tie end into the lower hole of cable saddle to finish the job.

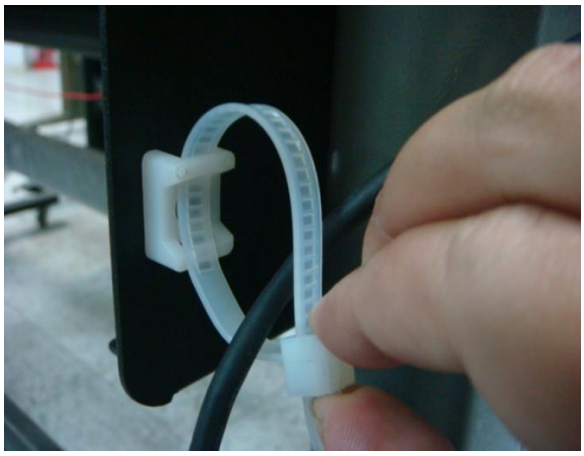
Untied way: pull out the cable tie→ pull up the pin→ release the cable tie.



Pull out the cable tie



Pull up the pin



Release the cable tie

2.4 Desktop Flexible Media Support System [For J6 series-61]

Step 1

Please examine the following items in stand carton's accessory box:

- 1 set of Roll Media Flange (2 pieces)
- 1 set of Roll Holder (2 pieces)
- 1 set of Roll Holder Guide Bushes (4 pieces)
- 1 set of Roll Holder Support (2 pieces)
- 1 set of Desktop Support Bracket (2 pieces)
- 4 pieces of Plastic Foot
- 4 pieces of M4 screws
- 12 pieces of M6 screws
- 1 piece of M4 L-shape hexagon screw driver
- 1 piece of M5 L-shape hexagon screw driver
- 1 piece of M6 L-shape hexagon screw driver (for adjusting the screws of Roll Holders)
- 1 piece of Installation Guide for Roll Holder

Step 2

Put the 4 Plastic Foot under the Roll Holder Support and insert the M4 screw into the hole of Plastic Foot and tighten them with the M4 L-shape screw driver. (Figure 2.4-1)

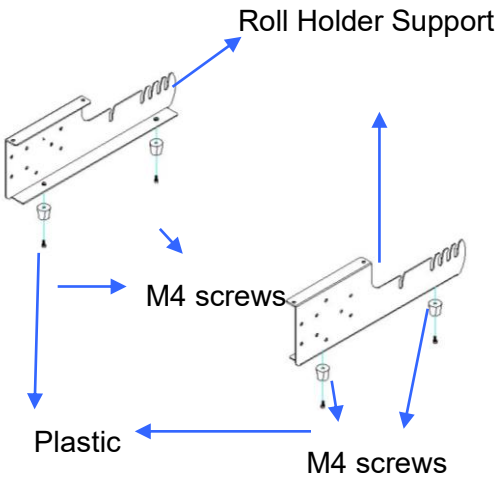
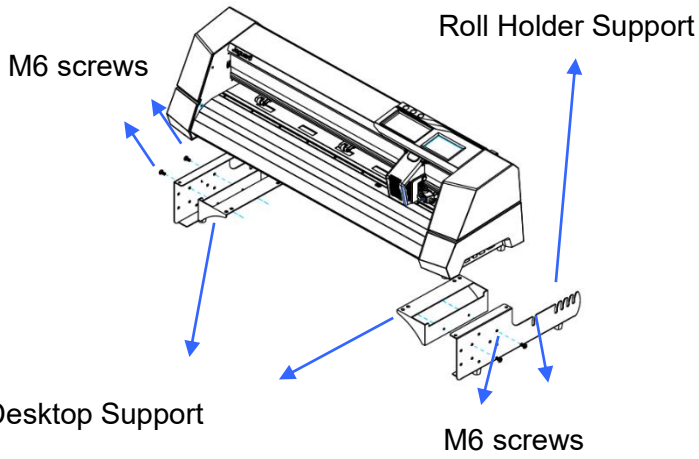


Figure 2.4-1

Figure 2.4-2



Step 3

Position the Desktop Support Brackets beside the Roll Holder Support and insert M6 screws into the Roll Holder Support and tighten them with M6 L-shape screw driver. (Refer to Figure 2.4-2).

Step 4

Put the bottom of machine in lateral, and position the Roll Holder Support Assembly beside the bottom of the machine. Then, insert the M6 screws into the holes of Roll Holder support assembly and tighten them with M6 L-shape screwdriver. Like Figure 2.4-3.

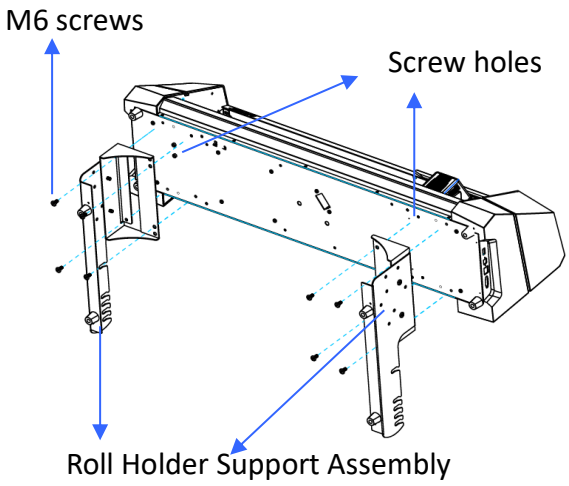


Figure 2.4-3

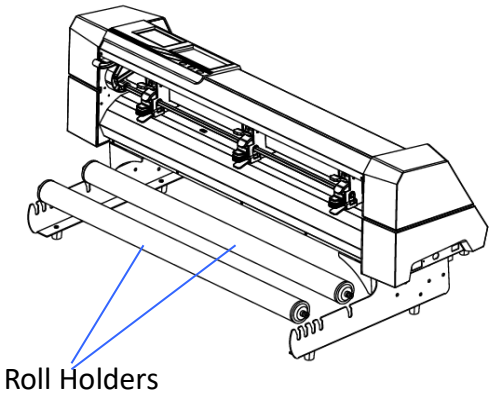


Figure 2.4-4

Step 5

Place the two roll holders into the holes of Roll Holder Support (Figure 2.4-4). To install the roll holder with damper, please refer to chapter 2.2, step 8 to step 10.

Step 6

The complete Desktop Media Support System will be shown as in Figure 2.4-5.

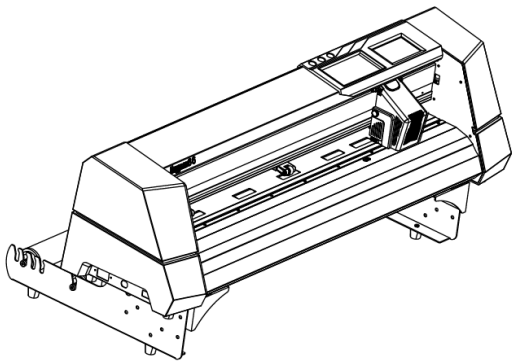


Figure 2.4-5

2.5 Instruction of Damper Roller

Turn the wheel as instructed below to adjust damping. The bigger the number is, the stronger the damping. The volume symbol sticker indicates the damping level (Figure 2.5-1, 2.5-2).

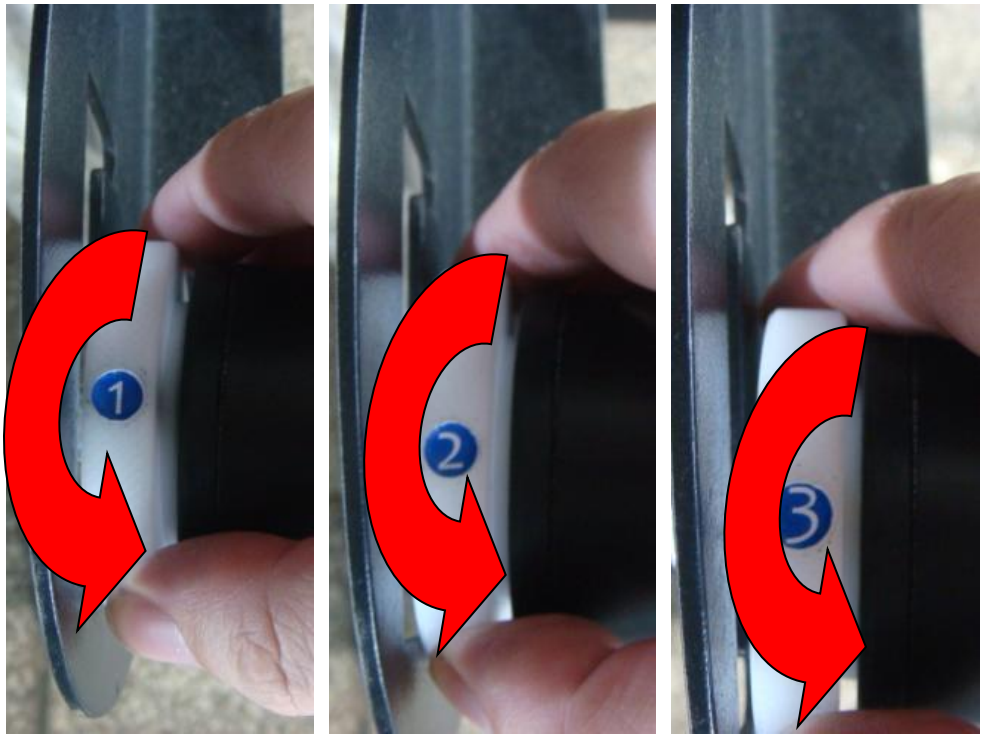


Figure 2.5-1

Figure 2.5-2

2.6 Blade Installation

Figure 2.6-1 is the illustrator of the blade holder. Insert a blade into the bottom of the blade holder and remove the blade by pushing the pin. Make sure that your fingers are away from the blade tip.

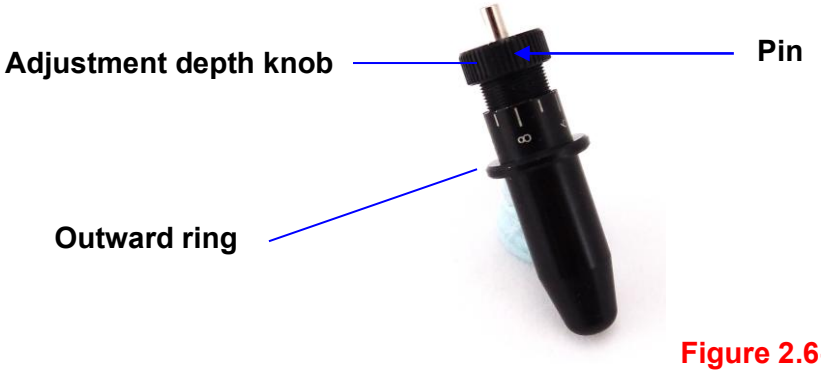


Figure 2.6-1

Step 1

Install blade (Figure 2.6-2).

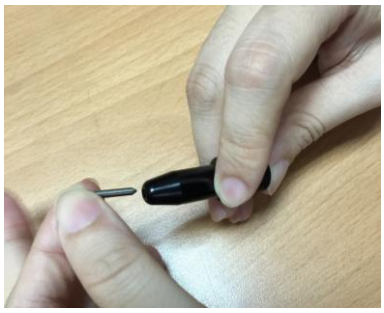


Figure 2.6-2

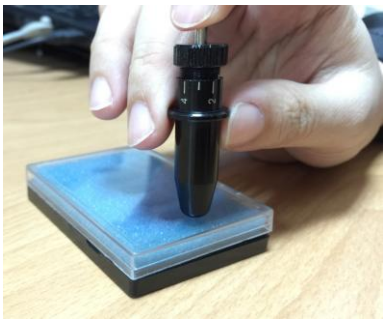


Figure 2.6-3

Step 2

Push the blade to the bottom of the blade holder. (Figure 2.6-3).

Step 3

Adjust the blade tip to suitable length by screwing “Blade tip adjustment screw” clockwise or count-clockwise. (Figure 2.6-4).

Figure 2.6-4

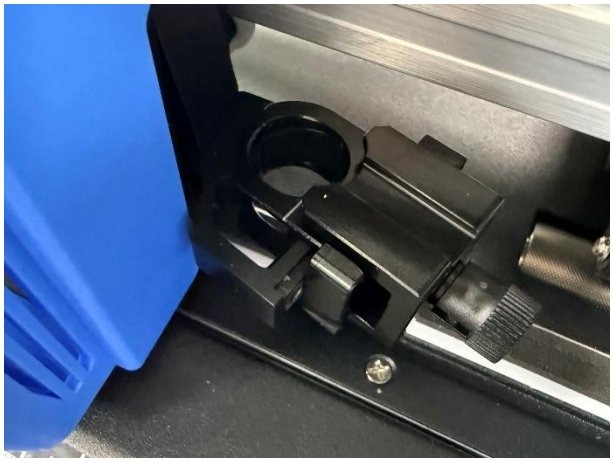
Tips:

“The proper length” means the blade’s length is adjusted 0.1mm more than film’s thickness. That is, if the thickness of film is 0.5mm, then blade’s length is properly adjusted 0.6mm and it can completely cut through the film layer yet avoid penetrating the backing.

Step 4

The Jaguar VI series is designed with a dual-slot blade holder, allowing users to perform both die-cutting and perforation-cutting applications on a single machine.

The following image shows the position of the dual-slot blade holder.

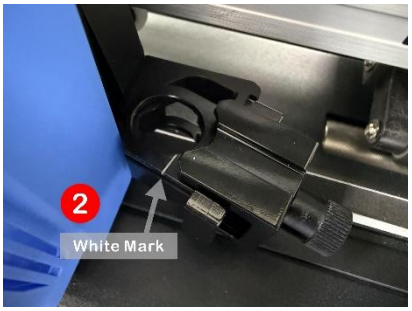


▲ Rear-facing blade holder (for die-cutting)

▲ Front-facing blade holder (for perforation)

Please refer to the instructions below to insert the blade holder into the tool carriage for the appropriate application.

1) Loosen the hand screw on the tool carriage until the white mark is fully visible, ensuring that the tool carriage can be moved to the rear-facing or front-facing position.



2) Select the desired slot and insert the blade holder into the tool carriage. Please make sure the outer ring of the blade holder is firmly seated in the grooves of the carriage (see Figure 2.6-5), then tighten the hand screw (Figure 2.6-6)

Figure 2.6-5

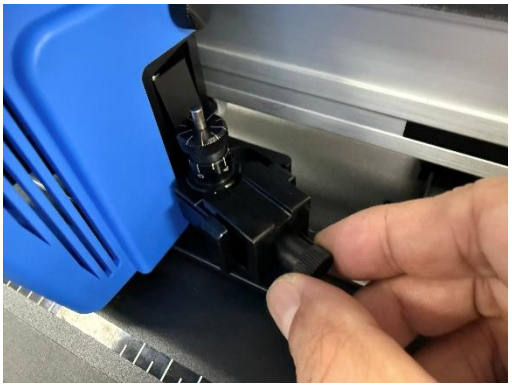


Figure 2.6-6

Step 5 Use the reversing steps to remove the blade holder.

Step 6 Eject the blade. Push “Blade eject pin” to eject blade when the blade needs to be replaced.

Note:
When using the Front-facing blade holder for die cut/ kiss cut:
The Red Blade can be used for paper with a thickness of 0.1 mm or less (approximately under 120 gsm).
For paper with a thickness greater than 0.1 mm, the Green Blade is recommended.

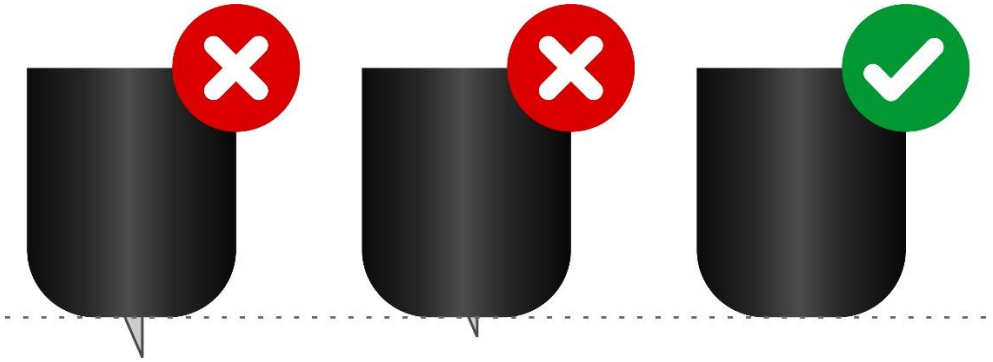
!! Caution

The blade will lose its sharpness after a period of usage; the cutting quality might be affected.
By increasing the cutting force, it might do the trick. However, once the blade is worn out and no longer provides a reliable cutting, you should replace a new one. The blade is consumable and must be replaced as often as necessary to maintain the cutting quality. The quality of the blade deeply affects cutting quality. So be sure to use a high quality blade to ensure good cutting results.

2.7 Automatic Blade Length Detection

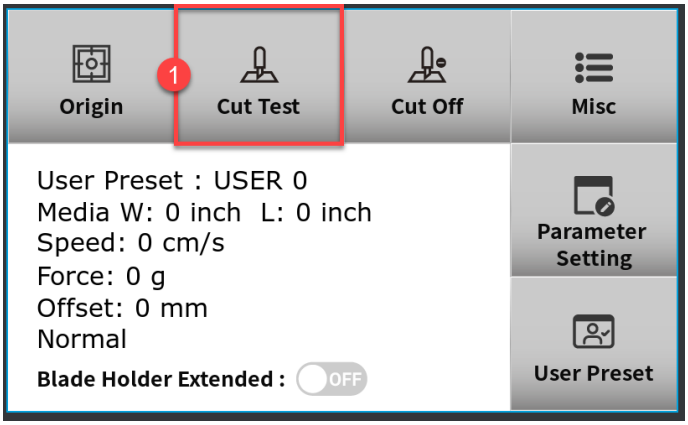
Jaguar VI provides an alternative method to help users set the correct blade length. Refer to the following instructions for details.

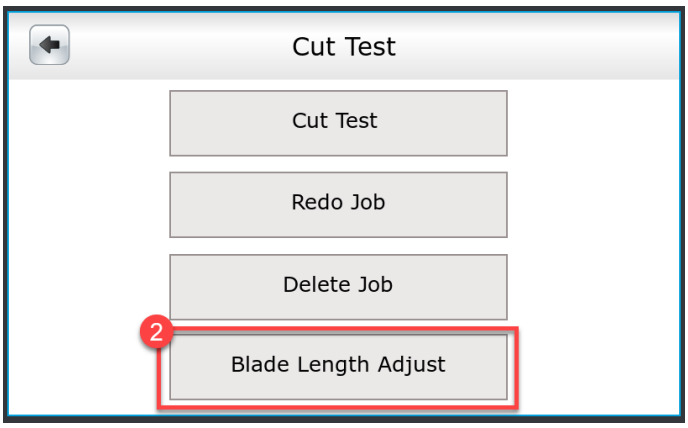
Step 1. Ensure the blade does not protrude from the blade holder.



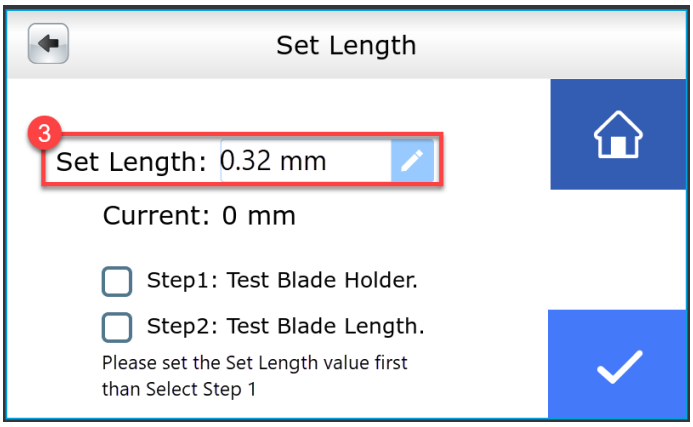
Step 2. Insert the blade holder into the blade holder bracket and tighten it.

Step 3. On the touch panel, go to **Cut Test** → **Blade Length Adjust**.

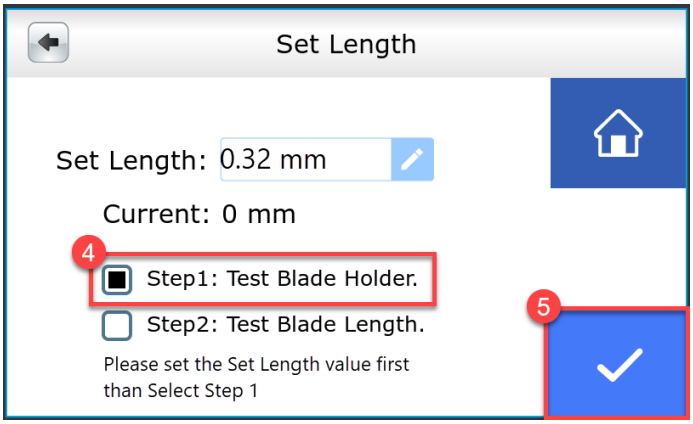




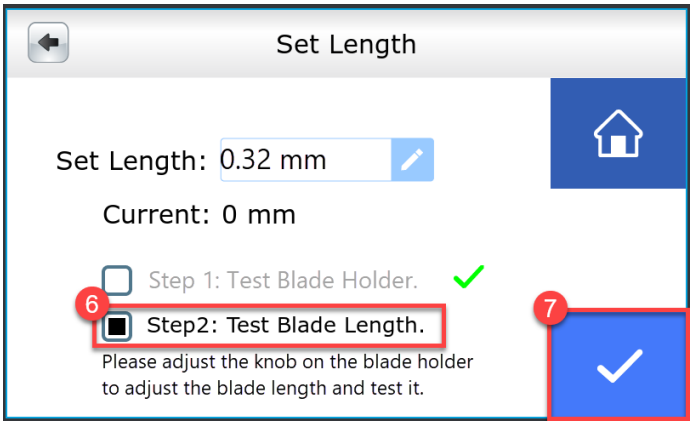
Step 4. Set the length according to the material thickness. It is recommended to set the value slightly higher than the material thickness. For example, if the material thickness is 0.2mm, set blade length to 0.32 mm.



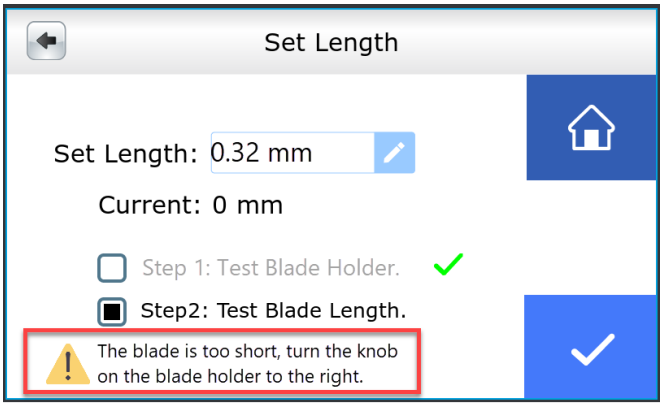
Step 5. Tap **Step 1: Test Blade Holder,** then tap  to continue. If the blade holder is not detected, an error message will be displayed on the touch panel to remind you to install it.



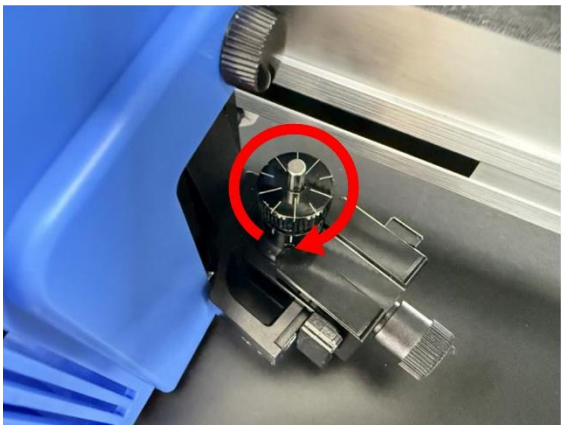
Step 6. After completing step 1, tap **Step 2: Test Blade Length**, then tap  to continue. The machine will detect the blade length automatically.

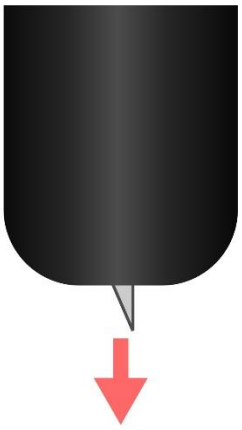


Step 7. The touch panel will display the result as "OK," "Too Short," or "Too Long." If "Too Short" or "Too Long" is shown, adjust the depth knob to fine-tune the blade length.

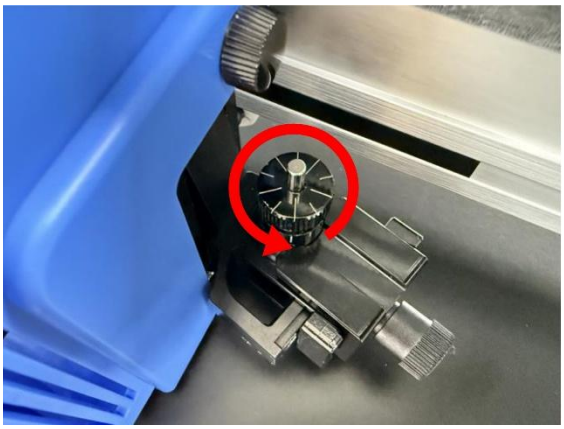


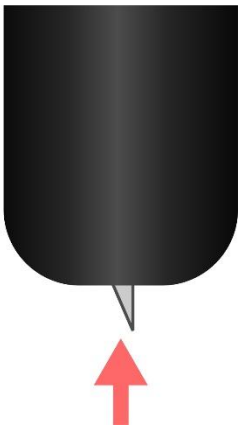
Step 8. Refer to the illustration below to manually adjust the blade length.
If the touch panel indicates that the blade length is too short, turn the depth knob on the blade holder clockwise.



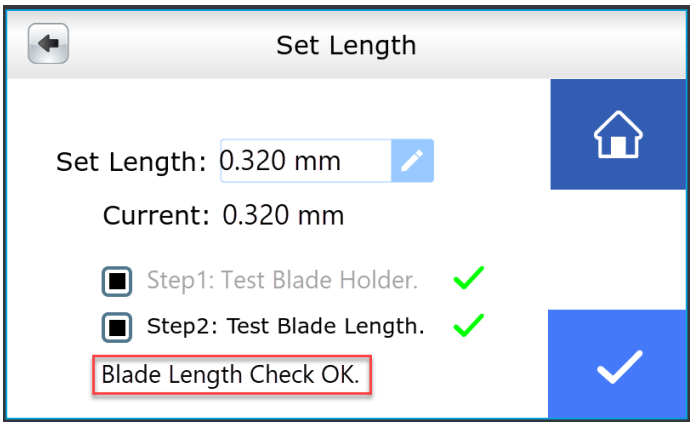


If it indicates that the blade length is too long, turn it counterclockwise to fine-tune the blade length.





Step 9. After adjusting the blade length, tap the  button to test the length again until it matches your setting.



2.8 Cable Connection

The cutting plotter communicates with a computer through a **USB (Universal Serial Bus)**, a **Serial port (RS-232C)** or **Ethernet**. This chapter shows you how to connect the cutting plotter to a host computer and how to set up the computer/cutting plotter interconnection.

!! **Notice:** When USB connection is enabled, serial port will be disabled automatically.

Serial Interface Connector (RS232C) – used to connect the cutting plotter to a computer through a serial interface cable.

Ethernet Connector– used to connect your computer to a local area network.

USB Connector – used to connect the cutting plotter to a computer through a USB cable.

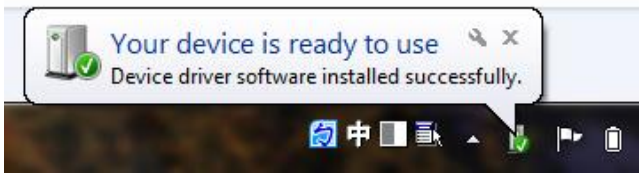
Figure 2.8-1

2.8.1 USB Interface

Jaguar VI build-in USB interface are based on the Universal Serial Bus Specifications Revision 2.0 (Full Speed).

2.8.1.1 Connecting your GCC cutter

1. Turn on the machine.
2. Connect the USB connector to the machine and then USB driver will installed automatically. It will take a few minutes to find the device. Please DO NOT disconnect the USB cable until the installation has completed.
3. You can double click the USB icon on the taskbar to make sure the USB device is detected.



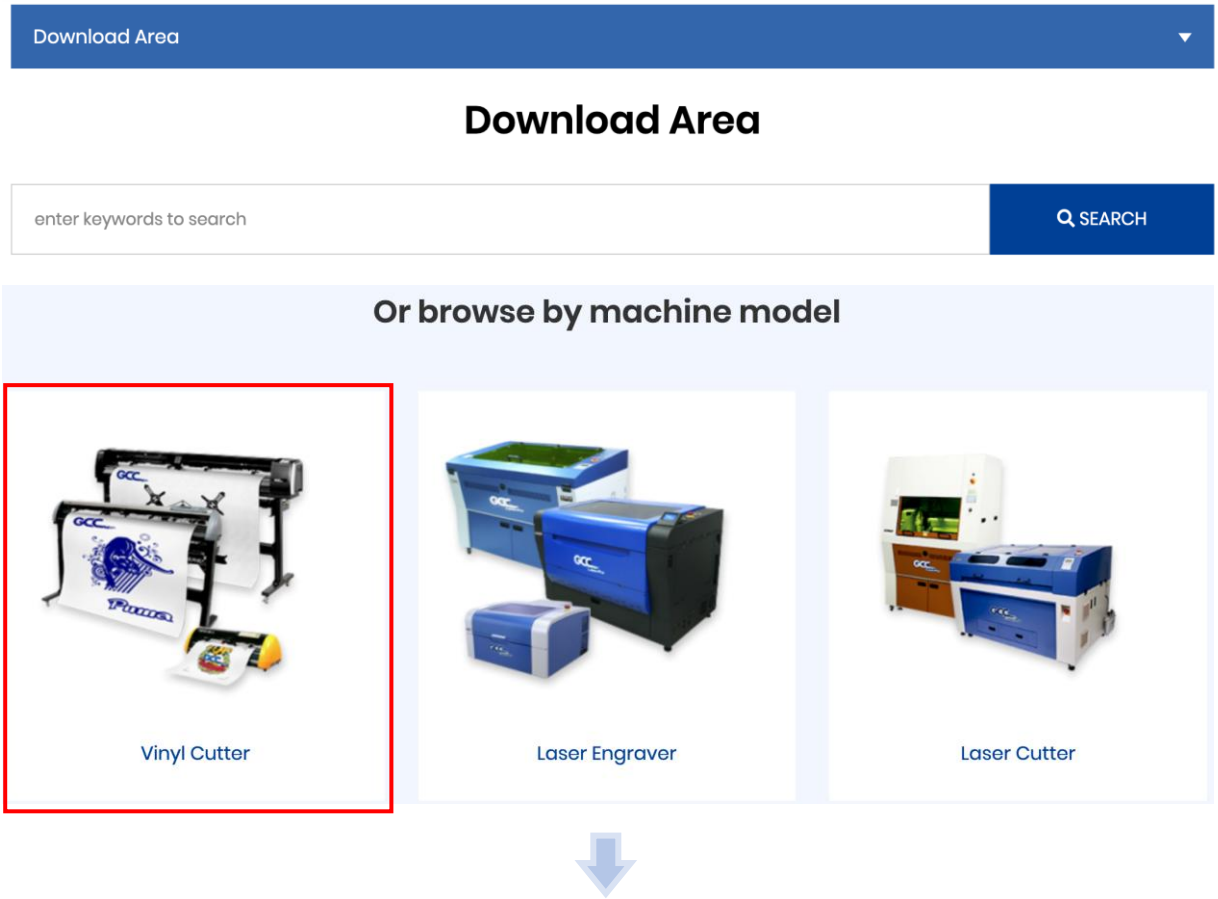
2.8.1.2 Installing the driver

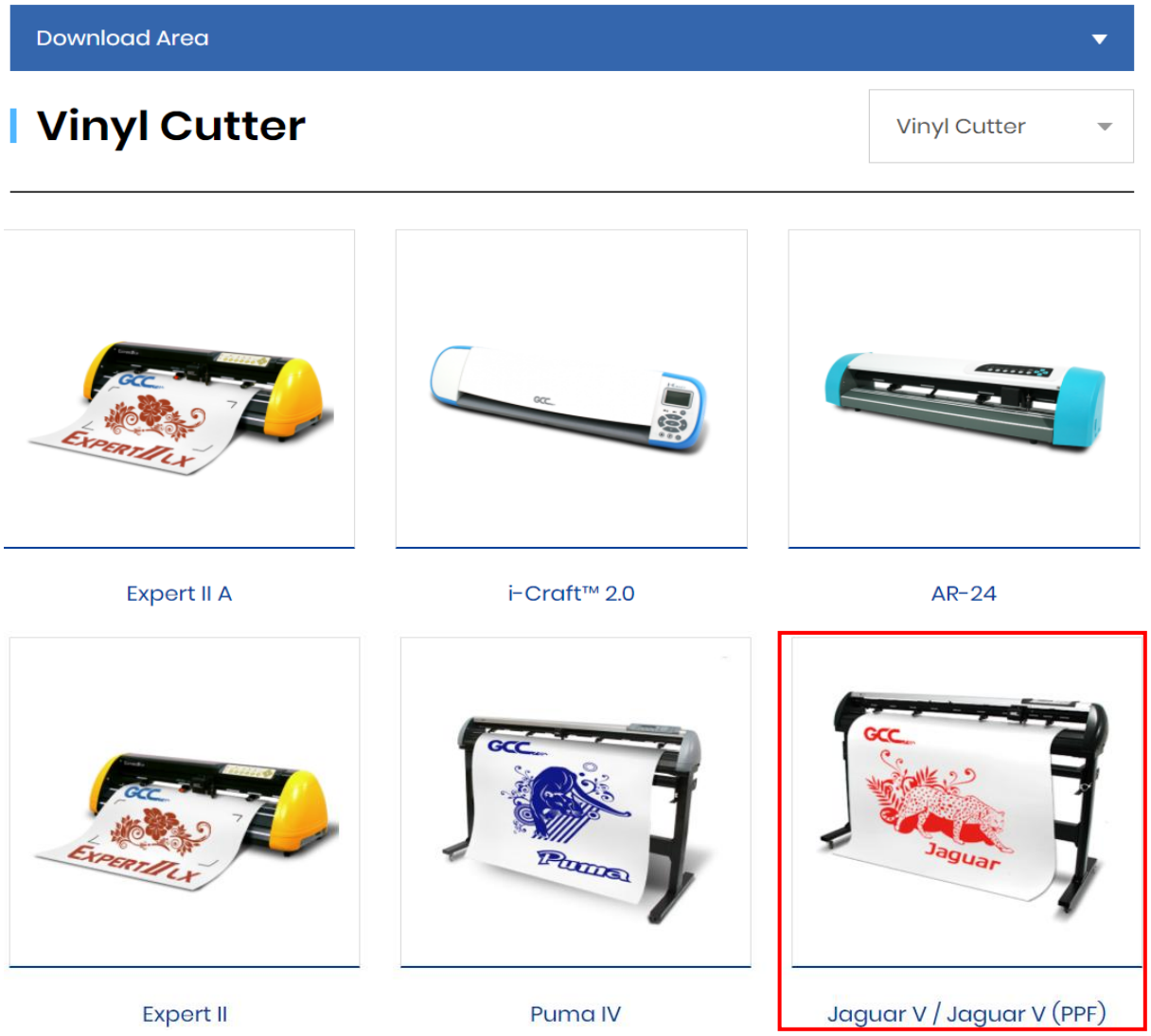
Use the USB One-click Installation for quick driver installation. Follow the simple steps below for driver setup.

> **Caution!!**
>
> ✓ **If you are using Windows 7 and above as your operating system, make sure you log in using the "Administrator" account.**

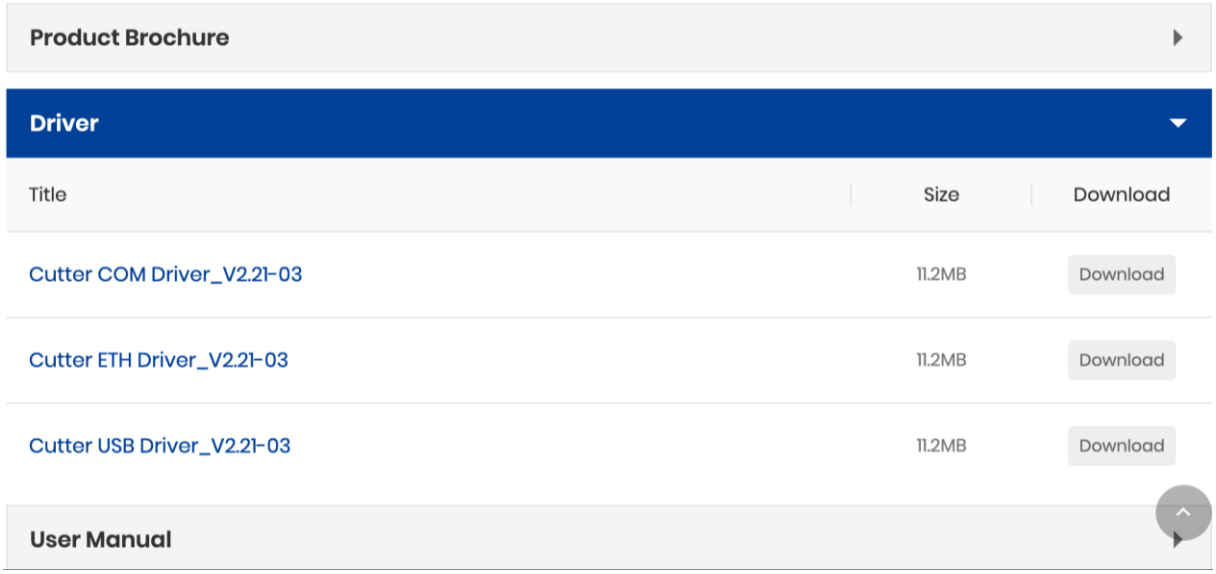
Step 1 Visit GCC website and go to "SUPPORT" page to download the user manual, driver and software (https://www.gccworldnew.com/download.php).

Step 2 You may use search function or directly click the product category to choose the model you want.

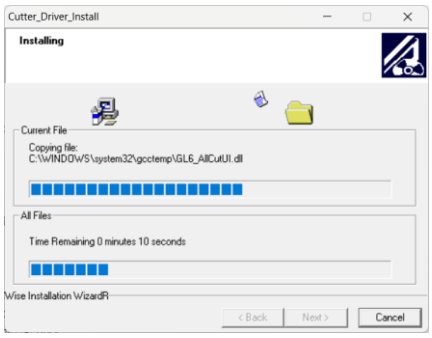




Download the driver according to the type of connection.

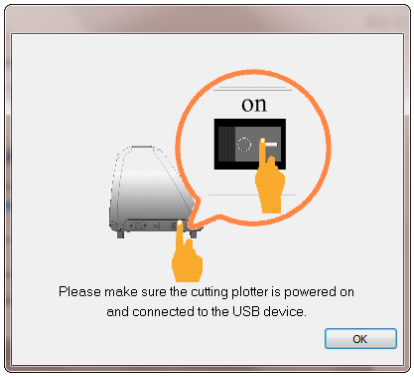


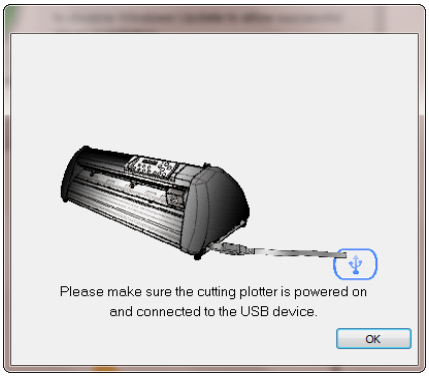
Step 3 Unzip the file and double clip the driver.exe to start installing the Driver and AAS plug-in.



Step 4 If you were Windows 7 and above users, please click on the **red words** to instruct you how to disable Windows Update to allow success driver installation. And then click OK to next step.

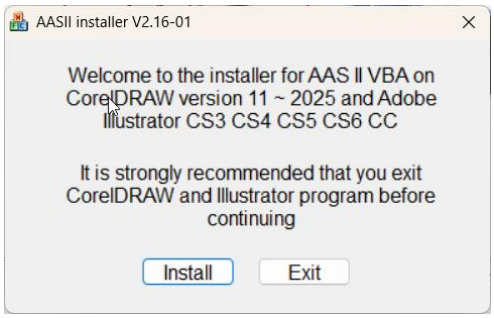
Step 5 Please make sure the cutting plotter is powered on and connected to the USB device, and then click OK to next step.



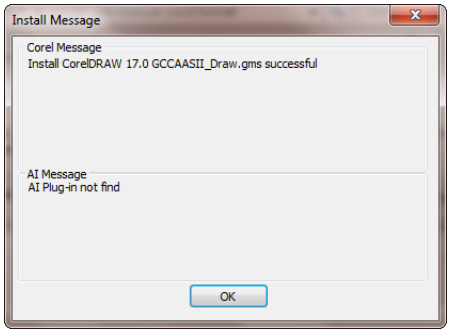


Step 6 Confirm to close all running application programs before you start installing the driver, and then click OK.

Step 7 If you want to install AASII VBA on CorelDRAW and Adobe Illustrator, exit CorelDRAW and Adobe Illustrator program, and then click on"Install."

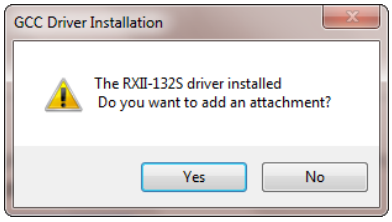


Step 8 Check Install Message to confirm CorelDRAW and AI version and then click OK.

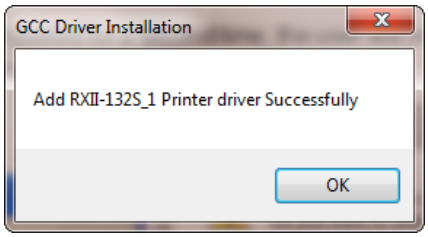


Note:

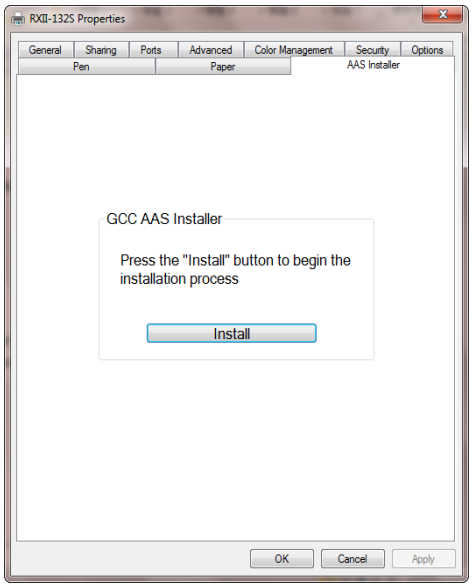
(1) If the driver is being installed for a second time, the user will be prompted as to whether a second copy of the driver installation is required.



(2) If the user selects yes, a second copy of the driver will be installed.



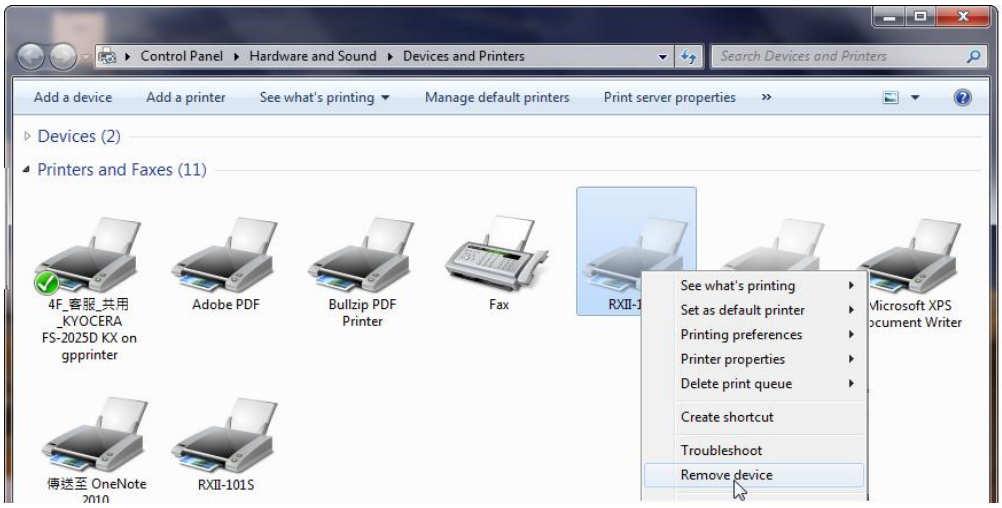
(3) For users who have upgraded Adobe Illustrator or CorelDRAW, please go to the **AAS Installer** page in the **Printer Properties** window and click "**Install**" to access the latest version of GCC AAS Plug-in.

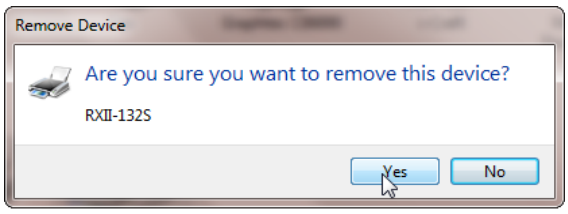


2.8.1.3 Driver Un-installation

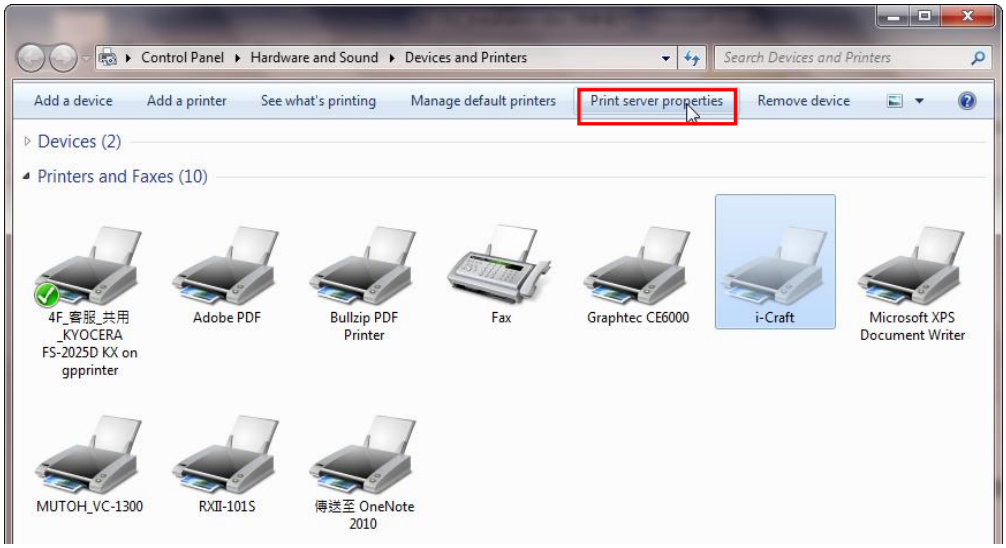
You have to remove previous version driver installed on your PC system completely before you can install the latest version successfully. Please refer to below steps.

Step 1 Go to Control Panel\Hardware and Sound\Devices and Printers window. Right click the printer and select "**Remove device**."

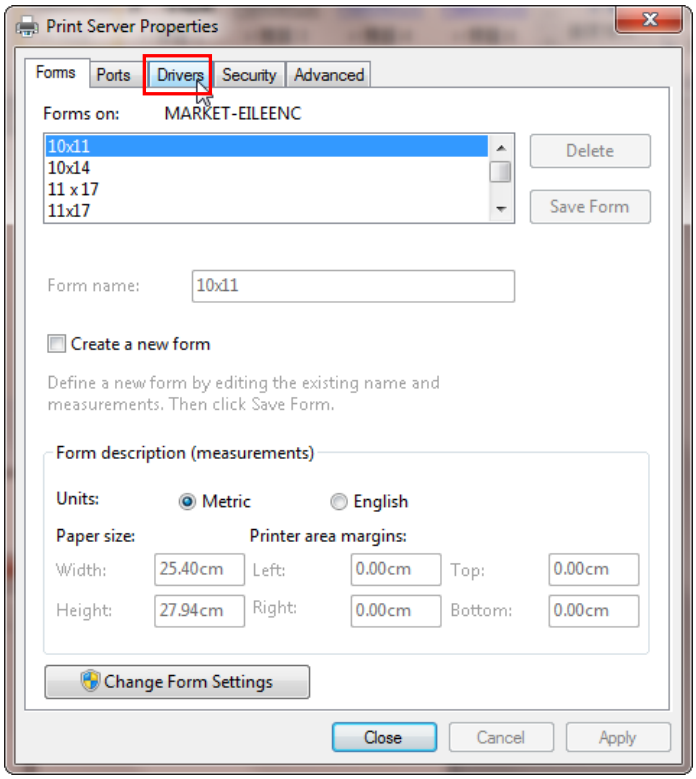




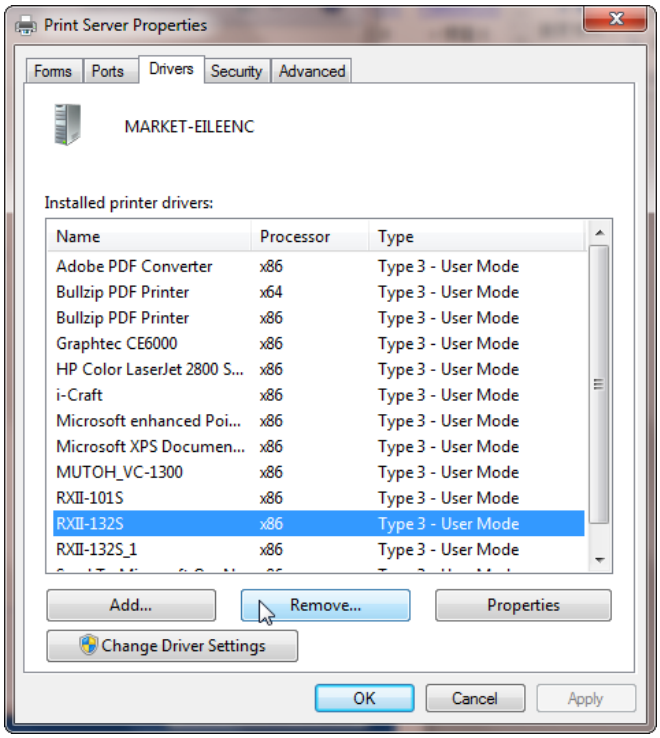
Step 2 After removing the unit, click on any printer on the page and select "**Print server properties**." (For Win 7 and above) or right click on blank space and then select "**Print server properties**." (For Windows XP)



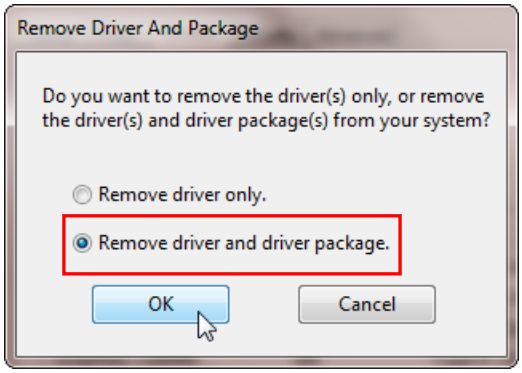
Step 3 Select "Driver" page



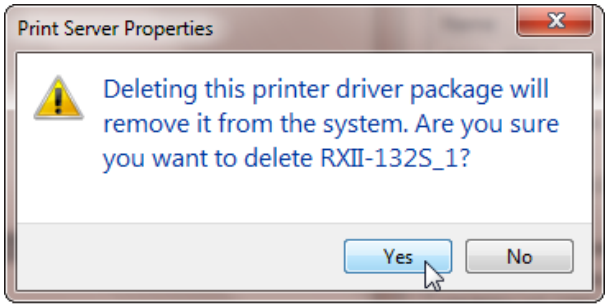
Step 4 Select the model and click on “Remove”.

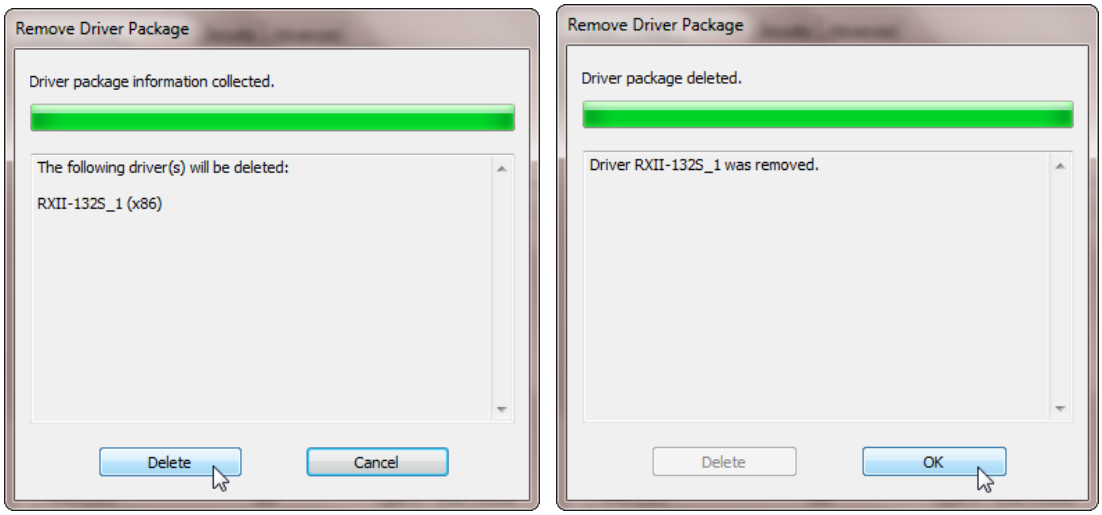


Step 5 Select “Remove driver and driver package” and click OK.



Step 6 Click Yes and then click “Delete” and “OK,” and the driver installed on PC is completely removed.

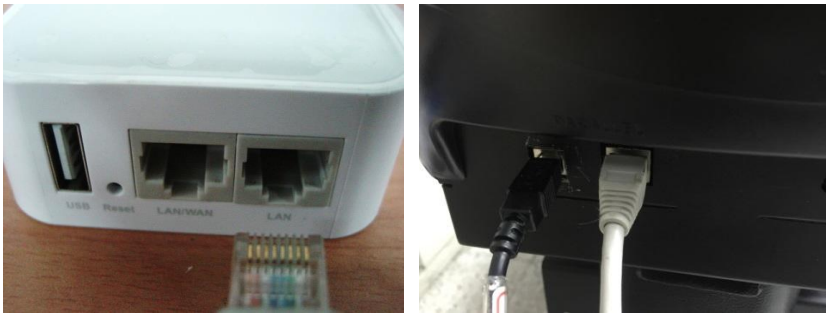




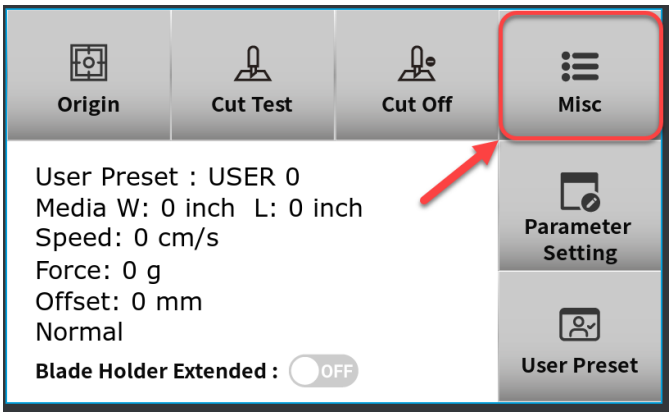
2.8.2 Ethernet Connection

I. Networking Connectivity Setup

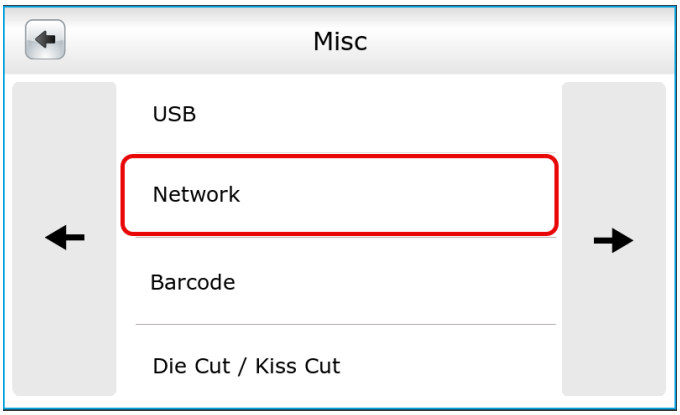
Step 1. Connect the LAN port and Ethernet port on GCC cutting plotter with RJ45 Ethernet cable, and turn on the machine.

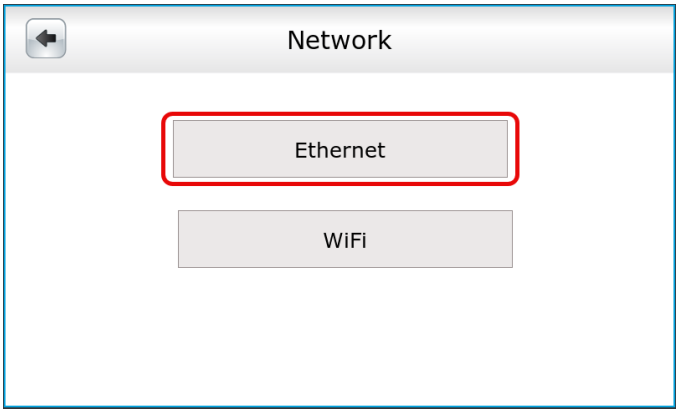


Step 2. Click **MISC** on your touch panel.

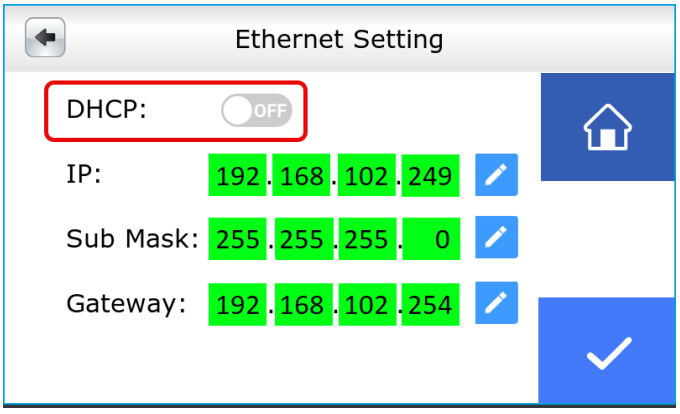


Step 3. Find the **Network** and select **Ethernet** to enter the Ethernet Setting page.

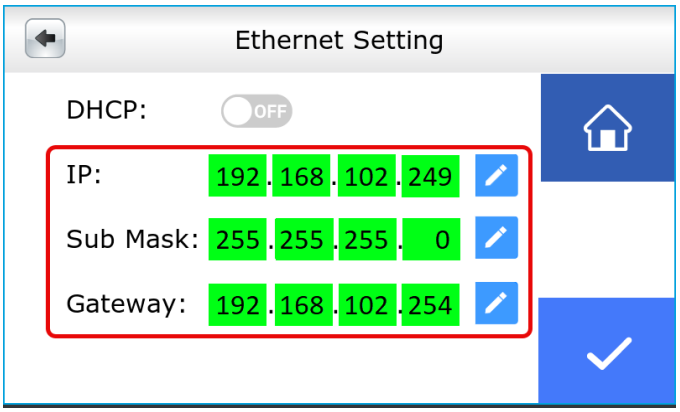




Step 4. Turn the DHCP on in the Ethernet Setting page



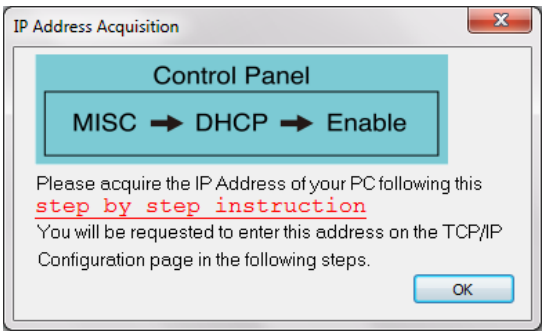
Step 5. The IP Address will be shown on the screen automatically. Please make notes of it. Then click  to save the setting.



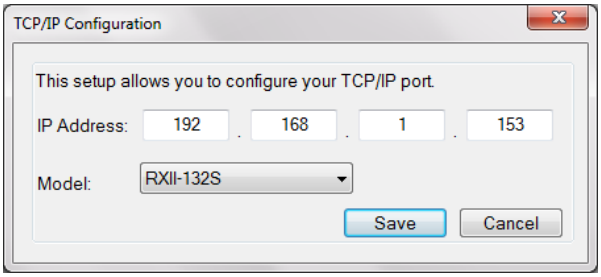
II. Ethernet Connectivity Setup

If you output your plot through Adobe Illustrator or CorelDRAW, please follow the instruction **Output through the Ethernet Driver** below.

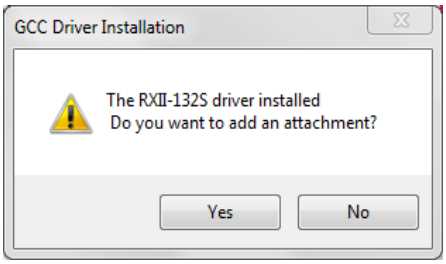
Step 1. Connect Ethernet cable to PC and install **Cutter Ethernet driver**. Then click OK to continue.



Step 2. Enter the IP Address shown on the control panel and select the model. (Please refer part 1 instruction.)

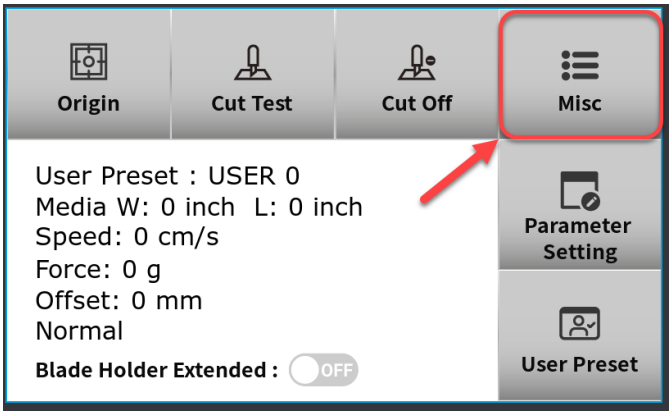


Step 3. The driver is installed. You can output from AI or CorelDRAW directly now.

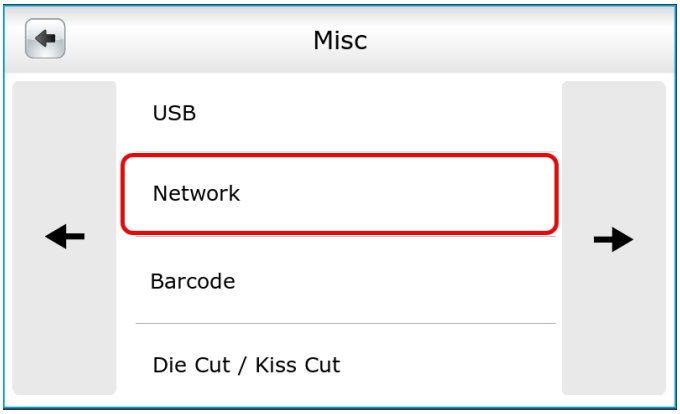


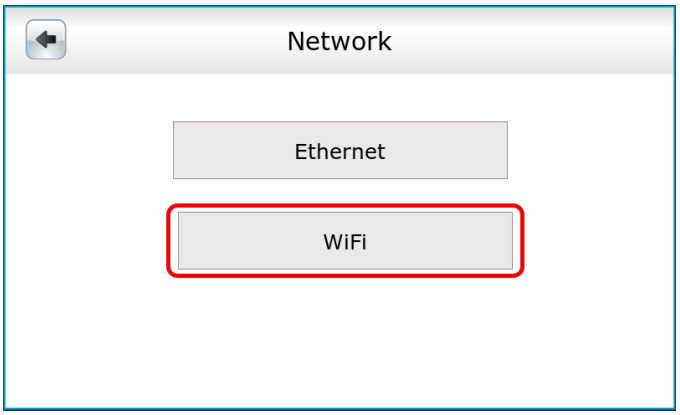
2.8.3 Wi-Fi Connection

Step 1. Click **MISC** on your touch panel.

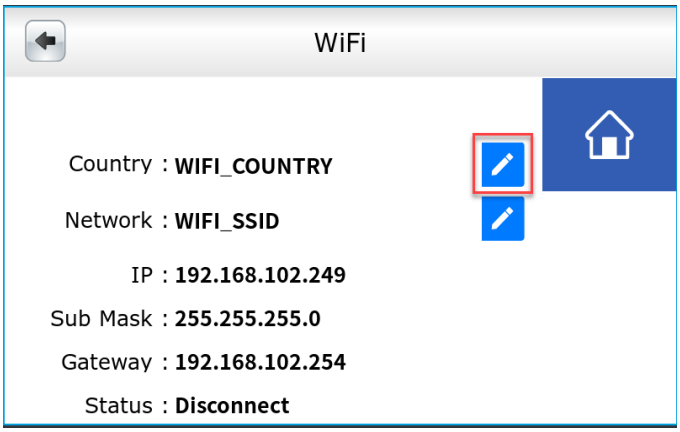


Step 2. Find the **Network** and select **WiFi** to enter the WiFi page.

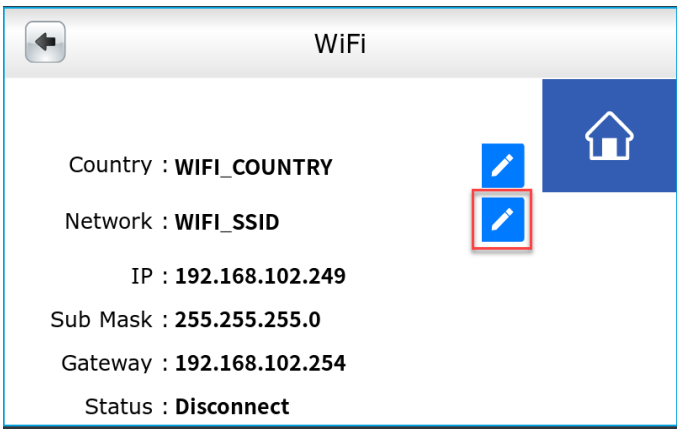




Step 3. Click  icon of Country, then key in the first letter of your country to set it.



Step 4. Click  icon of Network, select a SSID from the list and key in the password to connect.



2.8.4 Data Transmitting

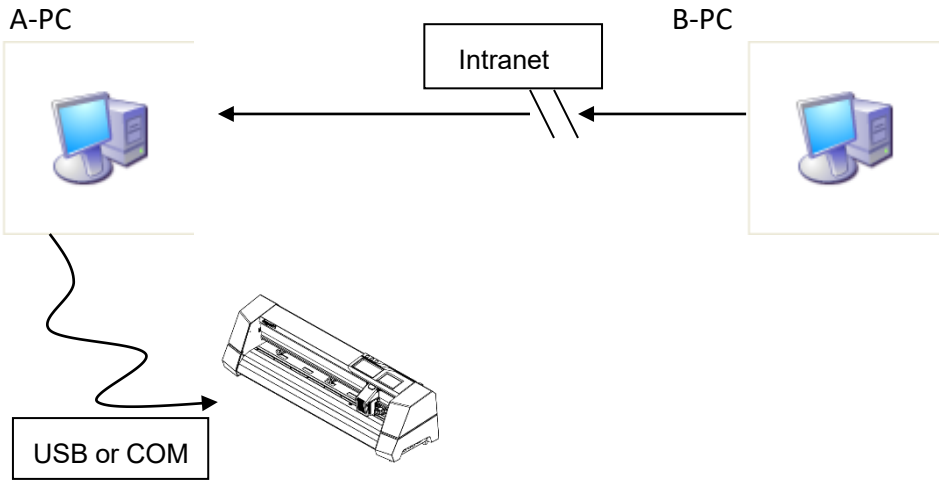
There are two options to transmit the data from the computer to the cutting plotter:

Option 1: With proper interface settings, the data can be transmitted from your application software package to the cutting plotters directly.

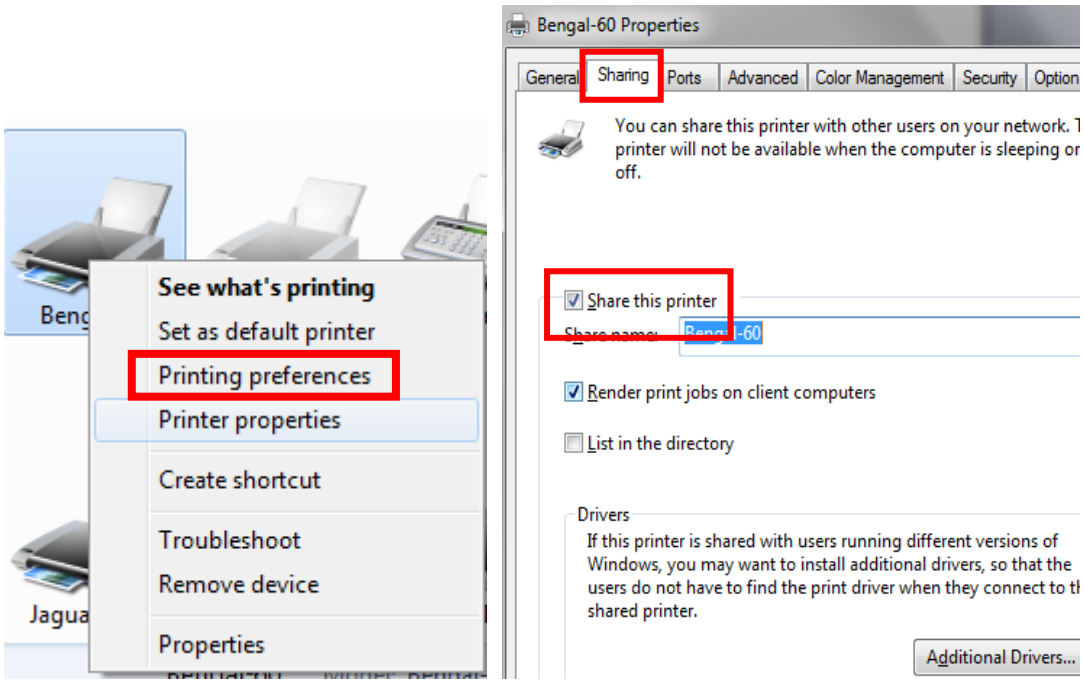
Option 2: Most cutting software packages are able to emulate **HP-GL** or **HP-GL/2** commands. As long as the file is **HP-GL** or **HP-GL/2** format, the cutting plotter can output the data precisely.

2.8.5 Printer Sever Shared Setting

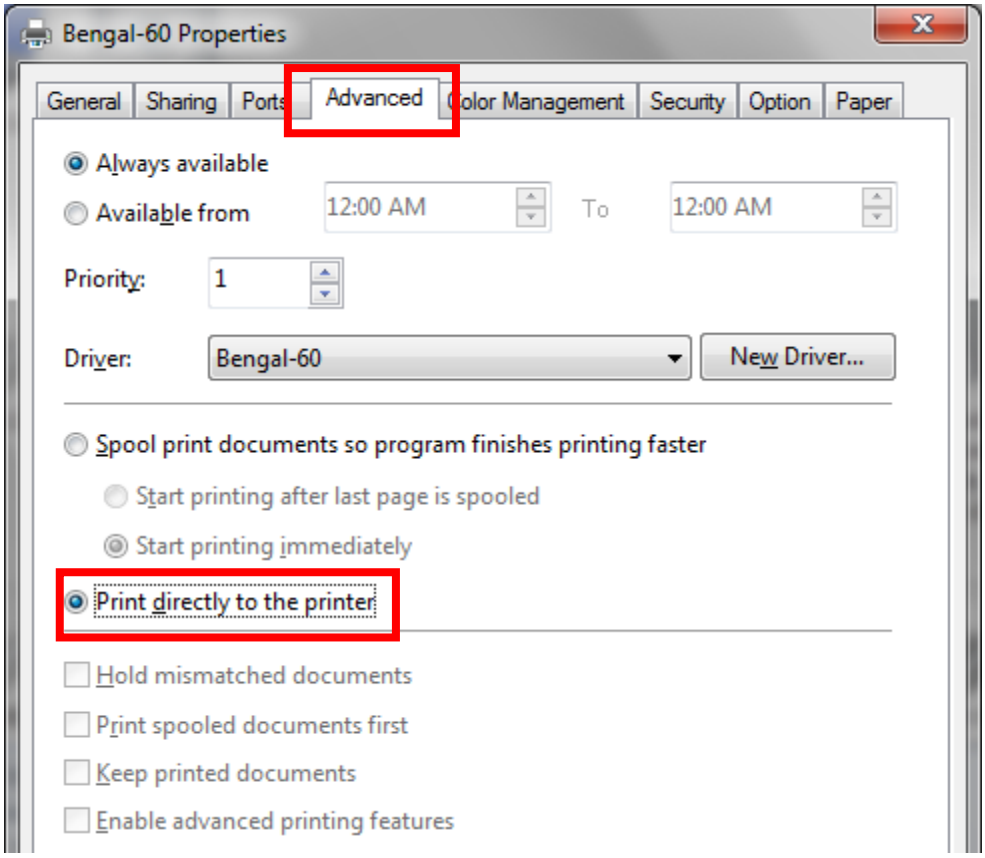
In “A-PC”, set the printer driver as a shared printer, then use B-PC to connect A-PC’s printer driver via Intranet.



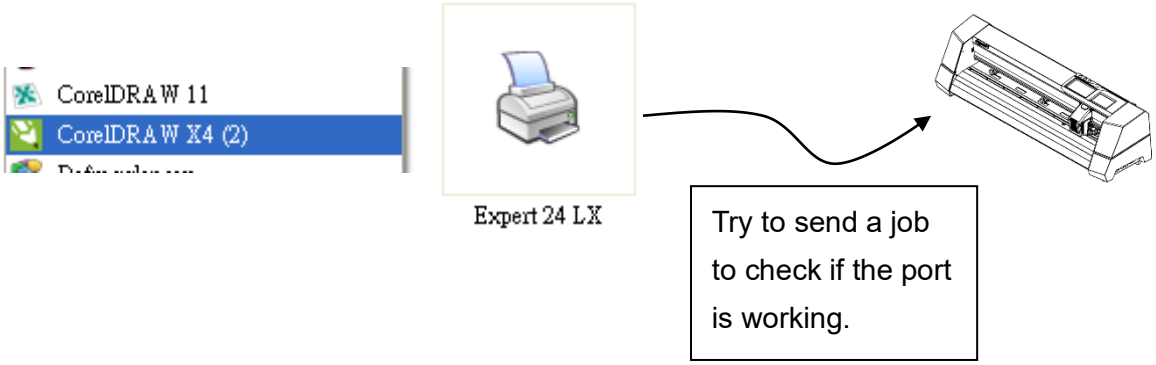
Step 1 Set A-PC's printer driver as a shared printer (Right-click on printer icon, choose "Printer properties". Click "Sharing" tab then check "Share this printer.")



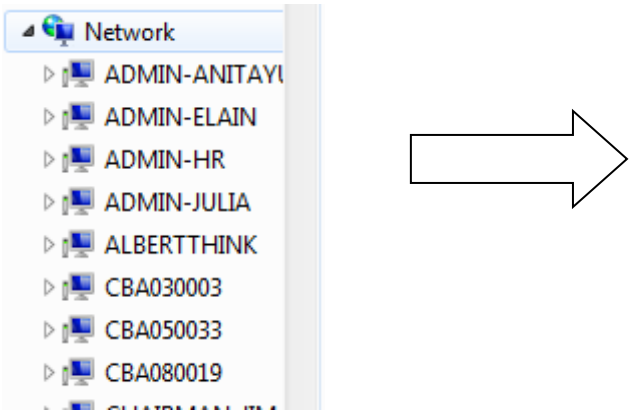
Step 2 Click "Advanced" tab, then choose "Print directly to the printer" option.



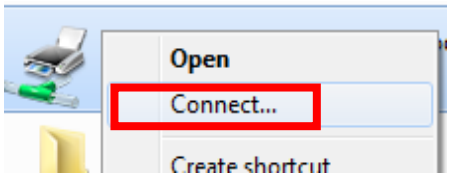
Step 3 Send a job from A-PC to the machine to check if A-PC is connected to the machine.



Step 4 Activate A-PC's Printer Driver from B-PC's Network.



Step 5 Right-click on the printer icon, and select "Conne

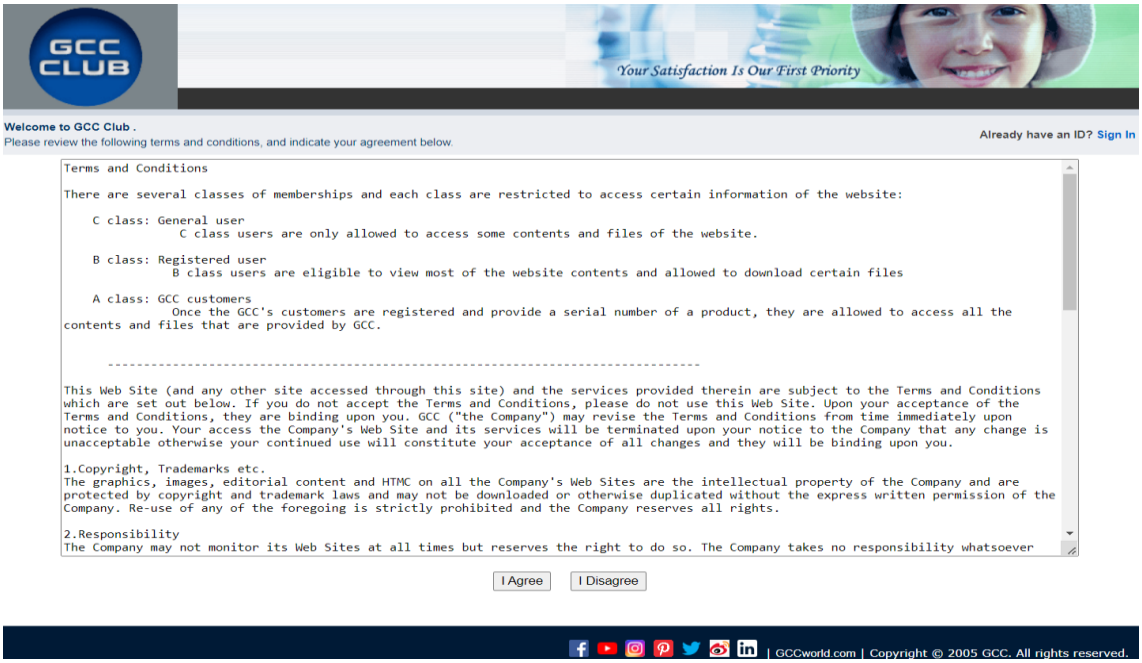


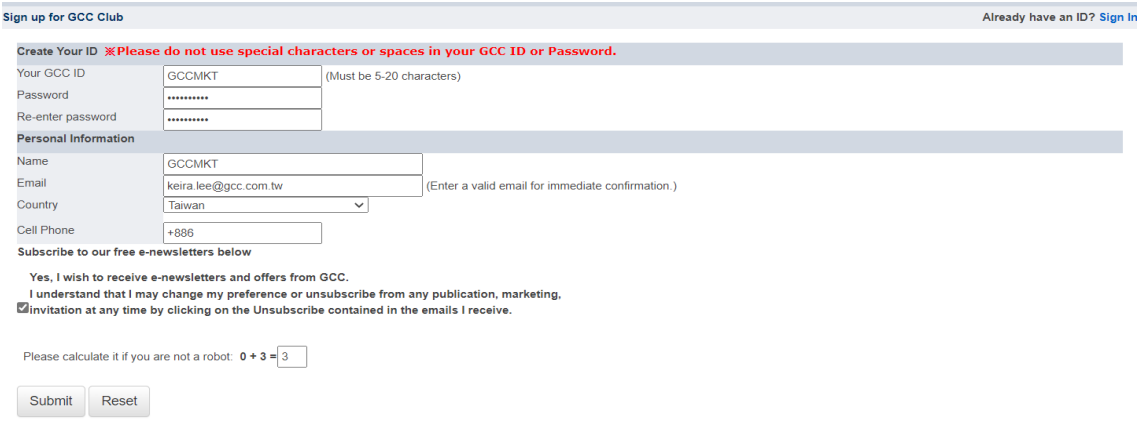
2.9 Software Installation

2.9.1 GreatCut-S Pro auto Installation

1. Visit http://gccf.gcc.com.tw/gccclub/login.aspx and log in your GCC Club account.

or create a new GCC club account if you do not have one. Click “I Agree”, fill in the required information and click “Submit” to sign up.





You should receive an eMails with activation link and click the link to activate your account.

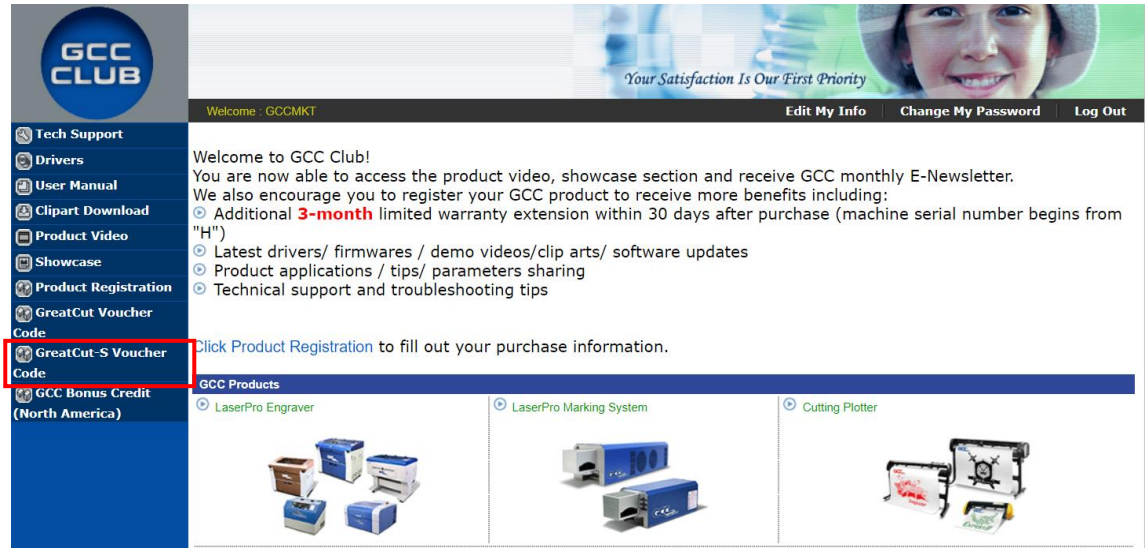
Thank you for registering with the GCC Club. Please find your registration information below.

*Please be sure to click
http://gccf.gcc.com.tw/gccclub/mail_confirm.aspx?enable=Y&ID=GCCMKT1&Name=GCCMKT&lang=
to activate your account.

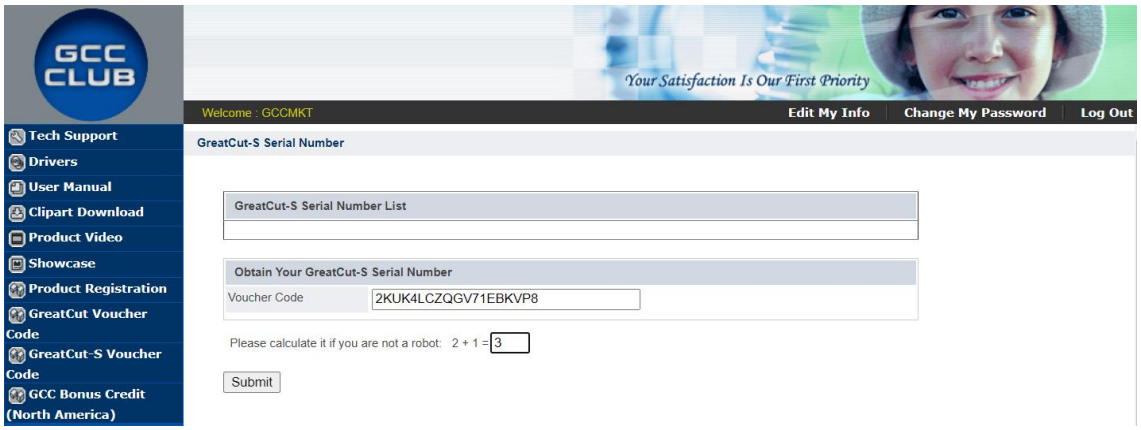
Personal Information	
Name	GCCMKT
Email	keira.lee@gcc.com.tw
Cell Phone	+886972066897
Country	Taiwan

Please note that most of the contents on the GCC Club are exclusive to GCC product owners. If you own a GCC machine and its serial number starts "H" to "L", we encourage you to register your product to receive an additional 3-month limited warranty extension. Other Benefits include: product applications, tips and parameters, technical support and trouble shooting tips, driver and software updates, user manual document.

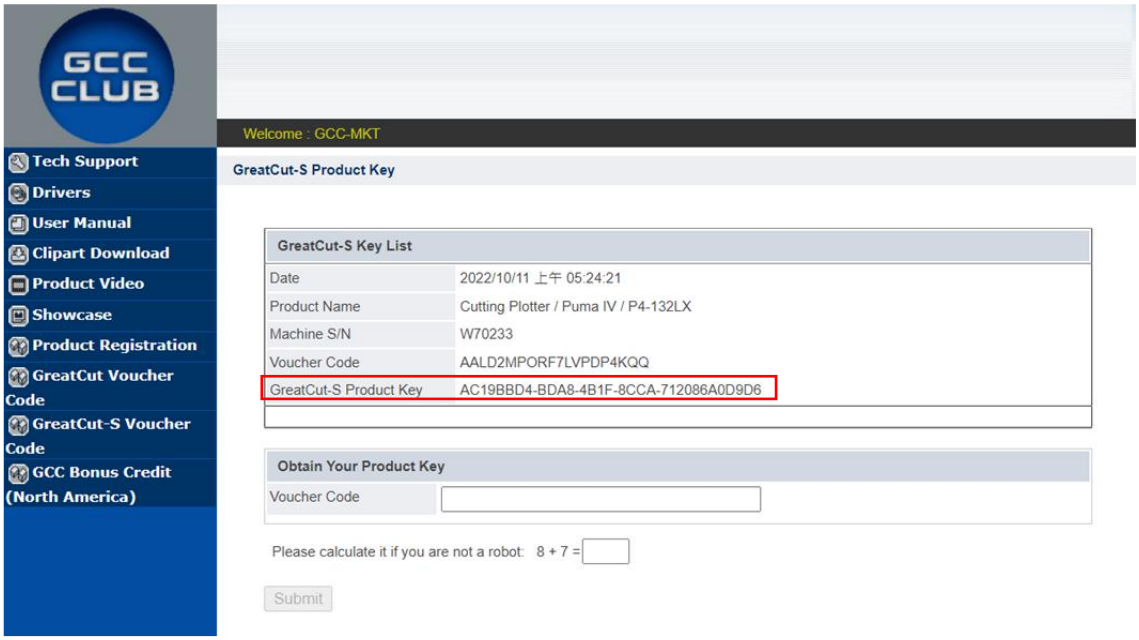
2. Go to GCC Club, click “GreatCut-S voucher code” on the left side.



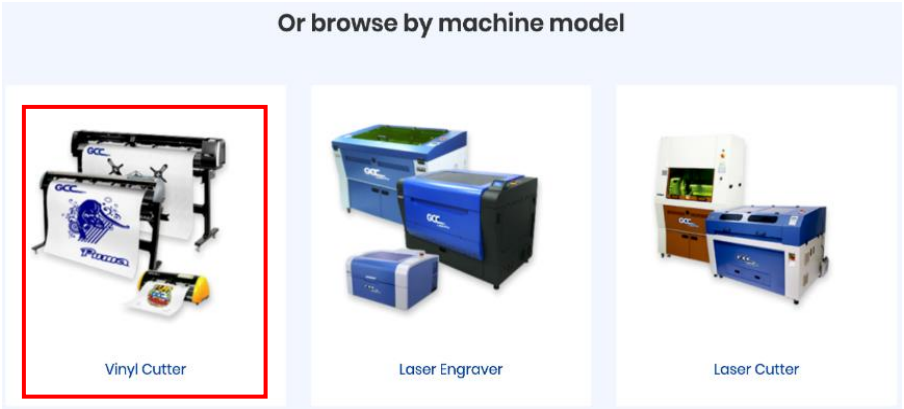
3. Enter your voucher code and click “submit”.



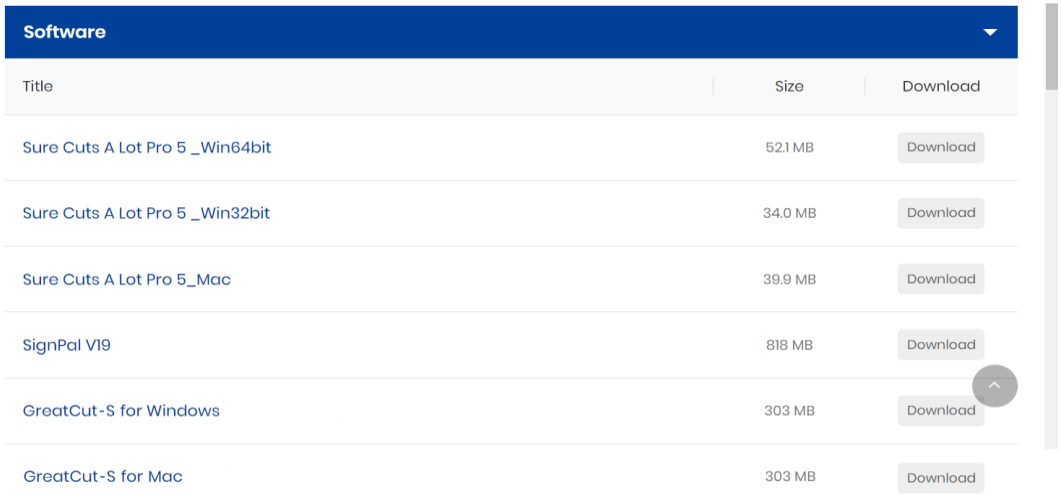
4. You will get your GreatCut-S Pro serial number.



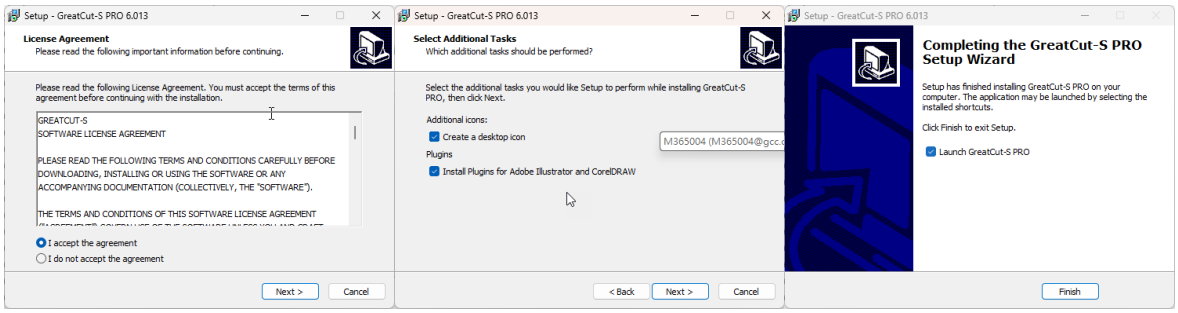
5. Visit https://www.gccworld.com/download.php click the product category and choose a proper model.



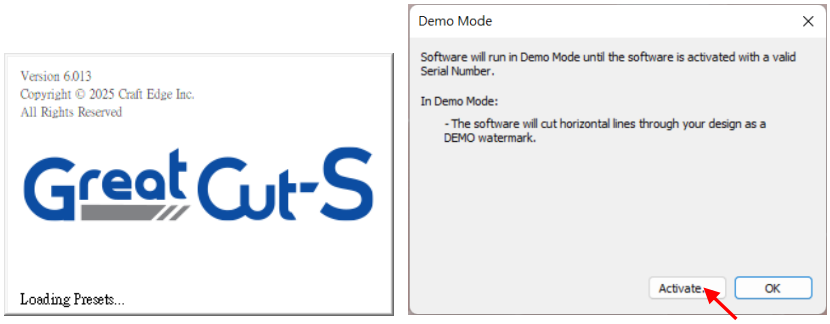
6. Under your machine model, select the Software category and download GreatCut-S Pro to begin the installation.



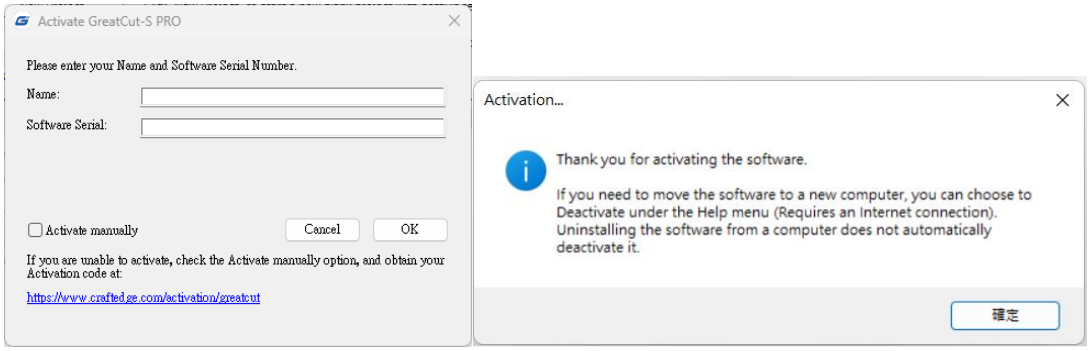
7. Press Next to continue, tick “Launch GreatCut-S Pro” and then press “Finish” to compete the installation.



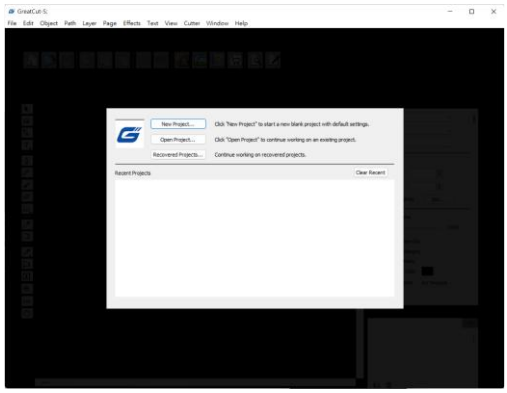
8. Run GreatCut-S and press “Activate…”to activate GreatCut-S Pro. Please make sure it is connected to the internet.



9. Enter your name in the Name column and GreatCut-S Pro serial number to the Serial column and press “OK” to complete the activation.



10. GreatCut-S Pro is ready to use.



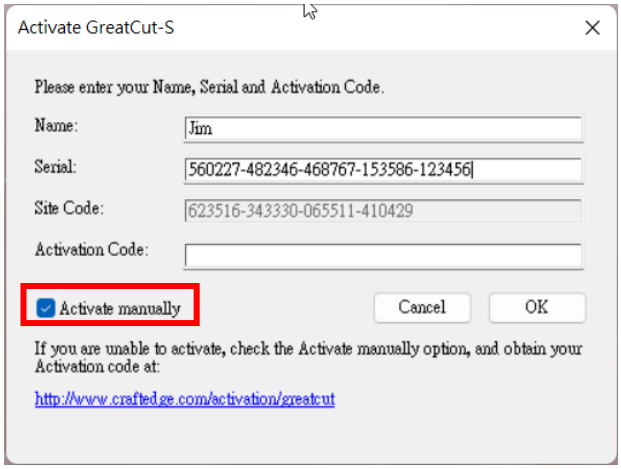
Note

- ✓ If you use a trial version to output graphics, meaning you do not enter the software key to activate the Sure Cuts A Lot mentioned above, there will be two extra lines cut through the design, therefore, make sure the Sure Cuts A Lot software is activated before implementing cutting jobs.

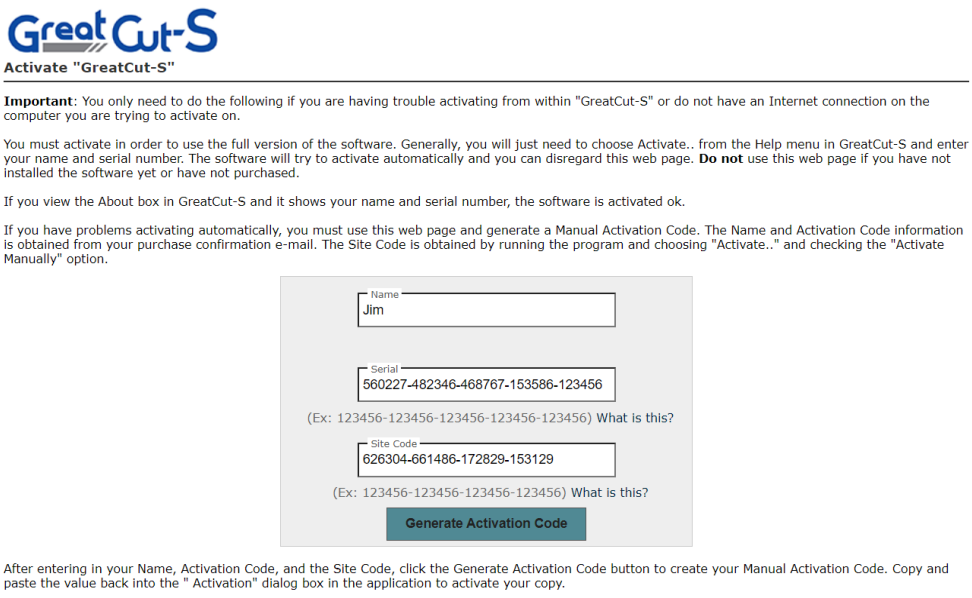
2.9.2 Manually Activate GreatCut-S Pro

If the computer connected to the cutter doesn't have an internet connection to complete the software activation process, you can alternatively use the "Activate manually" function to enter the "Activation Code" and begin using GreatCut-S Pro. However, you will need to find another computer with internet access in advance to obtain the "Activation Code" by following the instructions below.

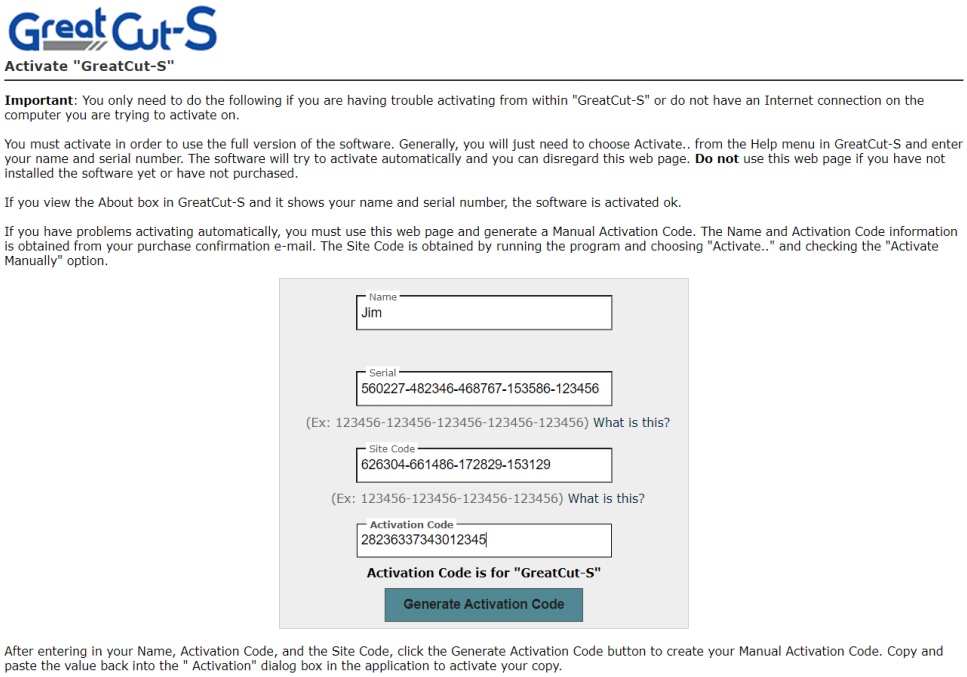
1. Check the "Activate manually" checkbox and you should see the Site Code and Activation Code fields appear. The Site Code field will be pre-filled in and cannot be changed.



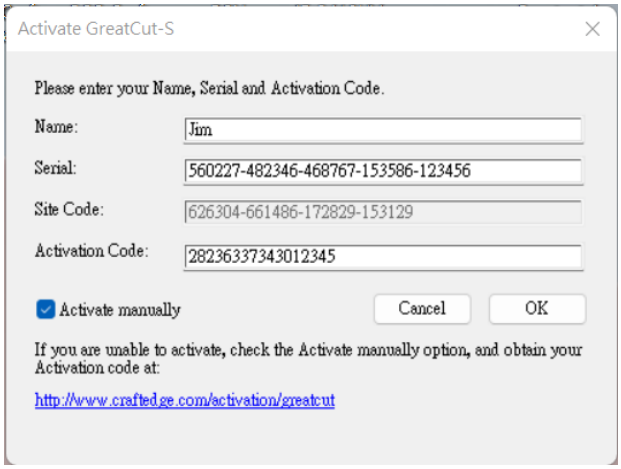
2. Visit https://craftedge.com/activation/greatcut/ via an internet connected computer. Enter your name, serial and site code.



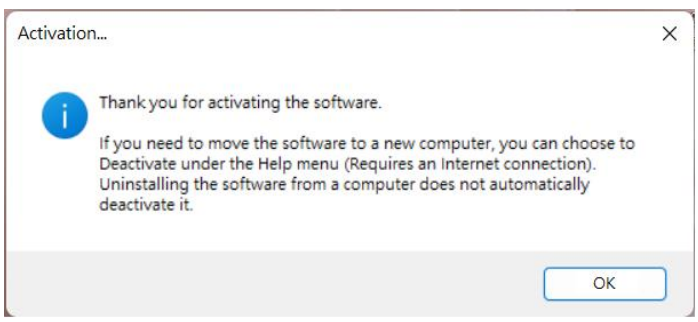
3. Click on the "Generate Activation Code" button, and your activation code will be shown in the Activation Code field.



4. Copy and paste the activation code back into the activation dialog box of Sure Cuts A Lot program and hit ok.



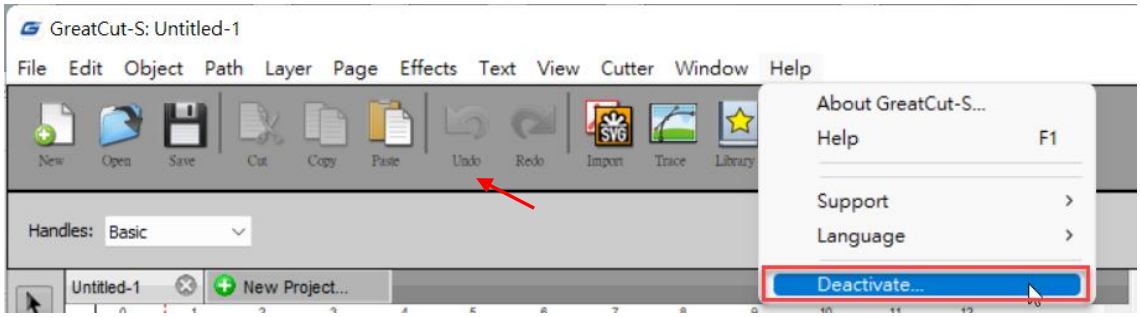
5. Click OK and GreatCut-S Pro is ready to use.

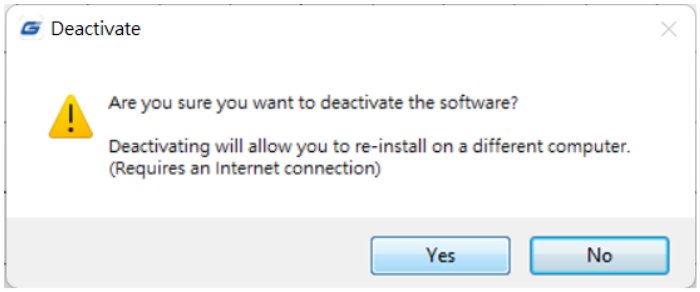


2.9.3 Re-install GreatCut-S Pro Software

If you change a new computer, you may need to deactivate your GreatCut-S Pro software and re-install it on your new device.

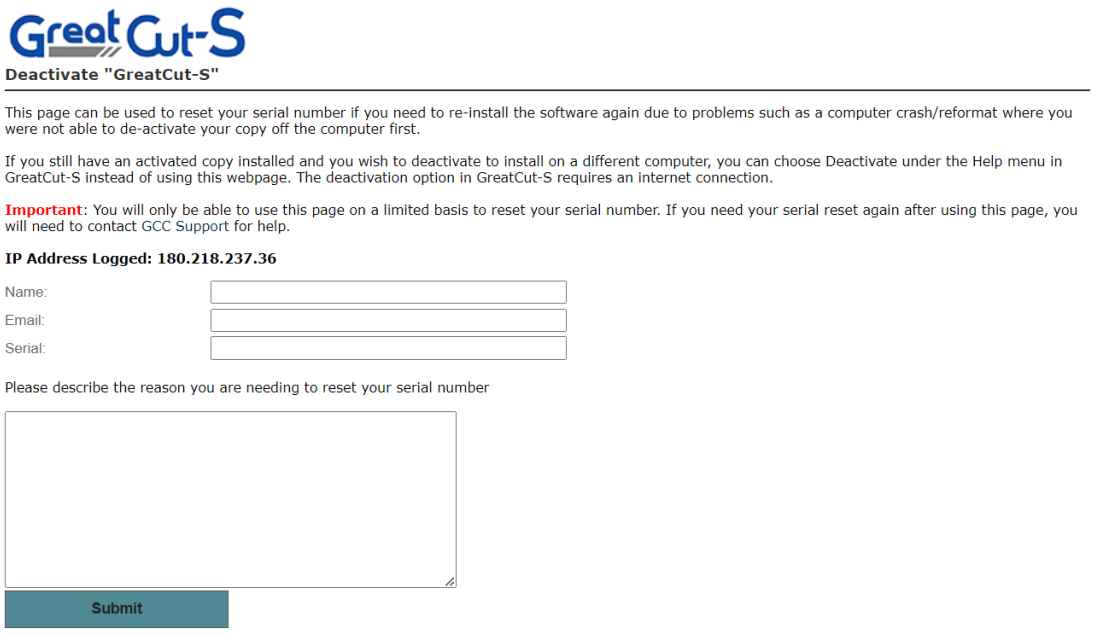
Go to “Deactivate…” under Help and press Yes to confirm, then follow the installation procedure and use **the same code** to activate it on another computer.





2.9.4 Reset GreatCut-S Pro Serial Code

If you need to re-install the software again due to problems such as a computer crash/reformat where you were not able to de-activate your copy off the computer first, you may visit https://craftedge.com/activation/deactivateGC.php to reset your serial number



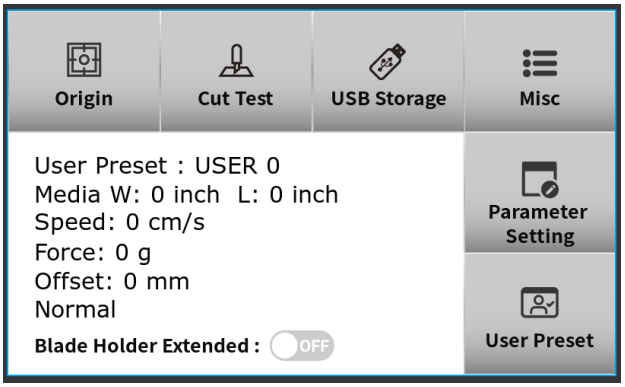
Chapter 3 The Touch Panel

This chapter describes the operations with the touch panel menu flowcharts of Jaguar VI. When the cutting plotter is ready for use as described in Chapter 1 & 2, all functions are under default parameters.

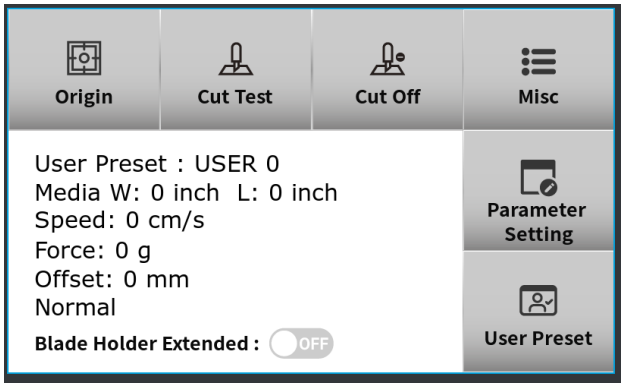
3.1 Paper Setting Page

Button / Option	Function
Roll	To measure media width. Maximum Media Length 150 meters.
Edge	To measure media width and pull the media back till the front paper sensor open. Maximum Media Length 150 meters.
Single	To measure media width and length. Maximum Media Length 10 meters.

3.2 Index Page



(Touch Panel UI of the 61 model)



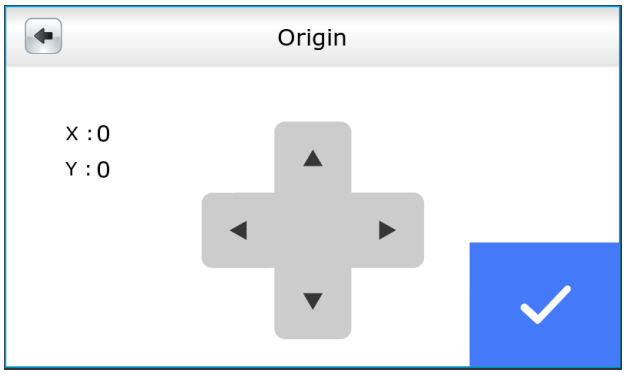
(Touch Panel UI of other models)

Button / Option	Function
Origin	Move tool carriage and set a new position.
Cut Test	To perform cutting tests on different media.
Cut Off	Cuts the media after a job is completed. Not available on the 61 model.
USB Storage	Allows users to save or load job files via a USB drive.(**UI screen in 3.6.1)**
Misc	To set up functions.
Parameter Setting	Set the default parameters for the new job.
User Preset	Allows the user to save and quickly apply custom parameter settings.

Please see details in “3.9 Menu Tree”

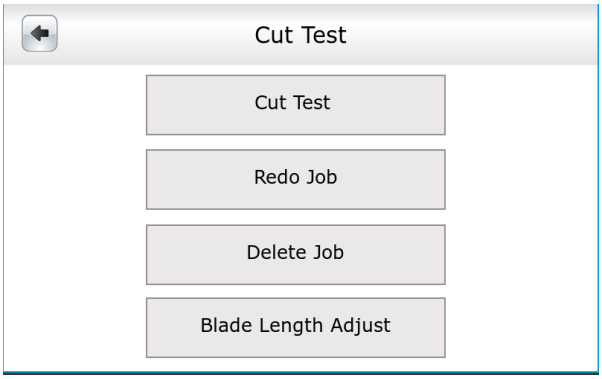
3.3 Index Page – Origin

Allows the user to set a position as the new origin.

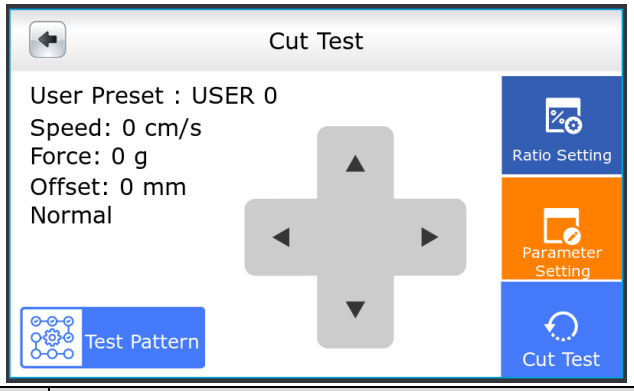


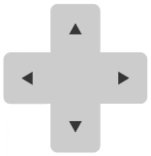
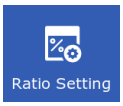
Button / Option	Function
	Move tool carriage.
	Save settings.
	Back to previous page

3.4 Index Page – Cut Test



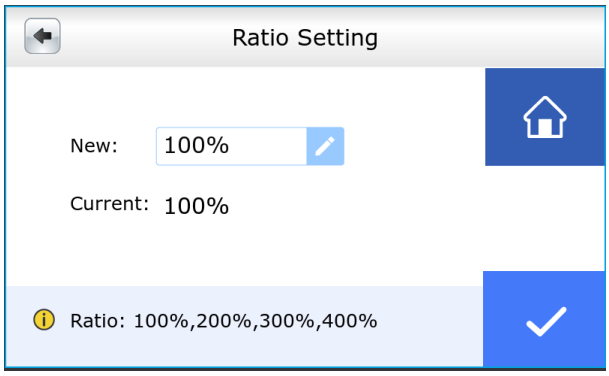
3.4.1 Cut Test



Button / Option	Function
	Move tool carriage
	Set the test pattern to Arrow or Cross for the cut test
	Set the ratio for the cut test pattern.
	Set the parameter for the cut test.
	Run the cut test.
	Back to previous page

3.4.1.1 Ratio Setting

Adjusts the size of the pattern.

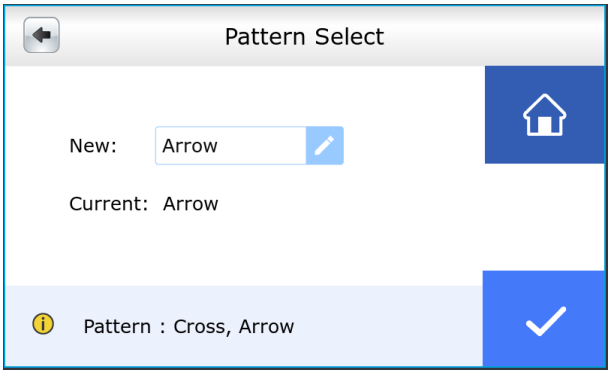


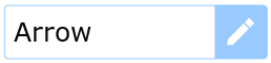
Button / Option	Function
100%	Select your preferred Ratio Setting from the list. A total of four Ratio options.(100%, 200%, 300%, 400%) **(Default: 100%)**
	Back to the index page.
	Confirm the setting.
	Back to previous page

3.4.1.2 Test Pattern/Pattern Select

Note:

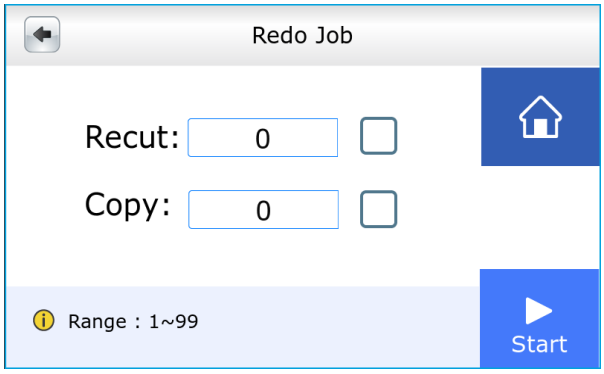
On Jaguar VI, the default pattern for Reflective Film is set to “Cross”.

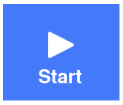


Button / Option	Function
	Select your preferred test pattern(s) from the list. You may choose a total of two options. Available options: Cross, Arrow. **(Default: Arrow)**
	Back to the index page.
	Confirm the Setting.
	Back to previous page

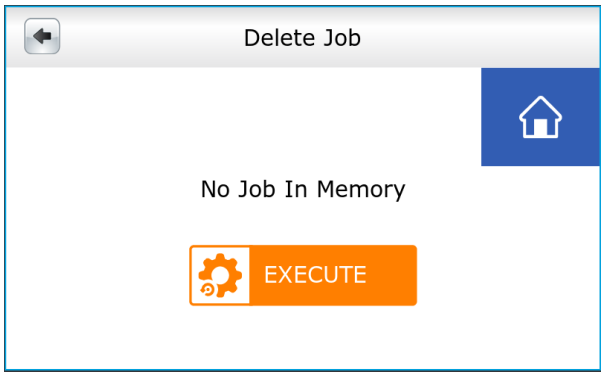
3.4.2 Redo Job

Allows the user to repeat the previous cutting test.



Button / Option	Function
Recut	Repeat the same cut test job. (number of jobs: 1-99, 0 = limitless)
Copy	Produce additional copies of the cut test.(number of jobs: 1-999)
	Back to the index page.
	Start the cutting job.
	Back to previous page

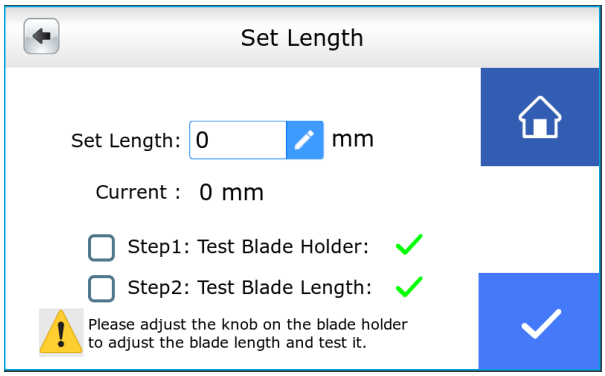
3.4.3 Delete Job



Button / Option	Function
	Delete the current file from the memory.
	Back to the index page.
	Back to previous page

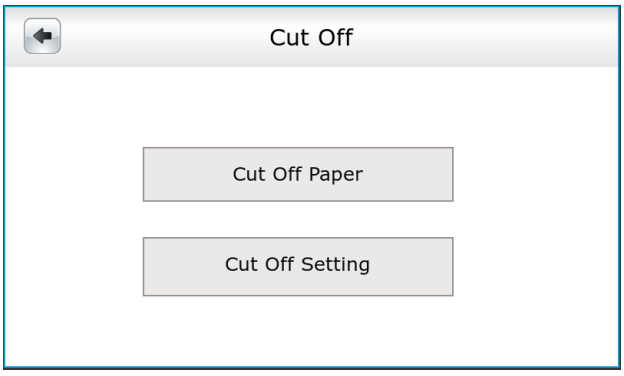
3.4.4 Blade Length Adjust

Please refer to chapter 2.7 - Automatic Blade Length Adjustment for further details.



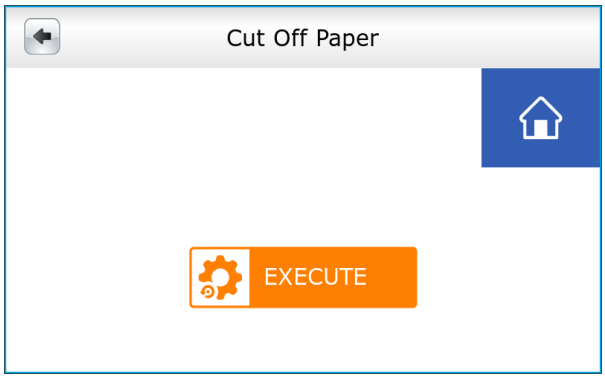
Button / Option	Function
0	To adjust the length of the blade. (Range: 0.00 mm – 5.04 mm, 0.04mm per step)
	Back to the index page.
	Save settings.
	Back to previous page

3.5 Index Page – Cut Off



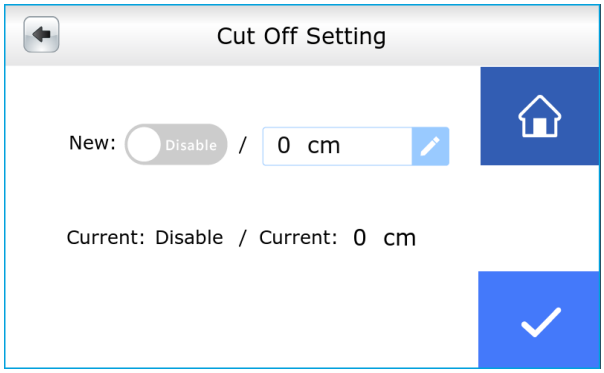
Button / Option	Function
Cut Off Paper	Enable or disable the Cut Off function.
Cut Off Setting	Set up the parameter for the Cut Off function.
	Back to previous page

3.5.1 Cut Off Paper



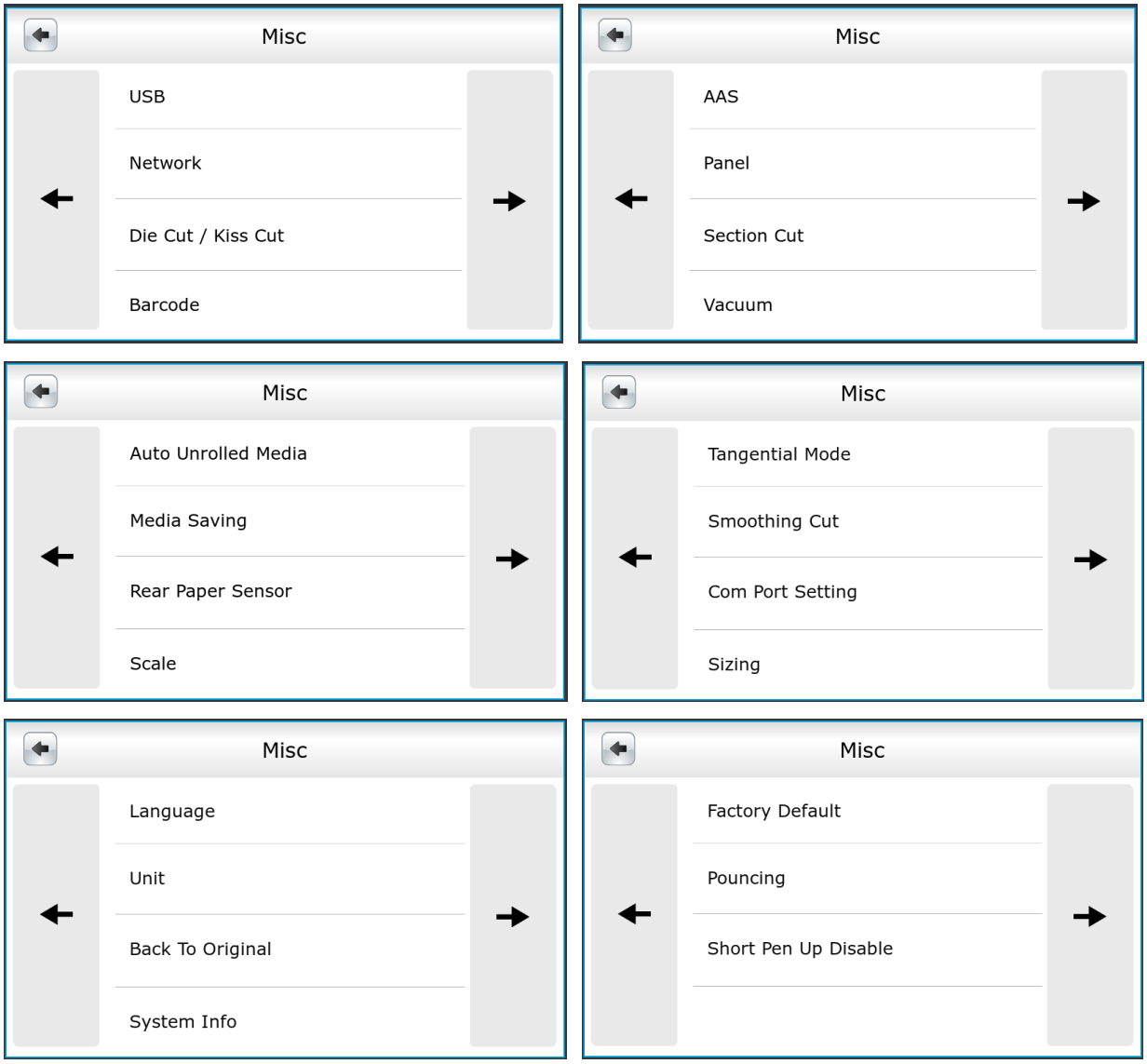
Button / Option	Function
Execute	Run the Cut Off Paper function.
	Back to the index page.
	Back to previous page.

3.5.2 Cut Off Setting



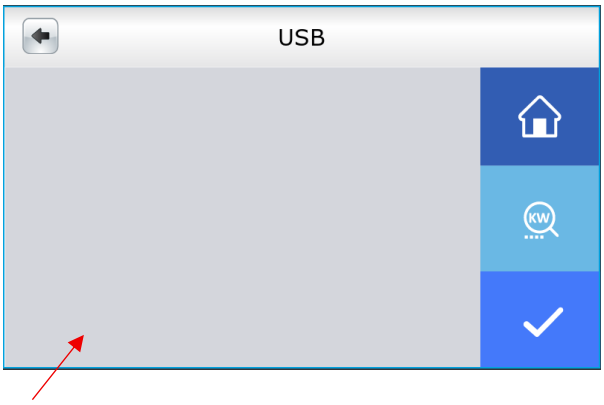
Button / Option	Function
Disable	Disable the Cut Off Paper function. (**Default**)
Enable	Enable the Cut Off Paper function.
0 cm	Set a value for the Cut Off Cut (value: 1~100 cm)
	Back to the index page.
	Save settings.
	Back to previous page

3.6 Index Page – Misc



3.6.1 USB

1. Use this page to configure the connection via the USB interface.



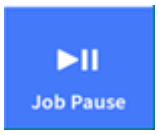
USB Data Area

Button / Option	Function
USB Data Area	The gray section on the Touch Panel shows the USB flash drive data.
	Back to the index page.
	Use this function to search for files stored on the USB device.
	Save settings.
	Back to previous page

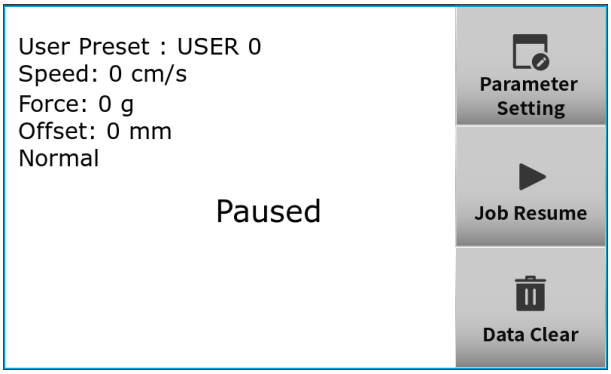
2. When files are available on the connected USB flash drive, the Touch Panel displays the following items:

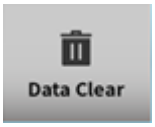
Button / Option	Function
	Return to the previous USB directory
	USB file.
	File folder.

3. While the USB is being processed, a progress screen is displayed on the Touch Panel.

Button / Option	Function
	Temporarily pauses the current job.

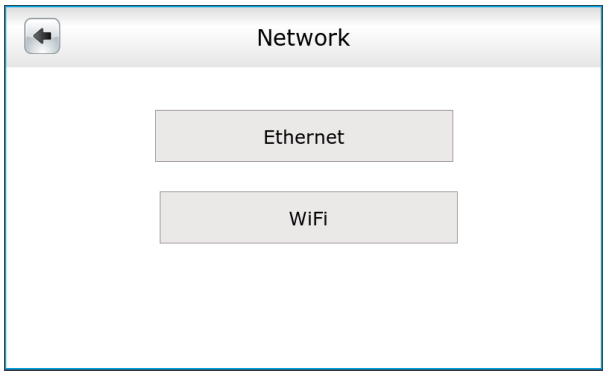
4. Pressing **Job Pause** temporarily pauses the current job and enters the Job Pause screen on the Touch Panel.



Button / Option	Function
	Enter the Parameter Setting page. Refer to Section 3.7 for details.
	Resumes the paused job.
	Clears the current job data.

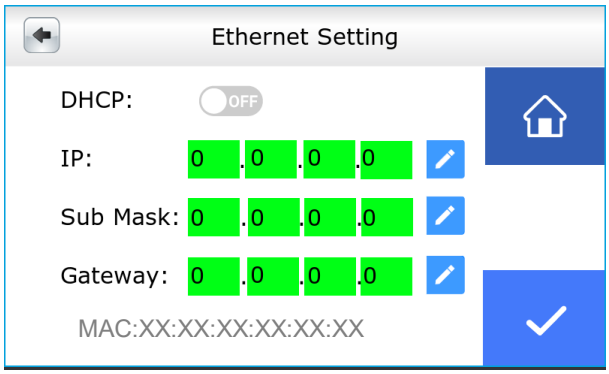
3.6.2 Network

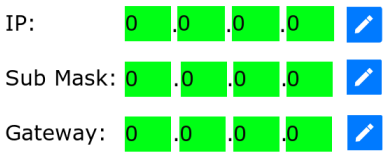
Use this page to set up a network connection through Ethernet or Wi-Fi.



Button / Option	Function
Ethernet	Set Ethernet connection. Please refer to chapter 2.8.2 for more details.
WiFi	Set WiFi connection. Please refer to chapter 2.8.3 for more details.
	Back to previous page

3.6.2.1 Ethernet

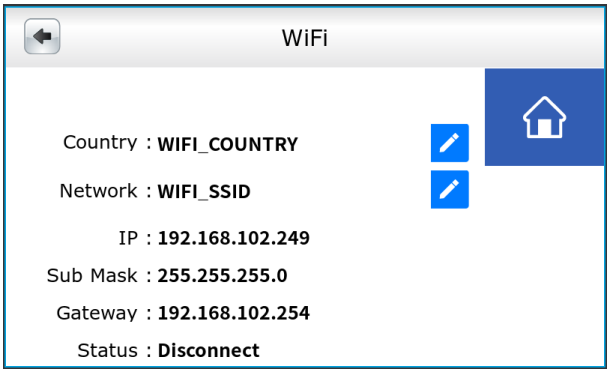


Button / Option	Function
	Disables automatic IP assignment; requires manual IP setup. **(Default)**
	Uses a static IP address for the connection.
	Displays dynamic IP or adjusts static settings.
MAC: XX:XX:XX:XX:XX:XX	Shows the MAC Address of your cutting plotter.
	Back to the index page.

	Save settings.
	Back to previous page

3.6.2.2 WiFi

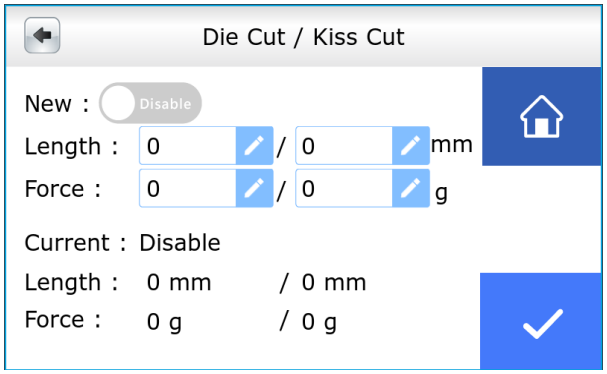
Set WiFi connection. Please refer to chapter 2.8.3 for more details.



Button / Option	Function
Country	Select your country for wireless operation.
Networks	Select an SSID and enter the password to connect.
	Back to the index page.
	Save settings.
	Back to previous page

3.6.3 Die Cut / Kiss Cut

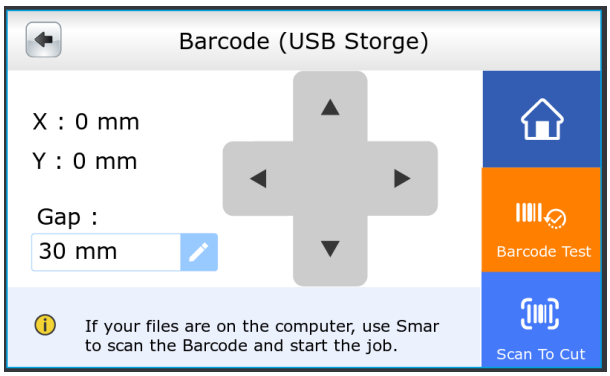
This function allows user to perform die cut/kiss cut in one cutting line simultaneously by designating the outline to green color RGB 255 and defining the length and force setting on control panel (Please refer to Chapter 4.9 for details).



Button / Option	Function
	Disable the Die/Kiss Cut" function.(**Default)**
	Enable the Die/Kiss Cut" function.
Length	Adjusts the blade Die/Kiss cut length. (0.2–9.0 mm)
Force	Adjusts the blade Die/Kiss cut force.(45 g~ 450 g)
	Back to the index page.
	Save settings.
	Back to previous page

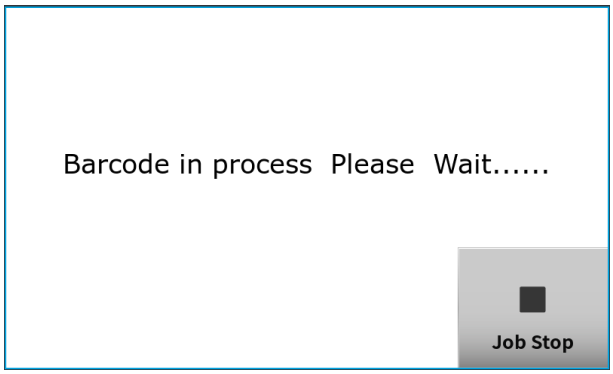
3.6.4 Barcode

1. Use this page to set up the barcode function. For more details, please refer to Chapter 6, "Barcode Function."



Button / Option	Function
30 mm	Enter the desired gap value (30~100mm).
	Back to the index page.
Barcode Test	Testing the Barcode Function.
Scan To Cut	Starts the cutting job after selecting a file on the touch panel.
	Move tool carriagse.
	Back to previous page.

2. Message displayed while the barcode is being processed.



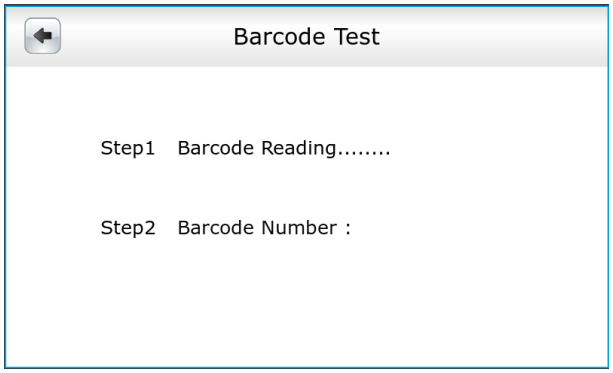
Button / Option	Function
Job Stop	Cancels the current job.

3. Message displayed when the barcode cannot be read.

Button / Option	Function
	Back to the index page.

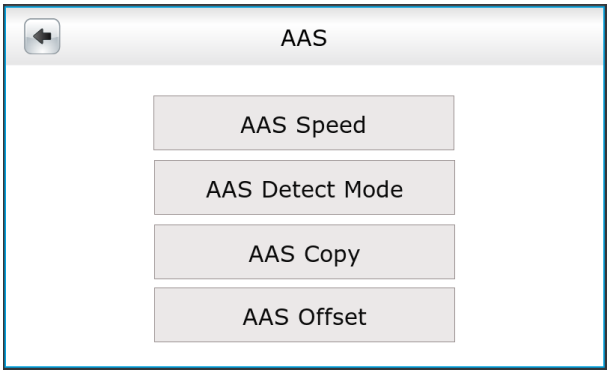
3.6.4.1 Barcode Test

Initiates a barcode test to check scanning accuracy and readability.



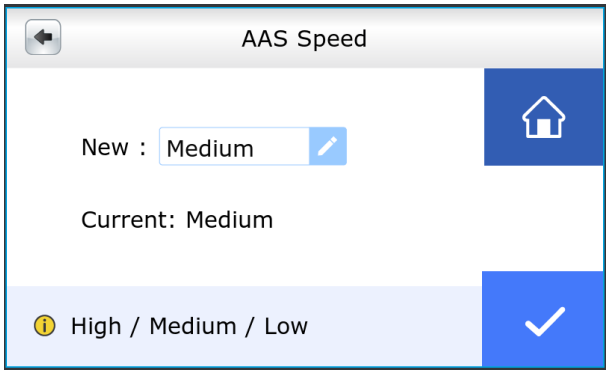
3.6.5 AAS

This function allows the user to perform automatic alignment and contour cutting using the AAS (Automatic Alignment System). The AAS detects registration marks and adjusts the cutting position accordingly. (Please refer to Chapter 5 “Automatic-Aligning System” for details.)



3.6.5.1 AAS Speed

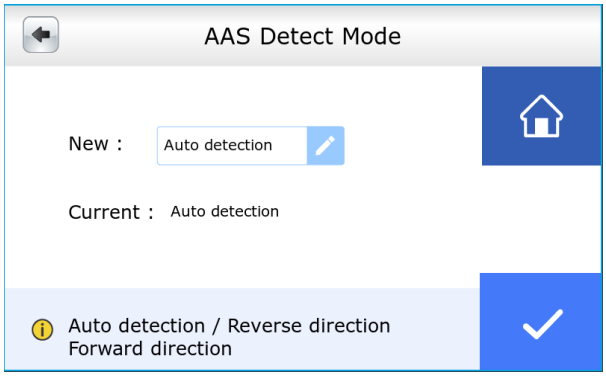
To set or modify AAS detecting speed.



Button / Option	Function
AAS Speed	To set or modify AAS speed.(High, Medium, Low) **(Default: Medum)**
	Back to the index page.
	Save settings.
	Back to previous page

3.6.5.2 AAS Detect mode

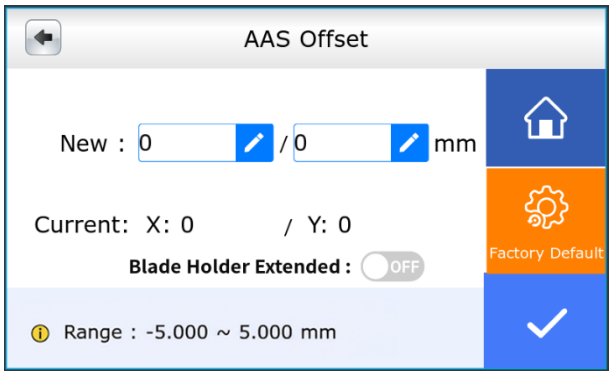
To recognize the printed sheet media is fed in forward direction or reversed direction by detecting the registration marks.



Button / Option	Function
Forward direction	Detects registration marks in the forward media feeding direction. (**Default)**
Auto detection	Automatically distinguishes the media feeding direction by detecting registration marks.
Reverse direction	Detects registration marks in the reverse media feeding direction.
	Back to the index page.
	Save settings.
	Back to previous page

3.6.5.3 AAS Offset

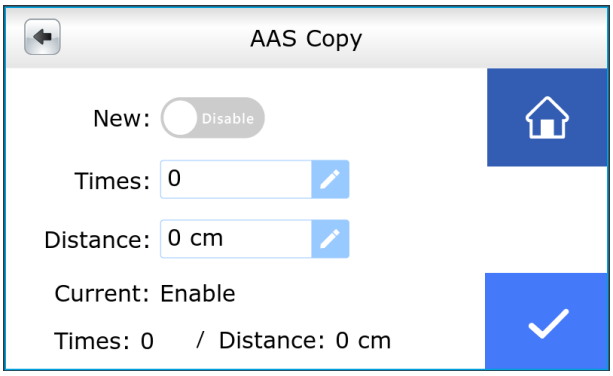
Use this page to configure the AAS offset value.



Button / Option	Function
New : 0 / 0 mm	To set or modify AAS offset X,Y value. (AAS Offset Range: -5.000~5.000mm)
OFF	Set the Blade Holder Extended OFF. **(Default)**
ON	Set the Blade Holder Extended ON.
Factory Default	Run the Factory Default program.
	Back to the index page.
	Save settings.
	Back to previous page

3.6.5.4 AAS Copy

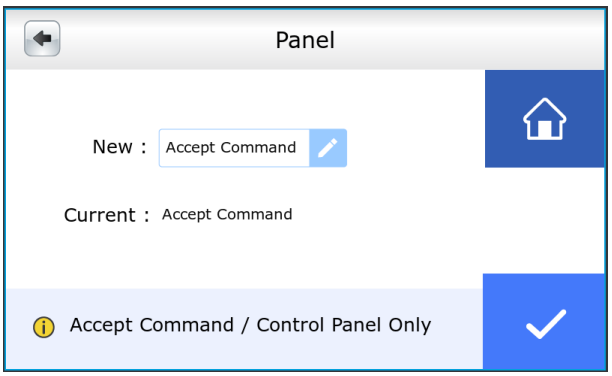
Allows the user to set AAS copy function.



Button / Option	Function
	Disable the AAS Copy function. **(Default)**
	Enable the AAS Copy function.
Times	Users can set the number of AAS copies in this function. The allowable range is 1–100.
Distance	Users can set the distance between images in this function. The allowable range is 0–1000mm.
	Back to the index page.
	Save settings.
	Back to previous page

3.6.6 Panel

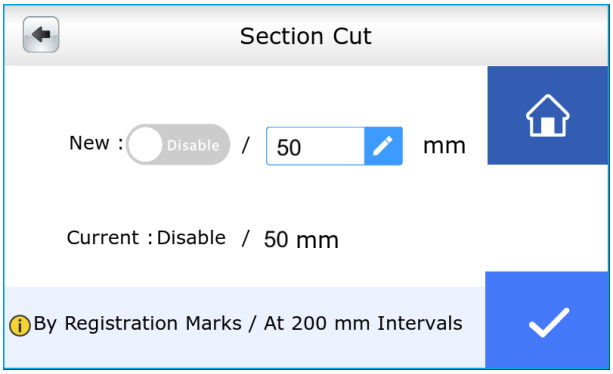
Set machine to accept commands of the Force, Speed, Cutting Quality, and Offset via software or touch panel of the cutter.



Button / Option	Function
Accept Command	To accept commands of the Force, Speed, Cutting Quality, and Offset only via software. **(Default)**
Control Panel Only	To accept commands of the Force, Speed, Cutting Quality, and Offset only via touch panel of the cutter.
	Back to the index page.
	Save settings.
	Back to previous page

3.6.7 Section Cut

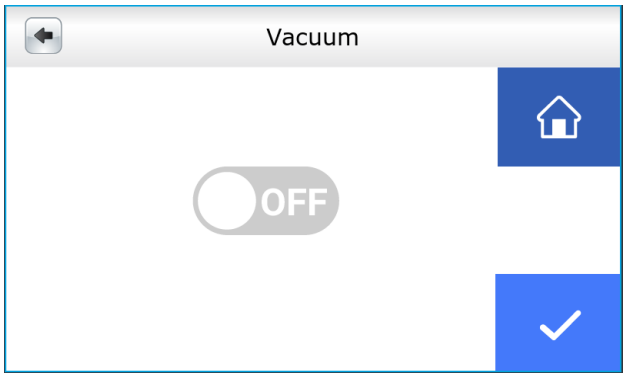
This function allows the user to divide the long plot data into sectional output jobs to gain higher cutting quality and increase precision. Users can set the section by registration marks or input the value manually



Button / Option	Function
	Disable the Section Cut function.(**Default)**
	Enable the Section Cut function.
	Set a value for the Section Cut. (Value: 50~600mm) .**(Default:200mm Intervals)**
	Back to the index page.
	Save settings.
	Back to previous page.

3.6.8 Vacuum

Vacuum function can improve tracking and cutting accuracy by turning on the fans.



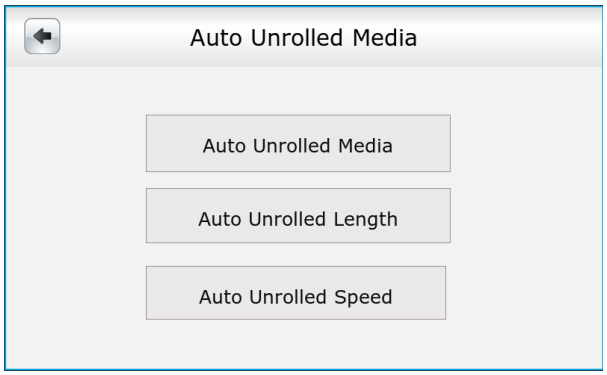
Button / Option	Function
	The fans will remain active during cutting or plotting.
	The fans will remain inactive during cutting or plotting.
	Back to the index page.
	Save settings.
	Back to previous page

3.6.9 Auto Unrolled Media

This function enables automatic media unrolling to prevent paper jams and potential motor damage.

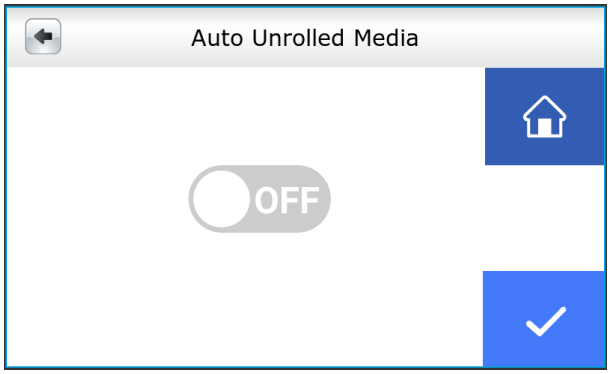
Note

- Auto-unroll only effects on roll/edge media.
- Using Single mode to size media will disable this function automatically.
- If the length of the rolled media is less than 2 meters or the weight is light, it is recommended to set this mode disabled.



Button / Option	Function
Auto Unrolled Media	Enable or disable the Auto Unrolled Media function.
Auto Unrolled Length	Set the unrolling length for the Auto Unrolled Media function. (Value: 500~3000mm)
Auto Unrolled Speed	Set the unrolling speed for the Auto Unrolled Media function. (Value: Slow / Normal / Fast)
	Back to previous page

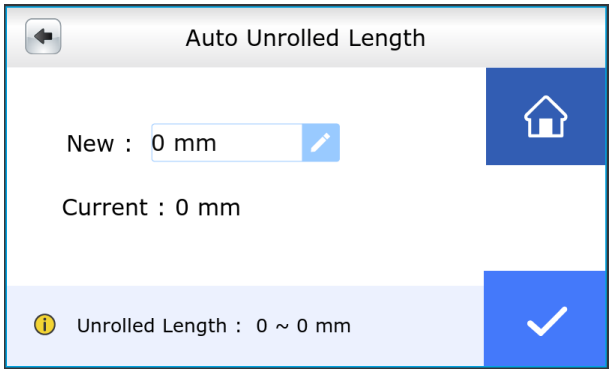
3.6.9.1 Auto Unrolled Media

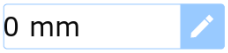


Button / Option	Function
	Set the Auto Unrolled Media ON.
	Set the Auto Unrolled Media OFF.

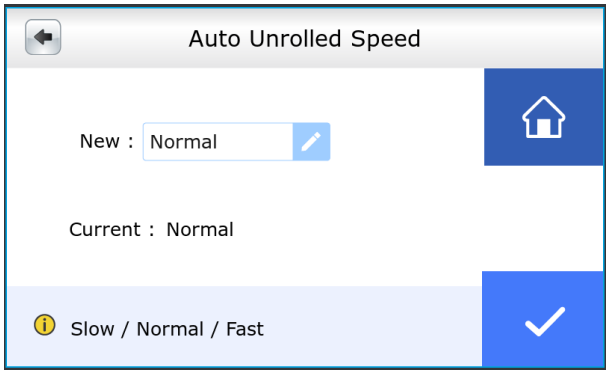
	Back to the index page.
	Save settings.
	Back to previous page

3.6.9.2 Auto Unrolled Length



Button / Option	Function
	Set a value for the Unrolled Length. (Unrolled Length: 500~3000mm)
	Back to the index page.
	Save settings.
	Back to previous page

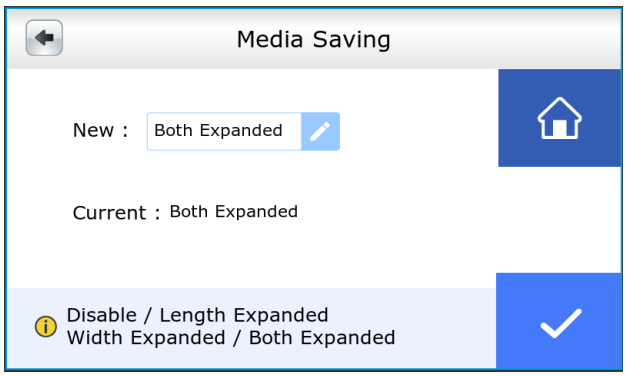
3.6.9.3 Auto Unrolled Speed



Button / Option	Function
Normal	Select your preferred Auto Unrolled Speed from the list. A total of 3 settings are available. (Slow, Normal, Fast))
	Back to the index page.
	Save settings.
	Back to previous page.

3.6.10 Media Saving

This function allows the user to select a method for saving media.



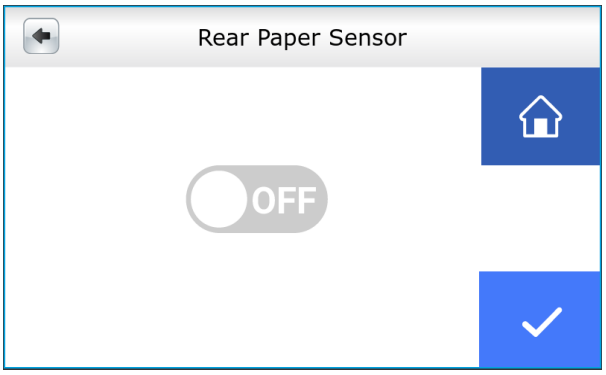
Button / Option	Function
Disable	Disable the Media Saving function.
Length Expanded	Set the Media Saving by length expanded.
Width Expanded	Set the Media Saving by width.
Both Expanded	Set the Media Saving by length and width.
	Back to the index page.
	Save settings.

	Back to previous page

3.6.11 Rear Paper Sensor

This function allows machine to detect if the rear paper sensor is covered to determine the process accordingly

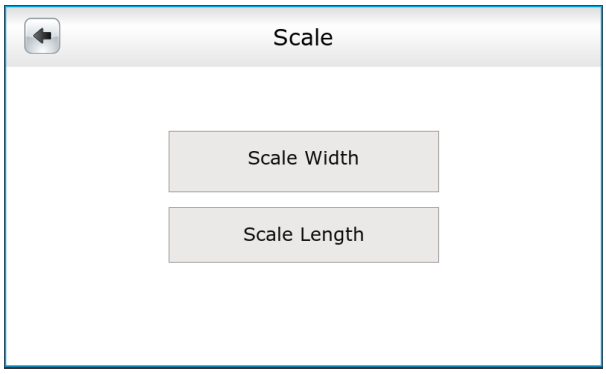
> Note
>
> Rear paper sensor only functions under “Roll” and “Edge” mode.



Button / Setting	Function
	Set the Rear Paper Sensor ON.
	Set the Rear Paper Sensor OFF.
	Back to the index page.
	Save settings.
	Back to previous page

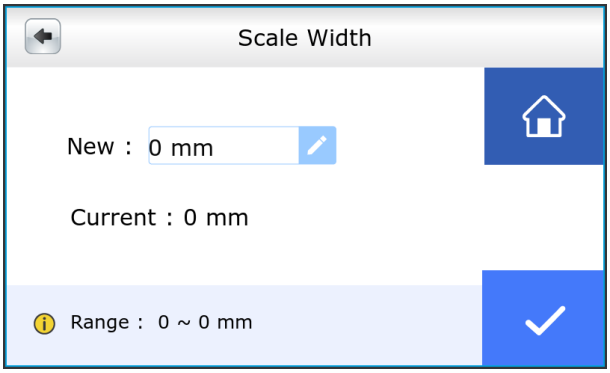
3.6.12 Scale

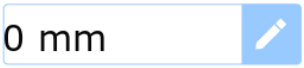
Use this page to set the scale for object width and length.



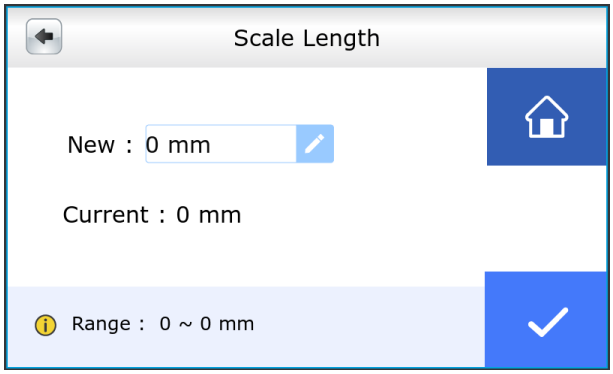
Button / Setting	Function
Scale Width	Set the Scale width.
Scale Length	Set the Scale length.
	Back to previous page

3.6.12.1 Scale Width



Button / Option	Function
	Set a value for the Scale Width. (495~505mm with an increment of 0.1mm)
	Back to the index page.
	Save settings.
	Back to previous page.

3.6.12.2 Scale Length

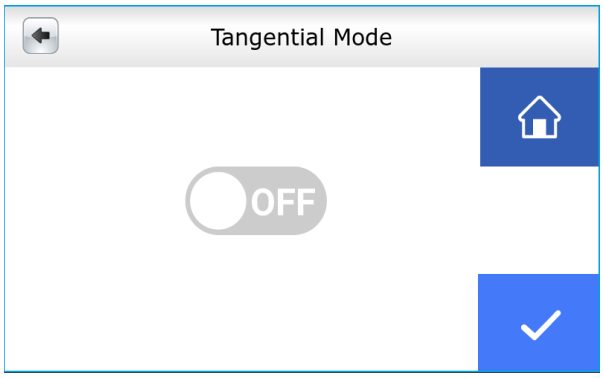


Button / Option	Function
0 mm	Set a value for the Scale Length. (495~505mm with an increment of 0.1mm)
	Back to the index page.
	Save settings.
	Back to previous page.

3.6.13 Tangential Mode

To enable the emulated tangential-cutting mode for thicker media types and small letter cuts.

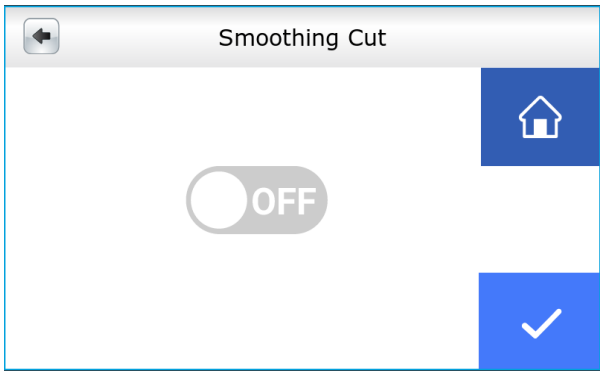
> Note
>
> While the Offset value setting at 0.000 mm, “Set Tangential Mode” will automatically be disabled.



Button / Setting	Function
	Set the tangential mode ON.
	Set the tangential mode OFF.
	Back to the index page.
	Save settings.
	Back to previous page

3.6.14 Smoothing Cut

To enable smooth-cutting function.



Button / Setting	Function
	Set the Smoothing Cut ON.
	Set the Smoothing Cut OFF. **(Default)**
	Back to the index page.
	Save settings.
	Back to previous page

3.6.15 Com Port Setting

To build up the communication between host computer and cutter.

Note

Baud Rate is to determine the speed of data transmission.

Data Bits refers to the size of one block of data.

Parity is used to check if data was revived correctly or not.

9600, n, 7, 1, p 9600pbs, 7 Bits with NO Parity

9600, o, 7, 1, p 9600pbs, 7 Bits with ODD Parity

9600, e, 7, 1, p 9600pbs, 7 Bits with EVEN Parity

9600, n, 8, 1, p 9600pbs, 8 Bits with NO Parity

9600, o, 8, 1, p 9600pbs, 8 Bits with ODD Parity

9600, e, 8, 1, p 9600pbs, 8 Bits with EVEN Parity

19200, n, 7, 1, p 19200pbs, 7 Bits with NO Parity

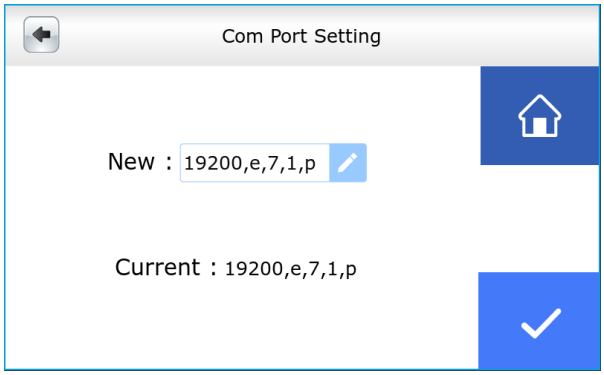
19200, o, 7, 1, p 19200pbs, 7 Bits with ODD Parity

19200, e, 7, 1, p 19200pbs, 7 Bits with EVEN Parity

19200, n, 8, 1, p 19200pbs, 8 Bits with NO Parity

19200, o, 8, 1, p 19200pbs, 8 Bits with ODD Parity

19200, e, 8, 1, p 19200pbs, 8 Bits with EVEN Parity



Button / Option	Function
19200,e,7,1,p	Set the communication port.
	Back to the index page.
	Save settings.
	Back to previous page.

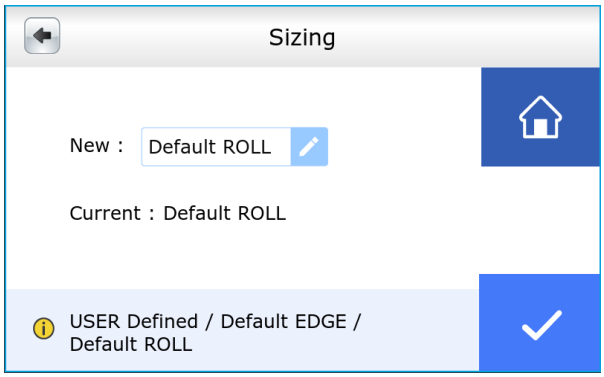
3.6.16 Sizing

Allows user to set the sizing settings.

Note

If set to user defined mode, the user will be asked to select the size setting every time the machine is turned on.

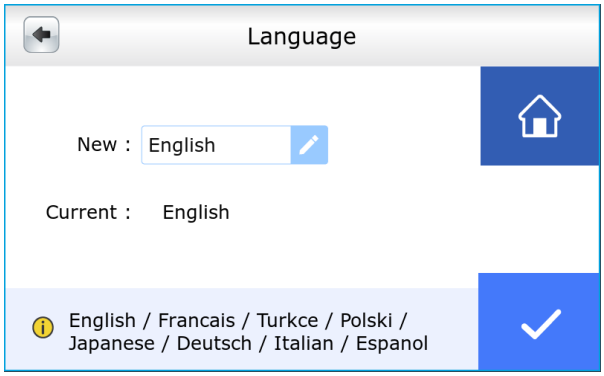
If set to Default Edge or Roll, Edge or Roll type sizing will be performed whenever the machine is turned on.



Button / Option	Function
Sizing	Select your preferred Sizing from the list. A total of 3 settings are available. (User Defined, Default EDGE, Default ROLL)
	Adjust Settings.
	Back to the index page.
	Save settings.
	Back to previous page.

3.6.17 Language

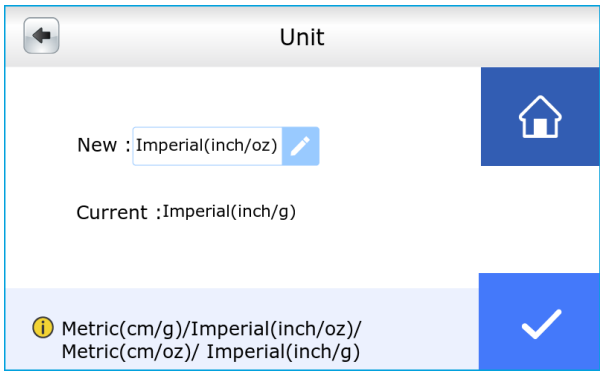
Set displayed languages on touch panel in English, French, Turkish, Polish, Japanese, German, Italian, and Spanish



Button	Function
	Select your preferred language from the list. A total of 8 languages are available. **(Default: English)**
	Back to the index page.
	Save settings.
	Back to previous page

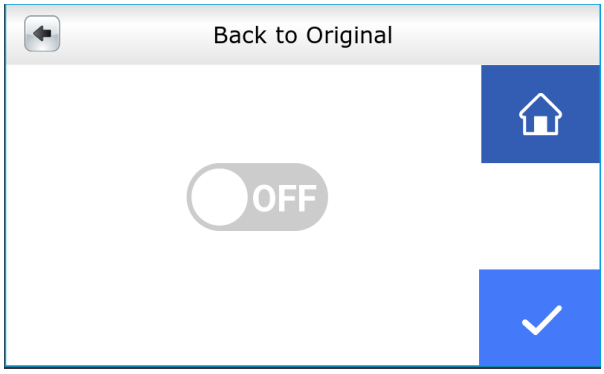
3.6.18 Unit

Set displayed unit on touch panel.



Button	Function
Imperial(inch/oz)	Select your preferred unit from the list. A total of 4 units are available. (cm/g, inch/oz, cm/oz, and inch/g)
	Back to the index page.
	Confirm the Setting
	Back to previous page

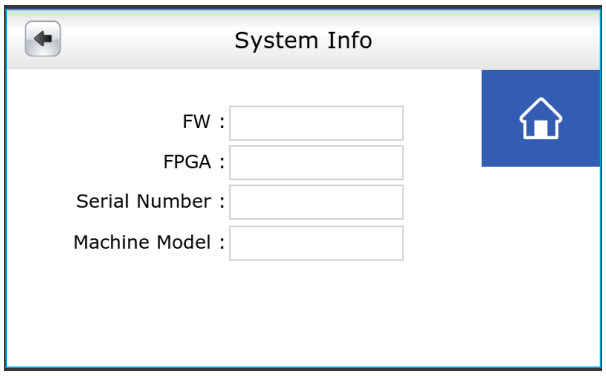
3.6.19 Back To Original



Button / Setting	Function
	Set the Back to Original ON.
	Set the Back to Original OFF.
	Back to the index page.
	Save settings.
	Back to previous page

3.6.20 System Info

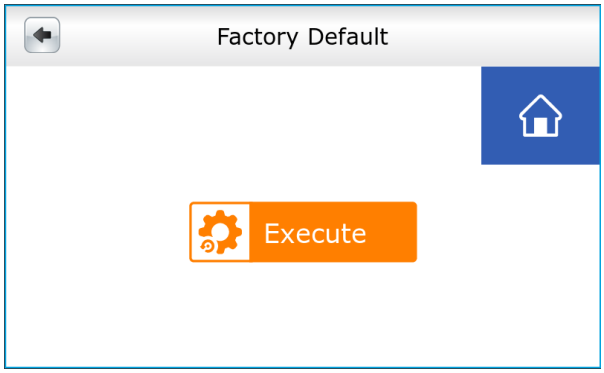
Displays the firmware and FPGA version numbers, which may vary depending on the model.



Button / Setting	Function
FW	Displays the firmware Version.
FPGA	Displays the FPGA Version.
Serial Number	Displays the serial number.
Machine Model	Displays the machine model.
	Back to the index page.
	Back to previous page

3.6.21 Factory Default

Turn all parameters of the menu items to factory-default settings.



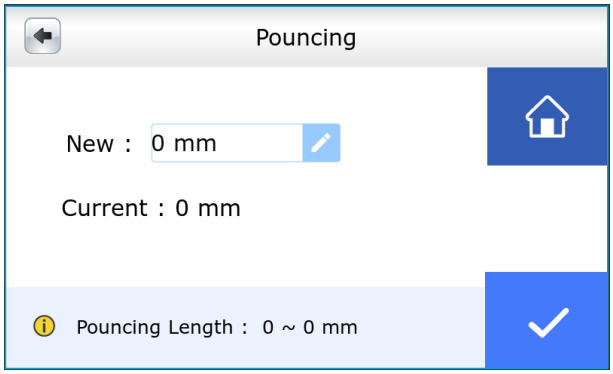
Button / Setting	Function
	Run the Factory Default program.
	Back to the index page.
	Back to previous page

3.6.22 Pouncing

To make perforated patterns.

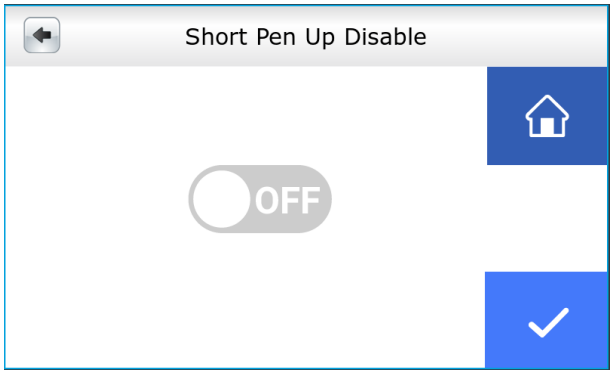
Note

- In order to use this function, Pouncing tool must be installed.
- Before start pouncing, place pouncing strip on top of the cutting pad to protect the cutting pad.
- Set the value as 0 mm to disable the pouncing mode.



Button / Option	Function
0 mm	Set a value for the Pouncing.(Value: 0~200mm)
	Back to the index page.
	Save settings.
	Back to previous page.

3.6.23 Short Pen Up Disable

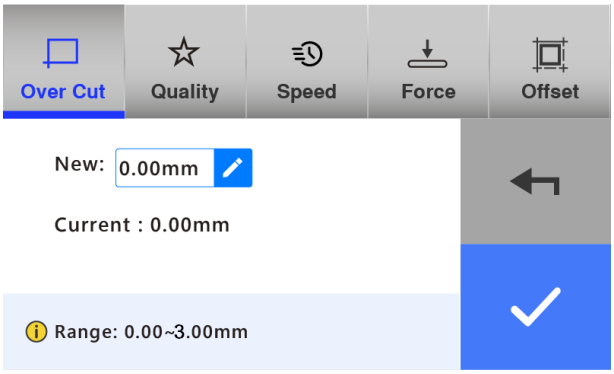


Button / Option	Function
	The blade lifts slightly during turning movements to prevent dragging
	The blade remains down during turning movements.
	Back to the index page.
	Save settings.
	Back to previous page.

3.7 Index Page – Parameter Setting

3.7.1 Over cut

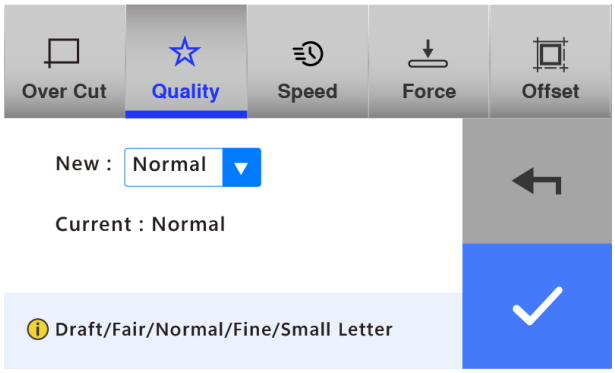
To generate an overcut to facilitate weeding.



Button / Setting	Function
0.00mm	Set the Over Cut Range. (0.00mm-3.00mm , 0.1mm/per step)
	Back to previous page
	Save settings

3.7.2 Quality

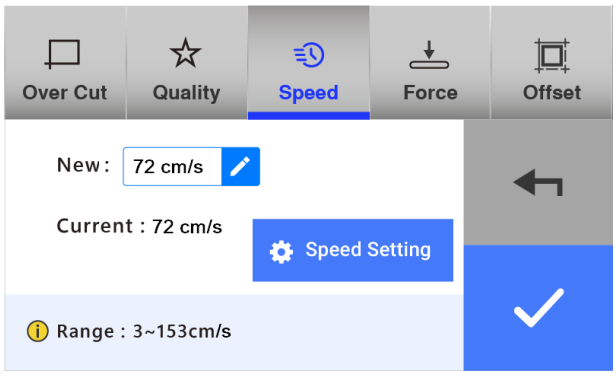
To set or modify cutting quality (acceleration). Draft (4.2G), Fair (2.8G), Normal (1.4G), Fine (0.7G), Small Letter (0.2G). While cutting small letter, set as “Small letter”. While cutting in high speed, set as “Draft”. For normal operation, set as “Normal”.



Button / Option	Function
Normal	Select your preferred quality from the list. A total of five quality options are available: Draft, Fair, Normal, Fine, and Small Letter.
	Back to previous page
	Save settings

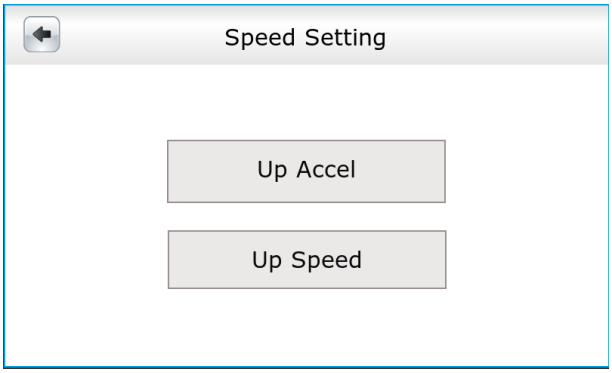
3.7.3 Speed

To set or modify tool speed at horizontal moving.



Button / Option	Function
72 cm/s	Set the Speed Range. (3~153cm/sec;3cm/sec per step) (**Default:72cm/sec**)
	Back to previous page
	Save settings
Speed Setting	Select the Speed setting.

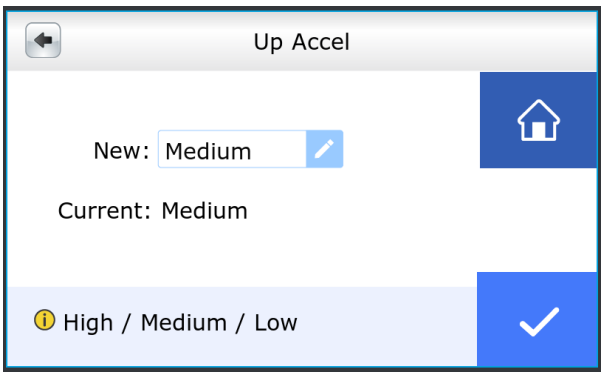
3.7.3.1 Speed Setting



Button / Option	Function
Up Accel	To set or modify tool acceleration levels while the tool move from endpoint to next start point at horizontal moving.
Up Speed	To set or modify tool speed while the tool move from endpoint to next start point at horizontal moving.
	Back to previous page

3.7.3.1.1 Up Accel

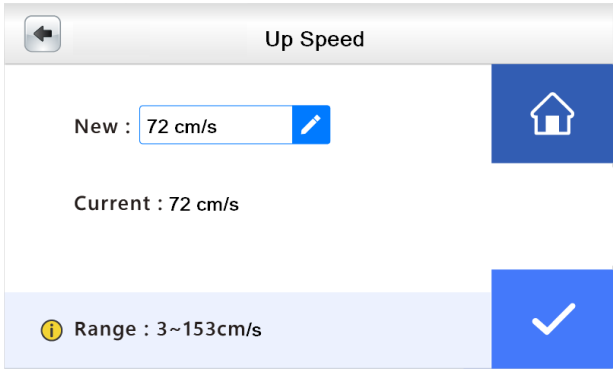
To set or modify tool acceleration levels while the tool move from endpoint to next start point at horizontal moving



Button / Option	Function
Medium	Select your preferred Up Accel from the list. Three options are available: High, Medium, and Low.
	Back to the index page.
	Save settings
	Back to previous page

3.7.3.1.2 Up Speed

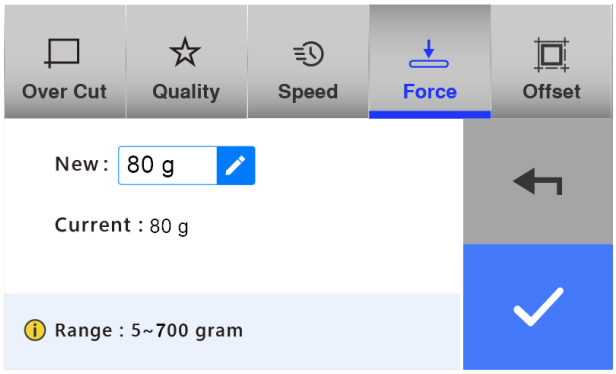
To set or modify tool speed while the tool move from endpoint to next start point at horizontal moving.

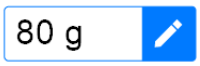


Button / Option	Function
	Set the Up Speed Range. (3~153cm/sec; 3cm/sec per step) **(Default: 72cm/sec)**
	Back to the index page.
	Confirm the setting
	Back to previous page

3.7.4 Force

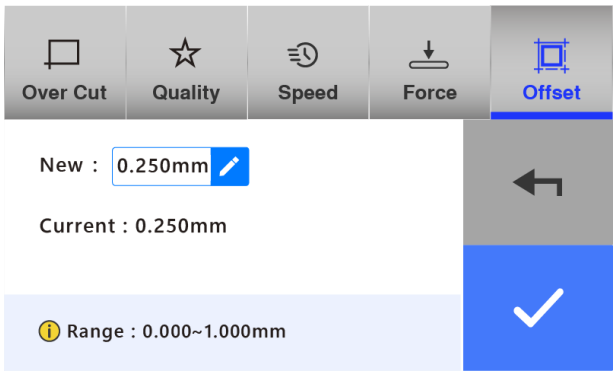
To set or modify the value of tool force.



Button / Option	Function
	Set the Force Range.(5~700gram; 5 gram/per step) **(Default 80 gram)**
	Back to previous page
	Save settings

3.7.5 Offset

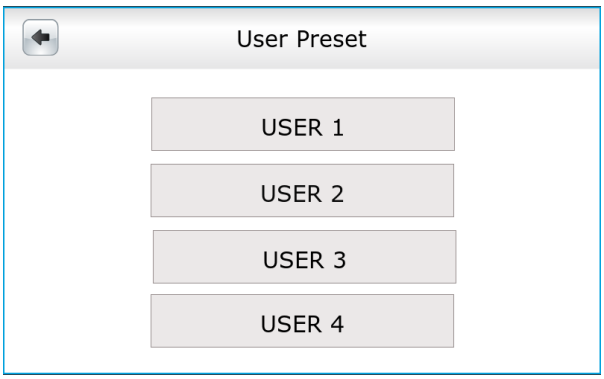
To set or modify the distance between the blade tip and the center axis.



Button / Option	Function
0.250mm	Set the Offset Range. (Value: 0.000~1.000mm) **(Default: 0.250m)**
	Back to previous page
	Save settings

3.8 Index Page – User Preset

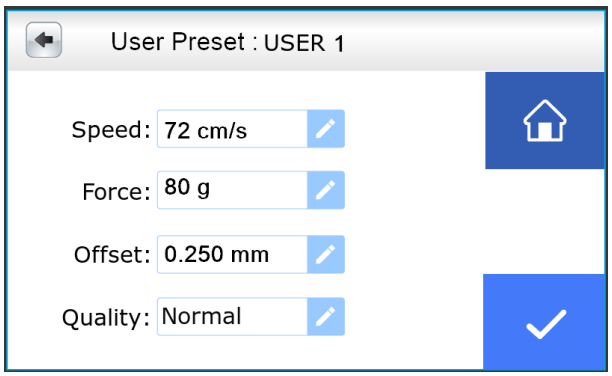
Allows users to save and apply parameter settings for commonly used materials.



Button / Option	Function
USER 1-USER 4	Allows users to save and recall up to four customized settings (User 1–User 4) for quick access.
	Back to previous page

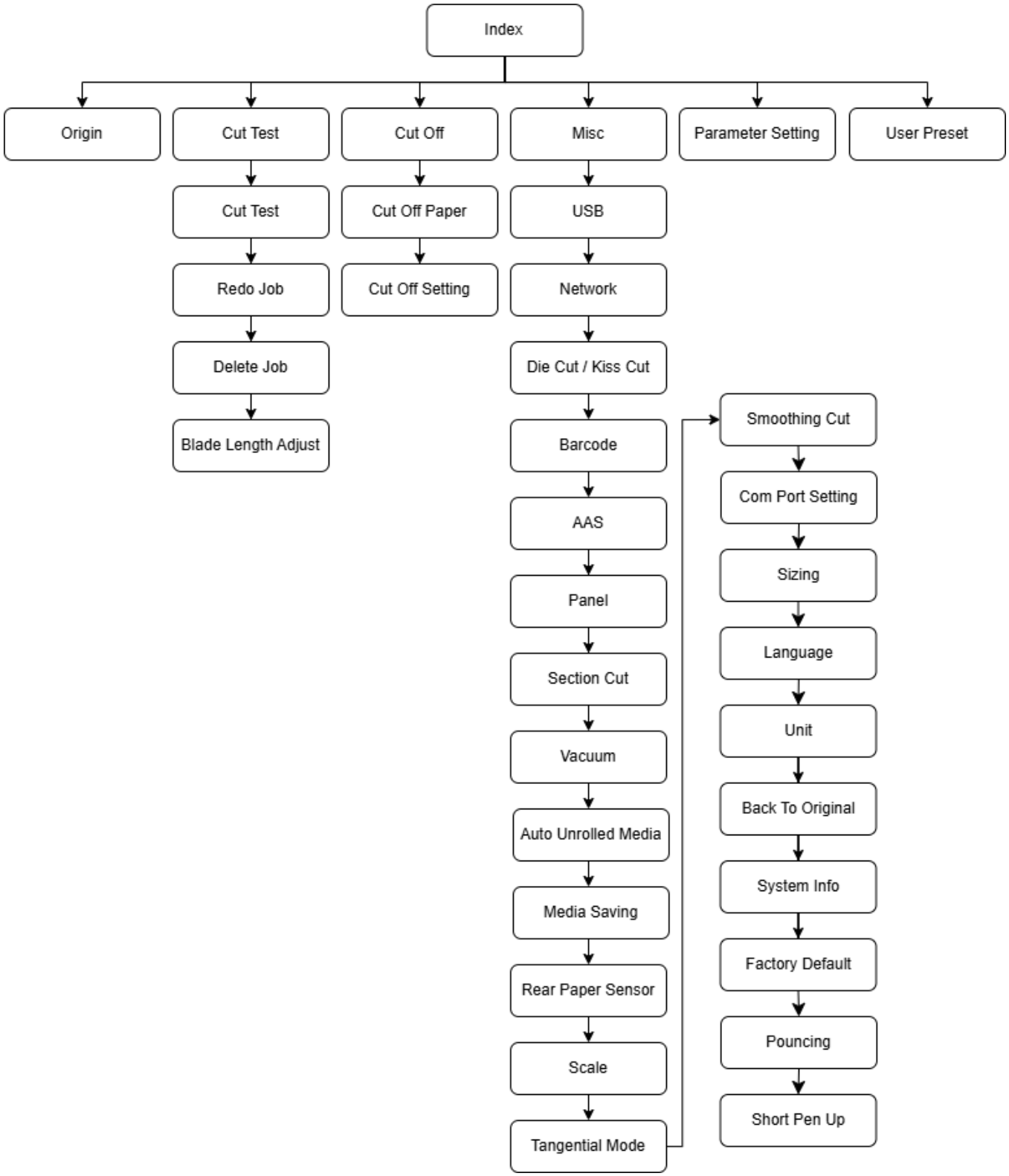
3.8.1 User 1

User 1 is used as an example. The same interface is applied to User 2–User 4, allowing users to configure and save parameters such as Speed, Force, Offset, and Quality.



Button / Option	Function
Speed	Sets the cutting speed.
Force	Sets the blade force.
Offset	Adjusts the blade offset for accurate cutting.
Quality	Sets the cutting quality according to material and task requirements.
	Back to the index page.
	Save settings.
	Back to previous page

3.9 The Touch Panel – Menu Tree



Chapter 4 Operation

4.1 Media Loading

4.1.1 Loading the Sheet Media

To load the media properly, please follow the procedures listed below:

Step 1

Use the lever on the upper right side of the cutting plotter to raise or lower down pinch rollers. Pull the lever forward until it makes a clicking sound then the pinch rollers are raised (Figure 4-1).

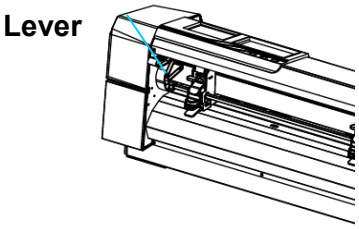


Figure 4-1

Step 2

Load your media on the platen and slide it under the pinch rollers from either the front side or the backside. The **alignment rulers** on the platen extension will help you to adjust the media precisely.

Note:
Be sure that the media must cover the paper sensors on the platen when loading the media. At least one of the two paper sensors (Figure 4-2) should be covered. Once the media covers the sensor, the cutting plotter will size the media width and length automatically.

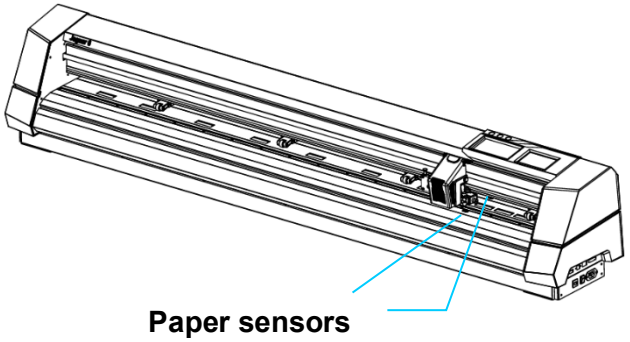


Figure 4-2

Step 3

Then move the pinch rollers manually to the proper position. Be sure the pinch rollers must be positioned above the grid drum. The **Black marks** on the top trail will remind you where the grid drums are (Figure 4-3).

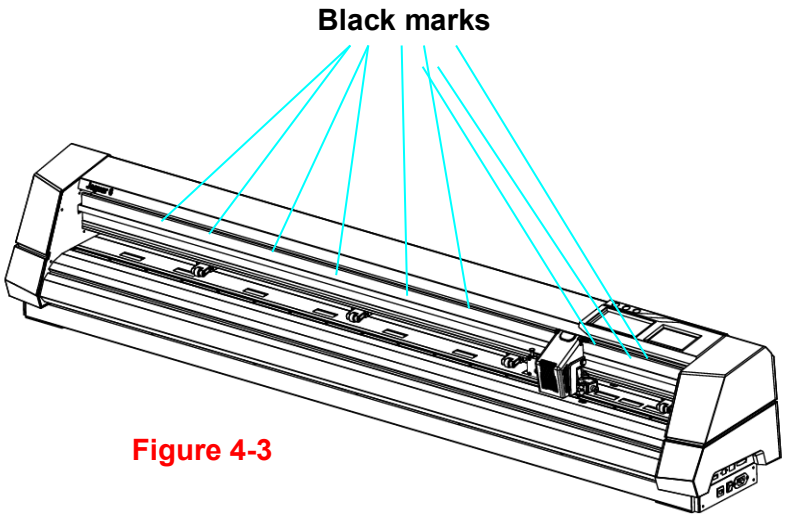


Figure 4-3

Step 4

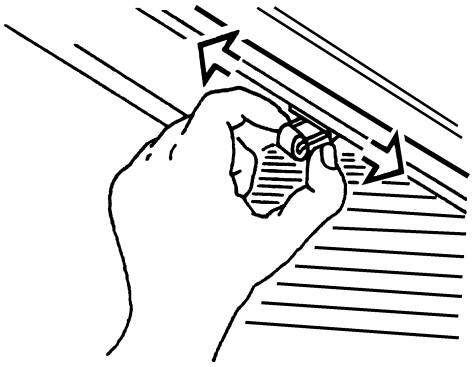
Push the lever backward to lower down the pinch rollers.

Step 5

Turn on the power, the tool carriage will measure the size of the media automatically. And the plotting cutter begins to work.

Note:

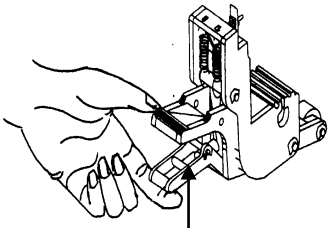
1. Always adjust the position with the pinch roller raised.
2. Move the pinch roller by applying force at the rear portion of the pinch roller support.
3. Do not move it by holding its front rubber roller (Figure 4-4).



(X)
Incorrect

Figure 4-4

Note:
Please pull up the bottom of all pinch rollers (Figure 4-5) before the lever is pushed backwards to ensure accurate media width detection.



Pull up bottom to release grip

ENABLE

Figure 4-5

4.1.2 Loading the Roll Media

Step 1

Put the roll holder guide bushes on two roll holders (Figure 4-6).

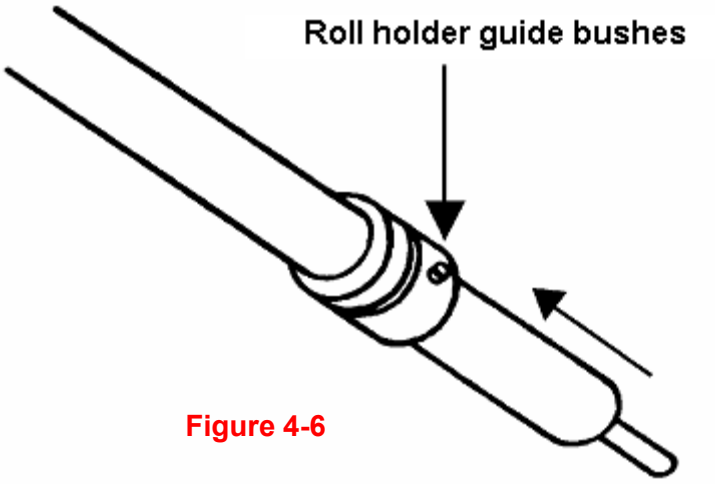


Figure 4-6

Step 2

-- Option A (Use the media flanges) (Recommended)

Insert a roll media flange at the end of each roll media and tighten the thumbscrew until the roll media is firmly gripped (see Figure 4-7).

Then put the roll media on the roll holders. Adjust the position of the roll media ensure that media flanges are able to run in the grooves of roll holder guide bushes (Figure 4-8)

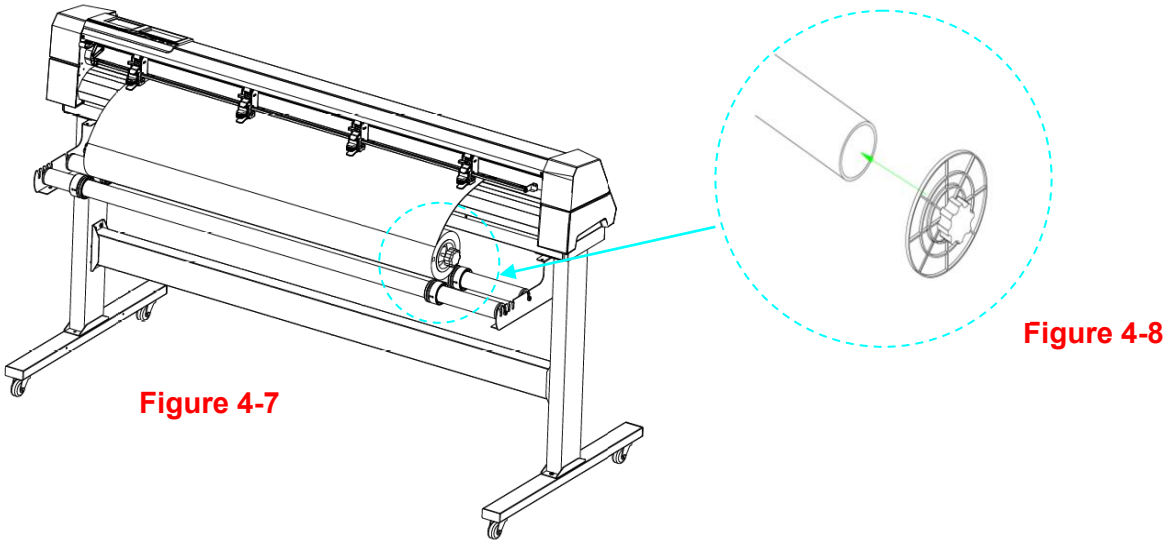


Figure 4-7

Figure 4-8

Step 3

Load the media on the platen. Please refer to “4.1.1 Loading the sheet media”. After loading the roll media, flatten the media on the platen and hold the front edge of the roll media firmly (Figure 4-9).

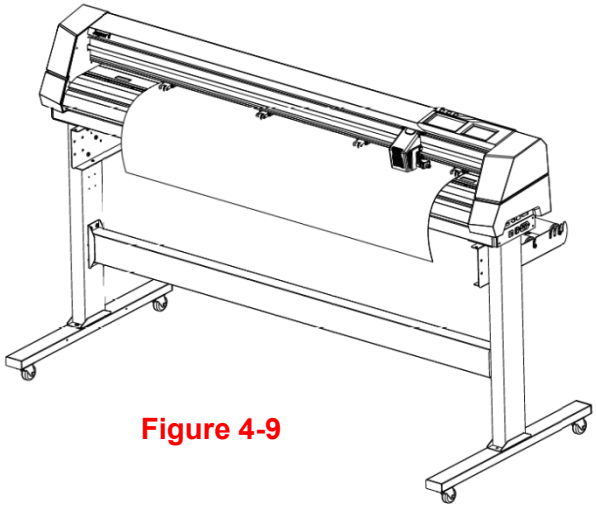


Figure 4-9

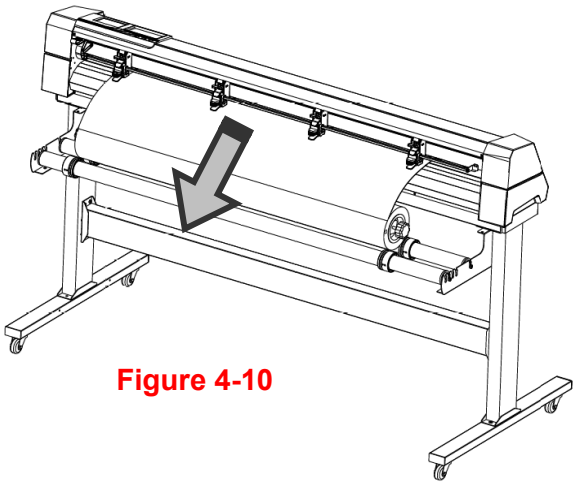


Figure 4-10

Step 4

Turn the roll downward to make an equal tension across the media (Figure 4-10)

Note:

Make sure that the media tension is equally distributed from left to right. If the media were not tightened enough against the platen, it would cause tracking problems!

Step 5

Move the pinch rollers to the appraise location and note that the pinch rollers must be positioned above the grid drums.

Step 6

Push the lever backward to lower down the pinch rollers.

Step 7

Fix roll holder guide bushes on the roll holder to secure the roll media.

Step 8

Turn on the power switch and select Roll, Edge or Single mode appropriate for one time setup, or set to Default Roll in Sizing Setting and Roll type sizing will be performed when the machine is turned on. Then the cutting plotter is ready to work.

Step 9

Use the reverse steps to remove the media.

4.2 Tracking Performance

In order to achieve the best tracking performance for a long plot, we recommend some significant media loading procedures described as follows:

If the media length is less than 4 meters, leave the margin of 0.5mm—25mm in the left and right edges of the media (Figure 4-11).

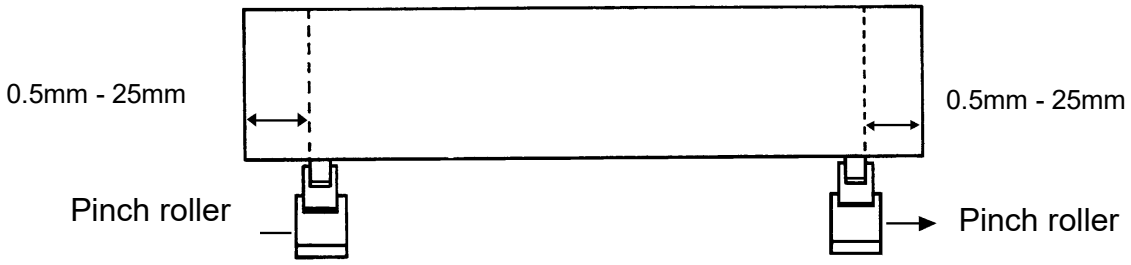


Figure 4-11

If the media length is greater than 4 meters, leave at least 25mm margin on the left and right edges of the media (Figure 4-12).

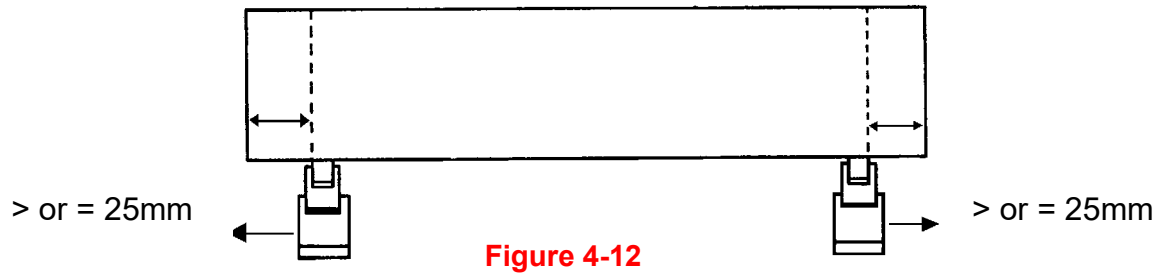


Figure 4-12

Please refer to the paragraph “4.5 How to Make A Long Plot” for more details.

4.3 Cutting Force and Offset Adjustment

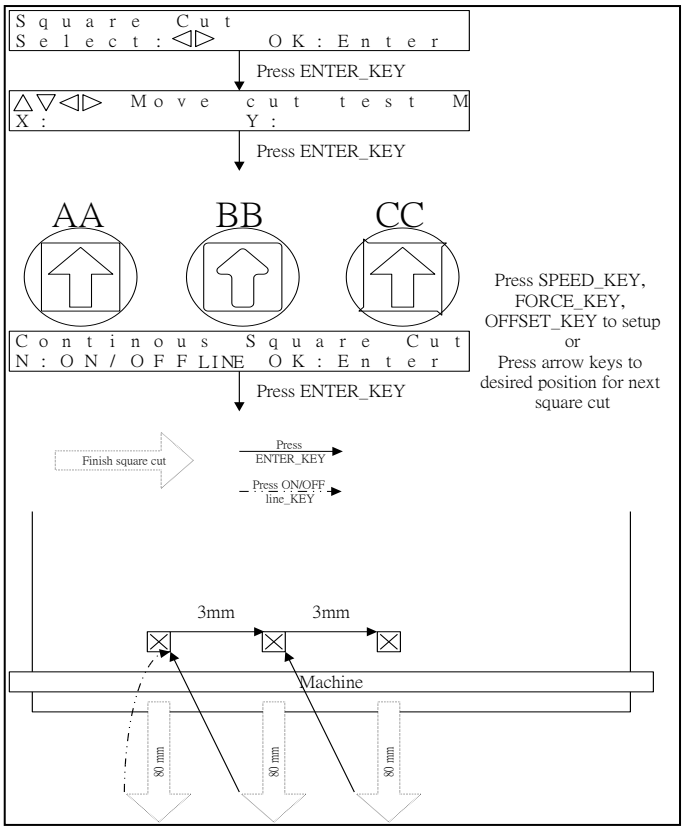
Before sending your designs for cutting, you may perform a “cut test” to generate satisfactory cutting results. The “Cut Test” should be repeated until the appropriate cutting conditions for the media are discovered.

After sizing the media, press [CUT TEST] button to select the “square cut”, and press [ENTER KEY] to confirm.

The default cutting force and offset value of the cutting test are 80gf and 0.275mm respectively. Press [ARROW KEY] to move the tool carriage to the position where you like. Then, press the [ENTER KEY] to perform Cut Test.

Note: At the same time, the new origin is also set at the cutting test position.

When the cutting test is completed, a pattern appears. Peel off the pattern to see if it can be easily separated from the media base. If yes, the setup tool force is appropriate. If not or cut through the back paper, press [FORCE KEY] to adjust the tool force until an optimum force is obtained (Figure 4-13).



If the pattern appears to be BB or CC layout, press [OFFSET KEY] to adjust the offset value until AA pattern discovered.

Figure 4-13

4.4 How to Cut 3mm Letters

To obtain good quality output, narrow media is recommended. However, if wide media is used, you should:

1. Position two pinch rollers as close as possible to both edges of the cutting area.
2. Make sure the loaded media is held flat with equal tension across the platen.
3. Suggested operation settings:

   Tool force: 55 gf. (or depending on the material)
   Cutting speed: 45-50 cm/sec
   Tool up speed: 45-60 cm/sec
   Smooth cut: Disable
   Quality: Small Letter

4.5 How to Make A Long Plot

When you are making a long plot with a roll of heavy and wide vinyl, paper you need to use the “AUTO UNROLL MEDIA“ function. The following parameter settings are to help users get the best cutting quality. The actual output quality may vary when using different kind of materials

1. If the length of graphic is between 3m and 5m, the cutting speed is better slower than 72cm/sec and the cutting quality is set as Normal.
2. If the length is longer than 5m or if the material type is difficult to cut, it is better to further slow down the cutting speed.
3. After loading the roll media all pinch rollers are raised at this stage, flatten the media on the platen and hold the front edge of the roll media firmly (Figure 4-14).

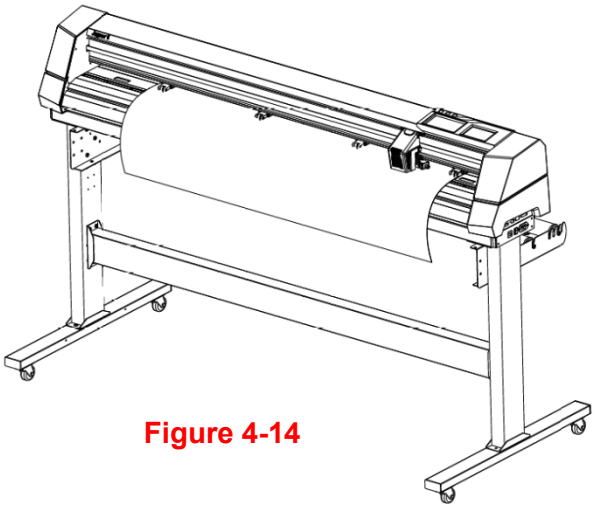


Figure 4-14

Then turn the roll downward to make an equal tension across the media (See Figure 4-15)

Make sure that the media tension is equally distributed from left to right. If the media is not tight enough against the platen, it will cause tracking

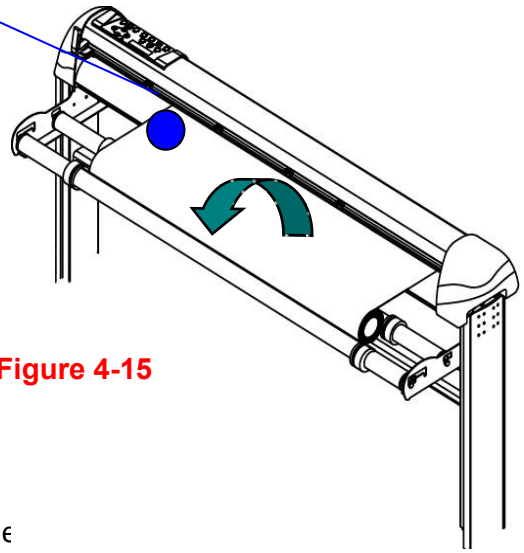


Figure 4-15

4. Engage pinch rollers.
5. Fixes roll media guide bushes on the roll holde
6. The protrusion length of the blade should be longer than the thickness of the vinyl. (Please check the “Blade Specification: About the Tool” in Appendix.) After you notice all the above, you’ll enjoy your gigantic signs production!

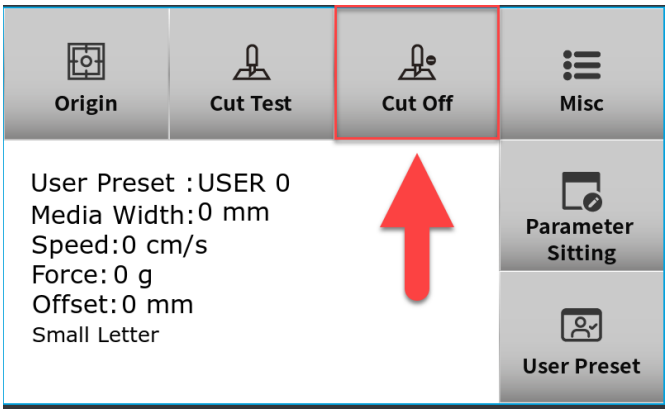
4.6 When Completing the Cutting Job

After completing the cutting job, raise the sheet-loading lever and remove the material.

You can also cut off the finished job using the **Safe Blade** (standard accessory) along the knife guide (Figure 4-17).

Figure 4-17

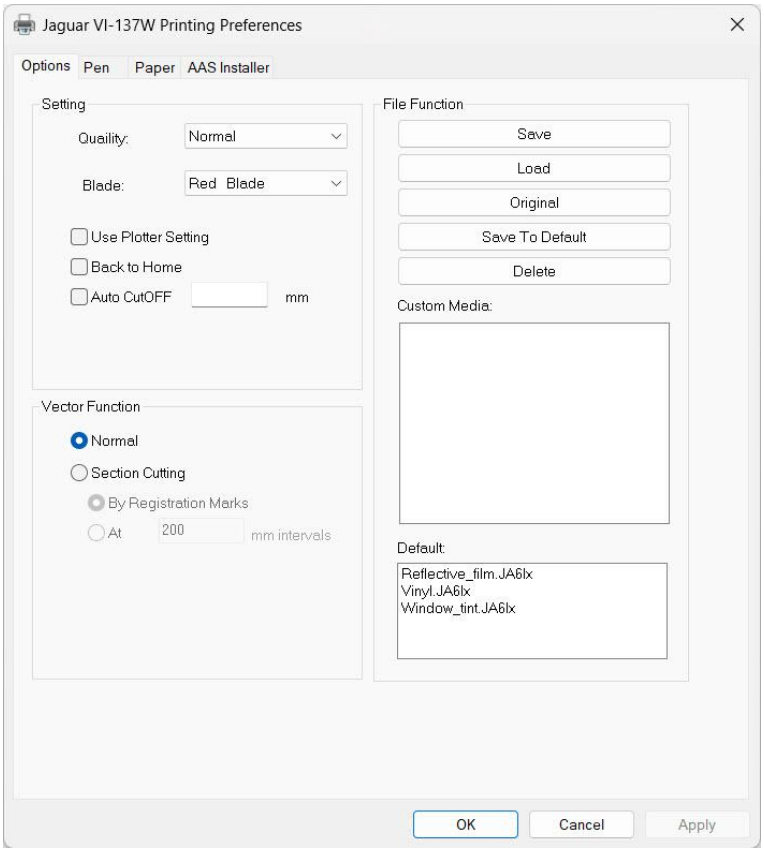
Alternatively, move the carriage to the desired position where you want to cut the material, then press the **"CUT OFF"** button on the touch panel home page.



The material will be cut off automatically.

4.7 Jaguar VI Print Driver setting

4.7.1 Jaguar VI Print Driver setting > Option Page



Setting

You can adjust the following settings, depending on your application or results you would like to achieve.

Blade

Choose the blade type used for this job.

Use Plotter Setting

The parameter settings will be set according to those set from the control panel.

Back to home

The carriage will return to the original position when this option is selected.

Auto CutOff

This feature allows users to set the cutter to cut off the media after the completion of each job making it easy to set up an unattended workflow for mass production. The material will be cut off automatically once you click the Auto Cut off function on GCC driver and set the distance between the cutting image and the cut off line.

The default is 10mm meaning the material will be cut off after 10mm of the image. The value for the cut off function is adjustable. You can set the value between 0mm-100mm depending on your need.

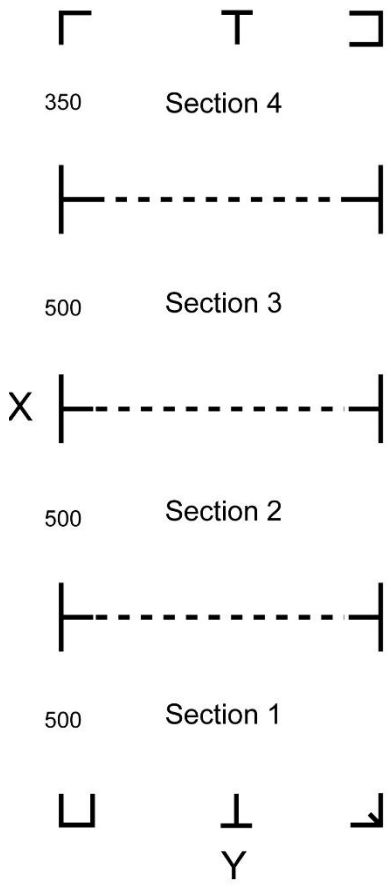
Vector Function

1. Normal

   This is default Vector Function setting. The cutting order depends on the order of the graphics created in the application software.

2. Section Cutting

   Users can output long pictures by section cutting which could make cutting more stable and get superior cutting quality. Users can set the section by registration marks or input the value manually. When cutting plotter finishing cutting in section 1, it will continue to cut in section 2. The picture is shown below:



File Function

The file function section allows you to manage various cutter parameters. This section is useful when performing repeated jobs on a variety of objects, allowing you to save your frequently used cutter parameters and load them in the future.

- SAVE: This function will save current print driver parameter settings to a file under the specified location on your computer. (Saved parameter setting files will be tagged with the Jaguar VI series extension)
- LOAD: This function allows you to load previously saved print driver parameters.
- ORIGINAL: This function will load the print driver's original factory parameter settings.
- SAVE TO DEFAULT: This function allows you to save your current print driver parameters as the default startup settings.
- DELETE: This function will delete the file you select from the Custom Media section, whileas the settings in Default section cannot be deleted. Please note the delete function only removes the file from the Custom Media section, it does not remove the .RX file you're your hard drive, if you wish to completely remove the file from your hard disk, and you will have to manually delete the file from your operating system.

Custom Media

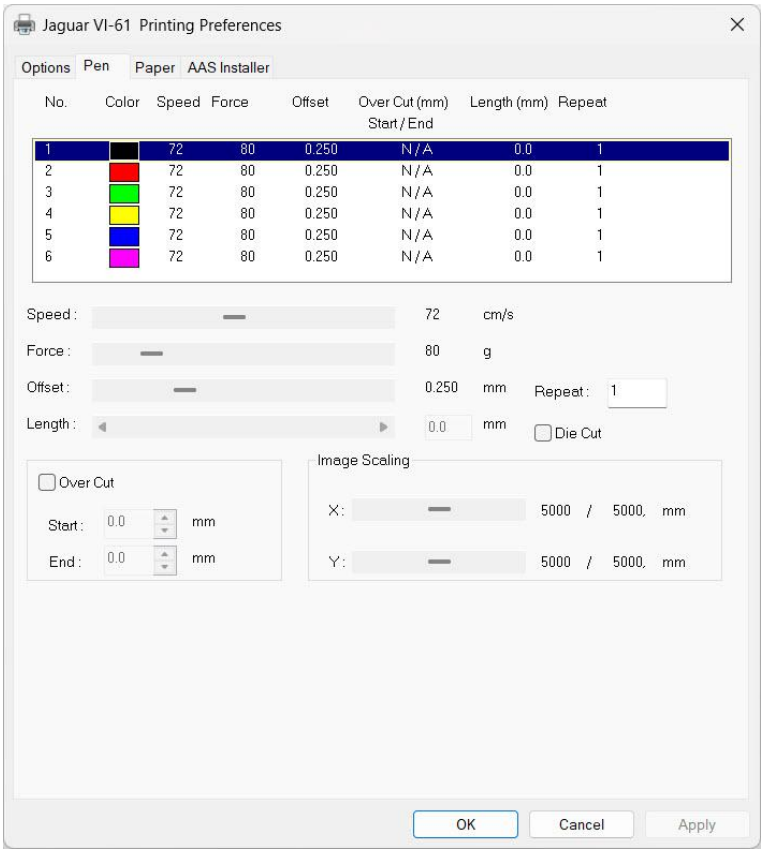
This section lists the files for the parameter settings that you have recently created and worked. You can save more than 50 files to simplify your cutting job.

Default

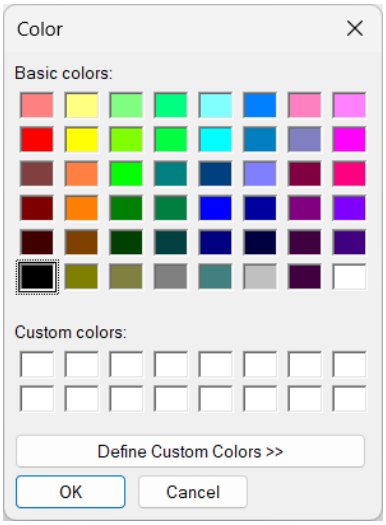
This section contains the reference settings that are applicable with the verified materials to achieve the best cutting results. Please note that the setting value might need to be adjusted according to different suppliers of materials.

4.7.2 Jaguar VI Print Driver setting > Pen Page

The Jaguar series incorporates the use of 6 different colors to represent 6 different parameter settings including cutting speed, force and blade offset settings when cutting. These colors are referred to as “Pens”. Think of each pen as a designated cutter setting, rather than as a color. An image that is made up of black, red and blue colors will be processed using the cutter settings designated for each particular color. In order to utilize up to 6 different pens (cutter parameter settings), make sure your graphics software can recognize and utilizes the 6 pen colors designated by the GCC Jaguar series print driver.



If you would like to specify your own colors to designate to a particular cutter setting, then all you have to do is to double-click on that particular pen color from the pen menu and a color manager window will open where you can select “define custom colors” to define your own color (shown in the picture below). This is useful when your image is composed of colors that are not part of the pen menu’s default color selection, and instead of modifying your image, you simply would like to assign the cutter settings based on the existing colors from your current image.



Note:

The GCC Jaguar series driver cannot store more than 6 pen colors or different cutter parameter settings per file.

Speed (Pen Page) [DEFAULT SETTING: 72cm/sec]

The speed slider controls the cutter's cutting speed during operation with a range setting from 3-153cm/sec. The GCC RX II series maximum cutting speed is 153 cm (60 inches) per second.

Force (Pen Page) [DEFAULT SETTING: 80g]

The force slider controls the cutting force during operation with a range setting from 0 – 700g.

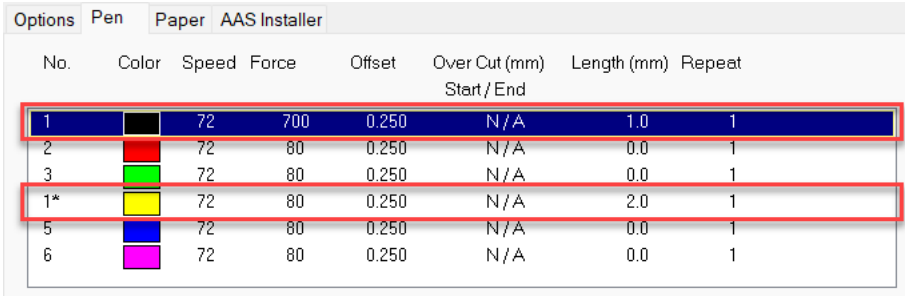
Offset (Pen Page) [DEFAULT SETTING: 0.25mm]

The offset slider controls the blade offset depending on the blade you used.

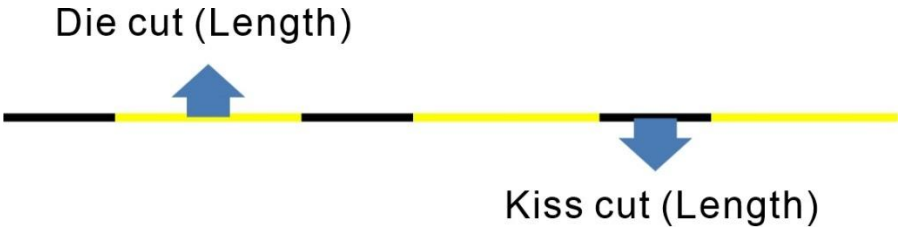
Length (Pen Page) [DEFAULT SETTING: 0.0mm]

The length slider allows the user to set a distance for Die Cut. This function will be enabled when the Die Cut function is selected.

For example, when the Pen 1 (Kiss Cut) is set to 1 mm and Pen 1* (Die Cut) is set to 2 mm.



The machine will run the job as follows.

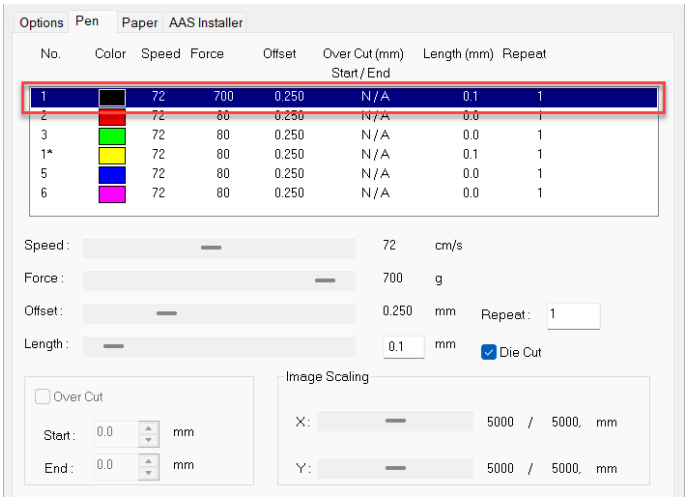


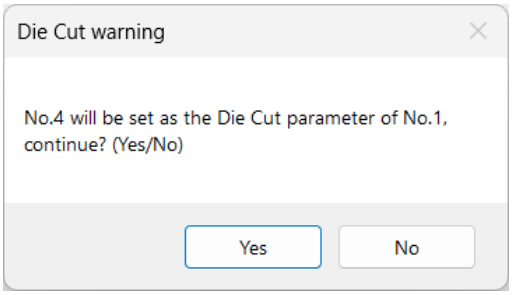
Repeat (Pen Page) [DEFAULT SETTING: 1]

The repeat function enables you to specify the number of times the job will be repeated.

Die Cut (Pen Page)

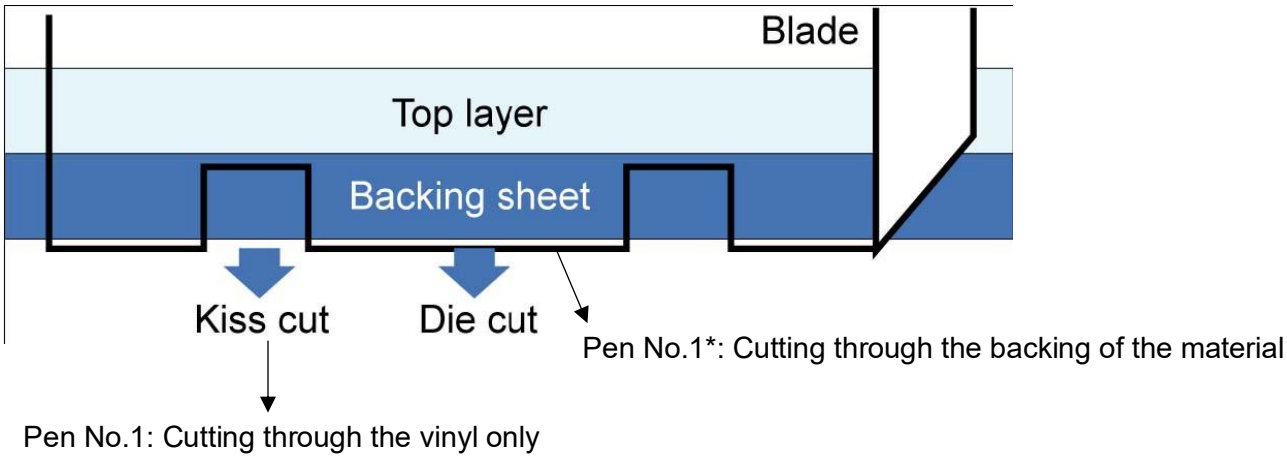
The Die Cut function can allow you to cut through the backing of the material. You can only use the first 3 pen for this function. If you choose Pen No.1 and click the Die Cut function, the Pen No.4 will become Pen No.1* for setting different parameters for the same cutting line.

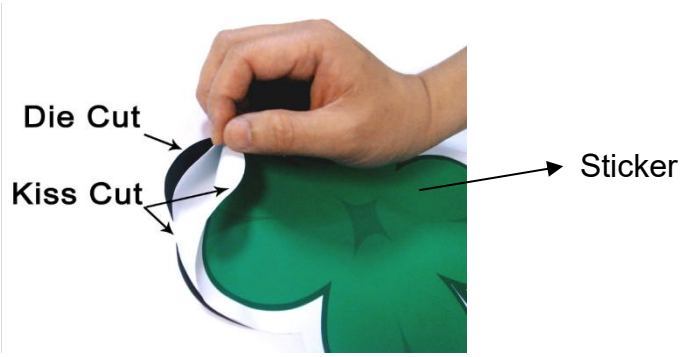




You can adjust the parameter such as force and length in both Pen No.1 and Pen No. 1* as you need.

For example:





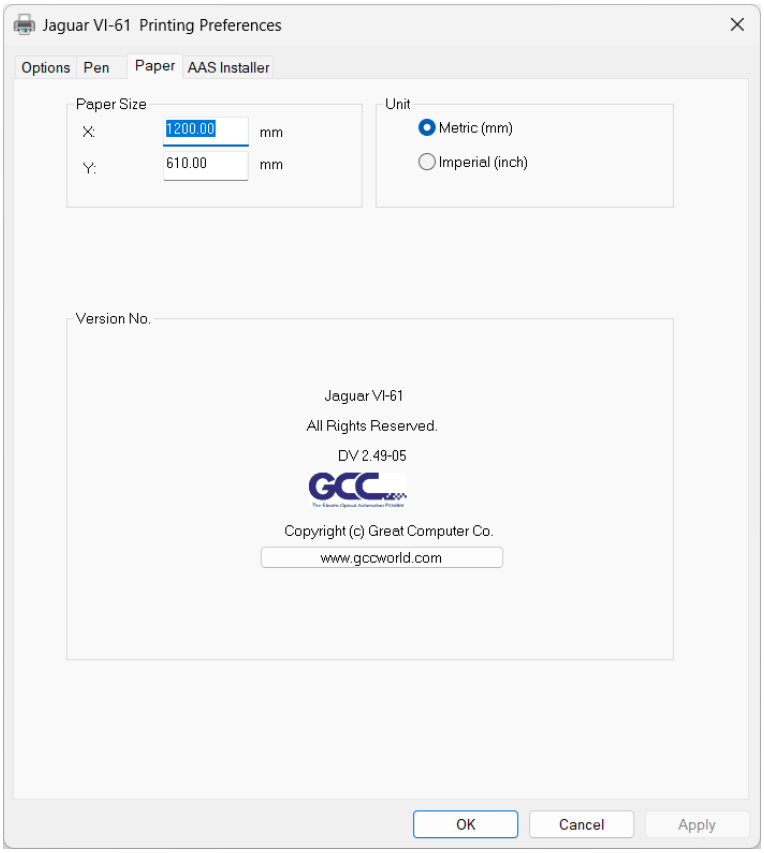
Over Cut (Pen Page)

The Over Cut function can allow you to set the distance to facilitate weeding.

Image Scaling (Pen Page)

The Image Scaling function can allow you to set the image scale of media length and width to decrease the difference between the actual length and the ideal length caused by various media used while processing cutting job.

4.7.3 Jaguar VI Print Driver setting > Paper Page



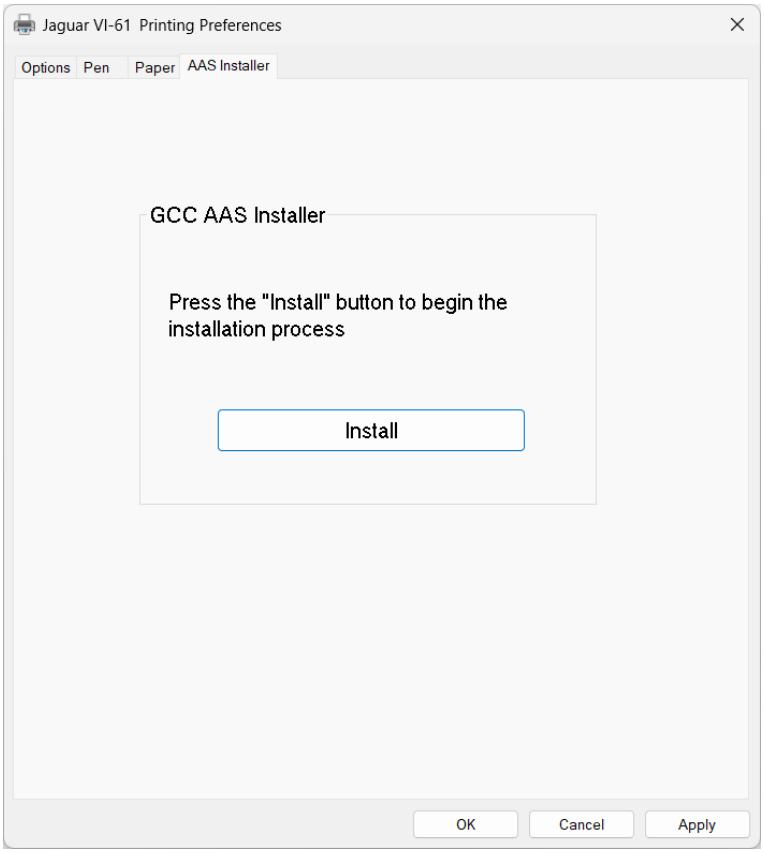
Paper Size (Paper Page) [DEFAULT SETTING: Y = the width of machine; X will be automatically set to be twice the length of Y]

The paper size represents your total work area. The X value represents the length and the Y value represents the width. The paper size should be set as the same as your image so you can get a better cutting quality.

Unit (Paper Page) [DEFAULT SETTING: Metric (mm)]

Here you can set your preferred measurement standard in which you would like to use with the Jaguar VI print driver. You can choose between metric or imperial standards.

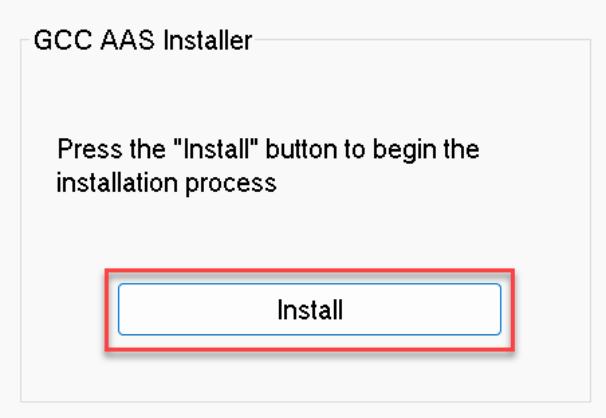
4.7.4 Jaguar VI Print Driver setting > AAS Installer Page



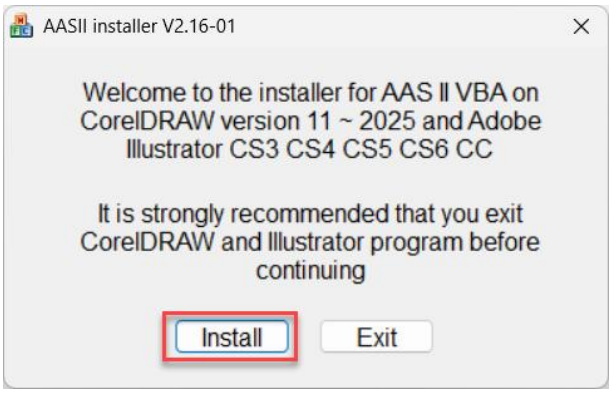
The page allows the user to install the AAS plug-in to CorelDRAW and Illustrator to make AAS operations easier.

Please refer to the following instructions to install the AAS plug-in.

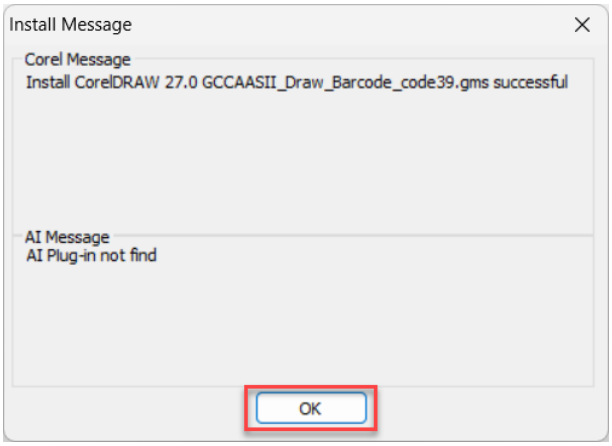
1) Click the “Install” button on AAS Installer page.



2) The AAS Installer window will pop up automatically. Click “Install” to install the AAS plug-in.



3) The installer will detect all versions of drawing software on your computer and display a massage for your reference. Click the “OK” button to finish the installation.



4) You can now run the drawing software and find the plug-in in the software.

4.8 Reference Parameter setting for different materials

The following reference parameter is used on GCC verified materials shown in the table.

Material	Personalized/ Wall stickers	Vehicle stickers	Window decoration	Window tint
Blade	red	red	red	red / yellow
Blade tip length (mm)	0.28	0.27	0.25	0.09
Force (g)	105	85	95	70
Speed (cm/sec)	72	60	65	72
Offset (mm)	0.25	0.25	0.25	0.25
Recommend model	RX, Jaguar, Puma, EX, AR	RX, Jaguar, Puma, EX, AR	RX, Jaguar, Puma, EX, AR	RX, Jaguar, Puma, EX, AR
Material	Stencil	Reflective film	Flock	Cardboard
Blade	red / green	green	green	green
Blade tip length (mm)	0.3	0.5	0.3	0.3
Force (g)	180	380	135	165
Speed (cm/sec)	15	3	30	30
Offset (mm)	0.25 / 0.5	0.5	0.5	0.5
Recommend model	RX, Jaguar, Puma, EX, AR	RX, Jaguar, Puma, EX	RX, Jaguar, Puma, EX, AR	RX, Jaguar, Puma, EX, AR
Material	Magnets	Protective tint	Rhinestone	Sandblast mask
Blade	green	green	green	blue
Blade tip length (mm)	0.8	0.3	0.8	0.27
Force (g)	580	320	190	85
Speed (cm/sec)	3	3	15	60
Offset (mm)	0.5	0.5	0.5	0.25
Recommend model	RX, Jaguar	RX, Jaguar, Puma, EX	RX, Jaguar, Puma	RX, Jaguar, Puma, EX, AR
Material	Small text (vinyl)			
Blade	black			
Blade tip length (mm)	0.27			
Force (g)	thick: 150 / thin: 90			
Speed (cm/sec)	9			
Offset (mm)	0.175			
Recommend model	RX, Jaguar, Puma			

4.9 How to set die/kiss cut through plug-in software for Adobe Illustrator and CorelDraw

Die/kiss cut function allows you to define two cutting parameter in one cutting line, you can set through plug-in software for Adobe Illustrator and CorelDraw directly instead driver setting by designate the line to green color RGB 255 and then set the length and force from the control panel.

1. Select an outline that you want to do die/kiss cut in working area.

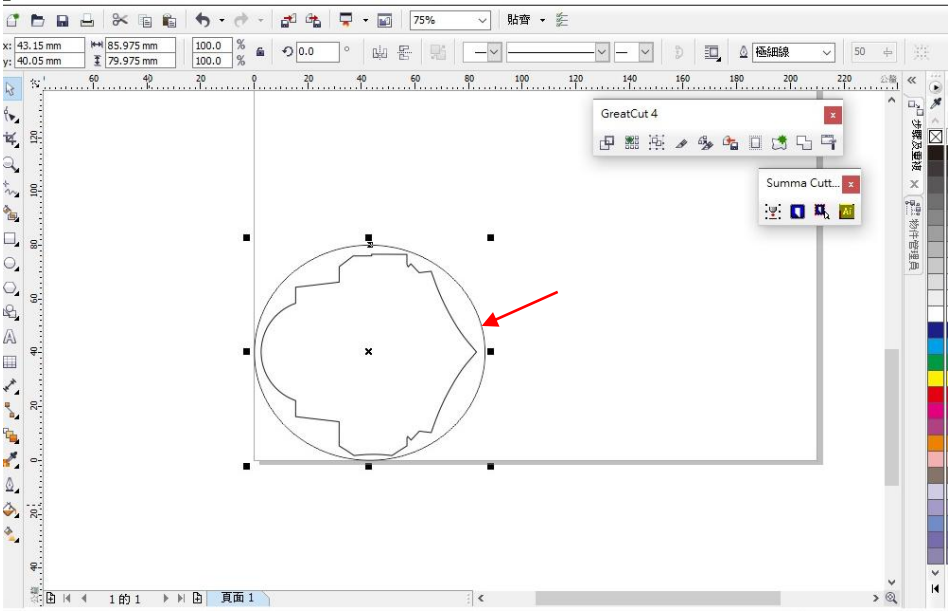


Figure 4-27

2. Change the color to **green color code RGB 255** then click “OK”
   (Note: Only green color code RGB 255 is identified as die/kiss cut function, please don’t select other color otherwise the function cannot work)

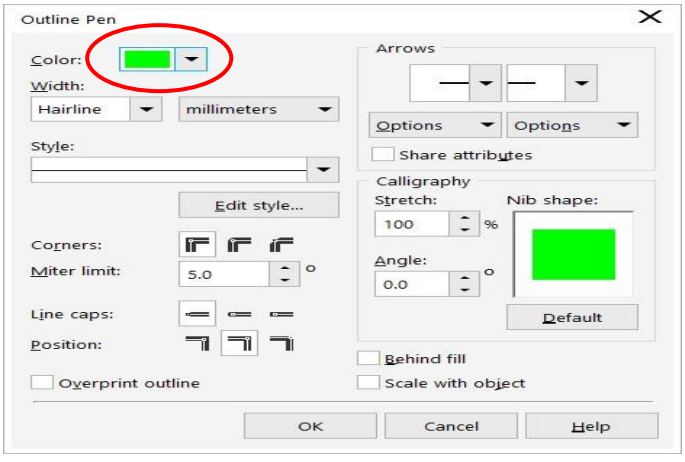


Figure 4-28

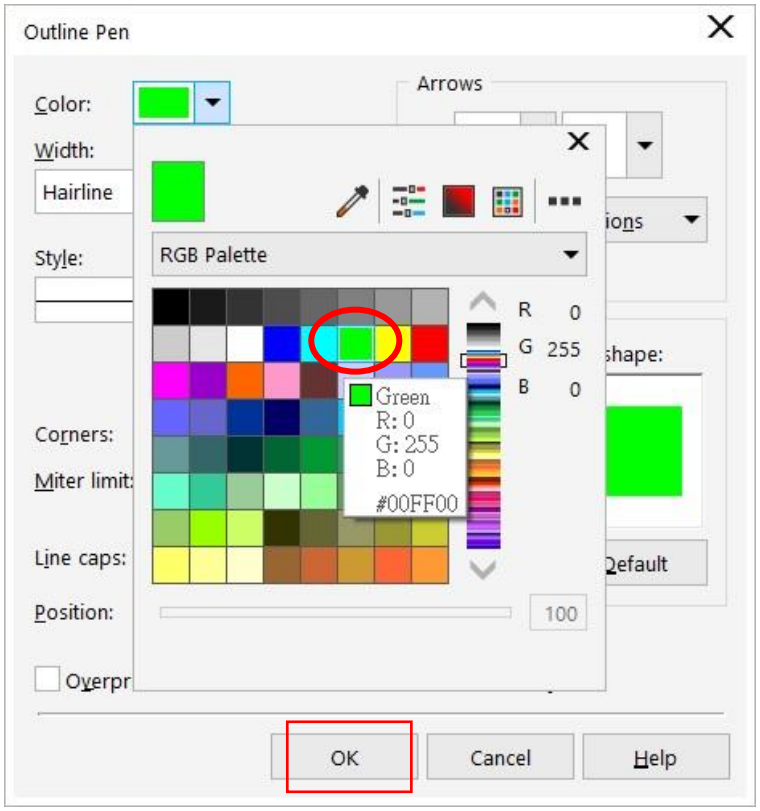


Figure 4-29

3. Outline color has been changed to Green.

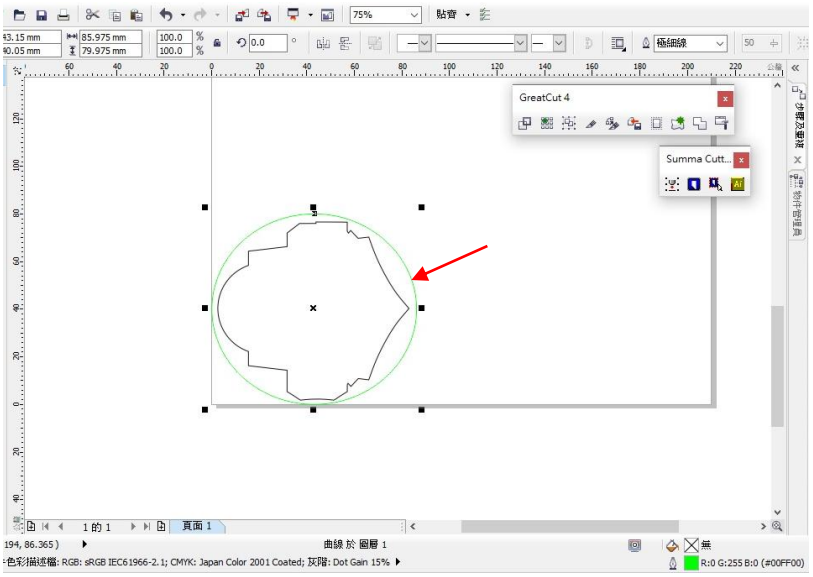
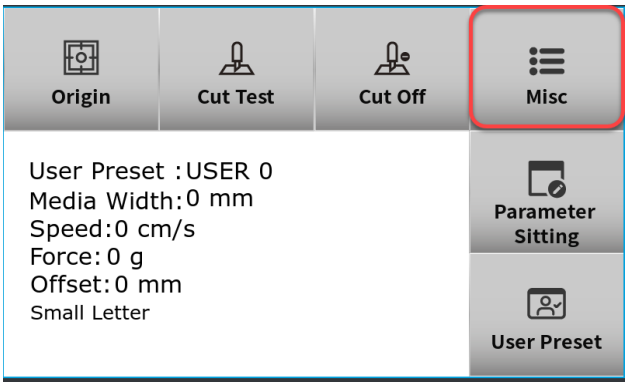
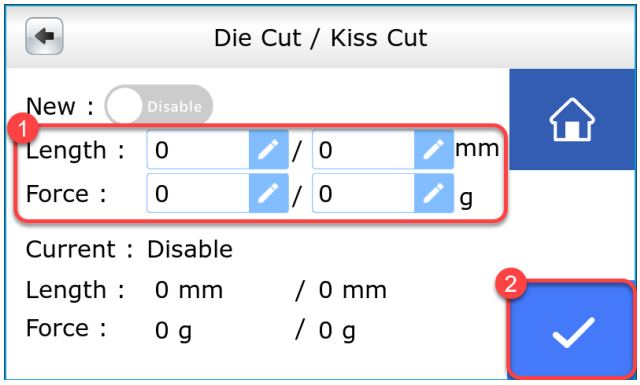


Figure 4-30

4. Click “Misc” on your touch panel, and select “Die/Kiss Cut” function.



5. Adjust the length value (0.2mm ~ 9.0mm) and force value (45g ~ 450g), then click button  to finish the setting.



Chapter 5 Automatic-Aligning System

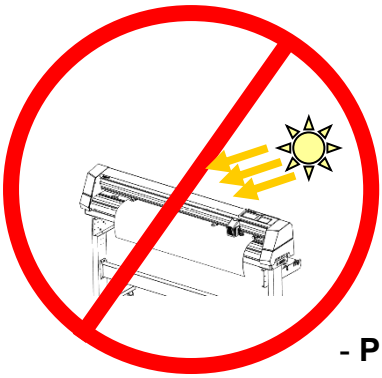
Please note that this chapter is only an instruction to AASII; for step-by-step instructions, please refer to the following chapters: A-4 CorelDraw Plug-In, A-5 Illustrator Plug-In, A-6 Greatcut-S quick manual.

5.1 Introduction

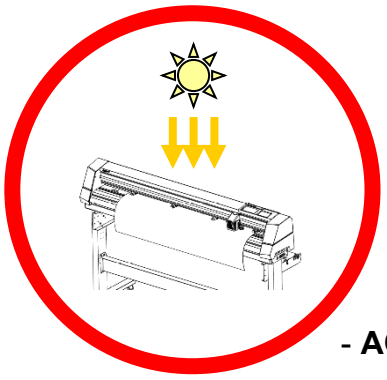
The Jaguar VI cutting plotters feature a standard Automatic-Aligning System (AAS II) to guarantee precise contour cutting quality by detecting the registration marks printed around the graphic.

Notice

- Avoid any kind of light source horizontally illuminating the AAS module.



- PROHIBITED



- ACCEPTABLE

- DO NOT take off the cover of AAS module while in operation.

- PROHIBITED

5.2 AAS Contour Cutting System

The AAS system has one calibration procedures to ensure maximum accuracy of AAS operation. To operate the AAS you need to learn about the method of media feeding firstly. (Refer to 4.1 Media Loading.)

5.2.1 Notice for Registration Marks

The first registration mark is designed to be different in order to identify the origin for AAS auto-detection. The following precaution must be aware for registration marks to be read automatically.

- Type of media
- Registration mark pattern
- Reading range required for detection the registration marks
- Position for registration marks and medium

The registration marks have to be:

- Created by cutting software like SignPal or GCC CorelDRAW plug-in
- In black color (printing quality of registration marks is essential; incorrect, misaligned colors, blurry or smeared printout might leading to inaccurate cutting result)
- Length: The length of marks
  → Range: 5mm~50mm
  → Optimized Setting: 25mm
- Thickness: The line thickness of marks
  → Range: 1mm~2mm
  → Optimized Setting: 1mm
- Margin: The distance between marks and images
  → Range: 0mm~50mm
  → Optimized Setting: 5mm

The cutter can not detect the marks while:

- Cutter carriage is not located near the outside area of first mark before detecting (See the picture in page 5-7 for auto-detecting area of first mark.)
- Medium thickness is more than 0.8mm
- Transparent medium is used
- Non-monochrome drawing. The marks can’t be read if is printed on colored medium
- Dirty or creased medium surface

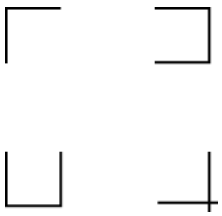
5.2.2 AAS II on Jaguar VI

There are three types of AAS II mark patterns: 4-Point Positioning, Segmental Positioning, and Multiple Copies. Note that before print out your designs by inkjet printers, the registration marks have to be created on your graphic designs by cutting software like SignPal or GCC CorelDraw plug-in. Hand-made marks or drawings won't be reorganized by GCC cutting plotters. For more details about registration mark setting in cutting software, please refer to appendices for detailed instruction.

- **4-Point Positioning**

  This is the basic mark pattern that AAS II will auto detect four registration marks and contour cut images inside those marks.

  - Command: Esc.D1;(XDist);(YDist):
  - Layout: 4 registration marks at the 4 corners around the design.



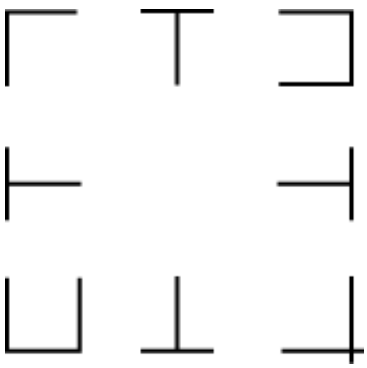
- **Segmental Positioning**

  In addition to 4 original points, the intermediate registration marks are added on both X axis and Y axis to help contour cut accurately, especially for cutting large images.

  - **Command:** Esc.D2;(XDist);(YDist);(XStep);(YStep):
  - **Layout:**

    In-between distance on X: 200~600mm, default 300mm

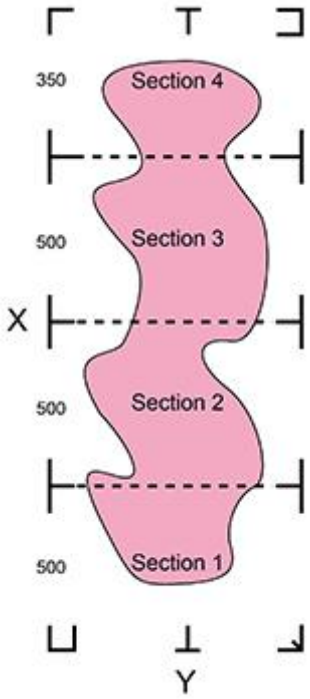
    In-between distance on Y: 200-600mm, default 300mm



■ **High Precision Long Picture Cutting**

JAGUAR VI series performs section cutting to enhance output qualities.

- The object will be output following the section pattern based on the Segmental Positioning parameters.
- Cutting sequence: Section1-> Section 2-> Section 3- > Section 4

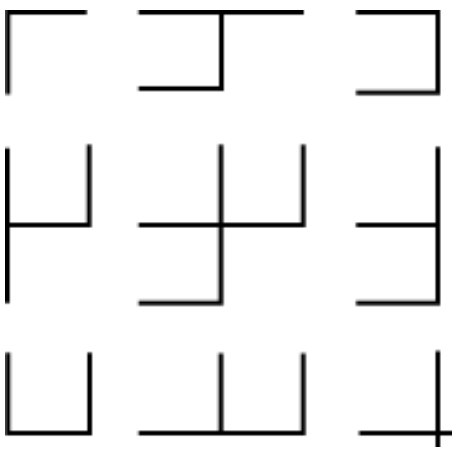


3. Multiple Copies

The function is used to duplicate images to let you cut quantities of images at a time. The AAS II sensor will automatically scan registration marks for each individual image to ensure the contour cutting precision.

■ **Command:** Esc.D3;(XCopies);(YCopies);(Space):

■ **Layout:**



5.2.3 Automatic Distinction of the Plot Direction

For the convenience of users, JAGUAR VI series automatically detects the feeding direction of the material when performing contour cutting. Figure 5-1 shows the Registration Mark detection sequence when the material is fed in the standard way (1->2->3->4) while Figure 5-2 is how JAGUAR VI series detects registration marks (3->4->1->2) when the material is reversely fed. JAGUAR VI series is able to detect registration marks and performs contour cutting however users feed the media.

Direction detection steps:

(Please see Figure 5-2)

a. Detects the position of the 3rd Registration Mark

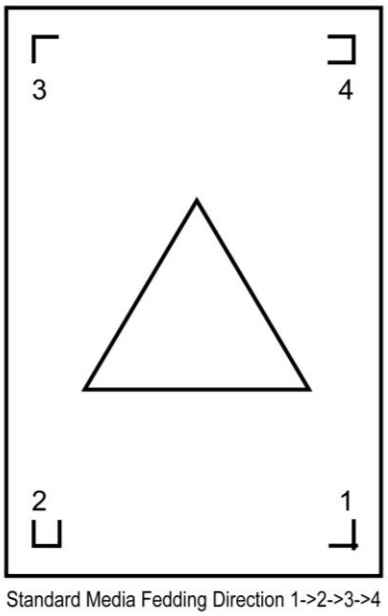
b. Proceeds to the 4th Registration Mark to detect the direction

(The direction detection procedure will be performed by the detection of 4th Registration Mark)

c. The information is reflected in the driver and recalculated before output

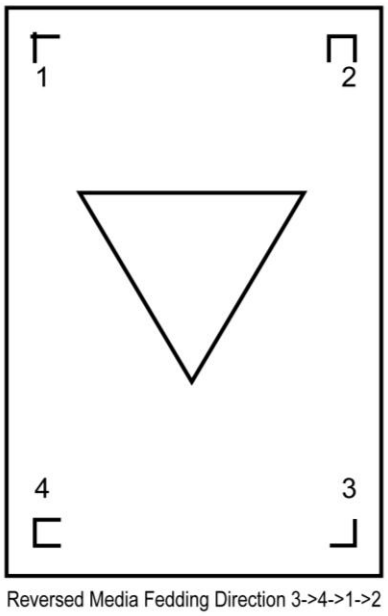
d. The registration mark detection and object output process is implemented

(Registration Mark detection sequence: 3->4->1->2)



Standard Media Fedding Direction 1->2->3->4

Figure 5-1



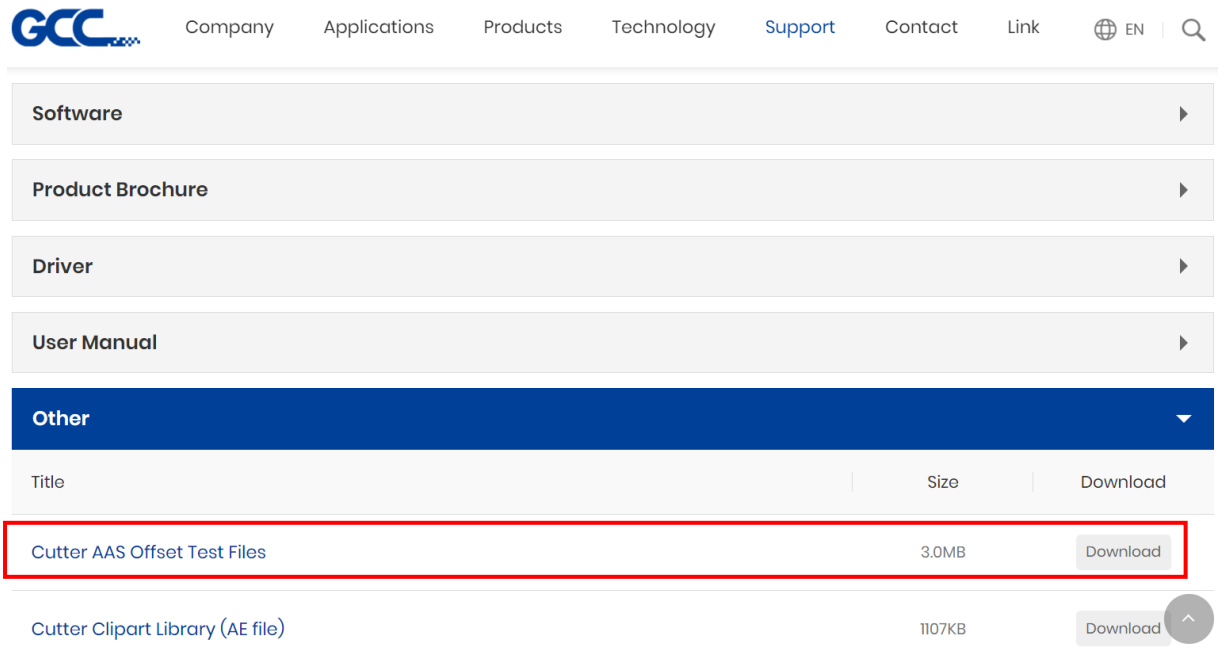
Reversed Media Fedding Direction 3->4->1->2

Figure 5-2

5.3 AAS Offset Test

Before performing AAS contour cutting, it's recommended to print out a test file to make sure the AAS II cutting accuracy. Please visit GCC website and go to Download Area to download the test files.

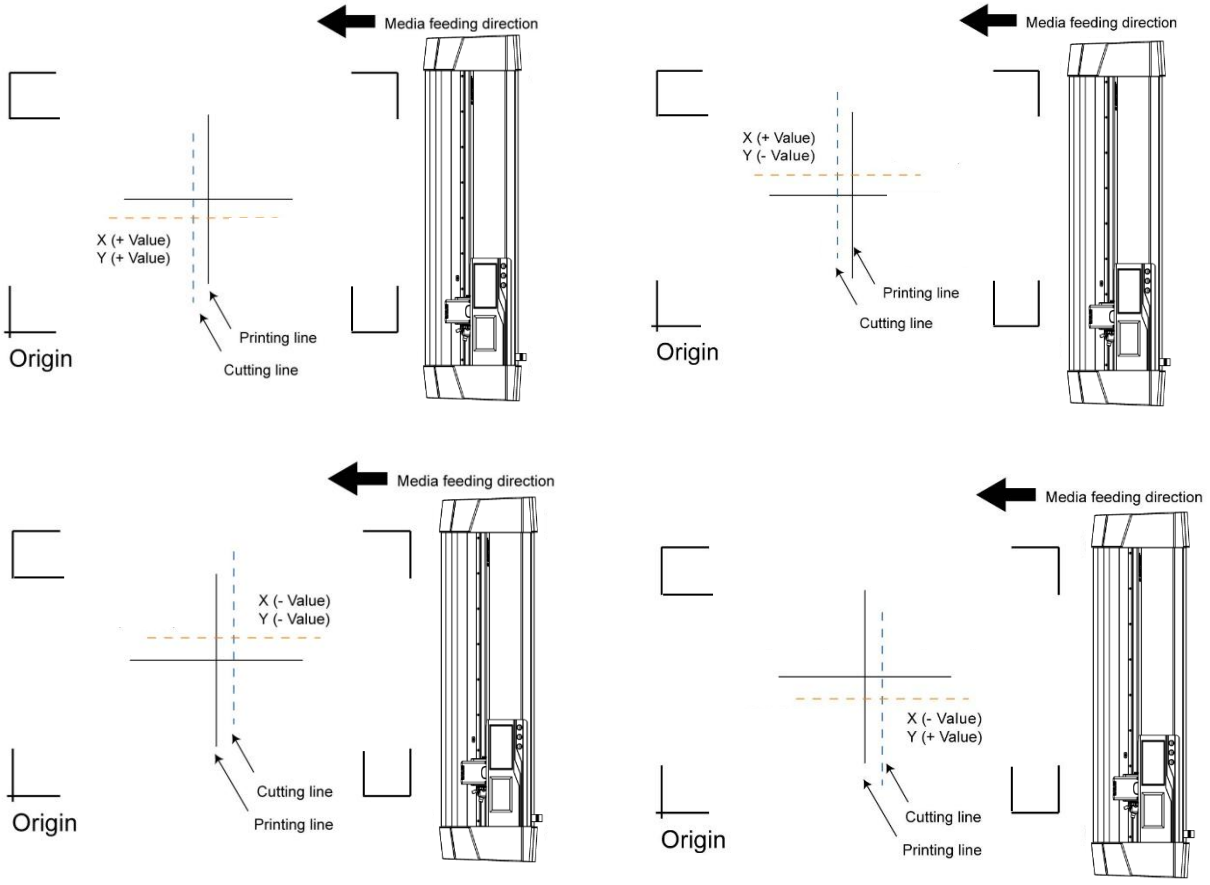
https://www.gccworld.com/download.php?act=view&id=20



There are two testing files for AASII:

1. AAS II_X_Y_Offset_Caberation_A4 .eps (A4 size)
2. AAS II_X_Y_Offset_Caberation_600_600 .eps (Default setting, it is recommended for testing)
   - Print out the testing graphic. (Please use high precision printer)
   - Load the graphic to Jaguar VI and sent the file to test the cutting job
   - If there are any adjustments to be made, you can change the offset value by following the steps:
     - Measure the offset values from the printed line and the actual cutting line.
     - Enter the AAS Offset under MISC function for the values you just measured, then press Enter
     - Test the cutting again
     - AAS II offset X and Y value is defined as following:
       Horizontal line is defined as Y and vertical is defined as X (when facing the cutting plotter)
     - When the actual cutting line and the printed line need to be changed towards the direction of origin mark, then simply add the negative value of the offset. If the

direction is from the opposite of the origin mark, then enter positive values for the offset (see the following figures). This method applies to both X and Y axes.

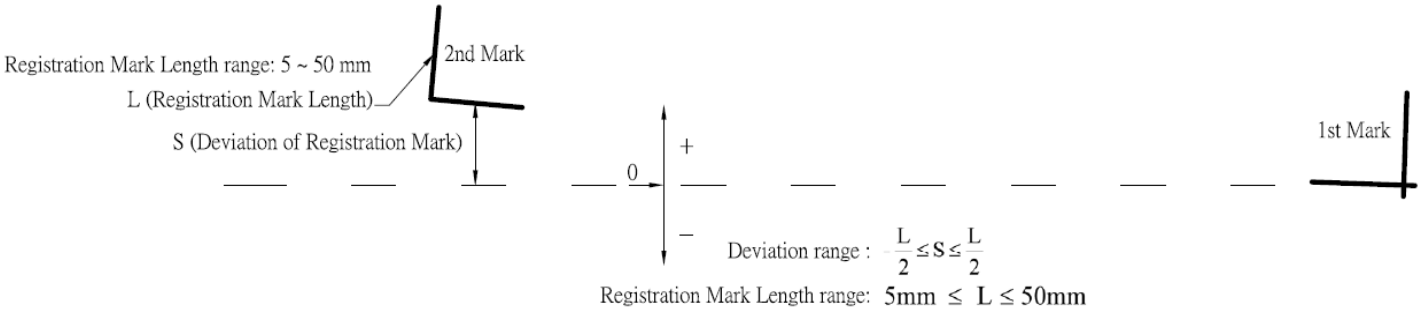


Note:

- Before adjusting the AAS II settings, please proceed scaling for width and length.
- The blade offset value isn't set for this test graphic, please set it according to the blade you use.
- If you have any question, please contact us or your local distributor for assistance.

5.4 Registration Mark Offset Range

Please correctly load your media (refer to the alignment ruler on the platen) to make sure the registration marks are successfully detected. Deviation exceeds the range below will lead to detection failure.



5.5 Contour Cutting

For accurate contour cutting with AAS function, please proceed the following steps:

Step 1 **Creating Graphics**

■ Create the graphic that you want to print and cut in your software.

■ Create a contour for cutting around the graphic.

TIPS1: Leave some space between the graphic and contour line.

TIPS2: Create the contour in a separate layer and assign a different color for it.

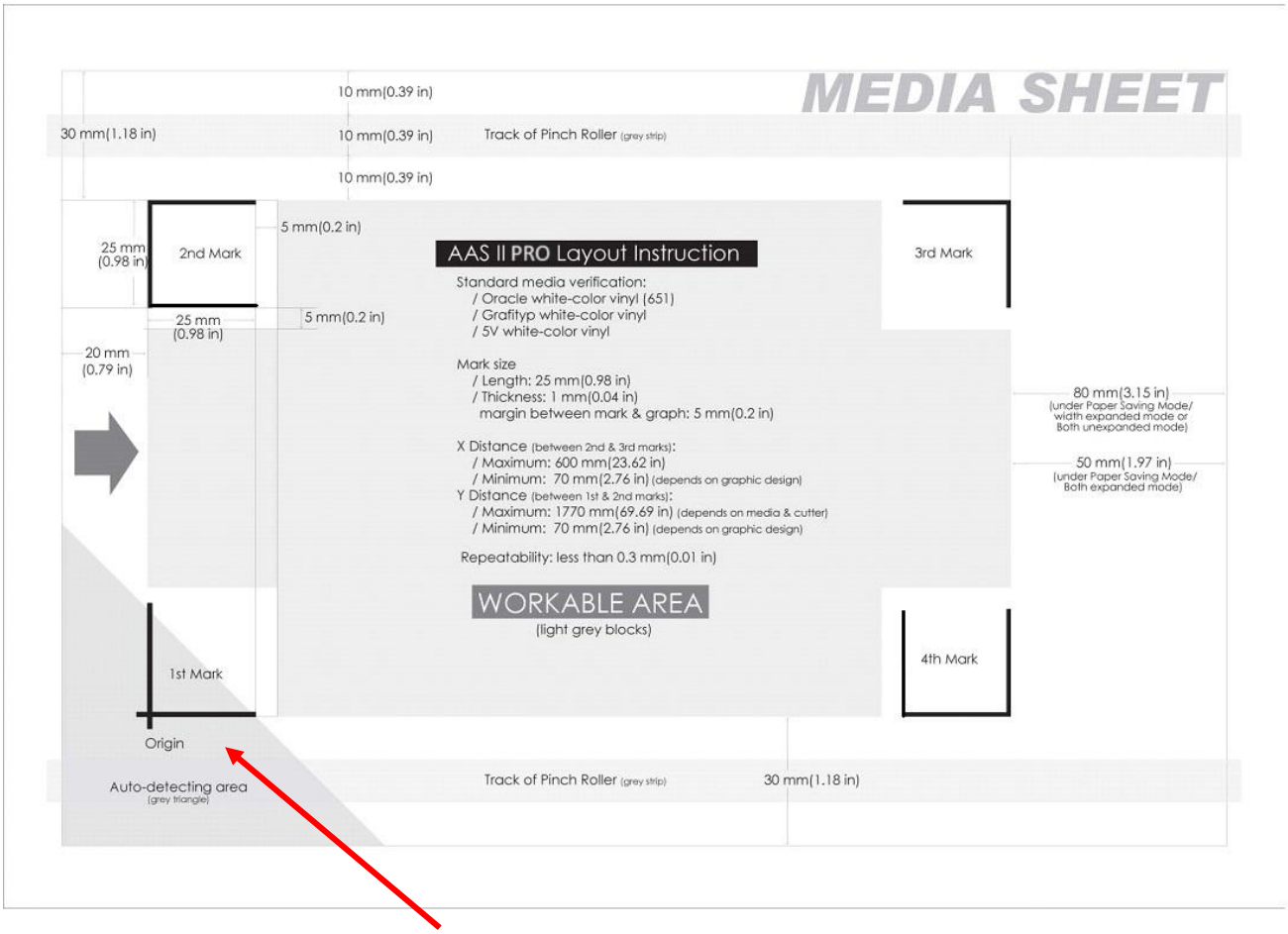
■ Add registration marks around the graphic.

Note:

The Multiple Copies function is also available. It automatically copy the graphic and registration marks.

Step 2 **Placing the Registration Marks**

- The AAS Layout Instruction:



* Auto-detection function on the 1st mark covers the grey area

- Suggested 30mm margin on both left and right sides of media sheet.
- Suggested 20~30mm margin on top of media sheet, and at least 50mm margin on the bottom edge to prevent sheets dropping or any error occurred while media sizing.

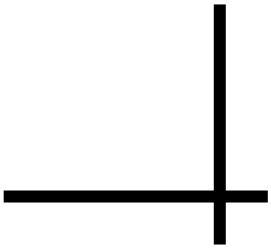
Step 3 **Print the Graphics**

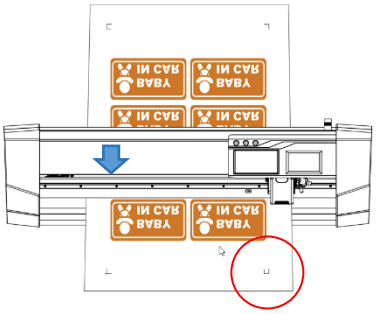
- Print the graphic and the marks with your printer.
- When printing on a roll media, make sure the orientation as following:

(Scaling = 100%).

Step 4 **Load the printout onto cutter**

■ The Origin Mark is different from the rest registration marks. Please make sure the media is fed with correct direction.





Step 5 **Cut the Contour**

■ Send out the command from software to perform the contour cutting job.

5.6 Tips for AAS

For getting better results of contour cutting, there are some tips below for your reference.

- Keep light sources simple and avoid illuminating from the sides of cutter.
- Before operating AAS, change the maximum paper size in Jaguar VI driver property.

  Step 1 Find the **Jaguar VI model** in the “Printer & Fax” folder of your PC.

  Step 2 Open the Properties window and select the “Paper” tab.

  Step 3 Change the maximum Paper Size of X to **1200**mm.
- Adjust the cutting speed to between 300~600mm/sec.
- Avoid the registration marks locating on the tracks of pinch rollers.
- Make sure the edge of the media is not bent up when detecting registration marks.

Chapter 6 Barcode Function

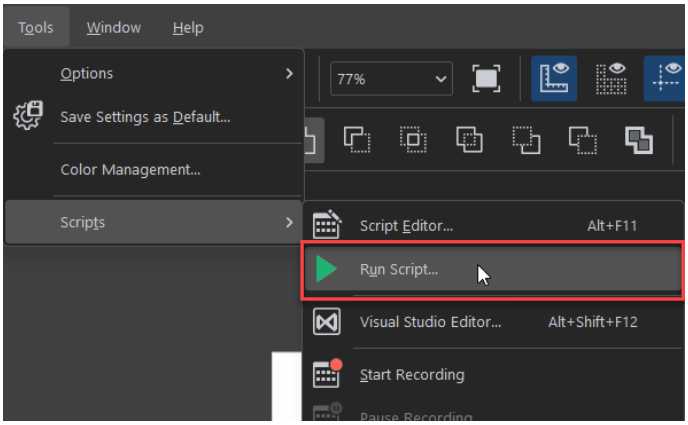
The barcode function allows the association of barcode graphics with cutting files. By adding barcode graphics to the cutting file, the plotter can automatically perform cuts based on the information encoded in the barcode. This is particularly useful for batch cutting or cutting tasks with specific requirements, as it provides higher efficiency and accuracy.

We provide two methods to operate the barcode function: through a PC or laptop, or via a USB flash drive. Please refer to the following instructions to use the function accordingly.

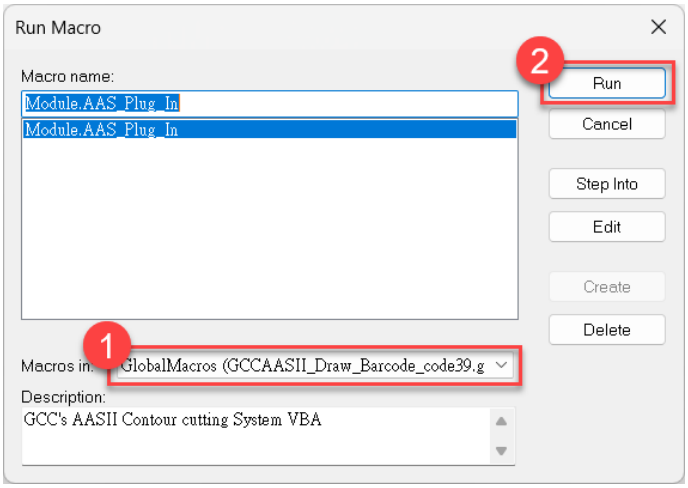
6.1 Run the barcode function through a PC/Laptop

1) Import the image you want to cut.

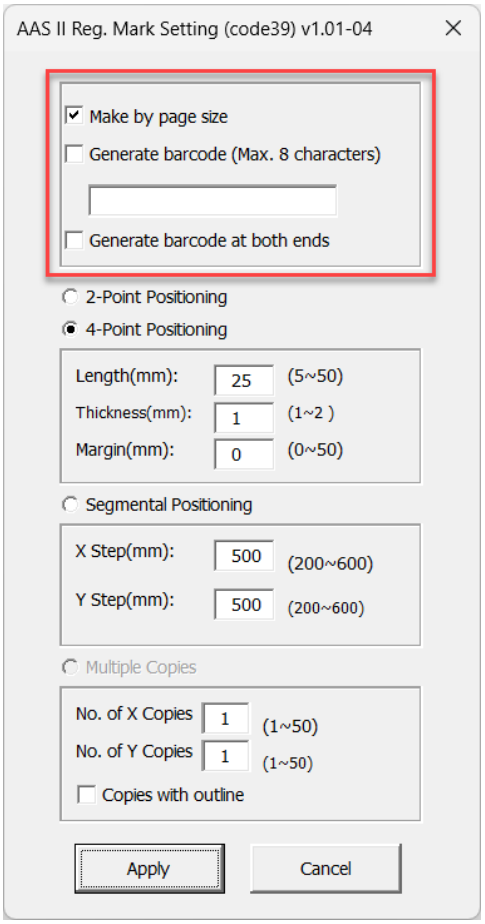
2) Go to Tools → Scripts → Run Script…



3) Select “GlobalMacros (GCCAASII_Draw_Barcode_code93.gms)” and select run.



4) The “AASII Reg. Mark Setting” window will pop-up. Tick the Check box and click Apply.



Note:
Make by page size: to generate barcode by page.

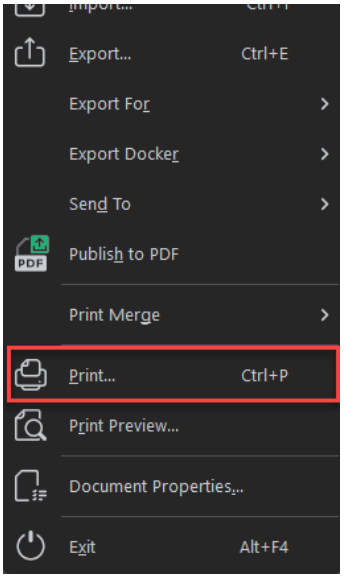
Generate barcode (max. 8 characters): a barcode will be generated associated with the numbers being entered. Please note that the barcode number must be the same as the name of the cutting file.

Generate barcode at both ends: to generate barcodes at both ends of the image.

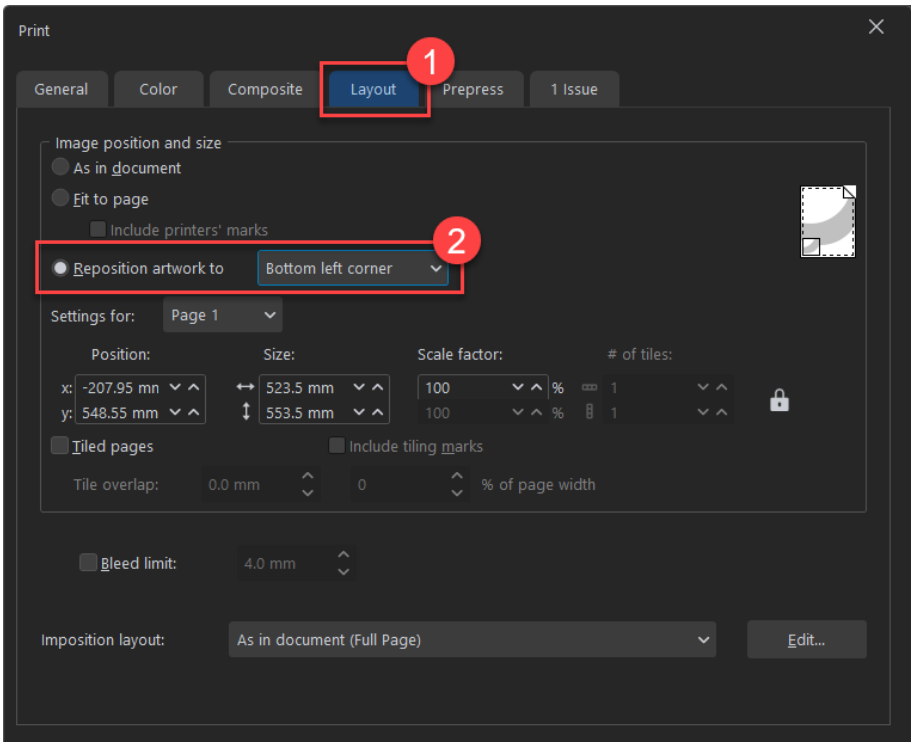
5) The barcode will be generated.

6) Go to “Save As…” option in the File menu and choose the preferred file format for printing. Print the file using your printer to prepare it for cutting later.

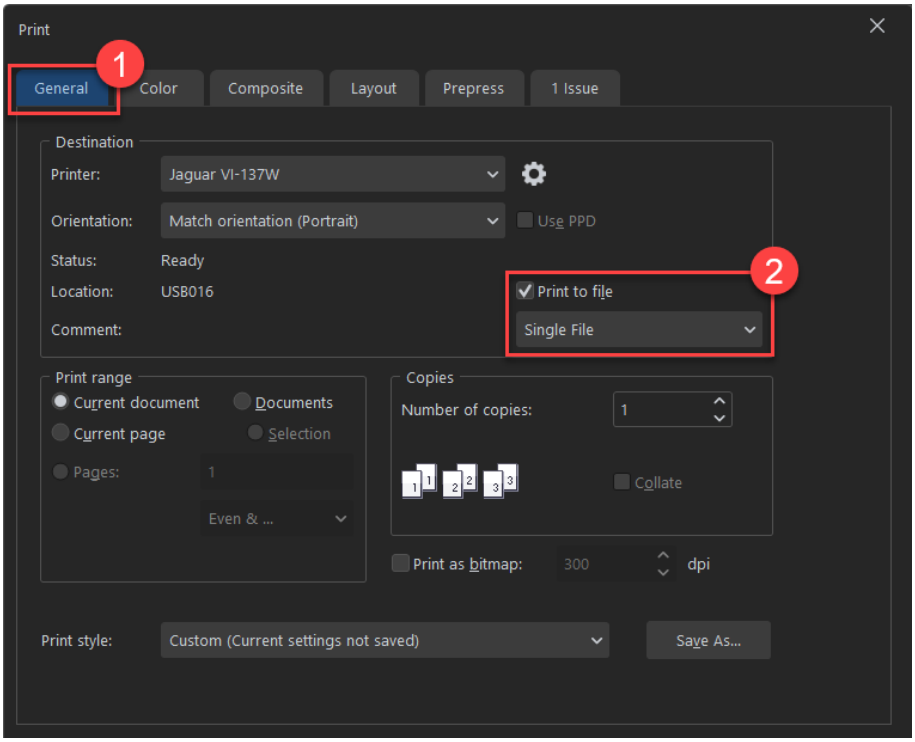
7) Go to “Print…” option in the File menu or click “Print” to open the Print window to save the cutting file for cutting with barcode function.



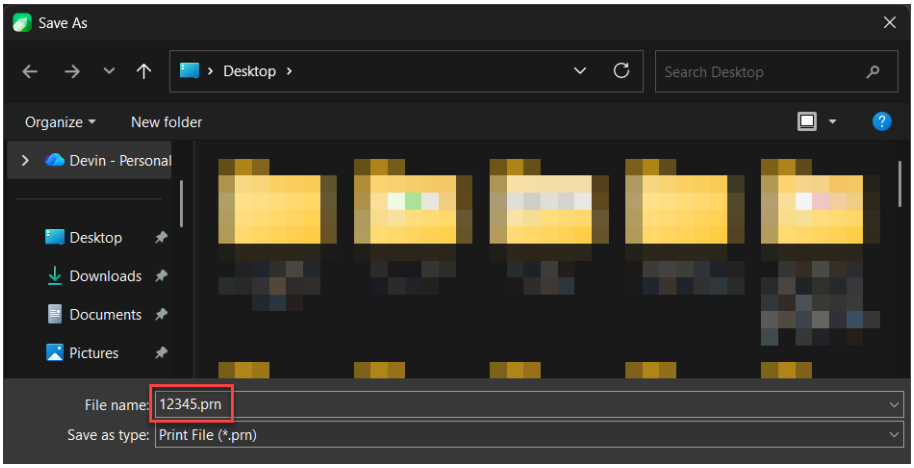
8) Navigate to “Layout” tab to set the Reposition artwork to bottom left corner.



9) Go to “General” tab and check the “Print to file” option, then click Print.

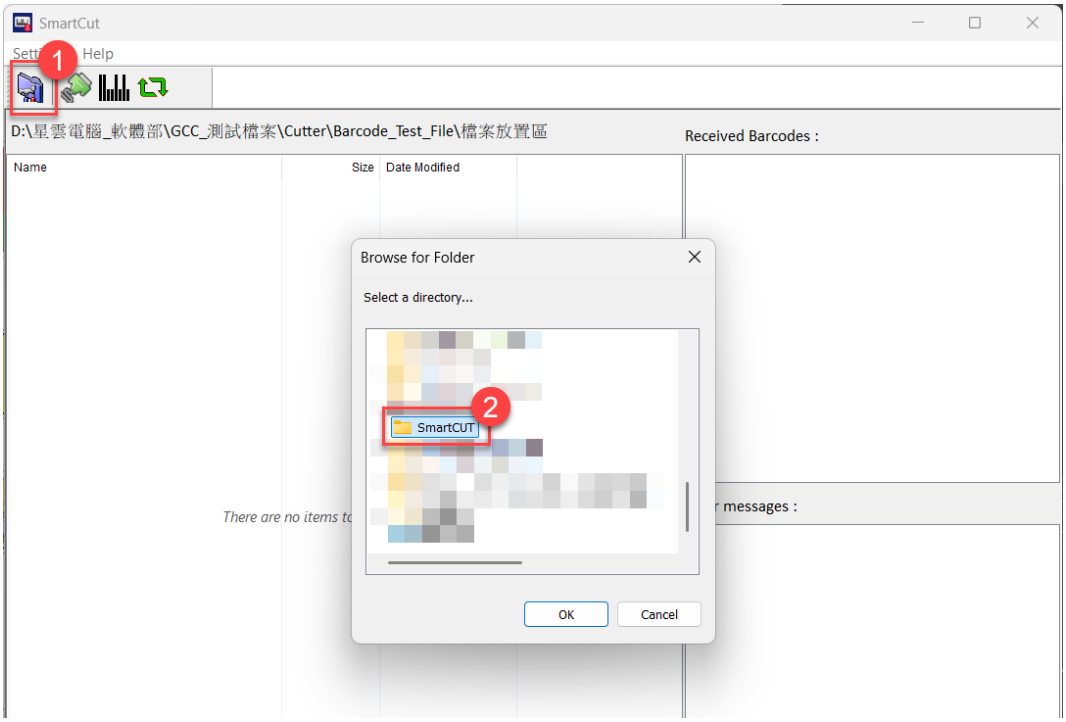


Note: make sure the file name is the same as the number of the barcode in step 4.

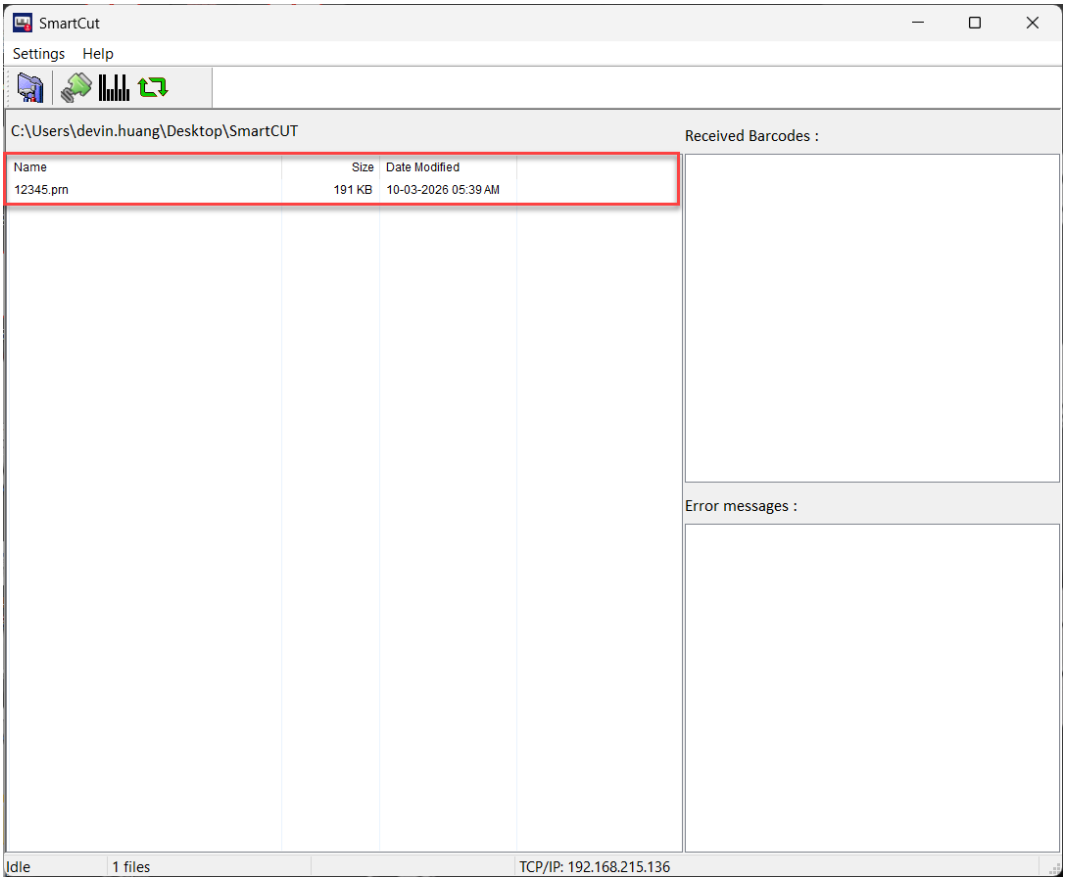


10) Open SmartCUT. Designate the folder location to set the directory and click OK.

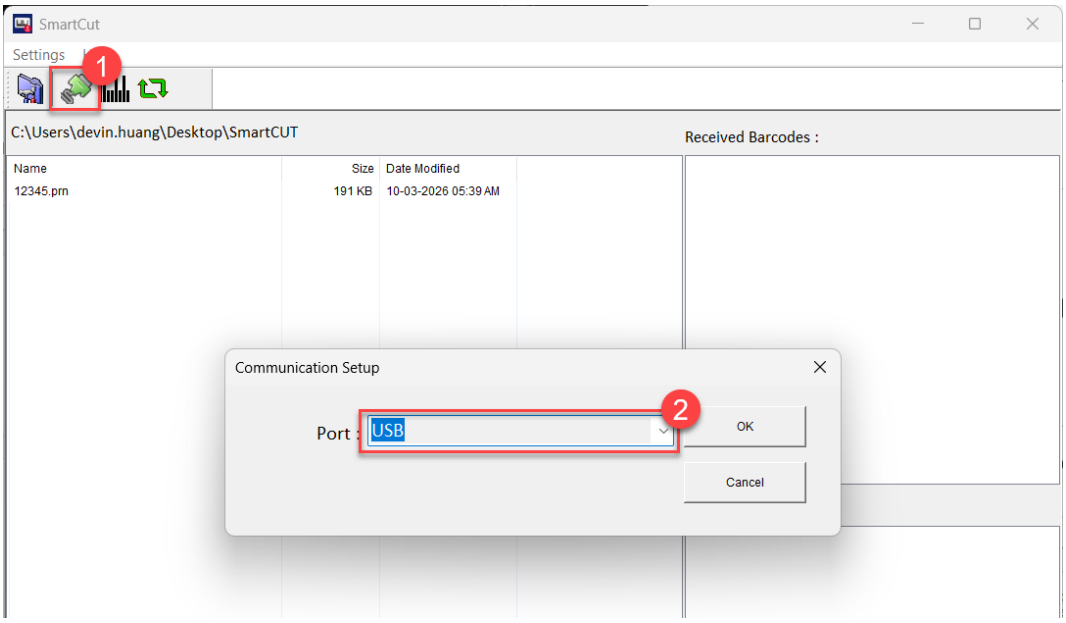
If SmartCUT is not installed on your device, please visit **www.gccworld.com** to download it.



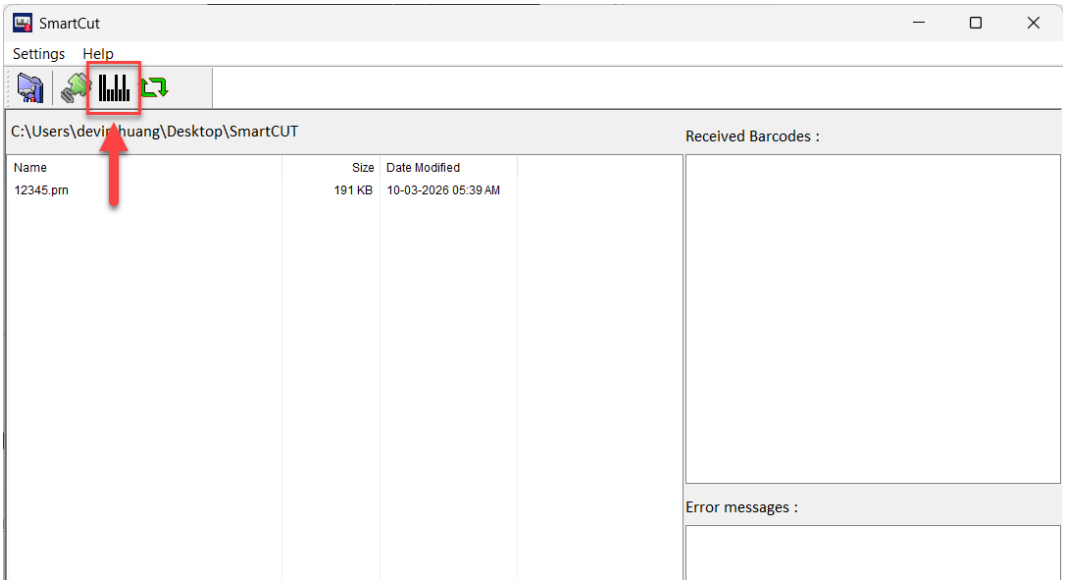
All files being saved for cut with barcode function in this hot folder will be displayed.



11) Set the communication port and click OK.



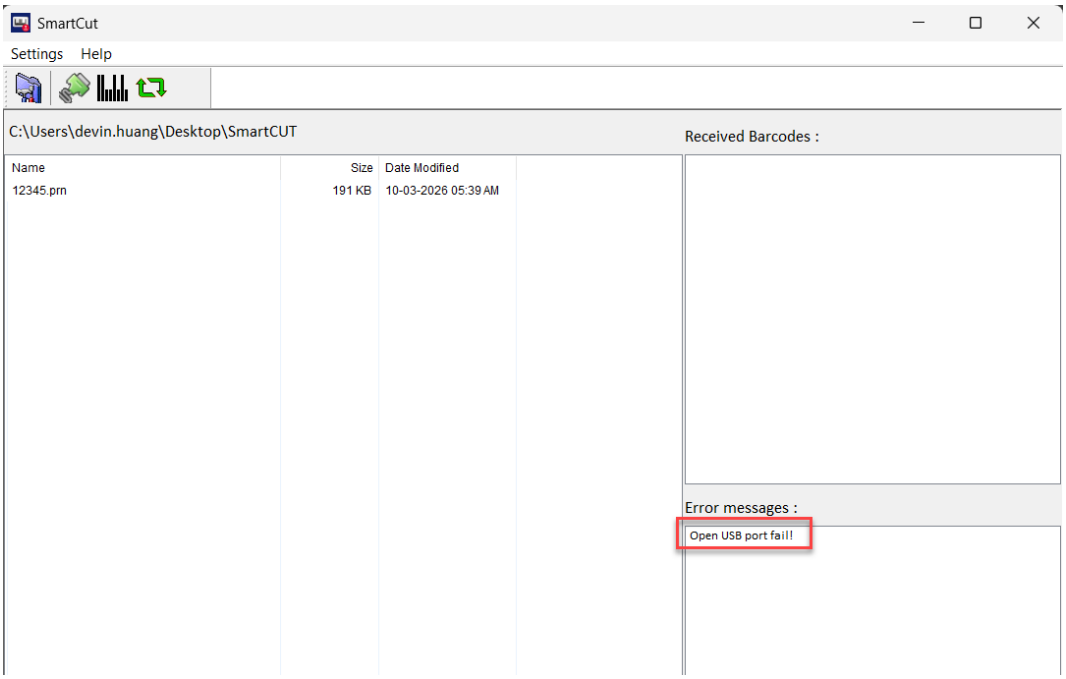
12) Load the printed media. Click on Scan icon to start barcode detecting and cutting.



Note:

If you add a new file to the hot folder, click the “Refresh” button, and the newly added file will be displayed.

If there are any errors, the details will be shown in the Error Message box.



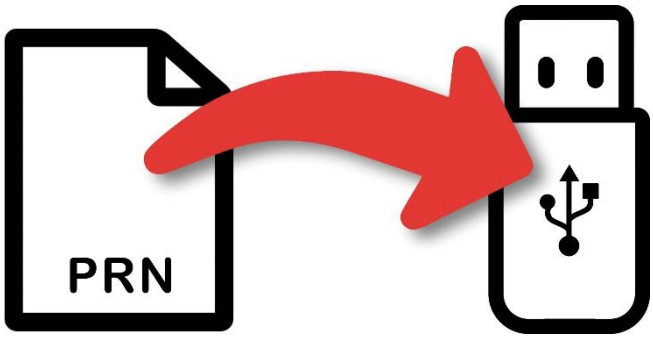
Note:

If the machine does not respond, reboot the machine to restore the operation.

6.2 Run the barcode function through a USB flash drive

1) Repeat step 1 to 9 described in Chapter 6.1.

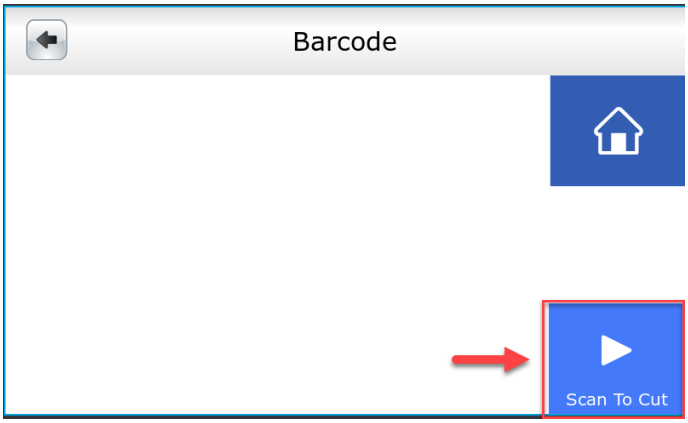
2) Move the PRN file to a USB flash drive.



Note:
The machine can only read USB flash drive formatted in FAT32. Please make sure the USB flash drive is formatted correctly before use.

3) Insert the USB flash drive into the machine.

4) Load the printed media, then tap “MISC” → “Barcode” → “Scan To Cut” on the touch panel to start run the job.



Note:

If the machine does not respond, reboot the machine to restore the operation.

Chapter 7 Basic Maintenance

This chapter explains the basic maintenance (i.e. cleaning the cutting plotter) required for the cutting plotter. Except for the procedures mentioned below, all other maintenance must be performed by a qualified service technician.

7.1 Cleaning the Cutting Plotter

Cleaning the machine properly and regularly will ensure optimal performance out of your machine.

Cleaning Precaution !

- Unplug the cutting plotter before cleaning it in order to prevent electrical shock.
- Never use solvents, abrasive cleaners or strong detergents for cleaning. They may damage the surface of the cutting plotter and the moving parts.

Recommended Methods:

- Gently wipe the cutting plotter surface with a lint-free cloth. If necessary, with a damp cloth immersed in water or alcohol. Dry and wipe any remaining residue off a soft, lint-free cloth.
- Wipe all dust and dirt from the tool carriage rails.
- Use a vacuum cleaner to empty any accumulated dirt and media residue beneath the pinch roller housing.
- Clean the platen, paper sensors and pinch rollers with a damp cloth immersed in water or alcohol and dry with a soft, lint-free cloth.
- Wipe dust and dirt from the stand.

7.2 Cleaning the Grid Drum

1. Turn off the cutting plotter, and move the tool carriage away from the area needed to be cleaned.

2. Raise the pinch rollers and move them away from the grid drum for cleaning.

3. Use a bristle brush (a toothbrush is acceptable) to remove dust from the drum surface. Rotate the drum manually while cleaning. Refer to Figure 6-1.

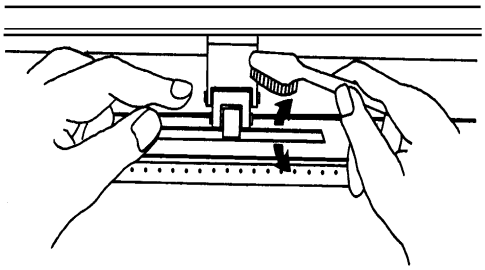


Figure 6-1

7.3 Cleaning the Pinch Rollers

1. If the pinch rollers require a thorough cleaning, use a lint-free cloth or cotton swab to wipe away the accumulated dust from the rubber portion of the pinch rollers. To prevent the pinch rollers from rotating while cleaning, use your finger to hold the pinch rollers to prevent them from rotation

2. To remove the deeply-embedded or persistent dust, use the lint-free cloth or cotton swab moistened with rubbing alcohol.

> **Note:** The daily maintenance of your cutting plotter is very important. Be sure to clean up the grid drum and pinch rollers regularly for better cutting accuracy and output quality.

Jaguar VI Specification

Jaguar VI Series		J6-61 / 61WF	J6-101 / 101WF	J6-137 / 137WF	J6-163 / 163WF	J6-183 / 183WF
Operational Method		Roller-Type				
Max. Cutting Width	Normal	618mm (24 in.)	1018mm (40 in.)	1380mm (54 in.)	1633mm (64 in.)	1838mm (72 in.)
	Extend	638mm (25 in.)	1038mm (40 in.)	1400mm (55 in.)	1653mm (65 in.)	1858mm (73 in.)
Max. Media Loading Width		832mm (32 in.)	1232mm (48 in.)	1594mm (62 in.)	1847mm (72 in.)	2052mm (80 in.)
Min. Media Loading Width		50 mm (1.97 in.)				
Number of Pinch Rollers		3	4		6	
Acceptable Material Thickness		0.8 mm (0.03 in.)				
Driver		DC Servo Control				
Max. Cutting Force		700g				
Max. Cutting Speed		1530 mm/sec (60 ips) (at 45° direction)				
Acceleration		4.2 G (gravity)				
Offset		0~1.0 mm (with an increase of 0.025mm)				
Memory Size		32 MB /16 MB (when using AAS)				
Interfaces		USB 2.0 (Full Speed) and Serial (RS-232), and Ethernet, USB Flash				
Wi-Fi (2.4G)		J6-61WF, J6-101WF, J6-137WF, J6-163WF, J6-183WF models only				
Type of Command		HP-GL, HP-GL/2				
Mechanical Resolution		0.006 mm (0.00024 in.)				
Software Resolution		0.025 mm (0.0001 in.)				
Distance Accuracy		±0.254 mm (±0.01 in.) or ±0.1% of move, whichever is greater				
Repeatability		±0.1 mm (±0.004 in.)				
Automatic-Aligning System (AASII)		Available on Jaguar 6 models, including Segmental Positioning and Auto Rotation functions				
Auto Rotation		Available				
Dual-Slot Balde Holder		Yes				
Section Cutting		Yes				
Curve & Arc Smoothing		Yes				
Configurable Origin		Yes				
Test Cut Capability		Yes				
Tangential Mode		Yes				
Over Cut		Yes				
Auto Cut Off		No	Yes			
Repeat		Yes				
Copy		Yes				
Control Panel		4" Capacitive Touch Panel				
Operating System		GCC Printer Driver: Windows 10 and above				
		GreatCut-S Pro: Windows 10 and above / macOS 10.6 and above				
Diameter of Blade		2.5 mm (0.098 in.)				
Stand		Optional	Standard			
Media Basket		Optional				
Power Supply		100~240 VAC 4A 50~60 Hz (auto switching)				
Power Consumption		Max. 280 W				
Dimension	(H x W x D) mm	439 x 1031 x 490	1152 x 1431 x 651	1152 x 1793 x 651	1152 x 2047 x 756	1152 x 2252 x 756
	(H x W x D) in	17.2 x 40.5 x 19.2	43.3 x 56.3 x 25.6	45.3 x 70.5 x 25.6	45.3 x 80.5 x 29.7	45.3 x 88.6 x 29.7
Net Weight		25KG	62KG	72KG	82KG	92KG
Operation Environment	Temperature	15° C~35° C / 60°F~95° F				
	Humidity	25% ~ 75%				

- The specification and data sheet may vary with different materials used. In order to obtain the best output quality, please maintain the machine regularly and properly.
- GCC reserves the right to change the specifications at any time without notice.
- GCC certified material in tracking is Avery MPI 3000.
- The above listed specification values are effective only when operated with media certified by GCC.

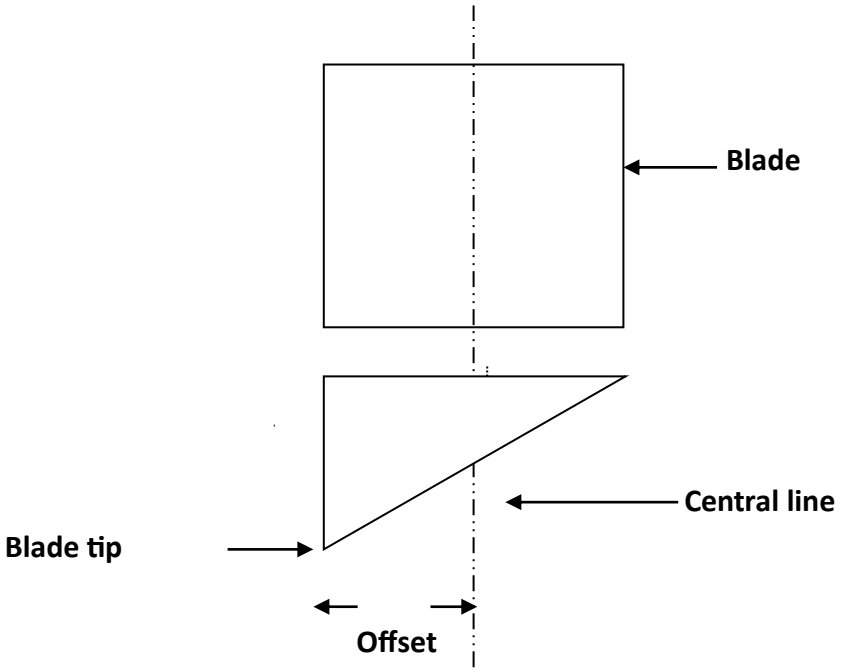
Blade Specification

265019700G	For cutting thick fluorescent and window tint film. Also for cutting detailed work in standard vinyl.
	The blade is 45° with **Red Cap**, 0.25 mm blade offset, and 2.5 mm blade diameter.
	
265017540G	For cutting reflective vinyl, cardboard, sandblast, flock, and stencil sharp edge.
	The blade is 60° with **Green Cap**, 0.50 mm blade offset, and 2.5 mm blade diameter.
	
265017550G	For cutting thin sandblast mask and stencil. The blade with sharp angle and special design, allowing it to maneuver around sharp corners.
	The blade is 60° with **Blue Cap**, 0.25 mm blade offset, and 2.5 mm blade diameter.
	
265017560G	For cutting small text and fine detail. Sharp blade with smallest offset.
	The blade is 50° with **Black Cap**, 0.175 mm blade offset, and 2.5 mm blade diameter.
	
265017530G	For thin and delicate media such as window tint.
	The blade is 25° with **Yellow Cap**, 0.25 mm blade offset, and 2.5 mm blade diameter.
	

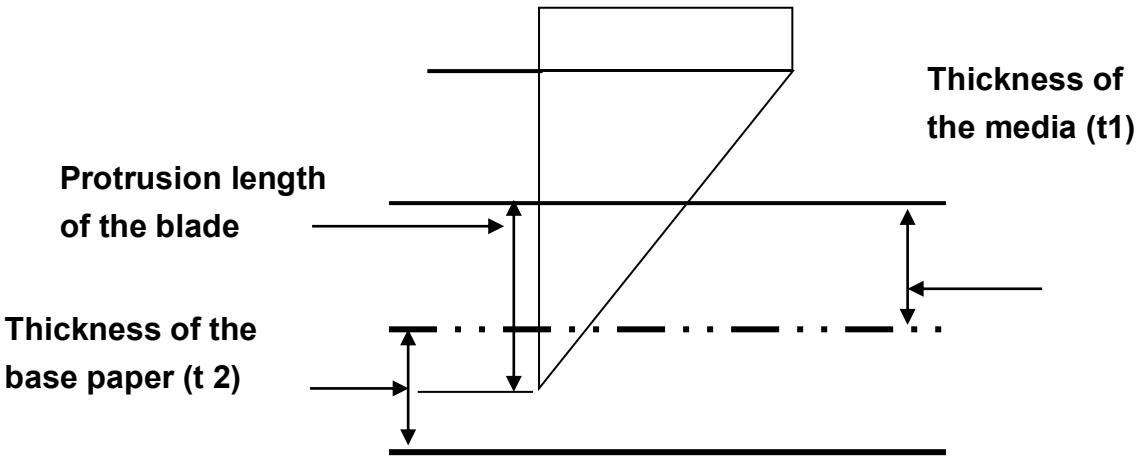
About the Tool

A generic term referring to the blade that cuts the sheet, the pen that does plotting, and the LED bombsight (option) used for pointing to the reference point.

OFFSET is the distance that the blade tip is displaced from the centerline of the blade.



Protrusion Length of the Blade



Length of protrusion = t1 + t 2/ 2, but for your convenience you may just make it about 0.3mm ~ 0.5mm beyond the blade holder tip.

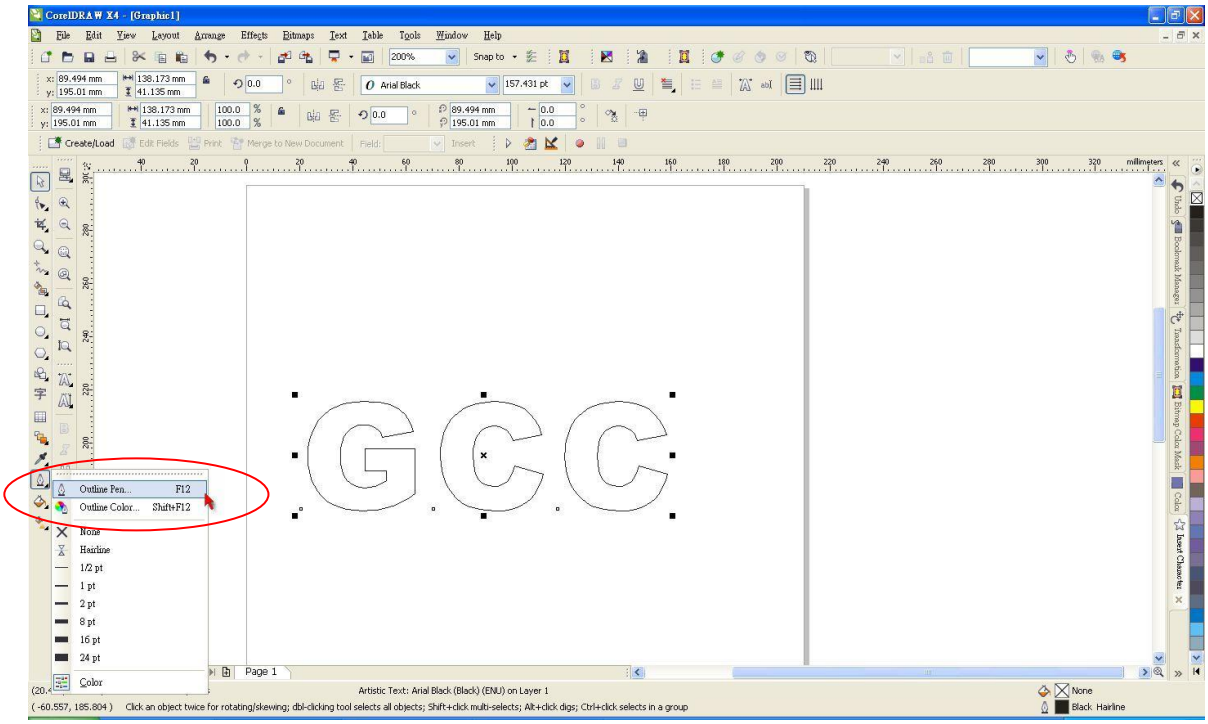
CorelDRAW Output Instruction

The following is an example of how to output the file with CorelDRAW.

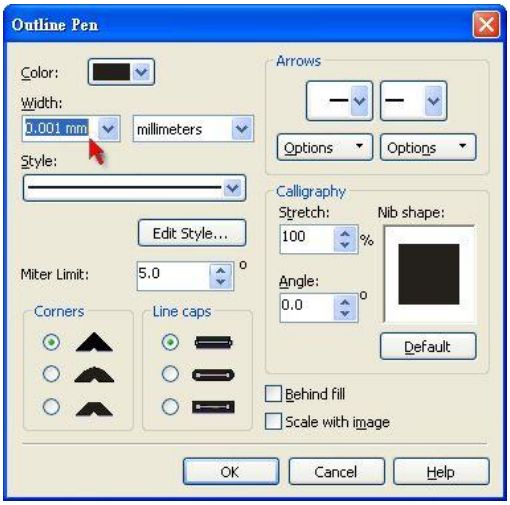
User Instructions

1. Open CorelDRAW, finish editing all the files you wish to plot and select all the images at once.

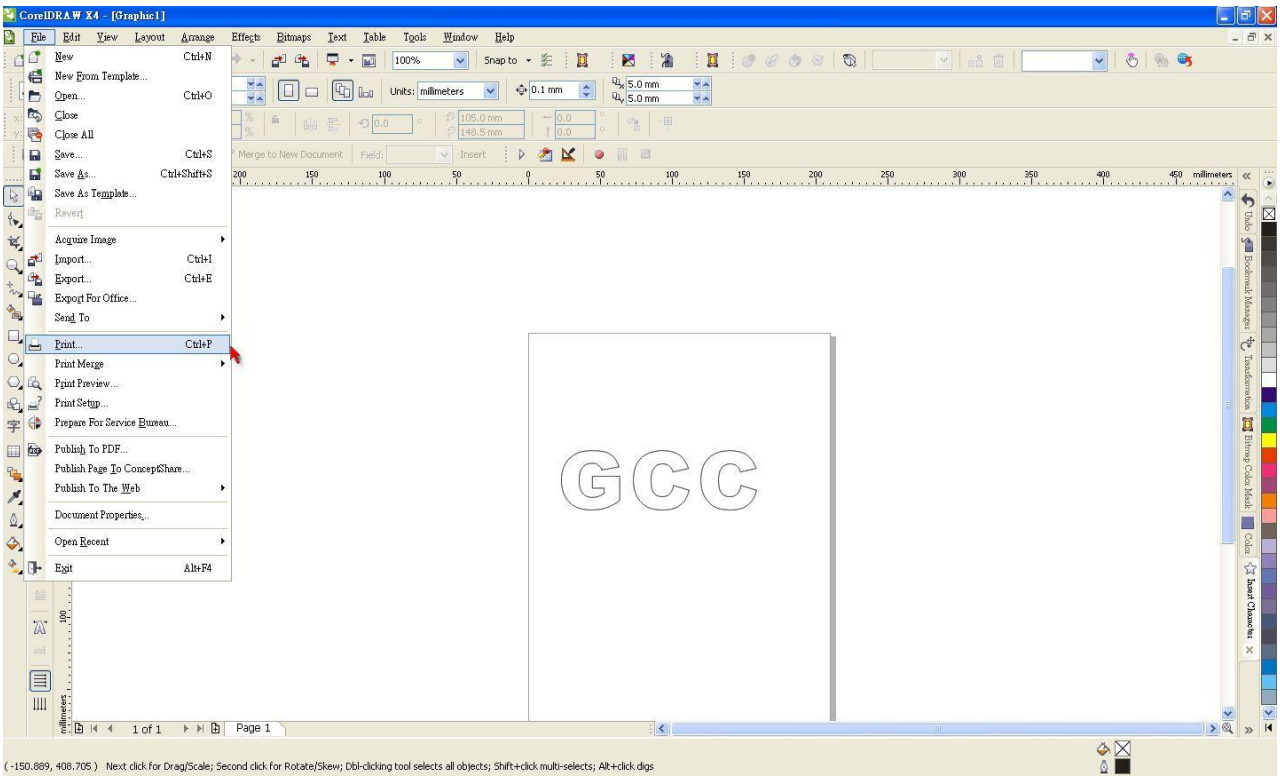
2. Select “Outline Pen” to adjust the outline for cutting.



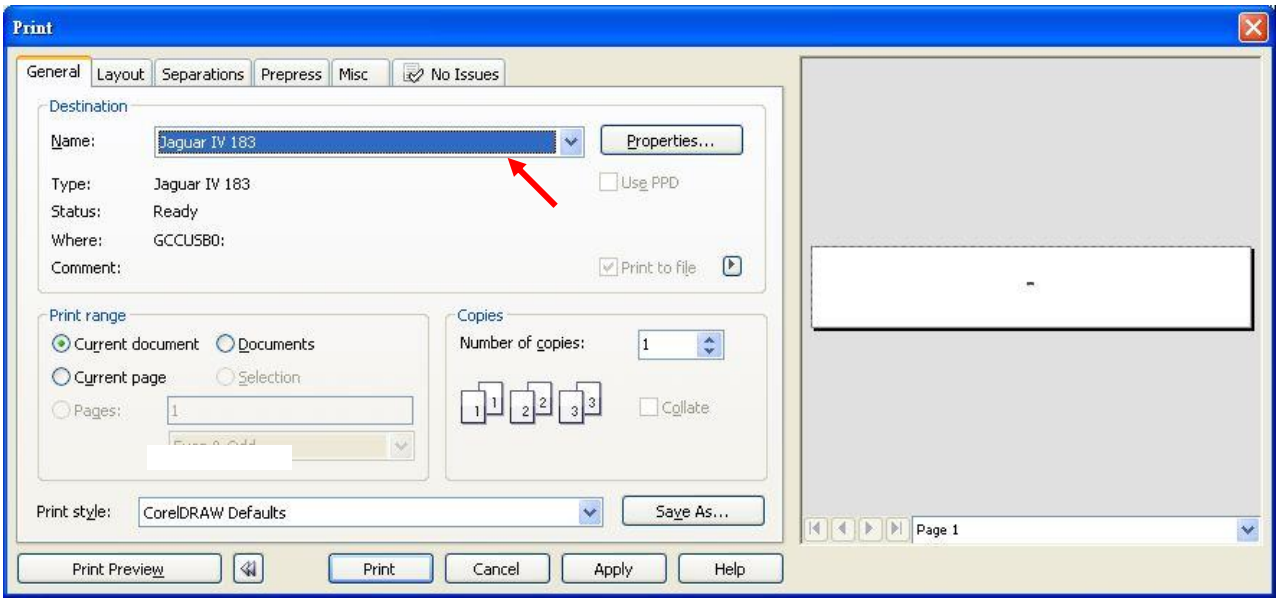
3. Adjust the value of pen width to 0.001 mm and click “OK” to save your input.



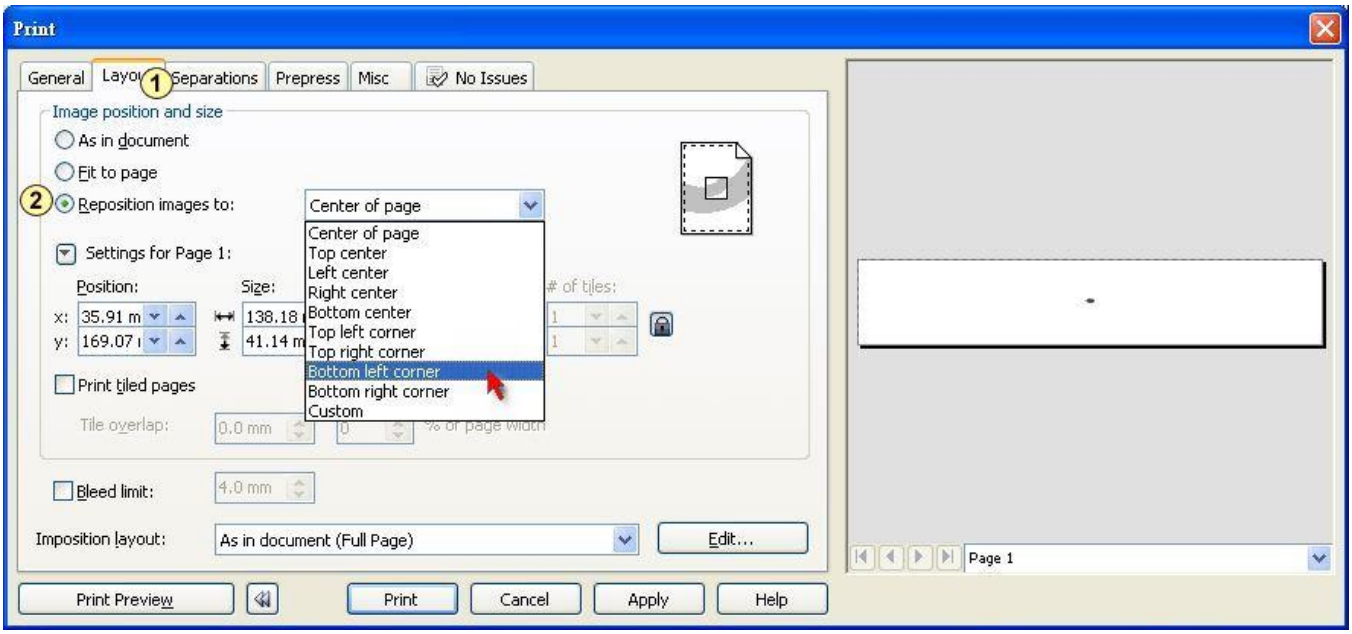
4. Select " File → Print" to output the file to your cutters.



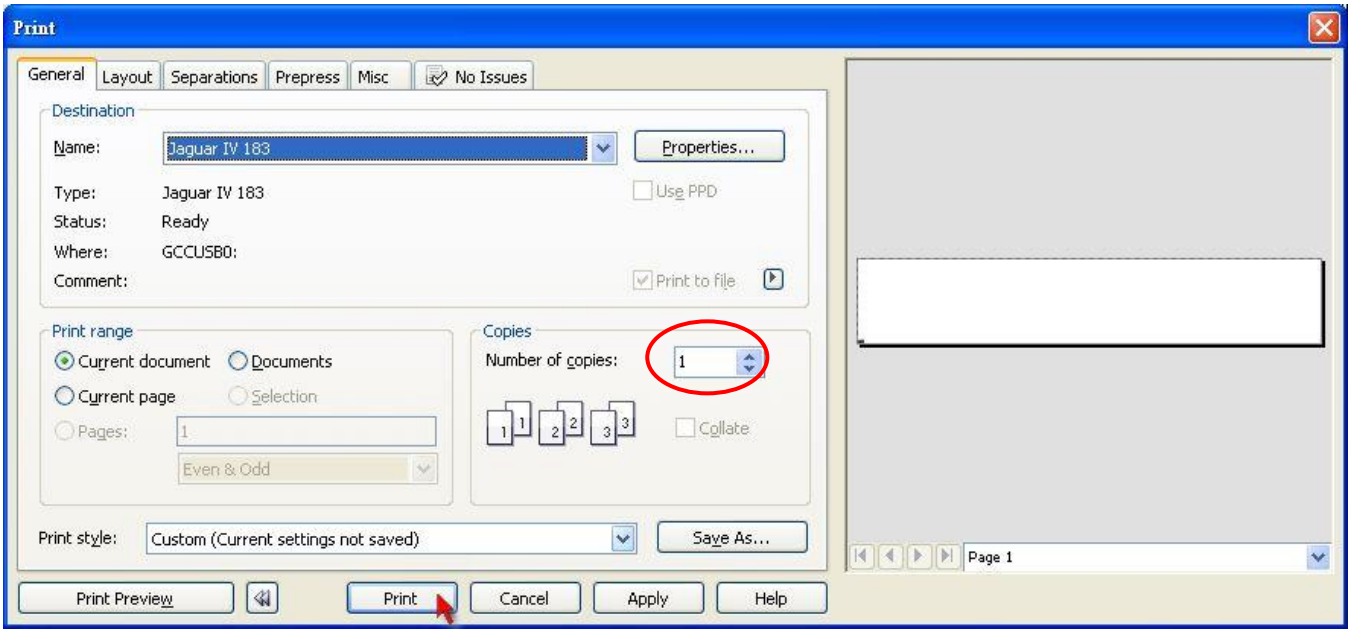
5. Choose the correct model you have installed.



6. Choose the “Layout page” and click the “Reposition images to: → Bottom left corner”. **Please note that you must put your image at the bottom left corner.**



7. Go back to the General page and check that your image is at the bottom left corner. Click “Print” and get a wonderful cutting image.



CorelDRAW Plug-In Instruction

The AASII VBA Installer is compatible with CorelDRAW version 13 and above.

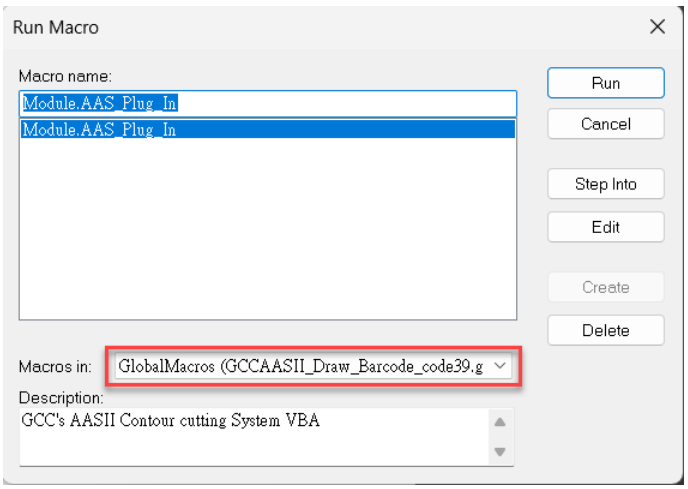
Installation

Please refer to Step 8 in Chapter **2.8.1.2** Driver Installation to install AAS plug-in for CorelDRAW.

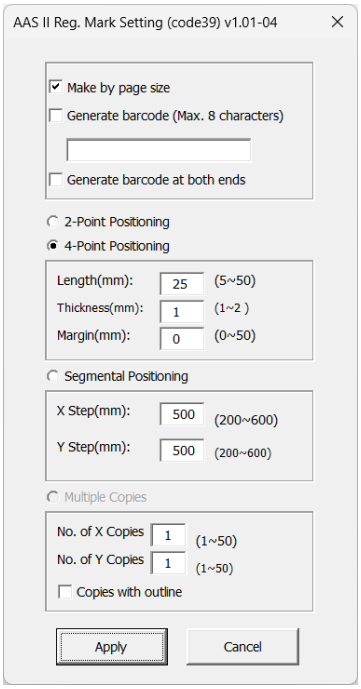
Run CorelDRAW AAS Plug-in

Step 1 Run CorelDRAW to edit your graphics and select all images at once when you wish to plot.

Step 2 Select “Tools→Scripts→Run script…” Then select Global Macros (GCCAASII_Draw_Barcode_code93.gms) under the “Macros in” manual, and press “Run”.



Step 3 Click on “Apply” and select whether you would like to add the registration marks by page size or by object.



Step 4 Now you can print out the image file with registration marks.

Note: “Add Registration Mark by Object” will be the default selection if you click on the image whereas “Add Registration Mark by page size” will be the default one when the blank area on the page is clicked.

Add Registration Mark by page size

If you tick “Add Registration Mark by page size” as shown in the figure below and click “Apply”, your registration marks will be created automatically according to the page size (please see Figure A3-1).

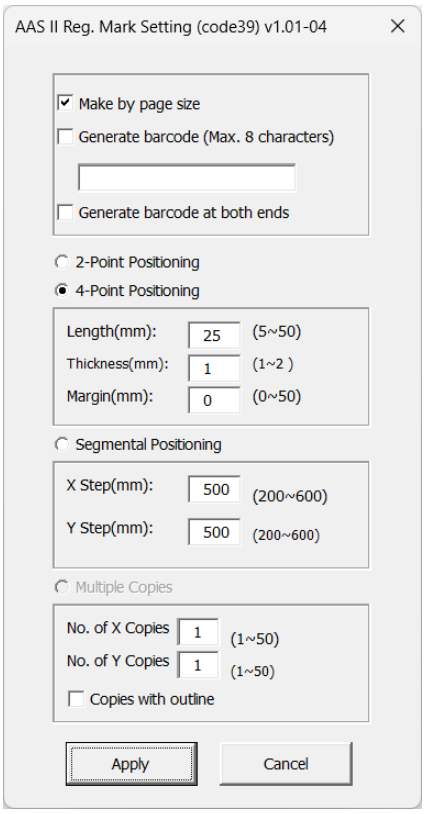


Figure A3-1

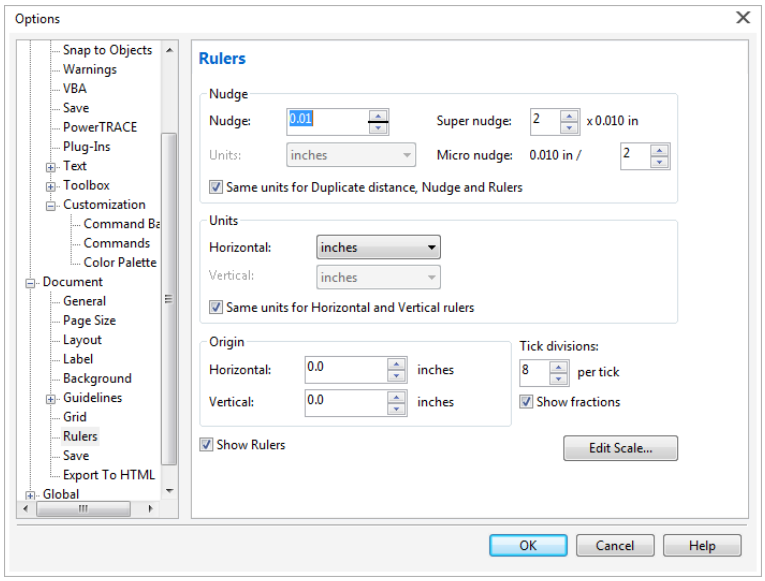


Figure A3-2

Note:

1. The length setting will be in the range of 5-25mm according to your page size.
2. Please DO NOT make any changes to the “Origin” section when you choose to add registration marks by page size as indicated below otherwise the position of the marks will be changed (please see Figure A3-2).

The system will create the 4 marks on the 4 corners of the page as shown in the picture below wherever you move your image.

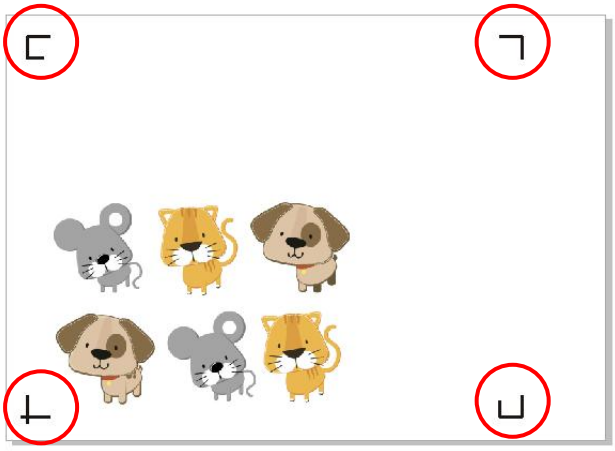


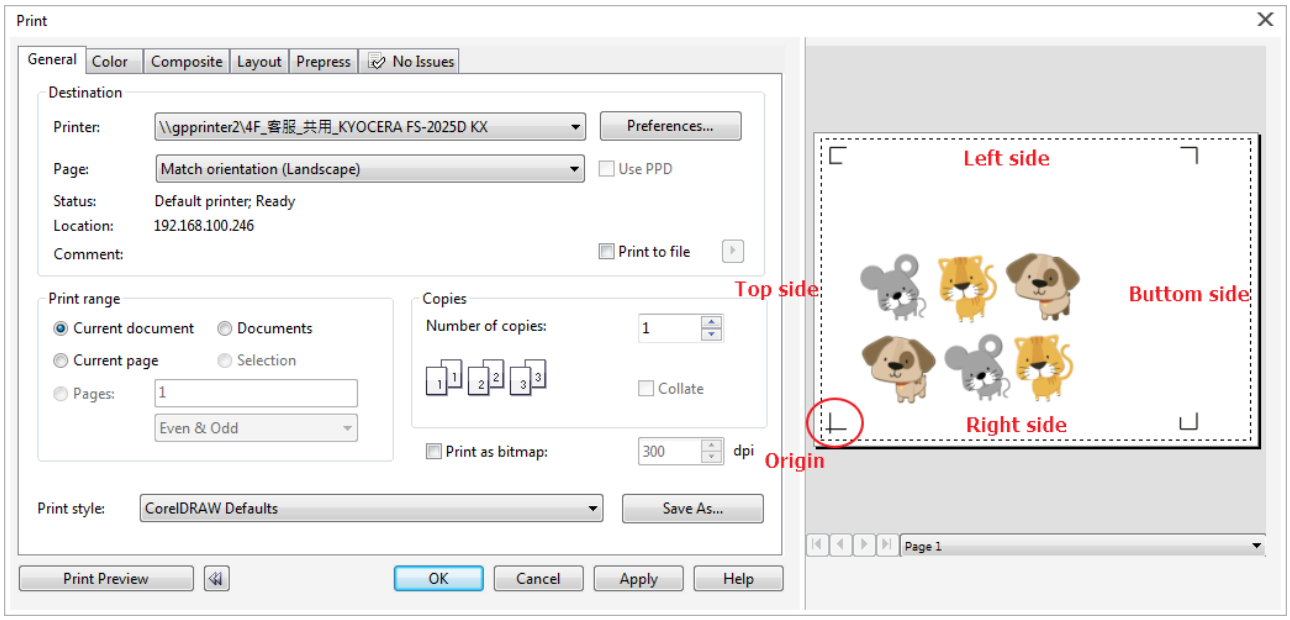
Figure A3-3

Workable area

It allows users to edit and cut graphics in the area outside the registration marks when adding registration marks by page.

For A4 size media sheet, the workable area is 2.5mm extended from the registration mark on left and right sides and 4.5mm extended from the registration mark on top side. On the bottom side, it is suggested to leave at least 25mm margin from the edge of media sheet to prevent sheets dropping or any error occurred while media sizing.

For A3 size media sheet, the workable area is 10mm extended from the registration mark on the left side, 9mm extended from the registration mark on the right side and 11mm extended from the registration mark on top side. On the bottom side, it is suggested to leave at least 25mm margin from the edge of media sheet to prevent sheets dropping or any error occurred while media sizing.



Note: Select "**Edge**" mode when media sizing to allow the media sheet to be unrolled. If you select "**Single**" mode, the media sheet will not be able to be moved back and hence fail to be detected by front paper sensor.

Add Registration Mark by Object

If you tick “Add Registration Mark by Object”, you will be offered three options of registration marks as shown below.

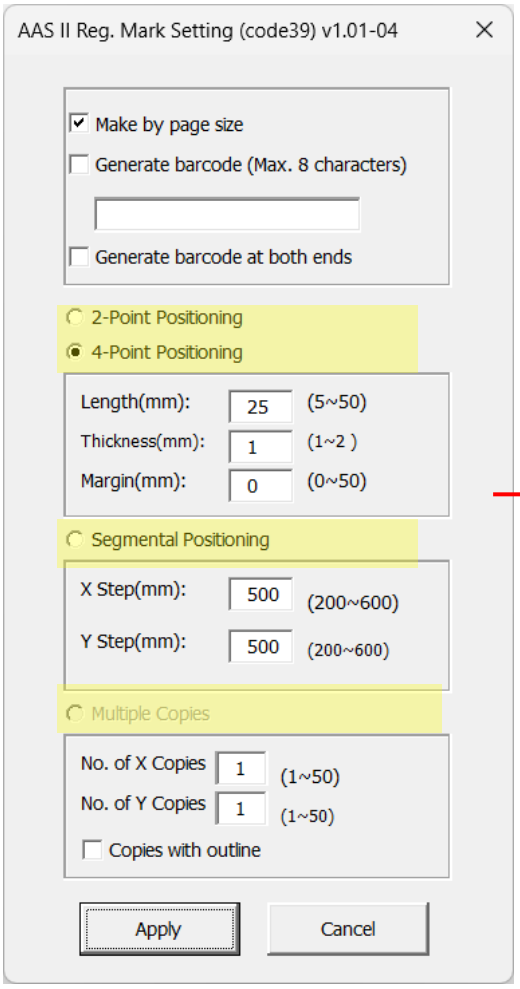


Figure A3-4

2-Point Positioning & 4-Point Positioning

- Length: The length of marks
  → Range: 5mm~50mm
  → Optimized Setting: 25mm
- Thickness: The line thickness of marks
  → Range: 1mm~2mm
  → Optimized Setting: 1mm
- Margin: The distance between marks and images
  → Range: 0mm~50mm
  → Optimized Setting: 5mm

Segmental Positioning

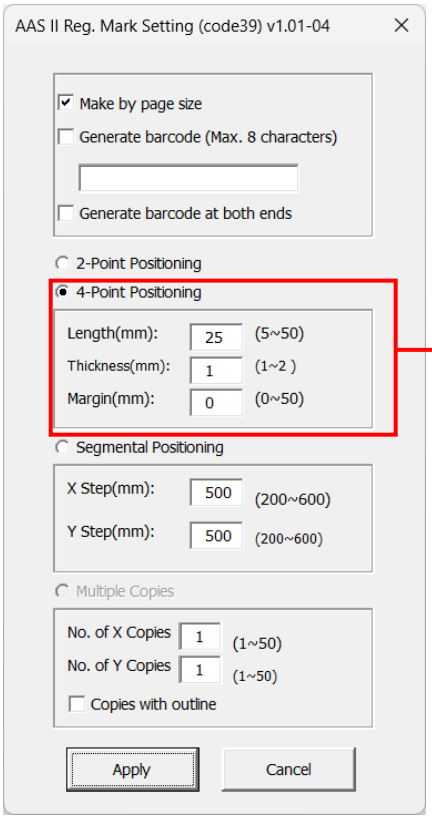
- X Step: The distance of intermediate position on the X axis
- Y Step: The distance of intermediate position on the Y axis
  → Range: 200mm~600mm
  → Optimized Setting: Less than 500mm

Multiple Copies

- No. of X Copies: The numbers of copies on X axis
- No. of Y Copies: The numbers of copies on Y axis
  → Range: 1~50. (The more copies you make, the more time is needed for data transmission.)
  → Numbers of X Copies * Numbers of Y Copies = The total amount of image copies
- Copies with outline：To show outlines of image graphics

Note: The values entered in the “4-Point Positioning” section (length, thickness and margin) will still be applied when you tick “Segmental Positioning” or “Multiple Copies”.

4-Point Positioning



4-Point Positioning

- Length: The length of marks
  → Range: 5mm~50mm
  → Optimized Setting: 25mm
- Thickness: The line thickness of marks
  → Range: 1mm~2mm
  → Optimized Setting: 1mm
- Margin: The distance between marks and images
  → Range: 0mm~50mm
  → Optimized Setting: 5mm

Figure A3-5

The system will create the 4 marks as shown in the picture below.

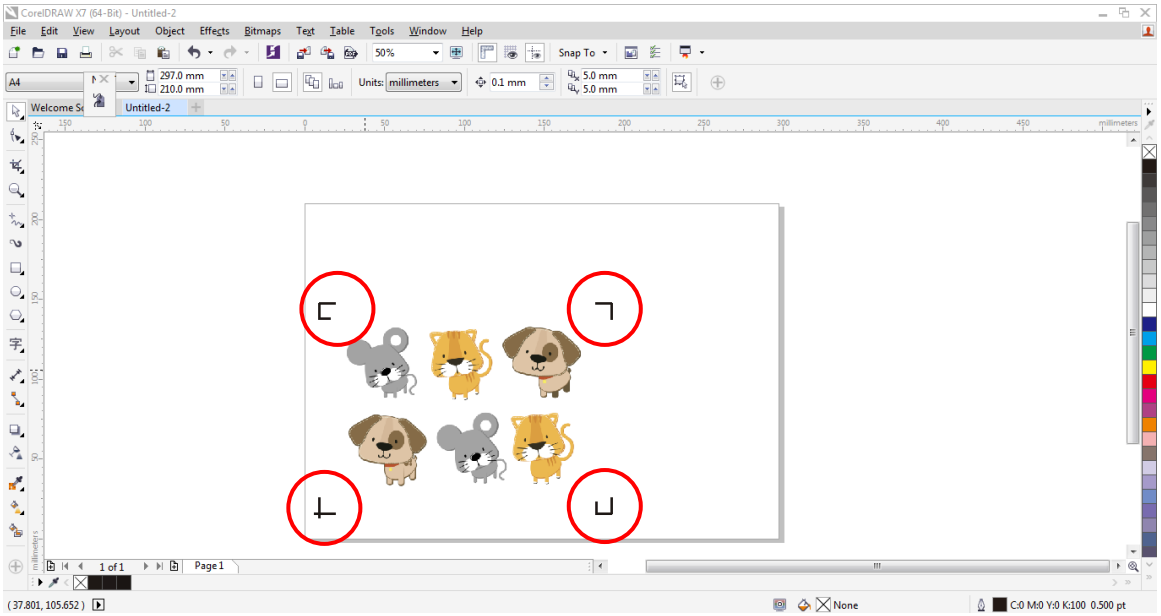


Figure A3-6

Note:

1. To save your materials, in addition to amending object margins, you can also adjust the length of the registration marks (5mm minimum) when you apply 4-Point Positioning (see table 1 for suggestions based on different material sizes). The smaller the size is, the smaller the distance between the object and the registration marks is (see the figures below).

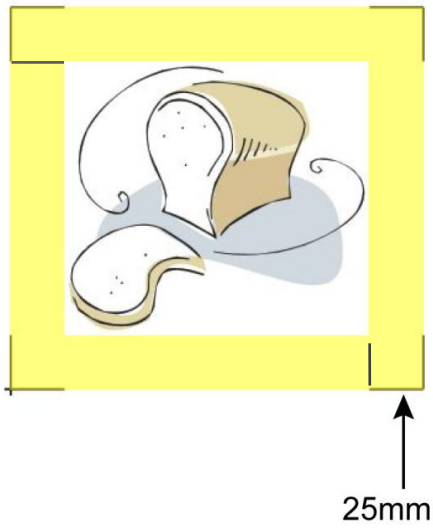


Figure A3-7

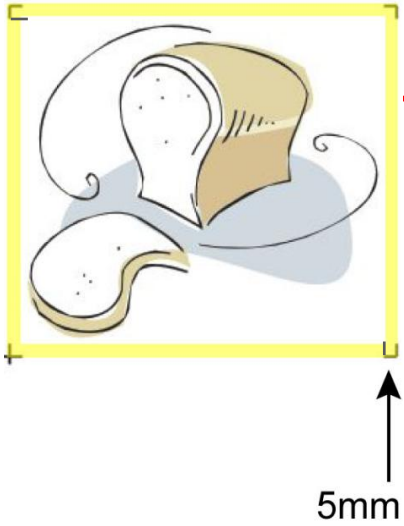


Figure A3-8

2. The size of the registration marks would affect the accuracy of registration mark detection so please make sure the amount you enter is reasonable.

Page size (unit: mm)	Suggested mark length (unit: mm)
A6 (105 x 148)	5
A5 (148 × 210)	8
A4 (210 × 297)	11
A3 (297 × 420)	16
A2 (420 × 594)	23
A1 (594 × 841) and above	25*

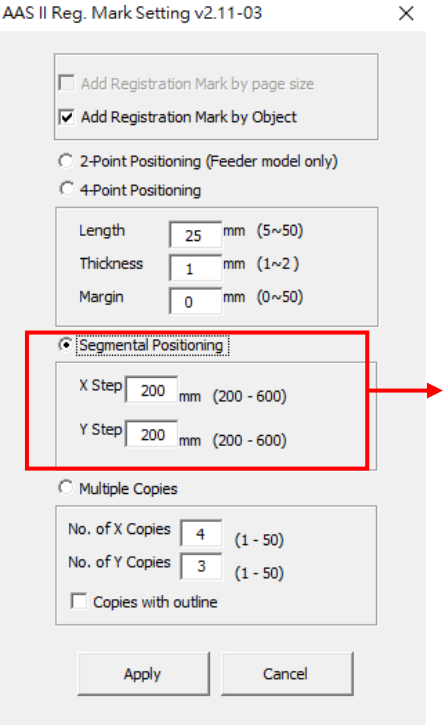
Table 1

*25mm is the suggested value for the registration mark length

3. If you change the paper size, you will have to reset the registration marks otherwise the previous setting will be applied.

Segmental Positioning

For precise cutting quality, it is suggested to select “Segmental Positioning” when you are working on an extra long or large-sized image to increase cutting accuracy.



Segmental Positioning

- X Step: The distance of intermediate position on the X axis
- Y Step: The distance of intermediate position on the Y axis

→ Range: 200mm~600mm

→ Optimized Setting: Less than 500mm

Figure A3-9

The system will create the segmental marks as shown in the picture below

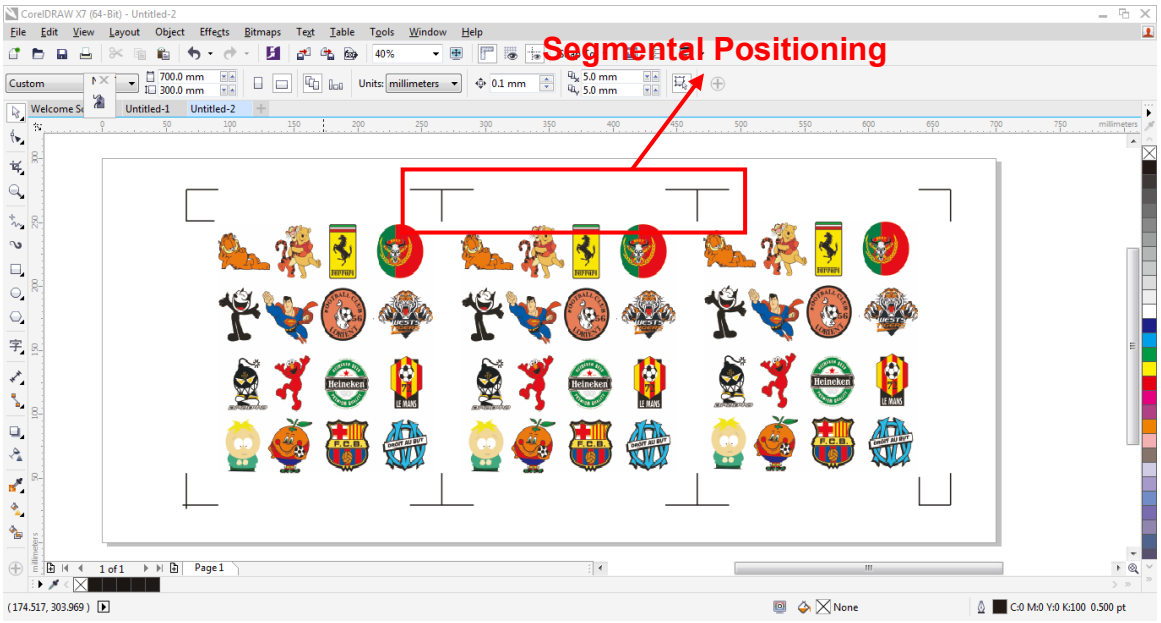
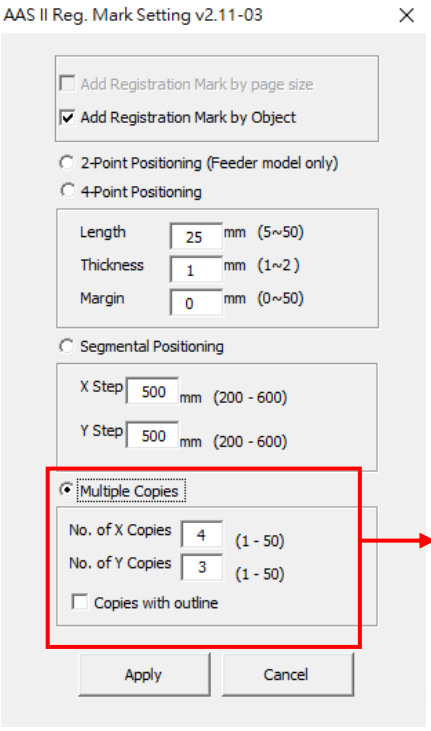


Figure A3-10

Segmental Positioning will be applied to Multiple Copies when the object to be copied is of large size (with the length or width over 200mm) to increase the accuracy of registration mark detection.

Multiple Copies

It is suggested to select “Multiple Copies” when you would like to make several copies of one image on your material to increase cutting accuracy.



Multiple Copies

- No. of X Copies: The numbers of copies on X axis
- No. of Y Copies: The numbers of copies on Y axis

  → Range: 1~50. (The more copies you make, the more time is needed for data transmission.)

  → Numbers of X Copies * Numbers of Y Copies = The total amount of image copies
- Copies with outline：To show outlines of image graphics

Figure A3-11

The system will create multiple marks as shown in the picture below.

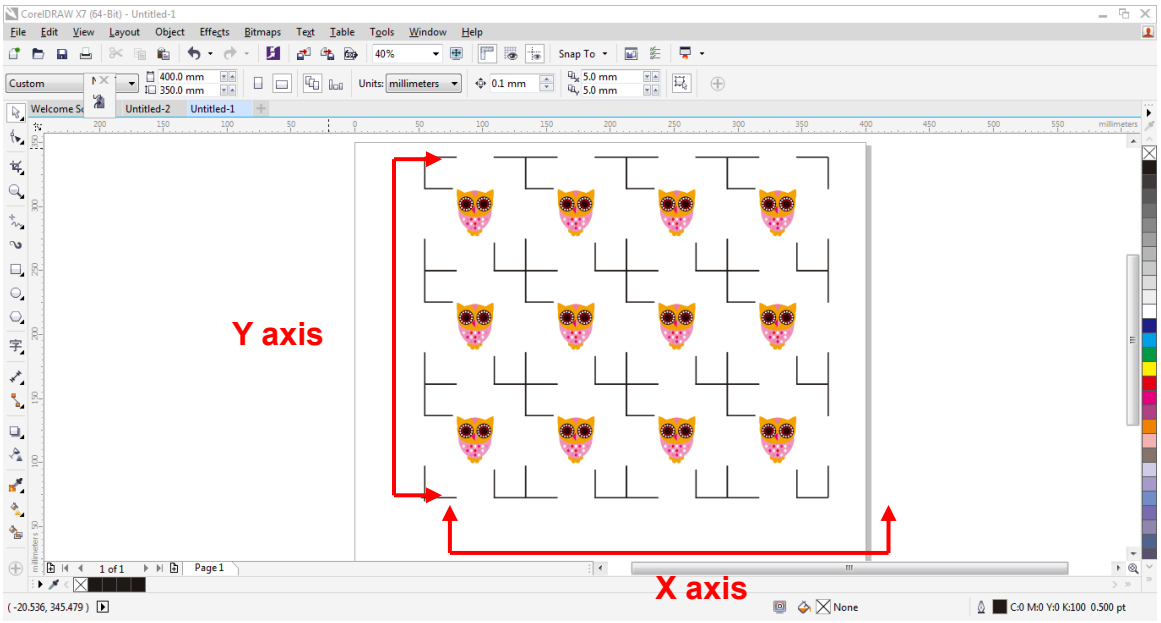
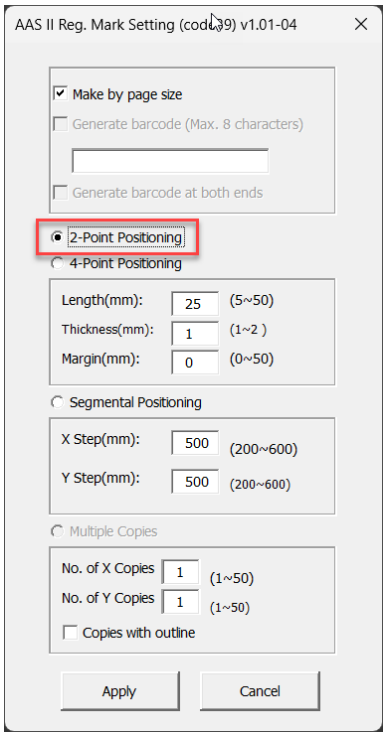


Figure A3-12

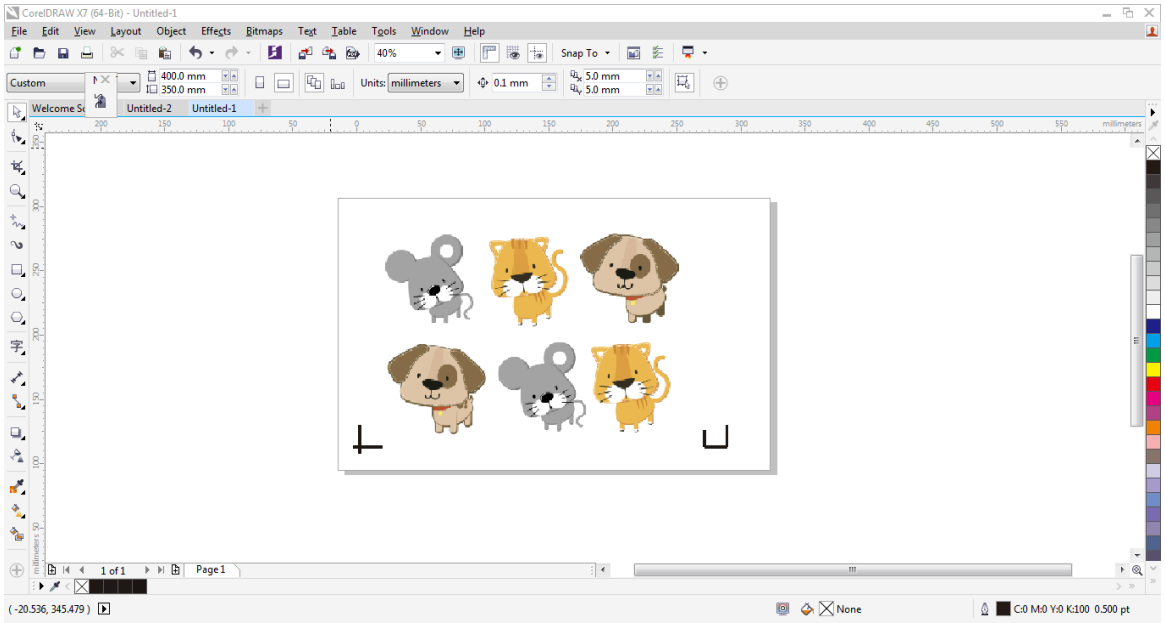
Add Two Point Registration Marks

2-Point Positioning

When using cutter with a feeder, users can use “2-Point Positioning” to create two point marks to reduce mark detecting time.



The system will create two marks as shown in the picture below.



Contour cutting through CorelDraw

Step 1 Position the paper with registration marks printed by your printer on the GCC cutter.

Step 2 Select "Files→Print".

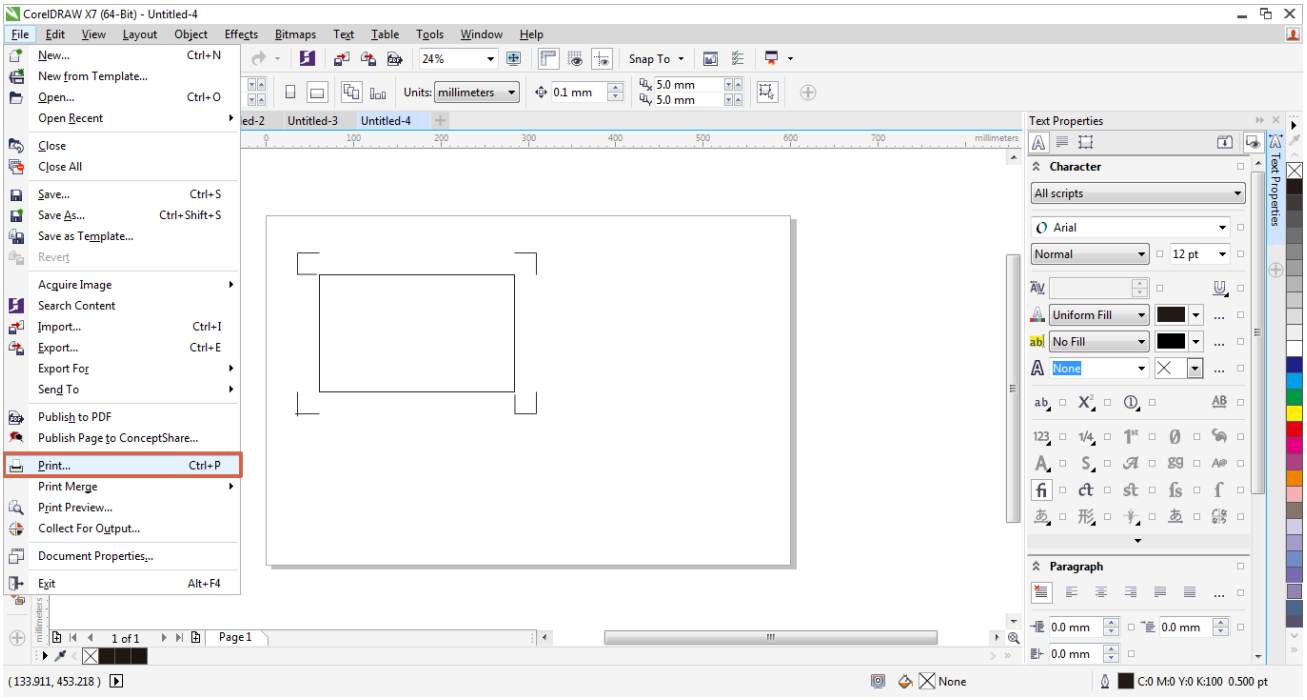


Figure A3-13

Note: if you use CorelDraw X5 and later, you must follow the steps below.

Step 1 Click the "color" page and go to the "Color conversions performed by:" and then select the model name of cutter (please refer to Figure A3-14).

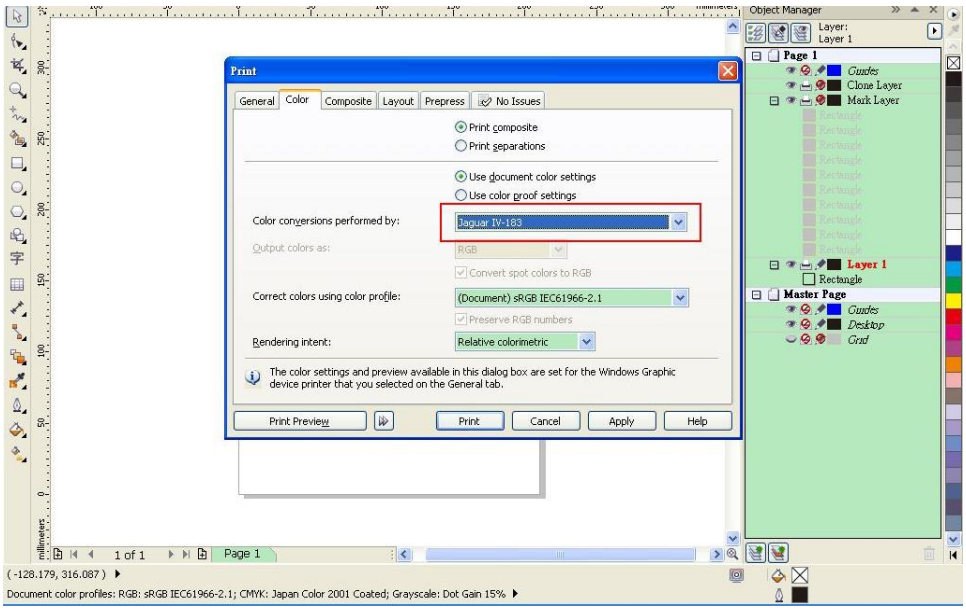


Figure A3-14

Step 2 Go to the “Layout” page and select Bottom left corner at “Reposition images to”.

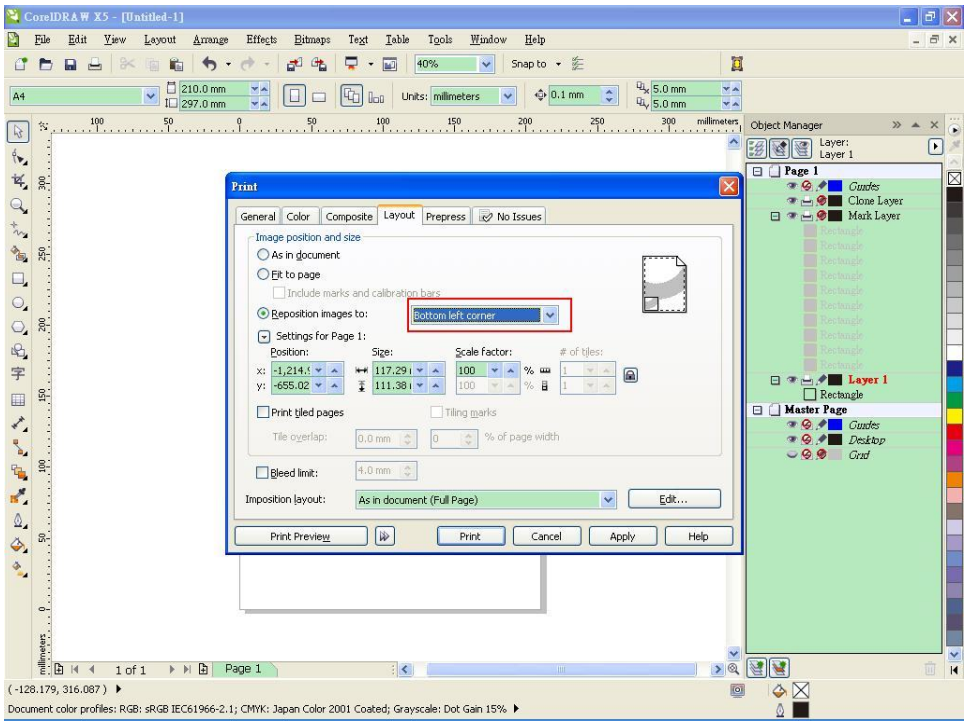


Figure A3-15

Step 3 Click “Print”.

Illustrator Plug-In Instruction

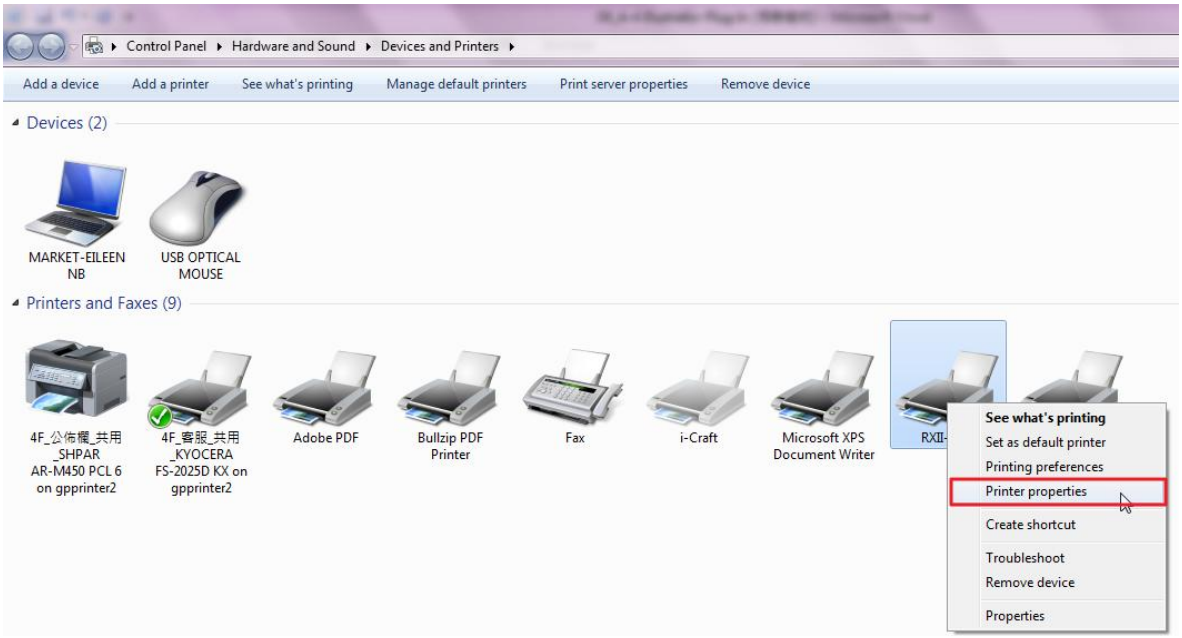
AASII VBA Installer is applicable for Adobe Illustrator Version CS4, CS5, CS6, CC.

Installation

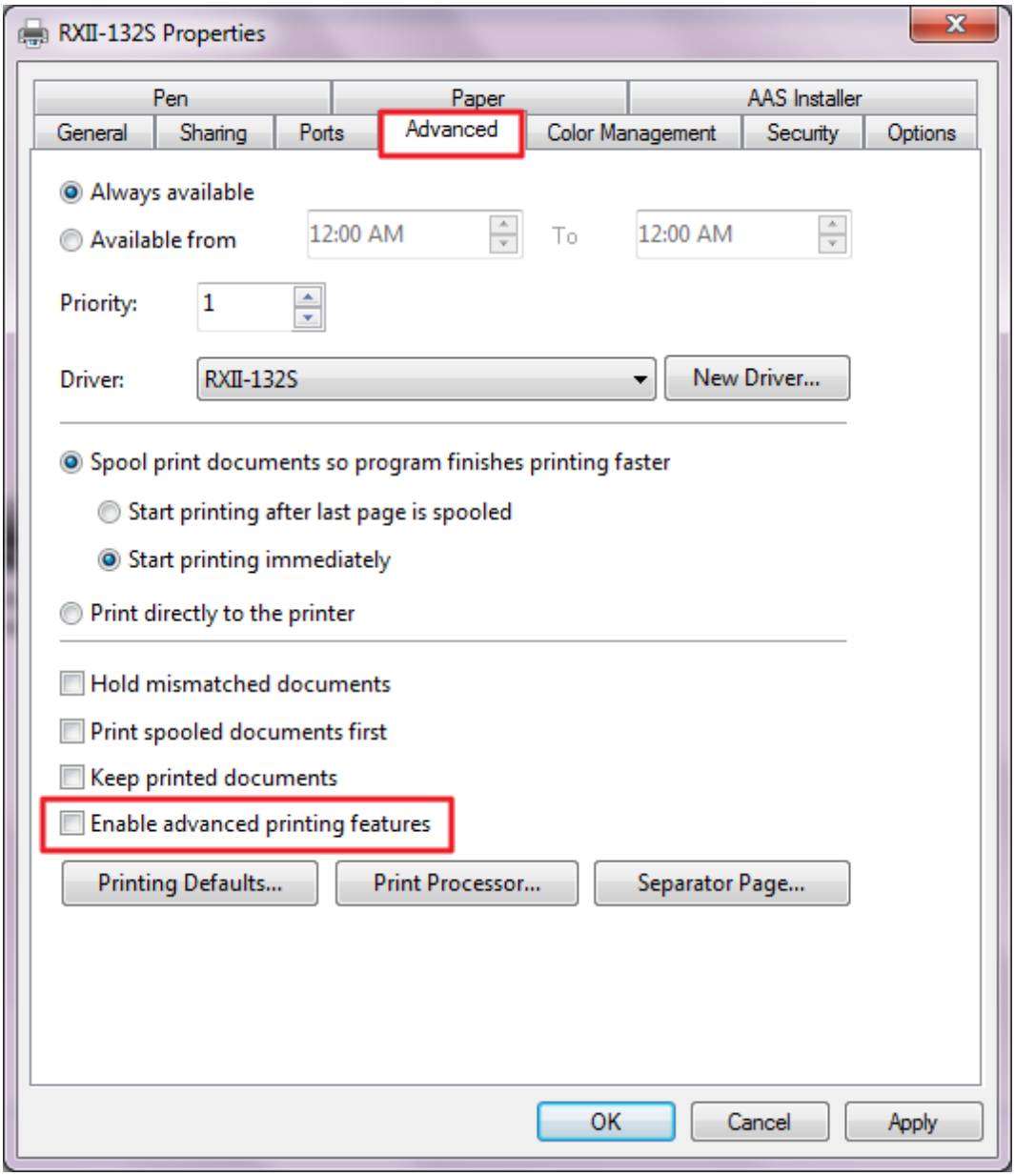
Please refer to Step 8 in Chapter 2.8.1.2 Driver Installation to install AAS plug-in for Adobe Illustrator.

Printer Setting

Step 1 Go to Control Panel, right click on the printer and select Printer Properties to open the Printer Properties page



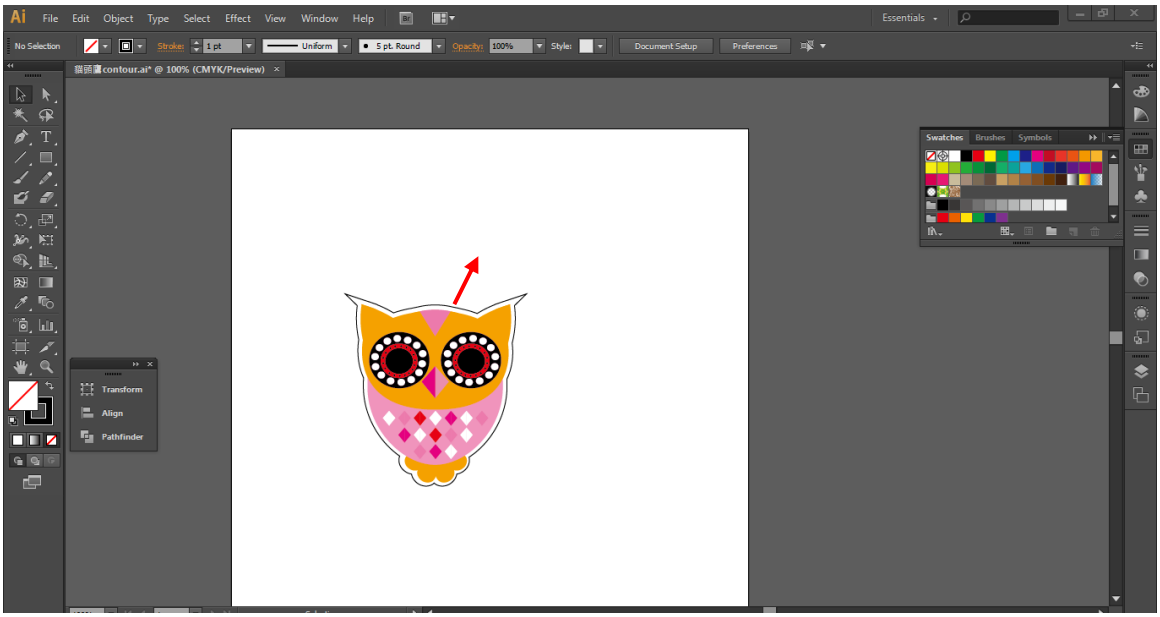
Step 2 Go to the Advanced page and make sure the “Enable advanced printing features” box is unchecked.



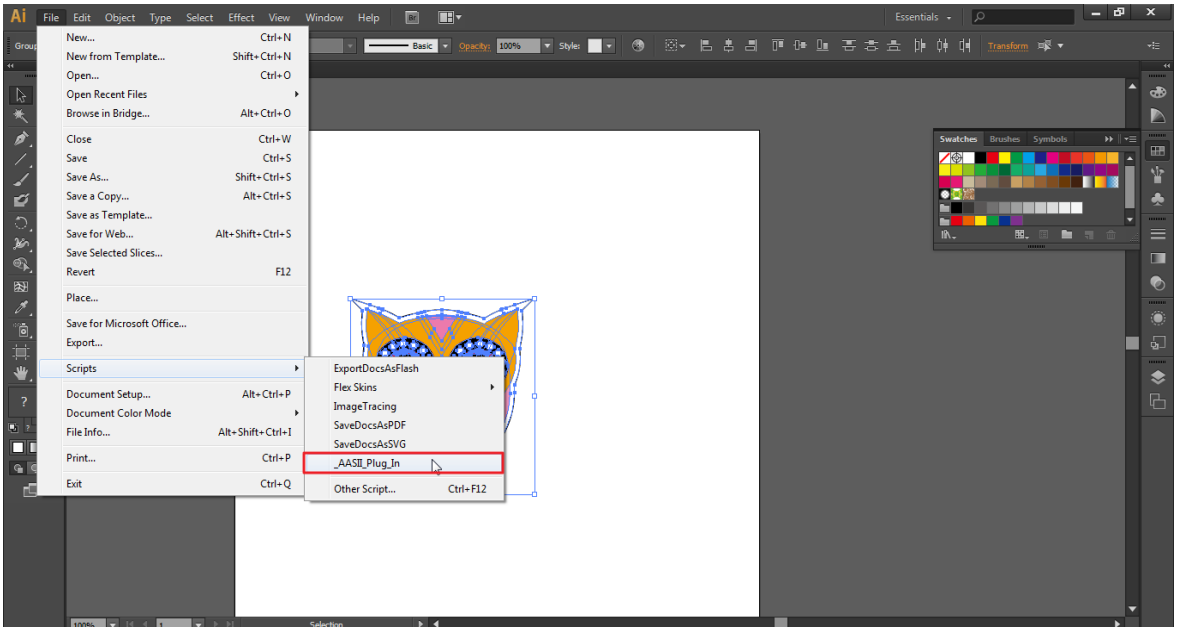
User Instructions

Step 1 Open Illustrator.

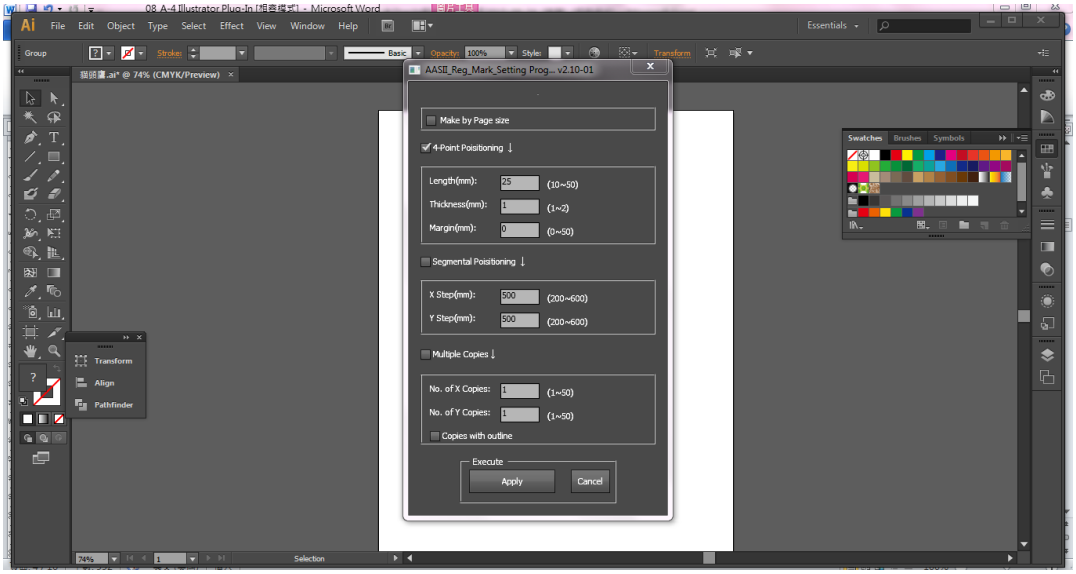
Step 2 Edit your image and create a contour line (**Note:** you must have the line width set as 0.001mm).



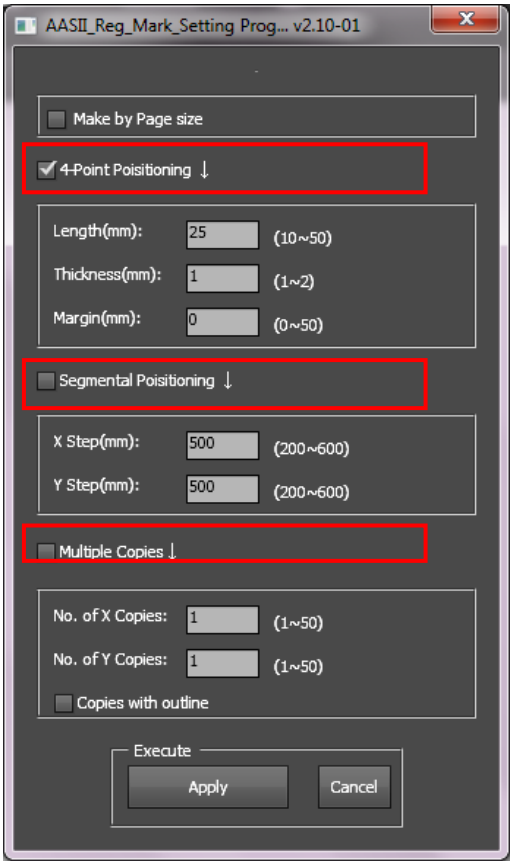
Step 3 Click on the image and apply the AAS function (File→Scripts→_AASII_Plug_In).



Step 4 Select the registration marks needed



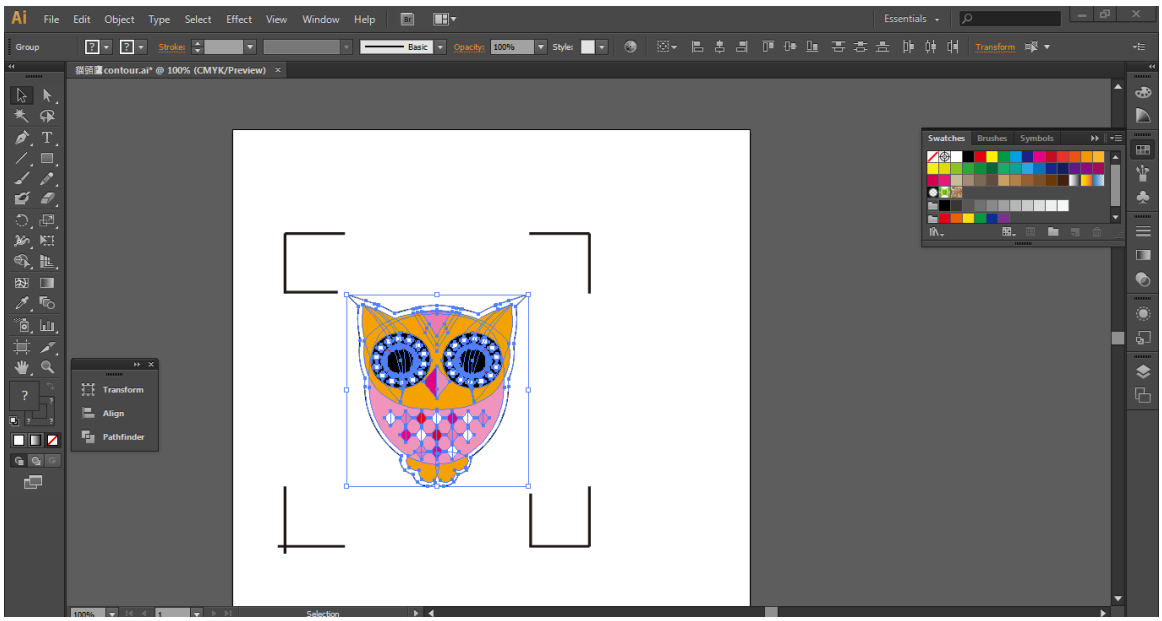
Step 5 Three types of registration marks are introduced here: 4-Point Positioning, Segmental Positioning and Multiple Copies.



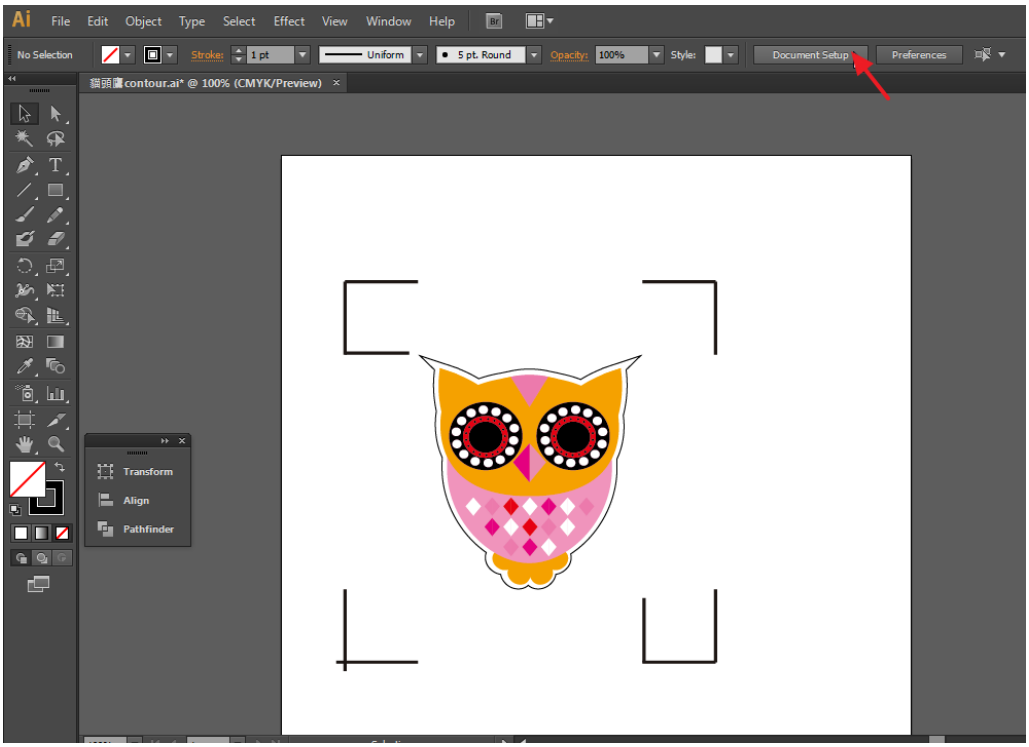
Note:

The values entered in the “4-Point Positioning” section (length, thickness and margin) will still be applied when you tick “Segmental Positioning” or “Multiple Copies.”

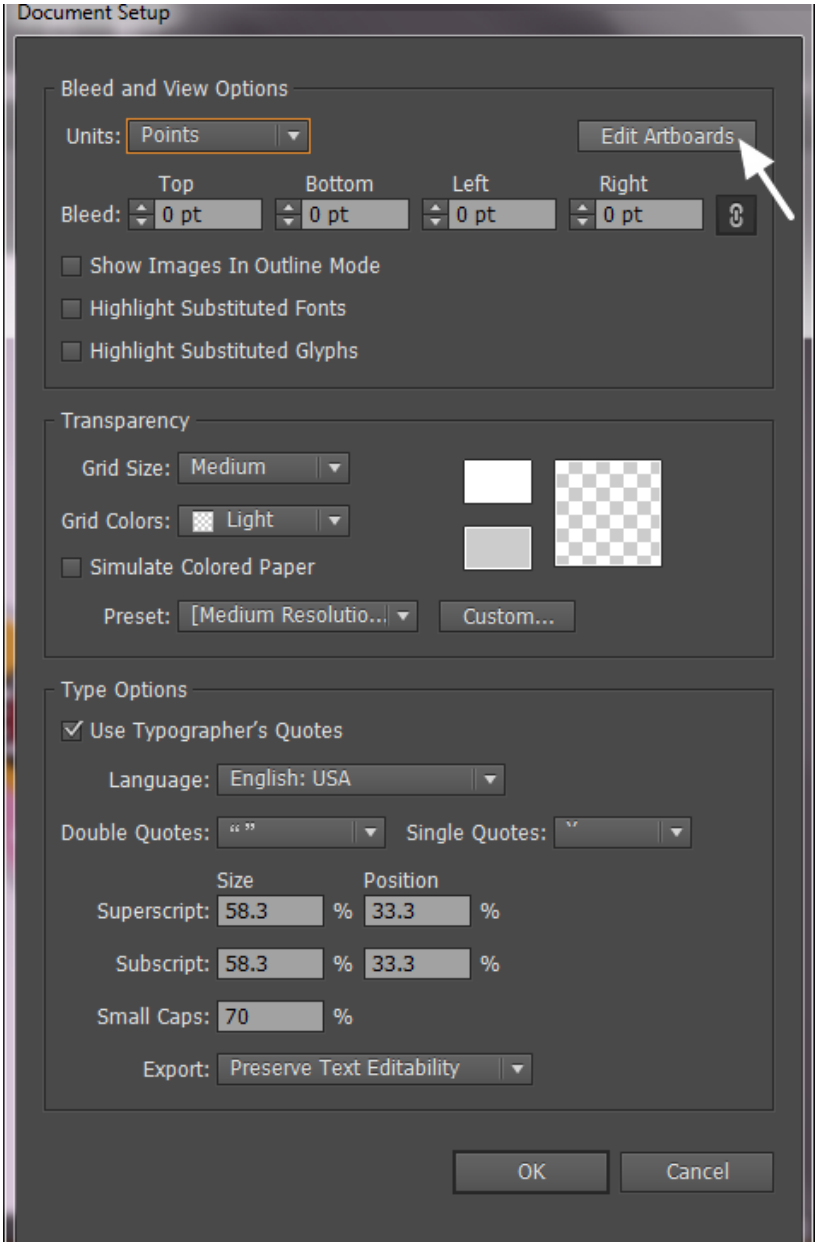
Step 6 Confirm the registration marks (the 4-Point Position mark is used as an illustration in the following steps).



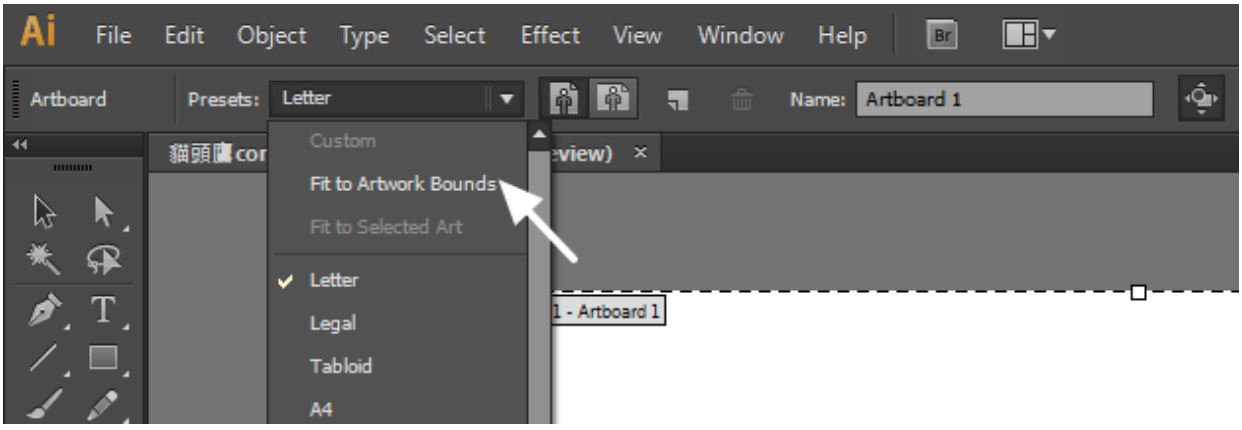
Step 7 Click on the blank area on the page and then click “Document Setup”.



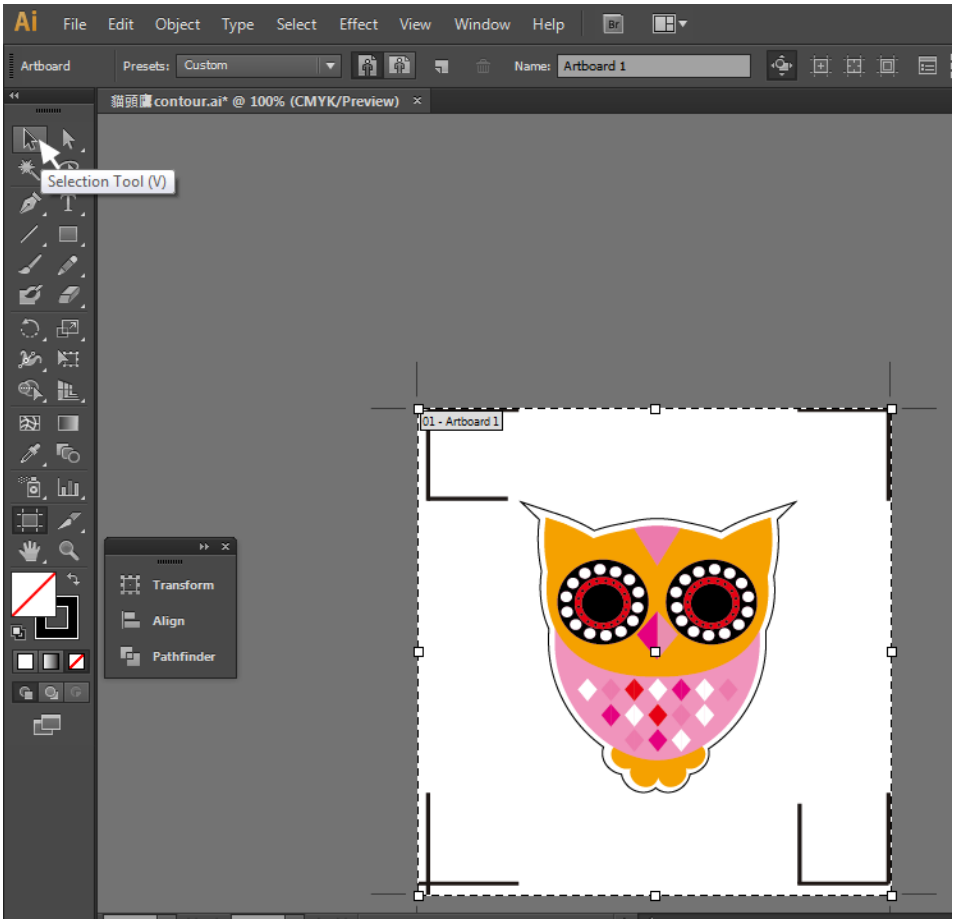
Step 8 Hit “Edit Artboards”.



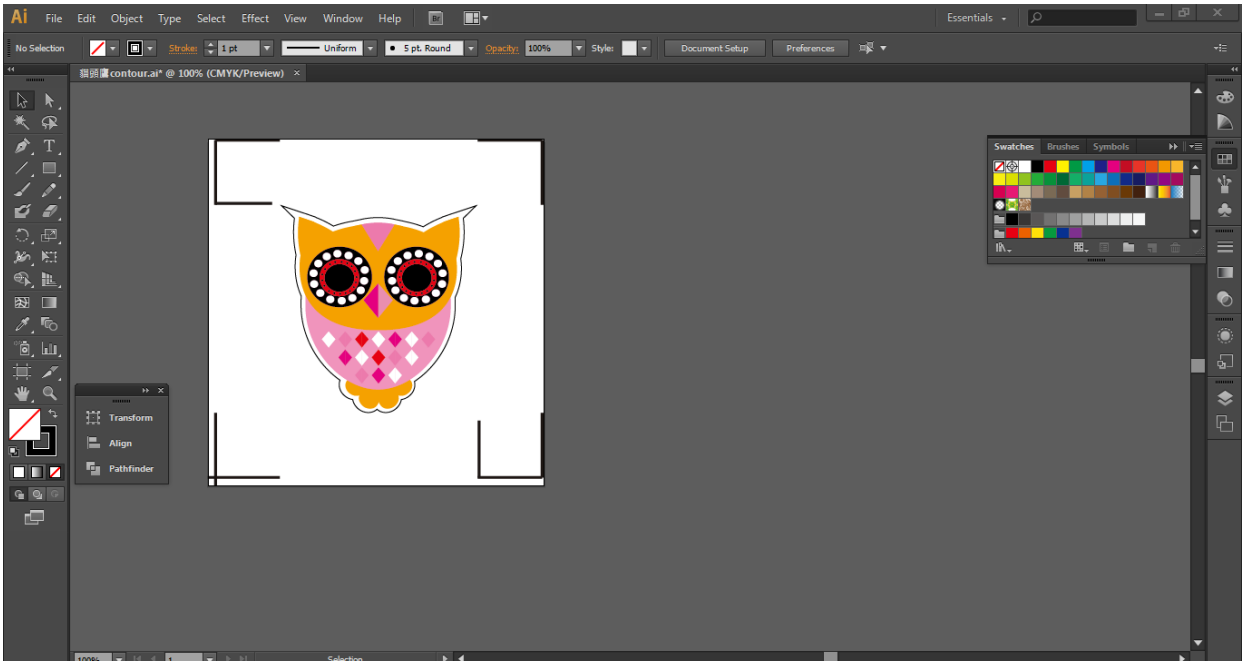
Step 9 Click on “Presets → Fit Artboard to Artwork bounds”.



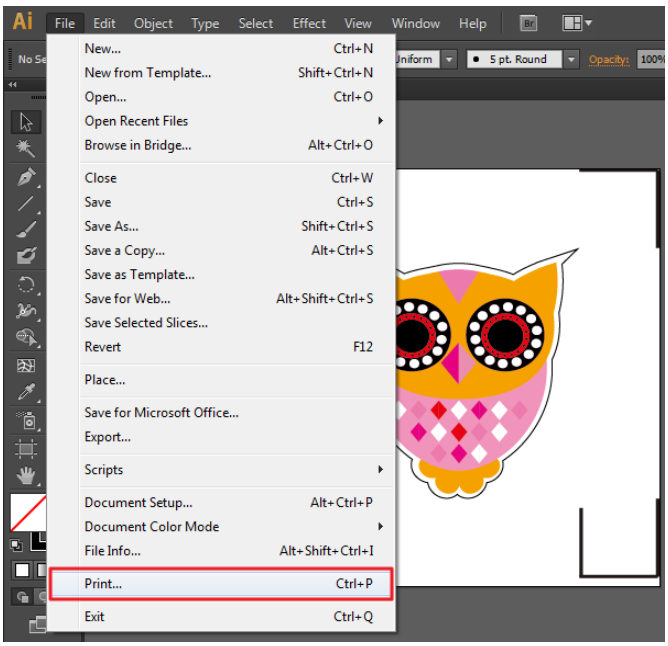
Step 10 Please move your mouse to the tool bar on the left when step 9 is finished and then click "Selection Tool".



Step 11 This will take you back to the edit mode.

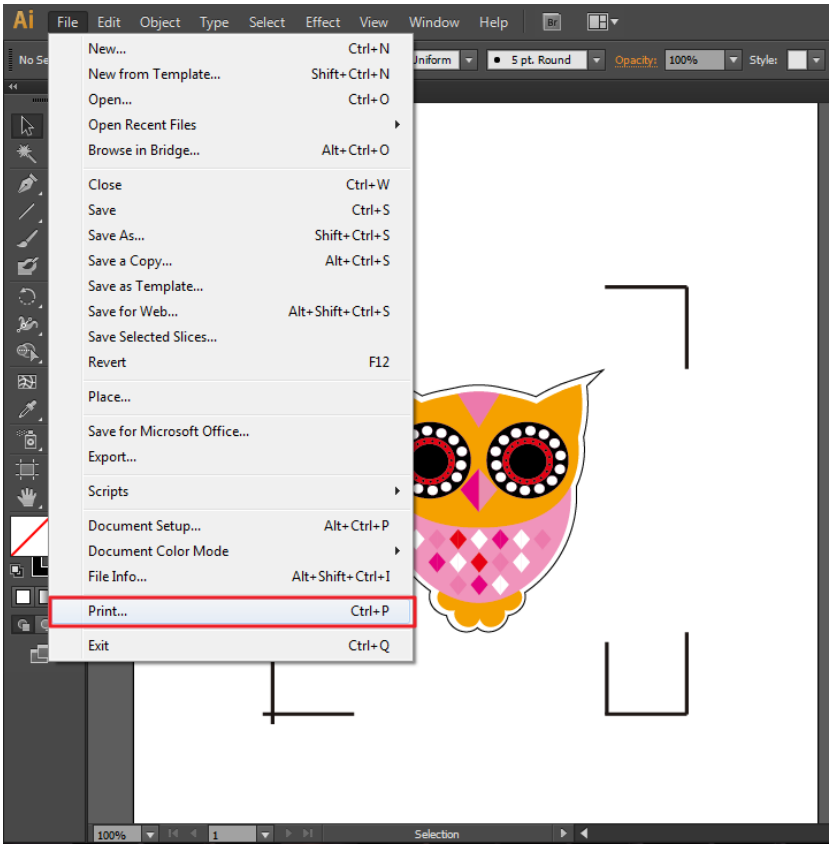


Step 12 Print out the file with the contour line and the registration marks.

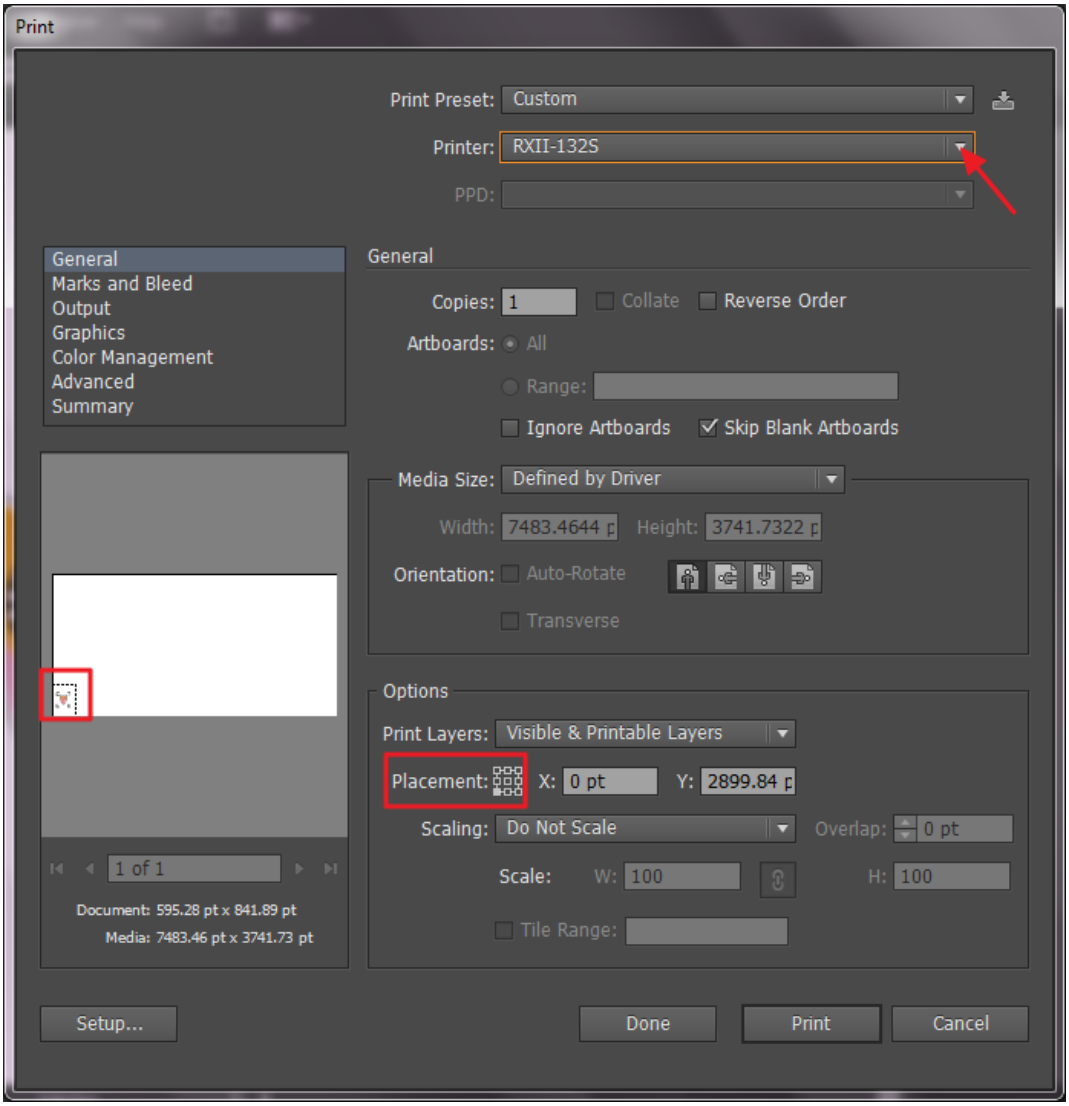


Step 13 Place the printed file on the cutter, lower the pinch rollers and then position the carriage at the origin of the registration marks.

Step 14 Send the file to the cutter.



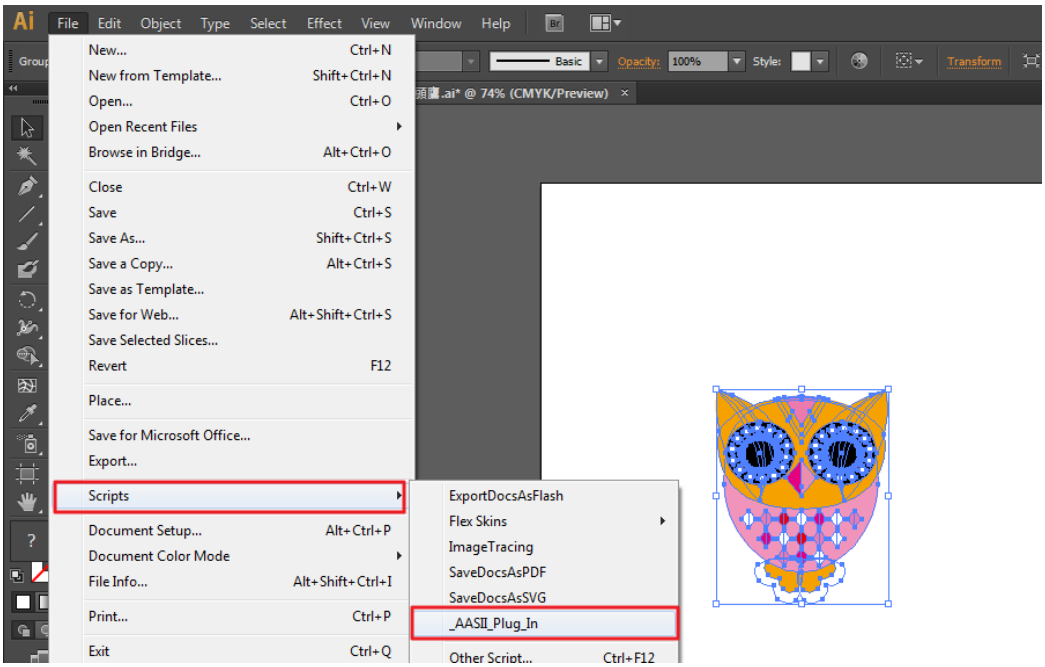
Step 15 Select the cutter model, position the object in the bottom left corner.



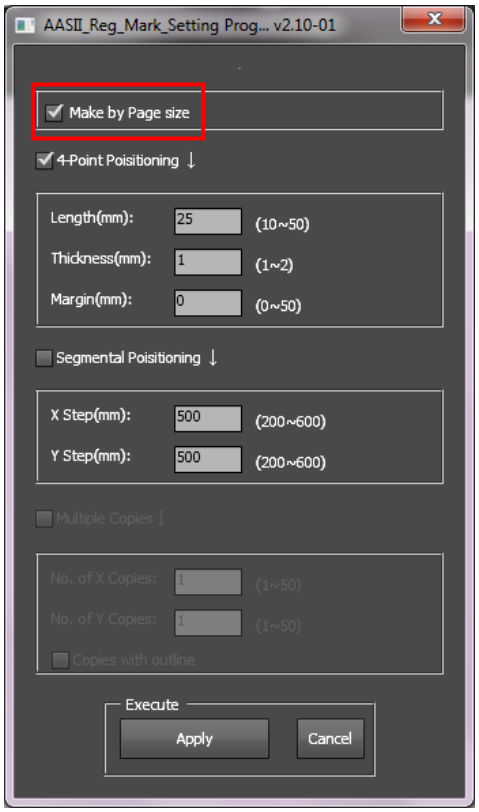
Step 16 Your job is now completed.

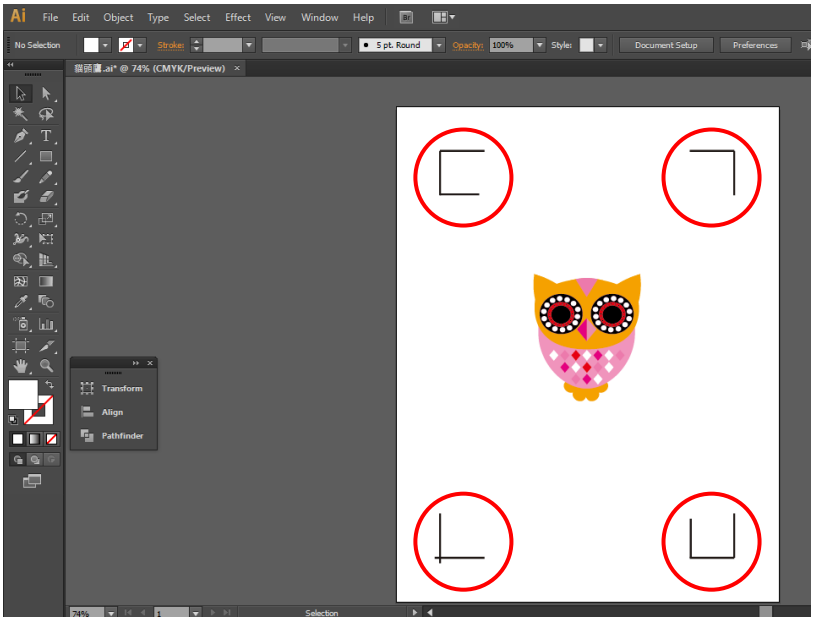
Add Registration Mark by page size

If you want to create registration mark by page size, select the object, go to “Scripts” under “File” and select “_AASII_Plug_In”



Tick “Make by page size” and click “Apply” and the registration mark will be created on the 4 corners of the page automatically, sown as below.





Note:

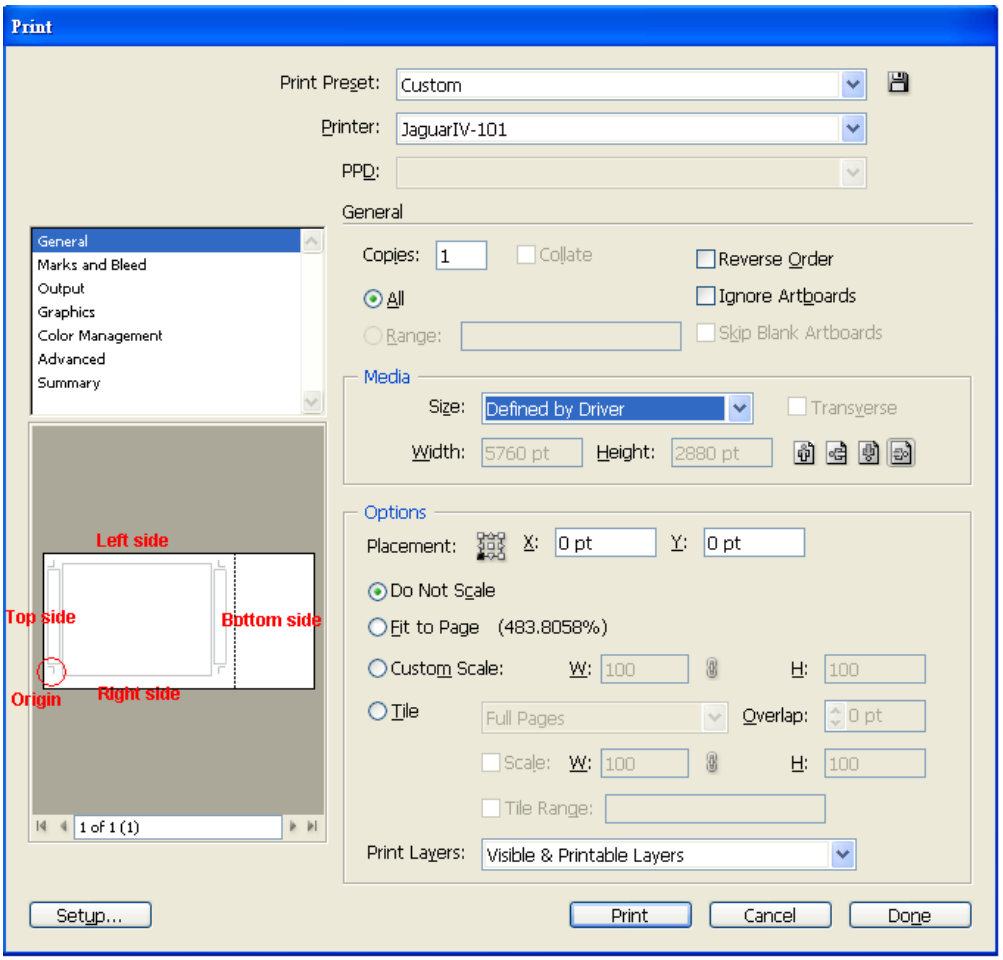
The length setting will be in the range of 10-50mm according to your page size.

Workable area

It allows users to edit and cut graphics in the area outside the registration marks when adding registration marks by page.

For A4 size media sheet, the workable area is 2.5mm extended from the registration mark on left and right sides and 4.5mm extended from the registration mark on top side. On the bottom side, it is suggested to leave at least 25mm margin from the edge of media sheet to prevent sheets dropping or any error occurred while media sizing.

For A3 size media sheet, the workable area is 10mm extended from the registration mark on the left side, 9mm extended from the registration mark on the right side and 11mm extended from the registration mark on top side. On the bottom side, it is suggested to leave at least 25mm margin from the edge of media sheet to prevent sheets dropping or any error occurred while media sizing.

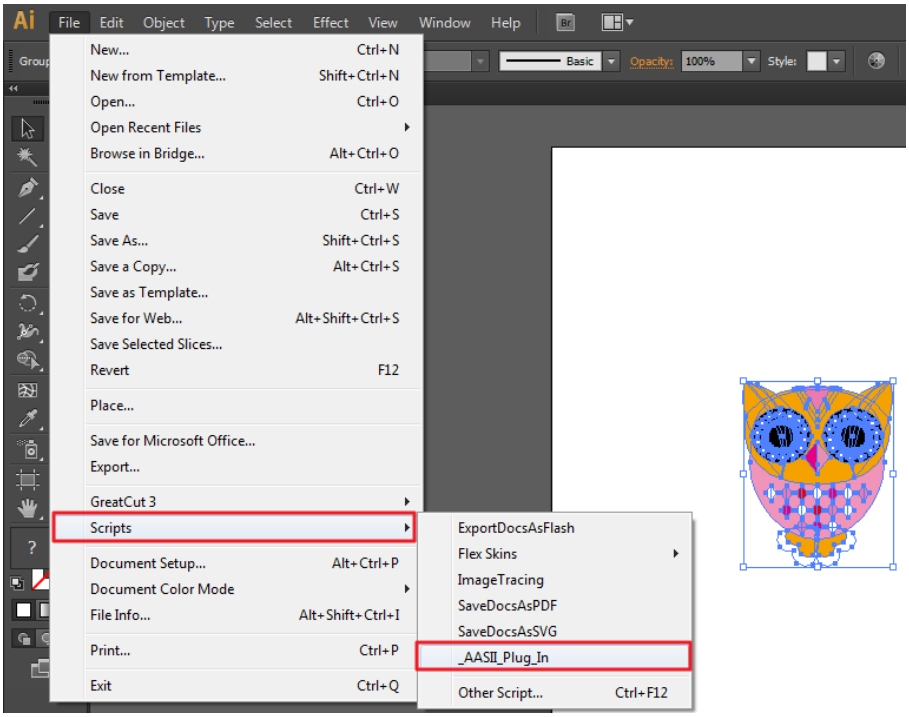


Note: Select "**Edge**" mode when media sizing to allow the media sheet to be unrolled. If you select "**Single**" mode, the media sheet will not be able to be moved back and hence fail to be detected by front paper sensor.

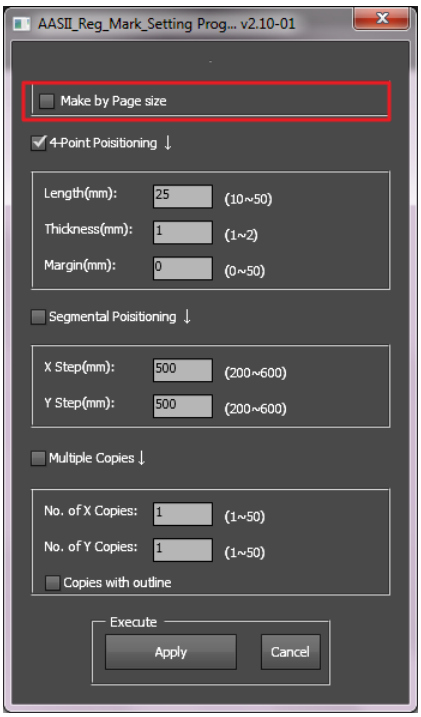
Add Registration Mark by Object

If you add registration mark by Object, you will be offered three options of registration marks.

Firstly, select the graphic which you want to add registration mark on and go to “Scripts” under “File” and select “_AASII_Plug_In”.

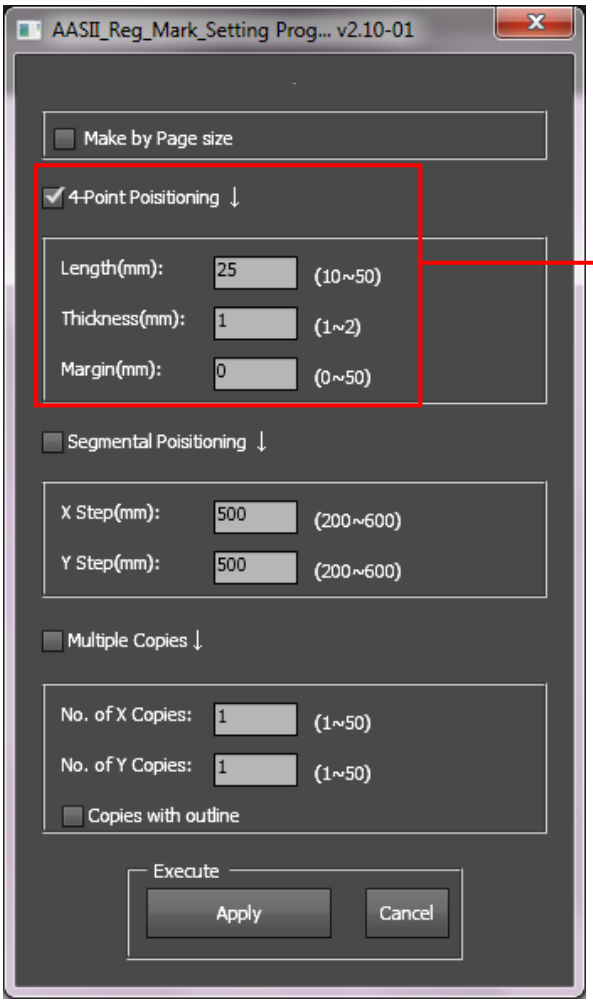


Make sure to untick “Make by page size” and choose one of the registration mark types whichever is suitable.



Three types of registration marks

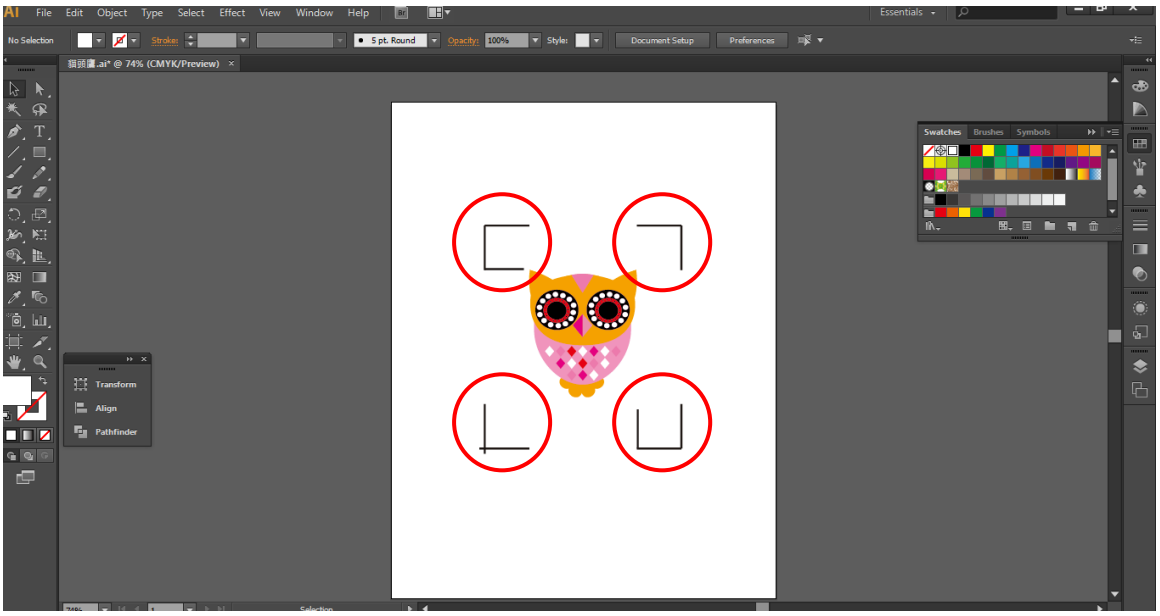
4-Point Positioning



4-Point Positioning

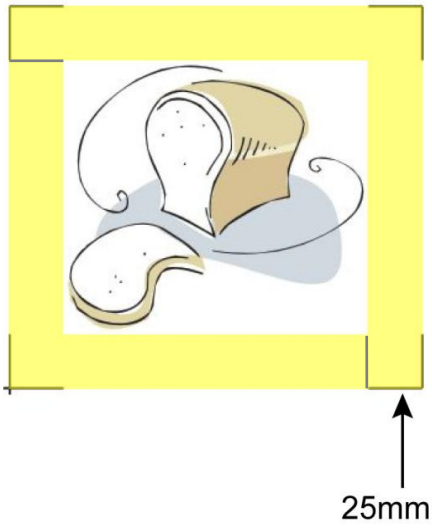
- Length: The length of marks
  → Range: 5mm~50mm
  → Optimized Setting: 25mm
- Thickness: The line thickness of marks
  → Range: 1mm~2mm
  → Optimized Setting: 1mm
- Margin: The distance between marks and images
  → Range: 0mm~50mm
  → Optimized Setting: 5mm

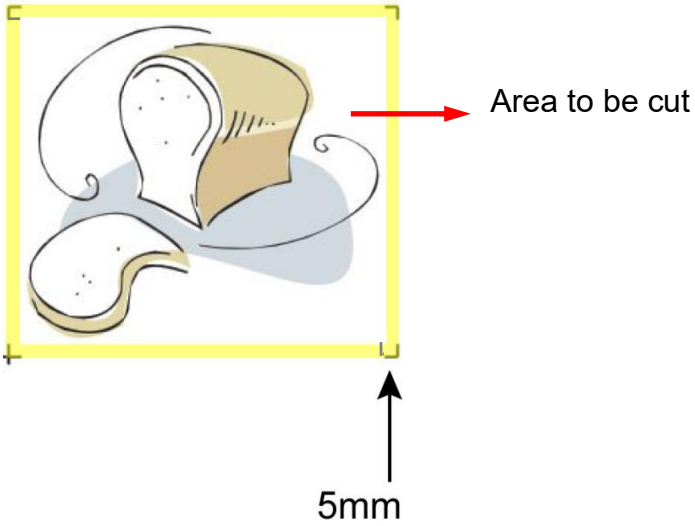
The system will create the 4 marks as shown in the picture below.



Note:

4. To save your materials, in addition to amending object margins, you can also adjust the length of the registration marks (5mm minimum) when you apply 4-Point Positioning (see table 1 for suggestions based on different material sizes). The smaller the size is, the smaller the distance between the object and the registration marks is (see the figures below).





Page size (unit: mm)	Suggested mark length (unit: mm)
A6 (105 x 148)	5
A5 (148 × 210)	8
A4 (210 × 297)	11
A3 (297 × 420)	16
A2 (420 × 594)	23
A1 (594 × 841) and above	25*

Table 1

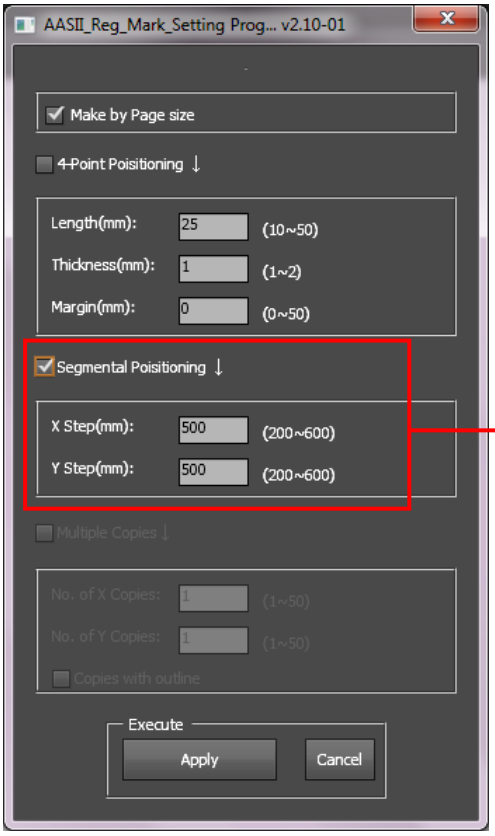
*25mm is the suggested value for the registration mark length

2. The size of the registration marks would affect the accuracy of registration mark detection so please make sure the amount you enter is reasonable.

3. If you change the paper size, you will have to reset the registration marks otherwise the previous setting will be applied.

Segmental Positioning

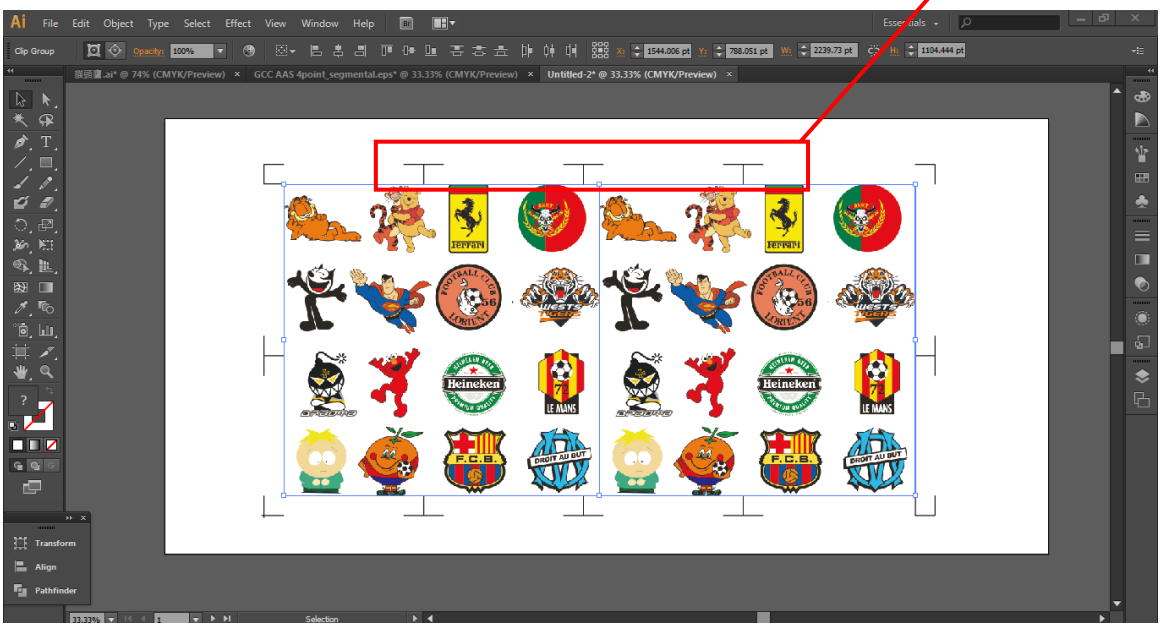
For precise cutting quality, it is suggested to select “Segmental Positioning” when you are working on an extra long or large-sized image to increase cutting accuracy.



Segmental Positioning

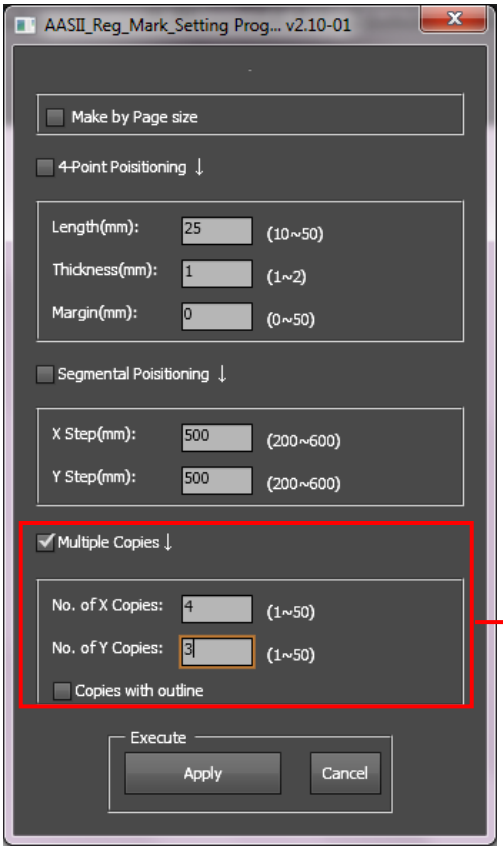
- X Step: The distance of intermediate position on the X axis
- Y Step: The distance of intermediate position on the Y axis
  → Range: 200mm~600mm
  → Optimized Setting: Less than 500mm

The system will create the marks as shown in the picture below.



Multiple Copies

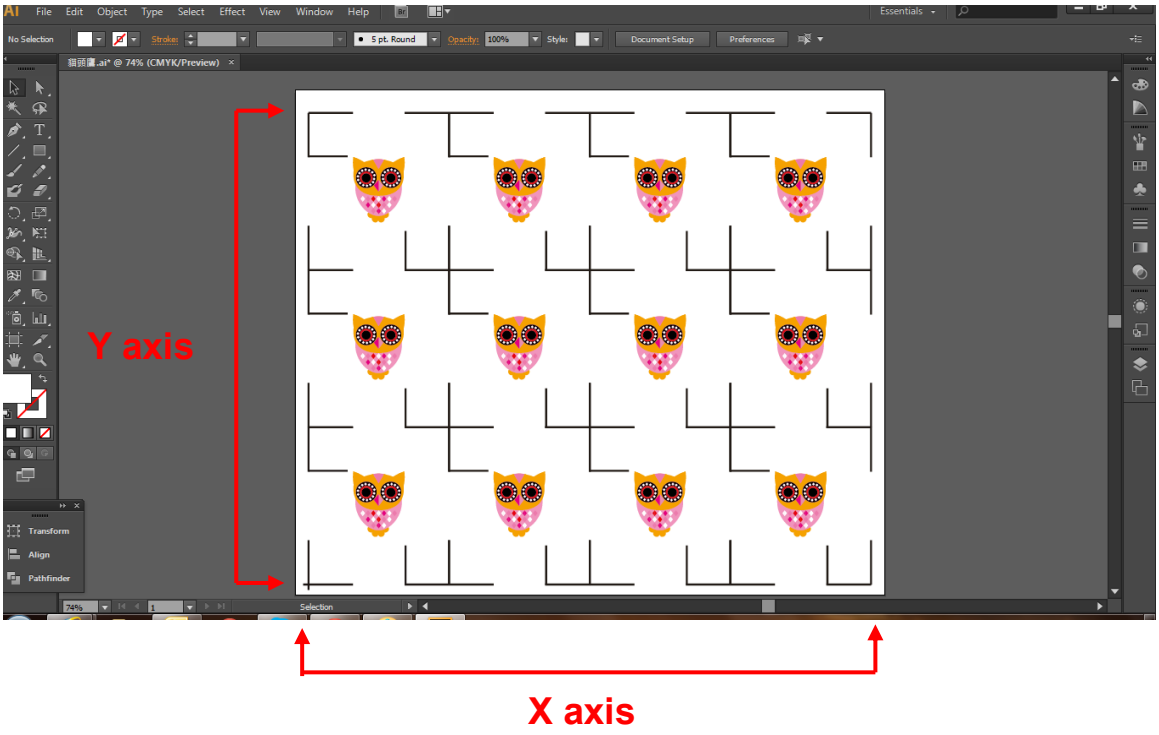
It is suggested to select “Multiple Copies” when you would like to make several copies of one image on your material to increase cutting accuracy.



Multiple Copies

- No. of X Copies: The numbers of copies on X axis
- No. of Y Copies: The numbers of copies on Y axis
  → Range: 1~50. (The more copies you make, the more time is needed for data transmission.)
  → Numbers of X Copies * Numbers of Y Copies = The total amount of image copies
- Copies with outline：To show outlines of image graphics
- Margin: Space between marks; must be 0 or ≧ 20, no negative numbers allowed

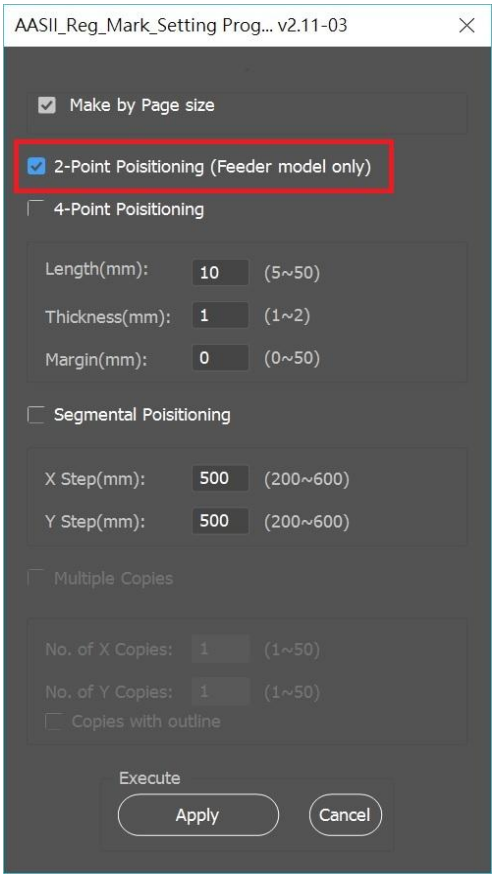
The system will create the as shown in the picture below.



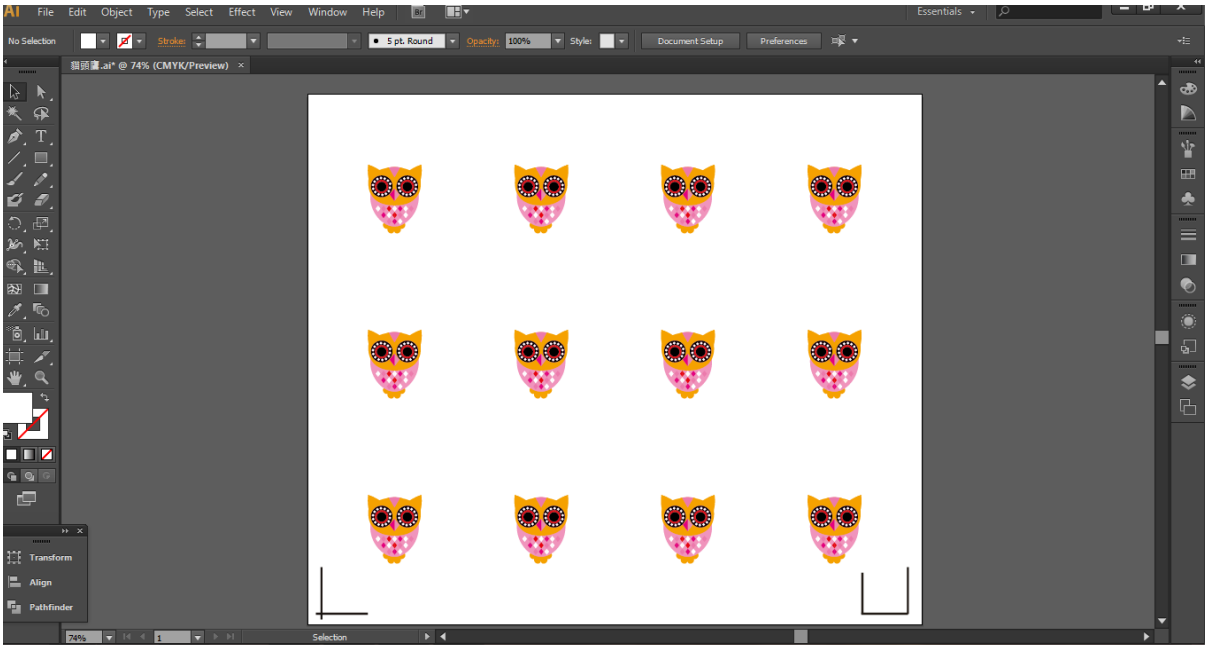
Add Two Point Registration Marks

2-Point Positioning (Feeder model only)

When using cutter with a feeder, users can use “2-Point Positioning” to create two point marks to reduce mark detecting time.



The system will create two marks as shown in the picture below.

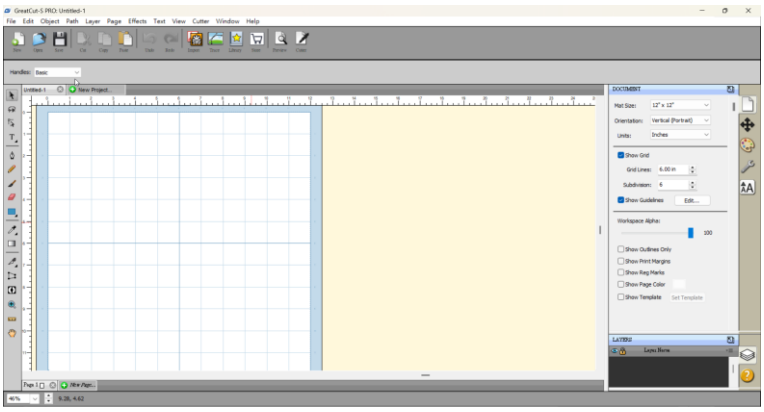


GreatCut-S Pro

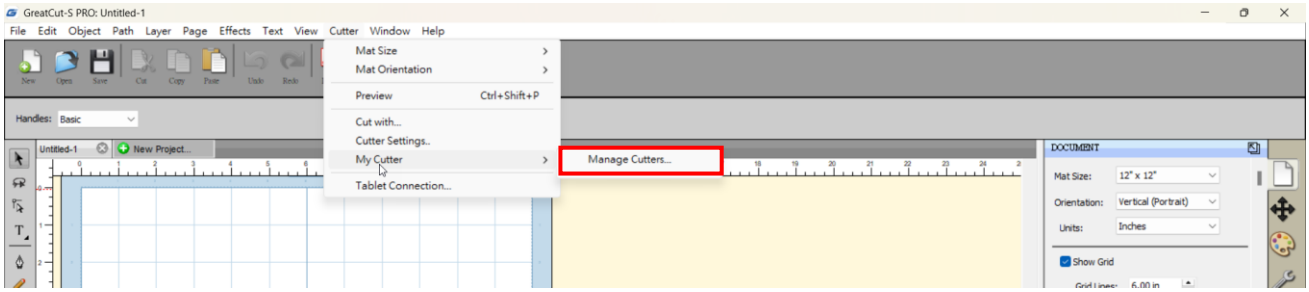
There are basic instructions of GreatCut-S Pro below. If you need detailed instruction, please refer to GreatCut-S Pro Help.

A. Select the cutter you want to output and change the work area.

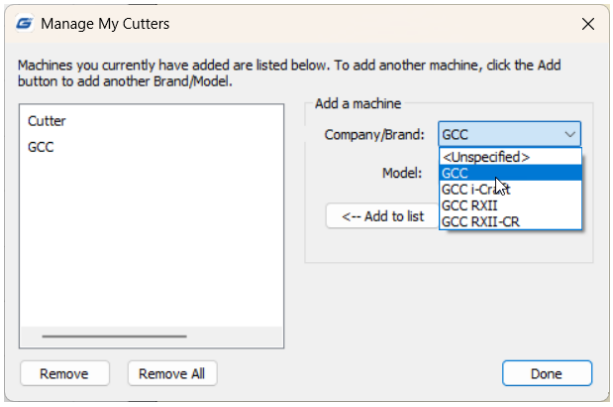
1. Run GreatCut-S Pro software.

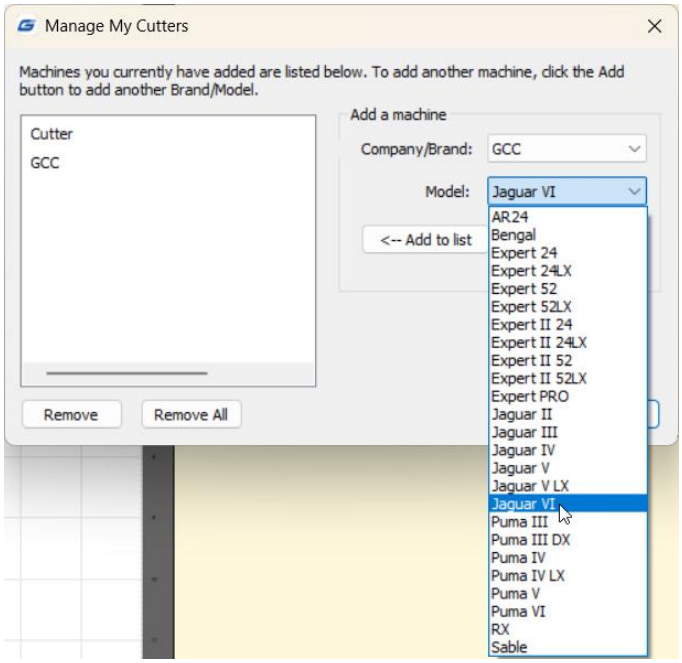


2. Select “Cutter” and select “Manage Cutters” under My Cutter to change the work area.



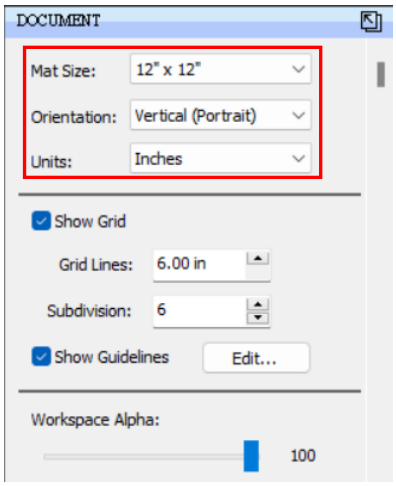
3. Select company / brand as GCC and select model you want to output and then click the “<--Add to list” button.





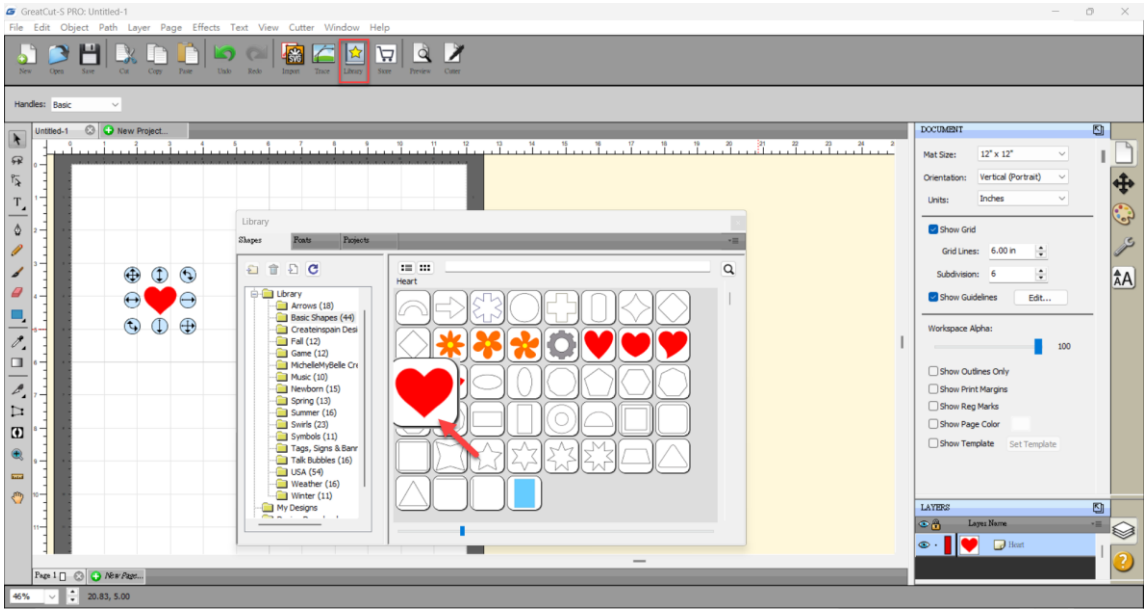
4. Select GCC on the left and click “Done.”

5. If you want to change the material size and orientation, you can fill a proper value in the Document window.



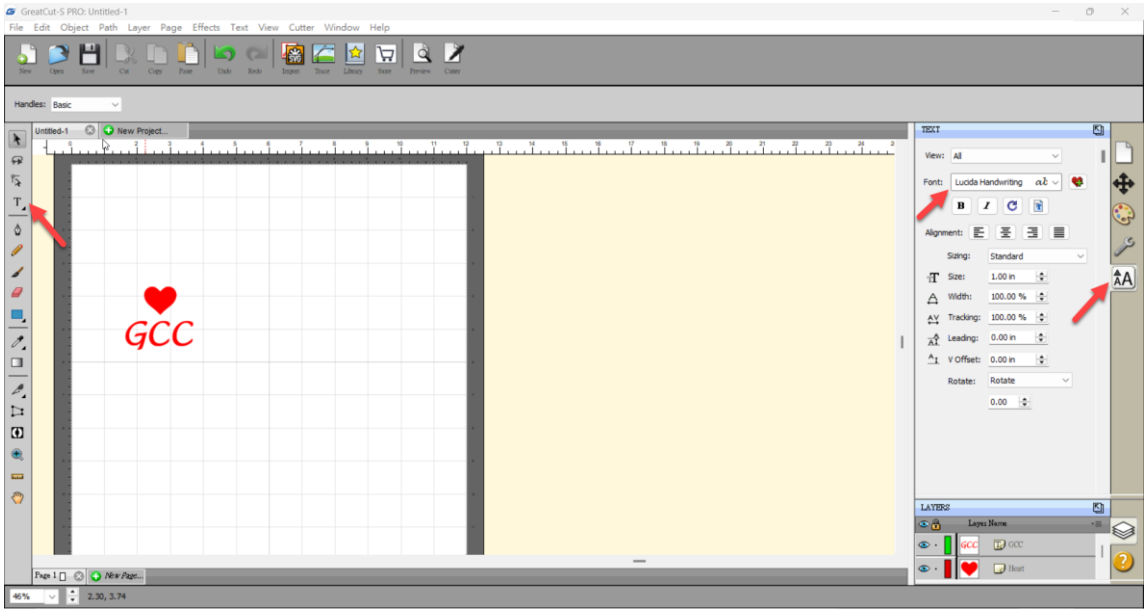
Insert Graphics from Library

B. Select graphics from library to insert a selected design.



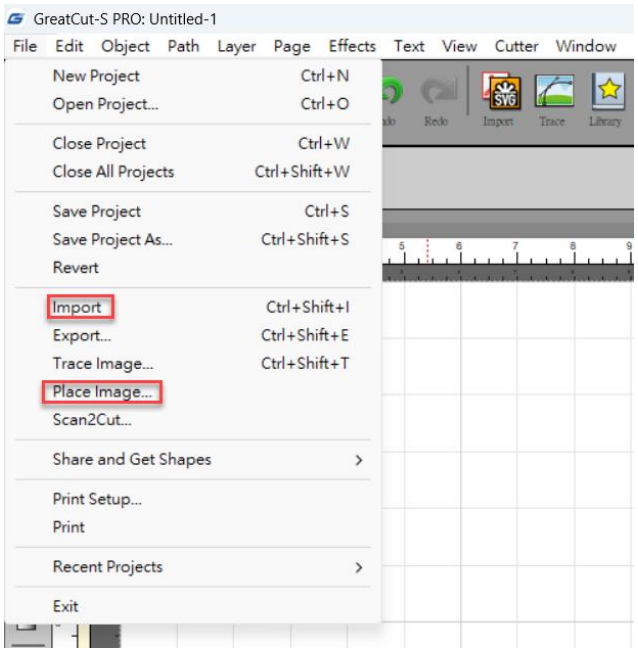
C. Draw Text

Click on the T icon at left side to create the text and select the font you like at text window.



D. Import Design

If you have created your design in other design software, go to “import” or “place image” under file to import it, GreatCut-S Pro supports svg, scut, pdf, ai. wpc eps, bmp, gif, jpg and png files.

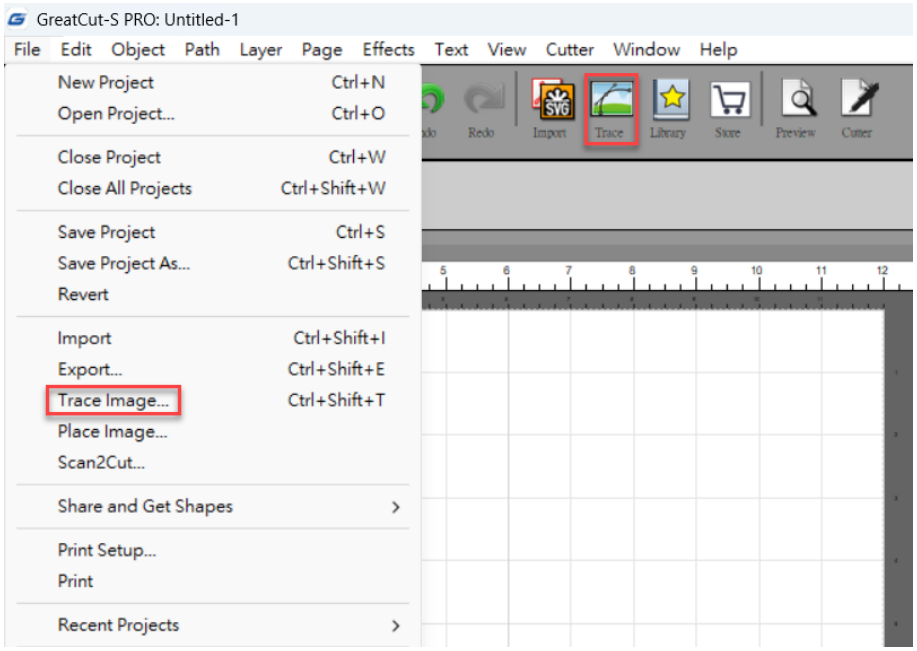


Tips Thousands of SVG files available on SVGCuts!

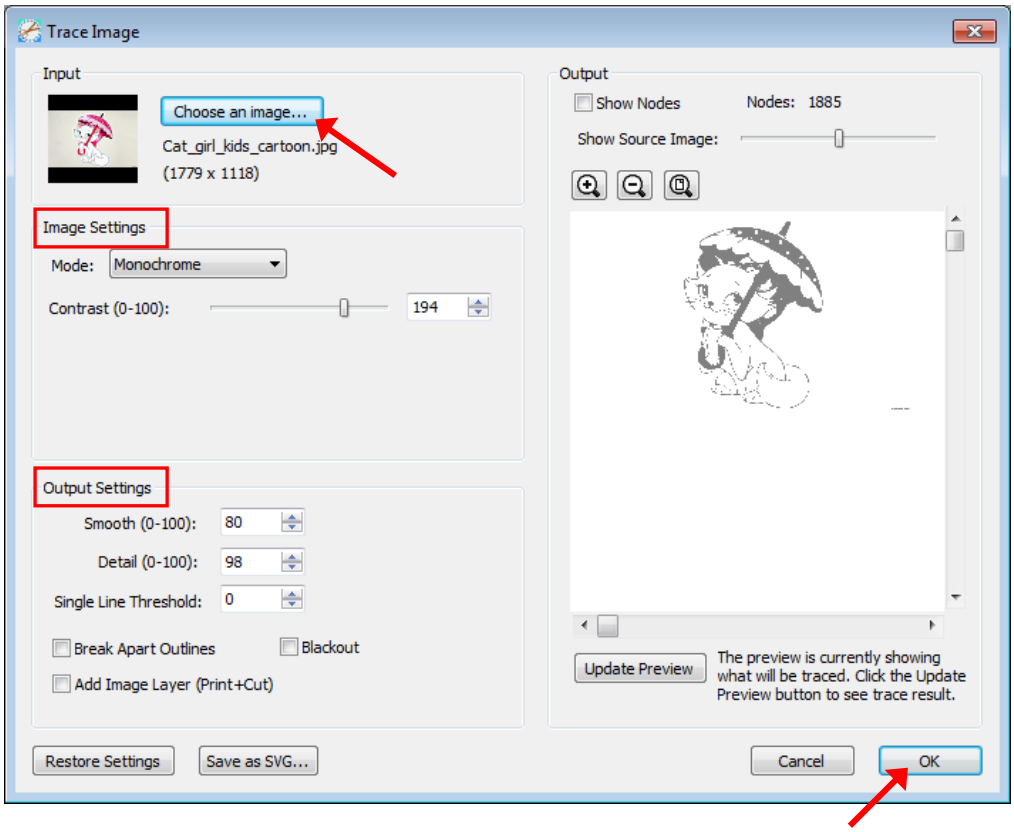
- ✓ http://SVGCuts.com is the top of source for designer SVG files. Thousands of high quality elements including: shapes for card-making, scrapbooking, as well as gift bags, boxes and 3D flowers.

E. Convert Image to Cutting File

1. Go to Trace Image under File, or select Trace Image icon on the toolbar to open the setting window.



2. Click on “Choose an image” to input the image, adjust Image Settings and Output Settings, and click OK. Then the outline of the image will be outputted automatically.

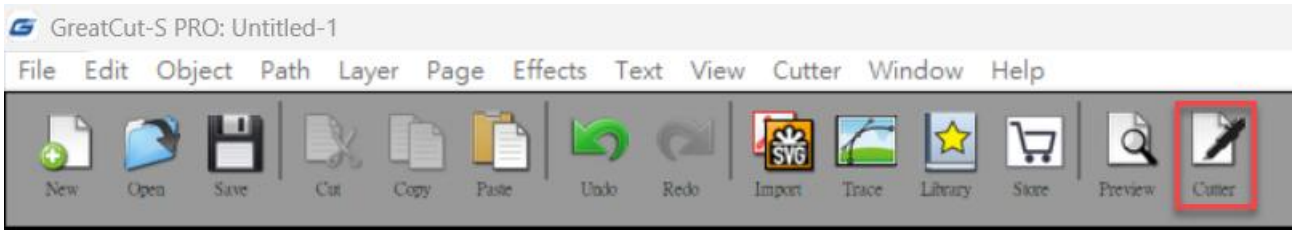


Note

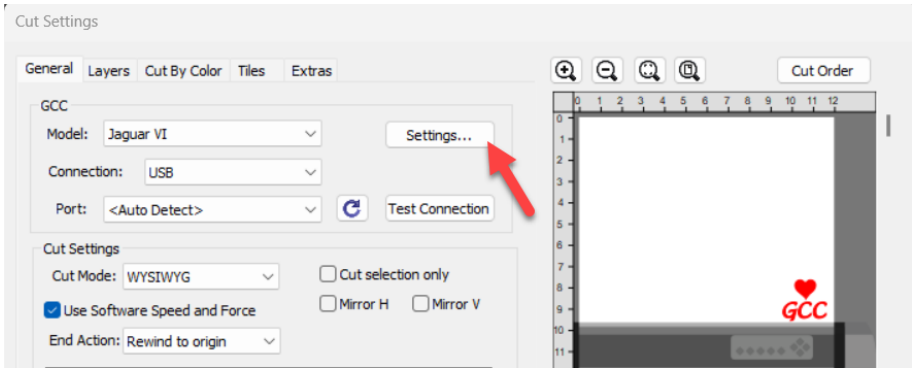
✓ The **contrast** and **pixels** of import images will affect the trace image result. High contract graphics are recommended.

F. Cut the Design

1. Click on the "Cutter" button on the toolbar and Cut Settings window will pop up.



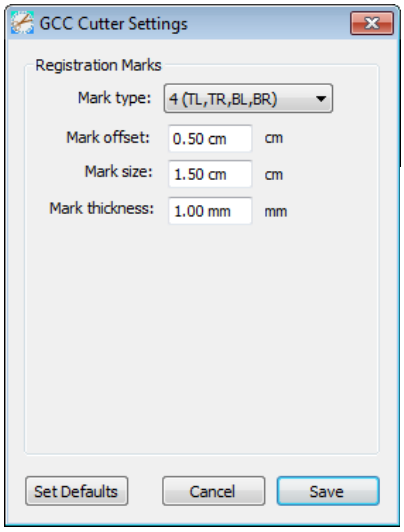
2. Click on "Settings…" to open GCC Cutter Settings window.

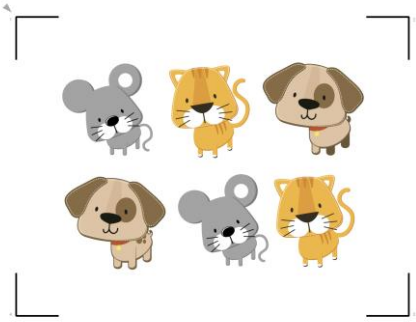


Note

✓ The origin point is on the bottom right.

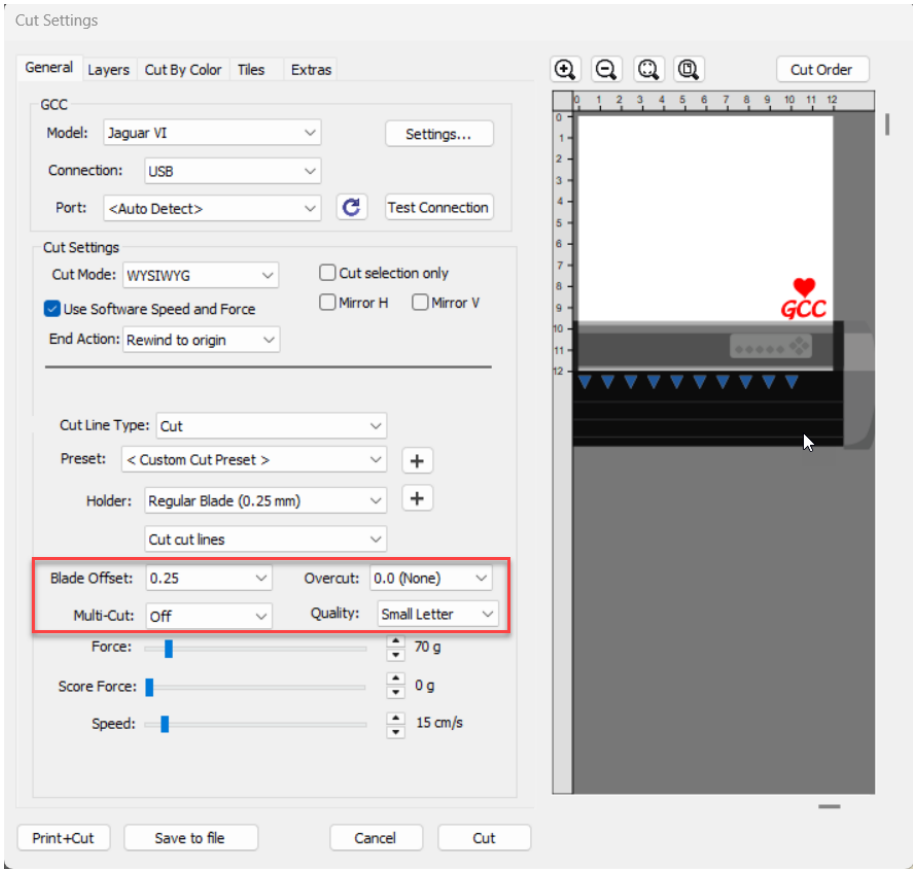
3. Adjust Registration Marks setting under GCC Cutter Settings window if needed.





*__Registration Marks__: set the distance between the edge of the material and the registration marks in Mark Offset; set the size of marks in Mark Size; set the line thickness of marks in Mark Thickness.

4. Adjust Blade Offset, Overcut Value, Multi-Cut and Quality under Cut Settings window if needed.

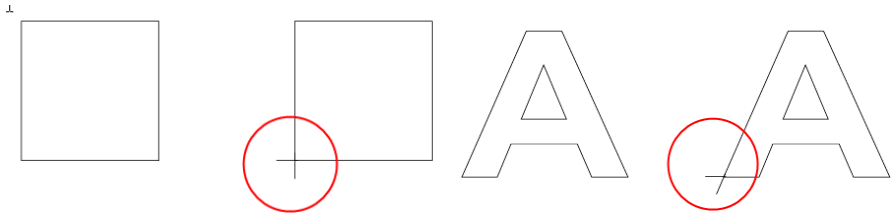


*__Blade Offset__: set the offset value according to different blade, for a standard blade, set the offset value at 0.25mm, 0.5mm for an optional advanced blade and 0mm for an optional plotting pen.

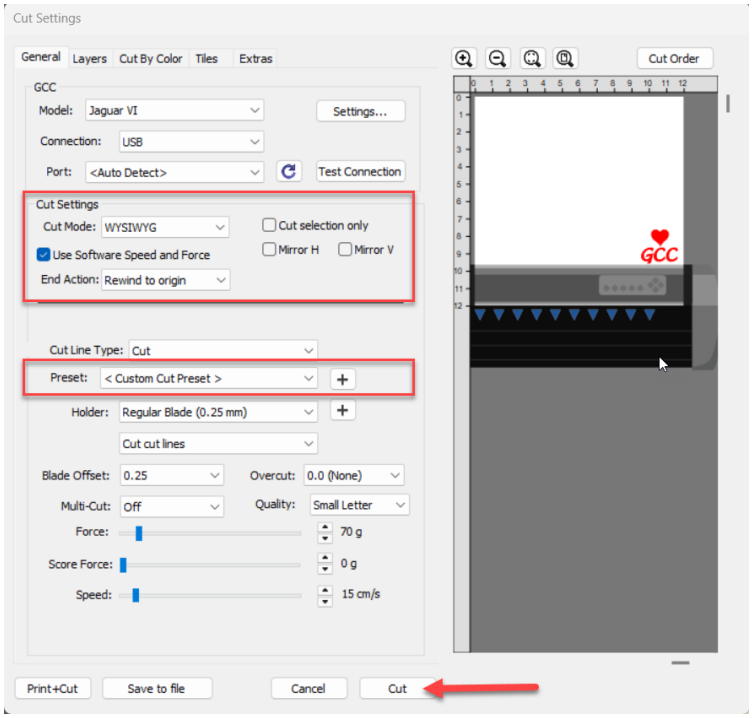
*__Quality__: associated with the cutting result; please note the better cutting quality, the slower cutting speed.

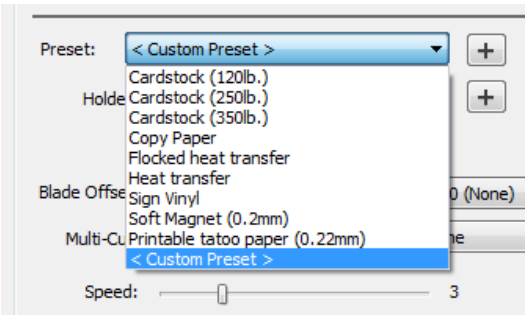
*__Multi-Cut__: to repeat the cutting job at same position which is suitable for cutting thick material.

*__Overcut__: allows for easier weeding and makes up for incomplete cut lines.



5. Under “Cut Settings” section, there are some useful functions. After setting the parameters, click on “Cut” to send the data to the GCC cutter and the GCC cutter will start the cutting job.





*__Cut Mode__: there are “WSIWYG” and “Origin Point” options, WSIWYG means what you see is what you get, the cutter will output the graphic at same position in preview window. While with Origin Point mode, the cutter will cut the graphic from bottom right origin point of the material.

*__Use Software Speed and Pressure__: tick this section, and you can set the values of speed and pressure manually.

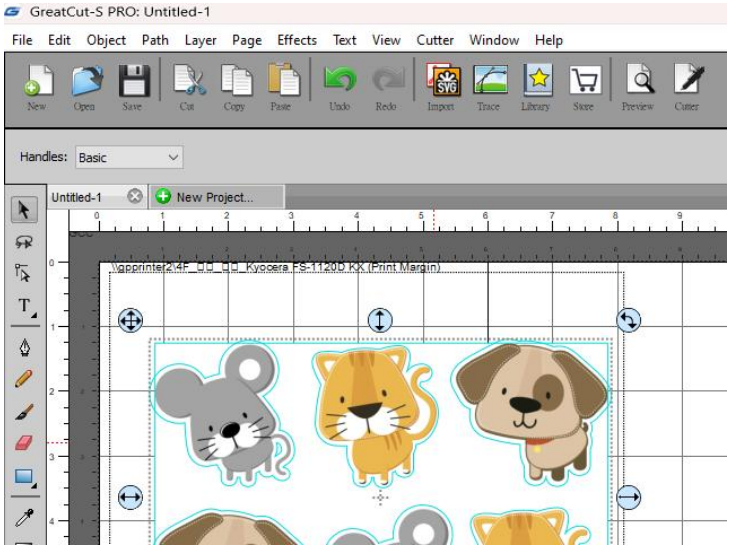
*__Preset__: select a proper material to apply the preset speed and pressure parameter automatically.

*__Speed & Pressure__: you may adjust values of speed and pressure manually to get quality results.

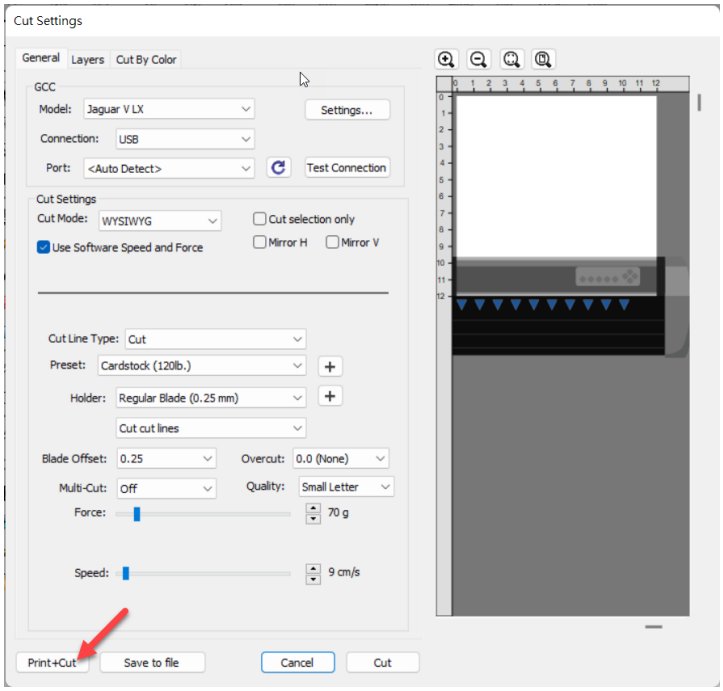
G. Print and Cut Your Design

The Print and Cut function allows you to print the graphics from GreatCut-S Pro to printer, and then put the printed materials on the GCC cutter to cut out the contour of printed jobs from GreatCut-S Pro.

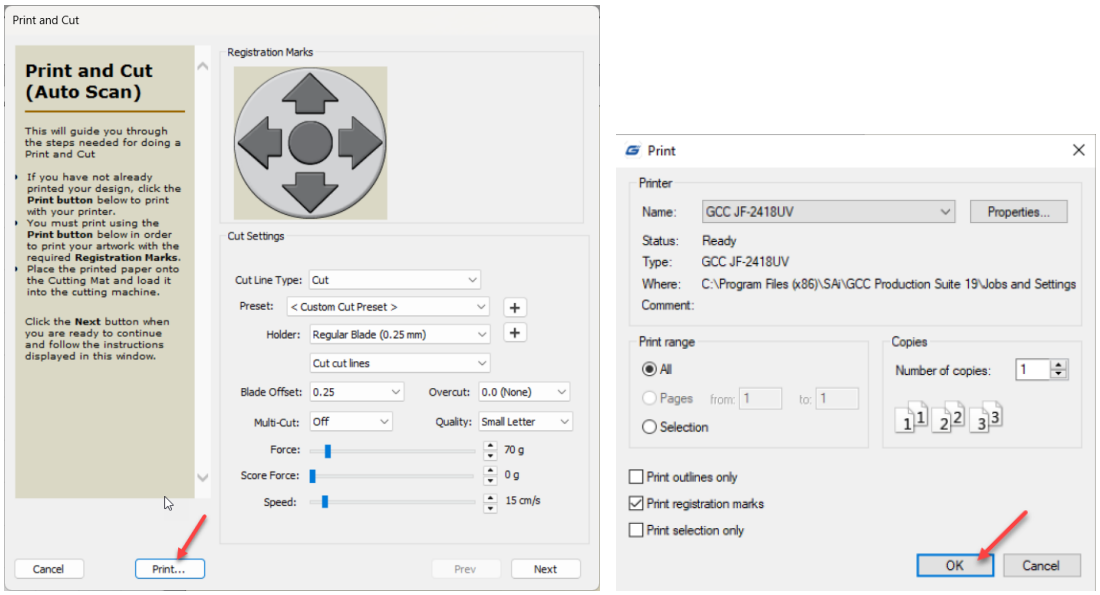
1. Open an image file in GreatCut-S Pro.



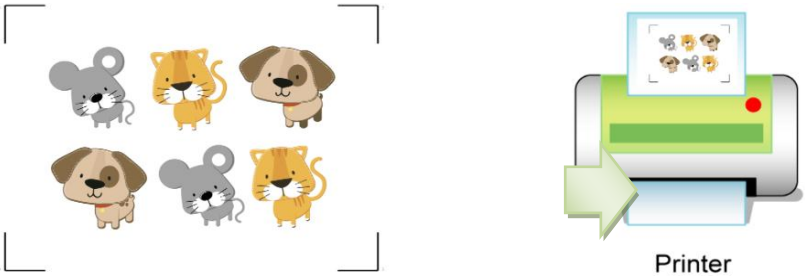
2. Click on the Cutter icon on the toolbar, set the parameters and click on “Print+Cut” to add the registration marks and print out the image.



3. Click on “Print…” to open printer setting window and click OK.

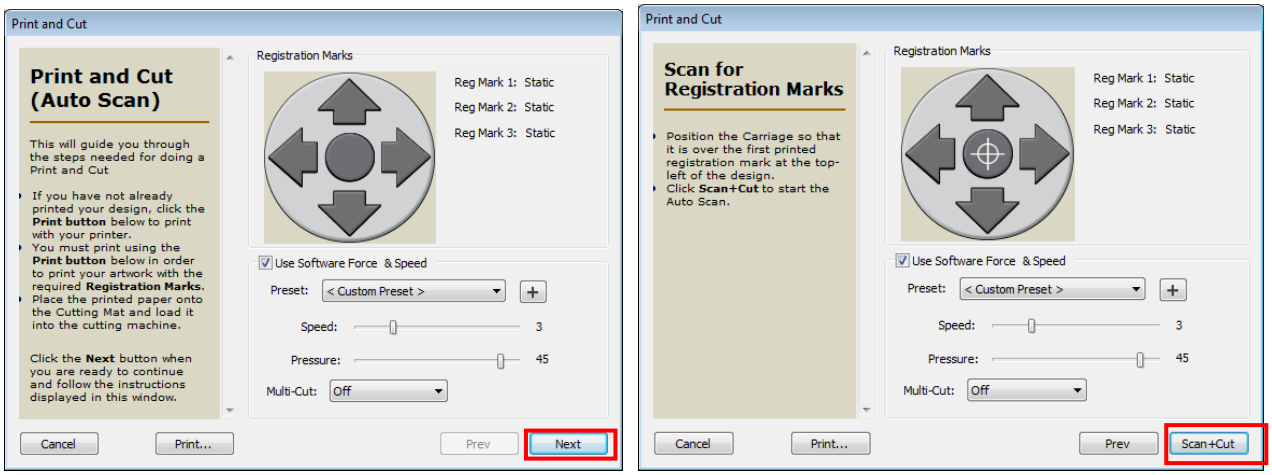


4. Print your design with registration marks out.



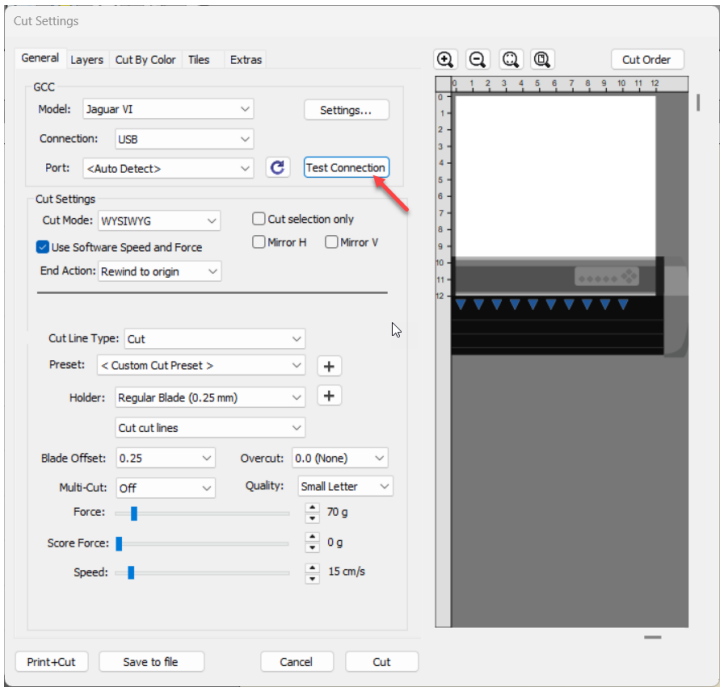
5. Load the printed media to the GCC cutter.

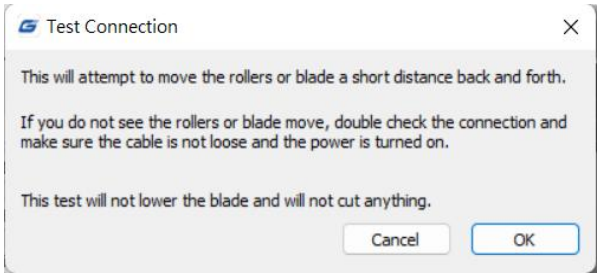
6. Press “Next” and then press “Scan+Cut”, and then the GCC cutter will detect the registration marks and cut the contour lines automatically.



Tips **Test Connection function can save your materials.**

✓ Click on “Test Connection” to exam if set the connection properly.

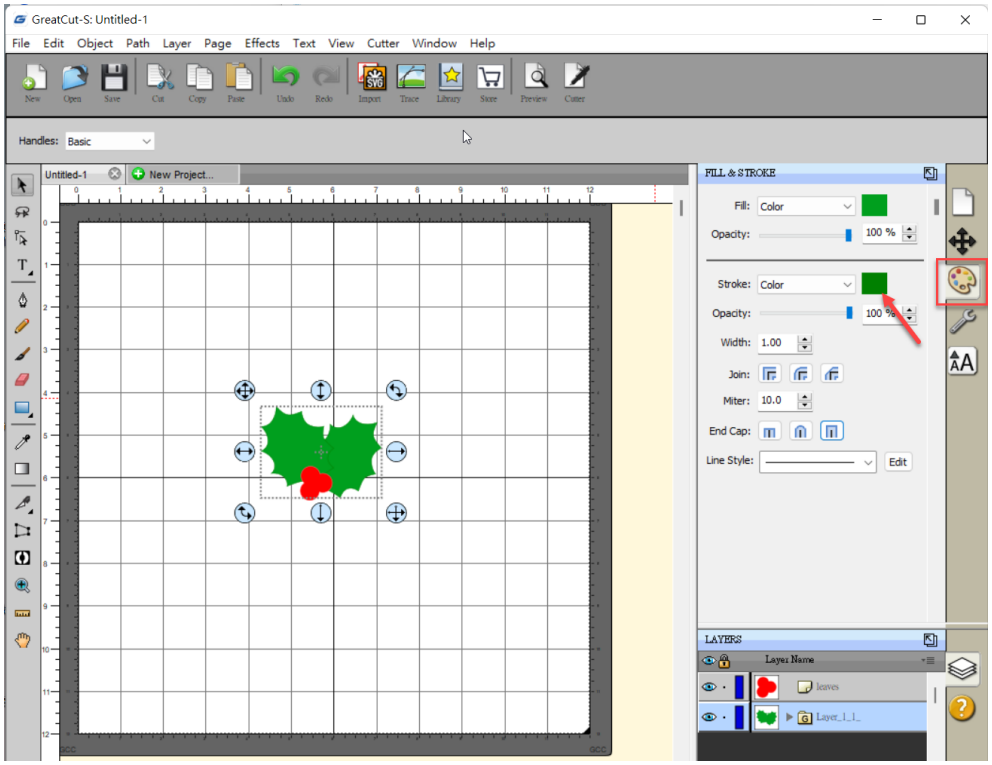

Cut Settings
General
Layers
Cut By Color
Tiles
Extras
Cut Order
GCC
Model:
Jaguar VI
Settings...
Connection:
USB
Port:
<Auto Detect>
Test Connection
Cut Settings
Cut Mode:
WYSIWYG
Cut selection only
Use Software Speed and Force
Mirror H
Mirror V
End Action:
Rewind to origin
Cut Line Type:
Cut
Preset:
< Custom Cut Preset >
Holder:
Regular Blade (0.25 mm)
Cut cut lines
Blade Offset:
0.25
Overcut:
0.0 (None)
Multi-Cut:
Off
Quality:
Small Letter
Force:
70 g
Score Force:
0 g
Speed:
15 cm/s
Print+Cut
Save to file
Cancel
Cut


Test Connection
This will attempt to move the rollers or blade a short distance back and forth.
If you do not see the rollers or blade move, double check the connection and make sure the cable is not loose and the power is turned on.
This test will not lower the blade and will not cut anything.
Cancel
OK

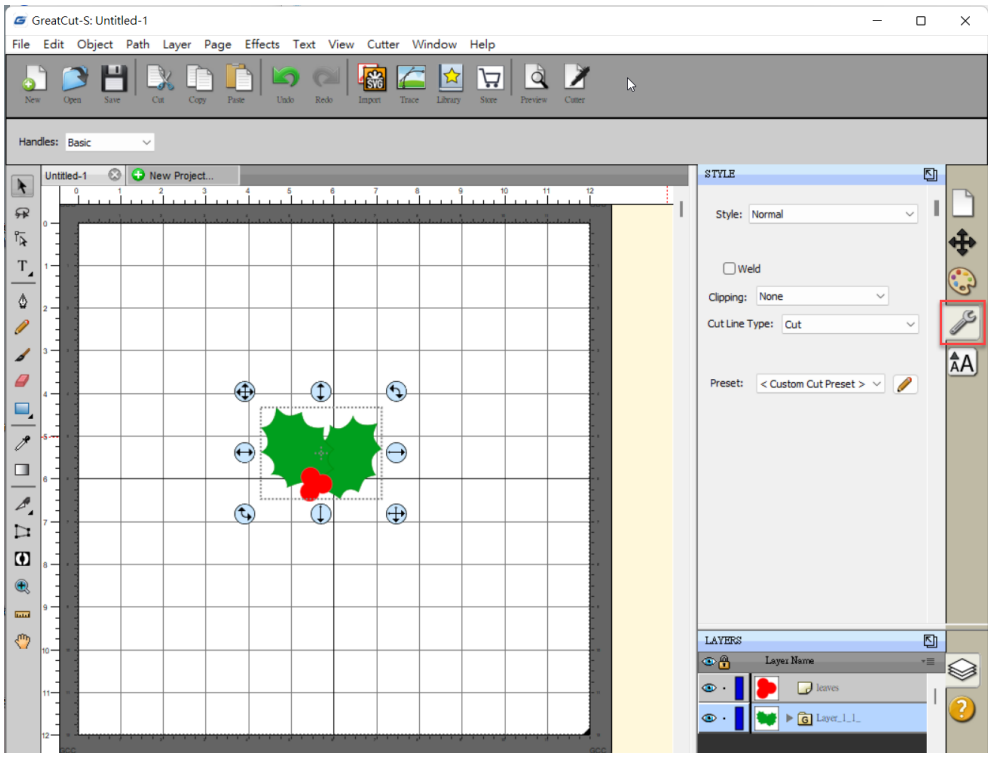
H. Cut by Color

The Cut by Color function allows you to choose which colors in your design you want to cut, and designate different parameters to each color. You can cut your designs in a single job or separate jobs for each color.

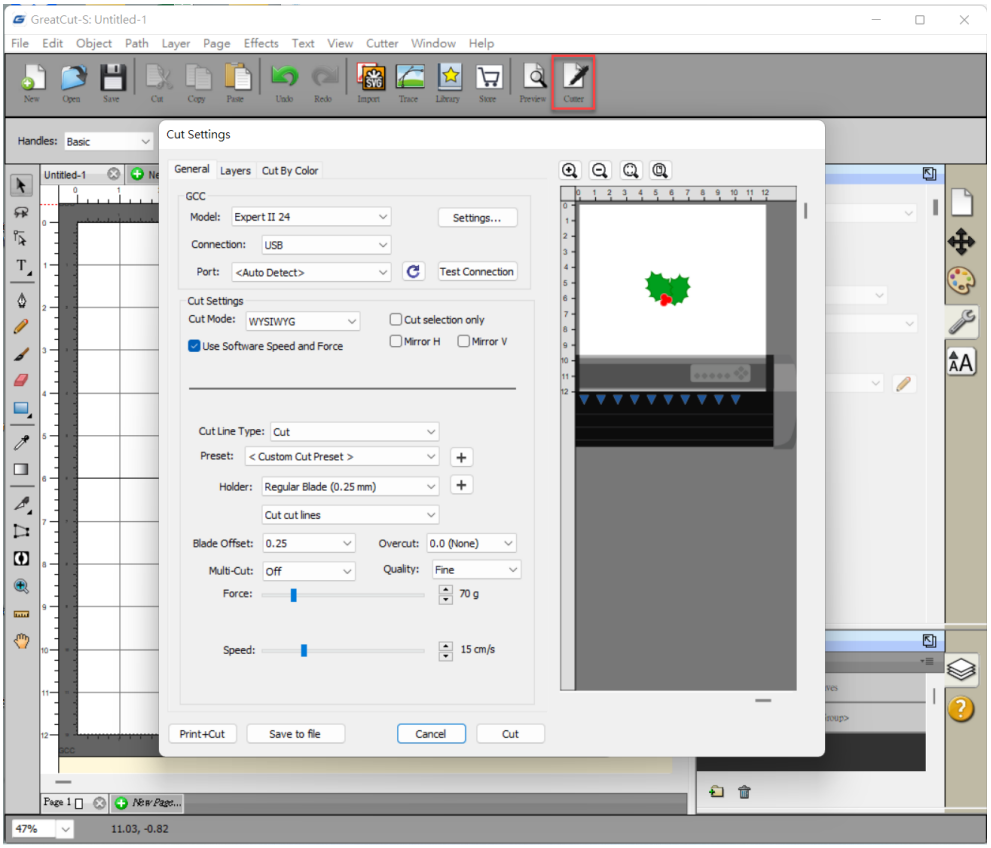
1. Select a design and specify a color for it.



Then define cut type and parameter.

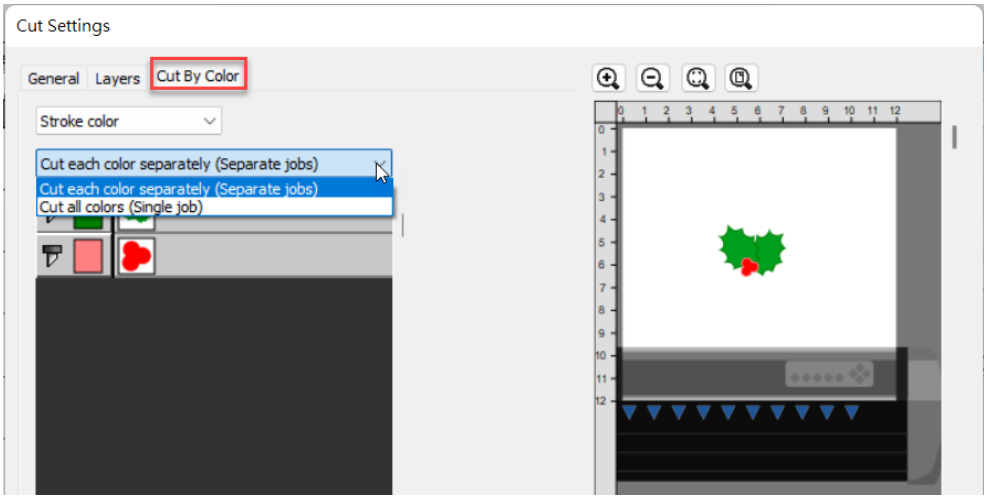


2. Click on “Cut” to open Cut Settings window.



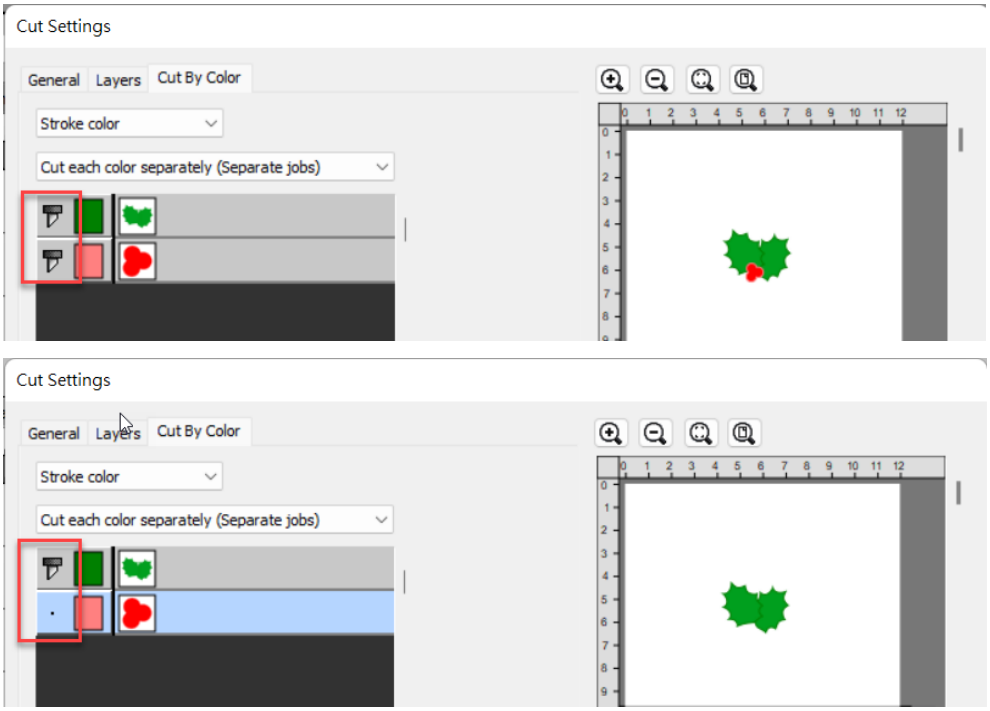
3. Click on the Cut by Color tab and choose to either Cut all Colors in a single job or Cut each color separately as an individual job.
   When Cut each color separately is selected, GreatCut-S Pro will prompt you between each color before starting to cut so you can load the appropriate color or corresponding tool into your cutting machine.

> Note: If the same tool is being used for all colors in a cutting job, it is suggested to use “Cut all colors (Single job)” .

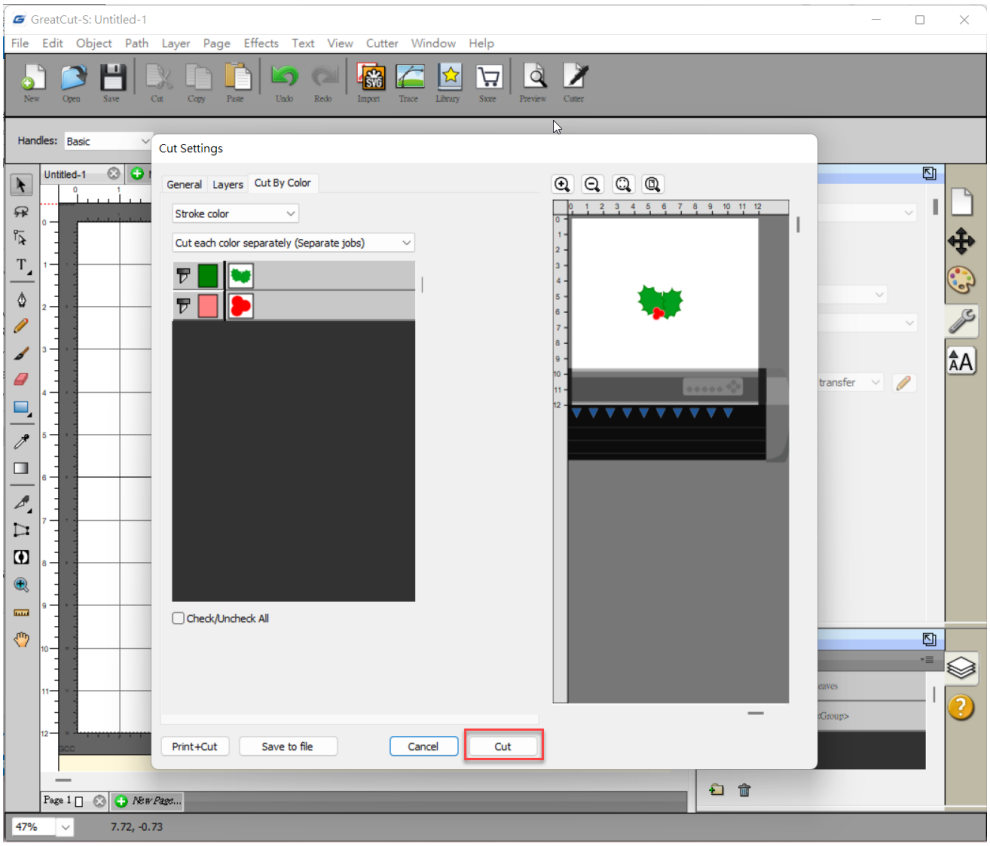


4. Click on the blade icon to choose the colors you want to cut. The preview will display which colors are currently enabled for cutting.

Note: You can adjust the order of the layer arrangement by clicking and dragging the layer.



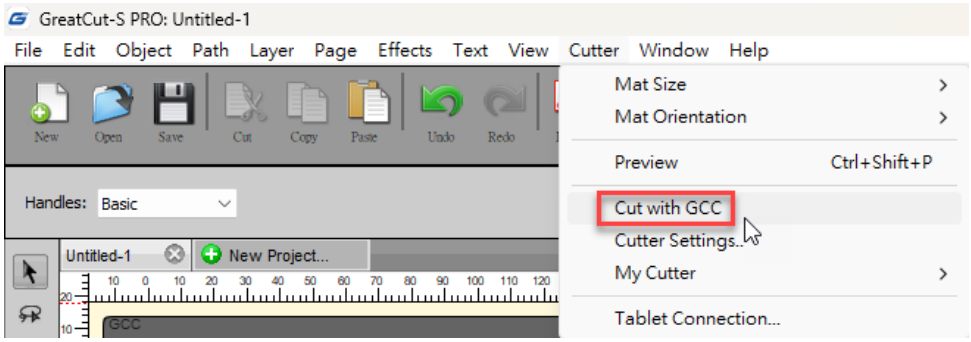
5. Click on “Cut” to start cutting.



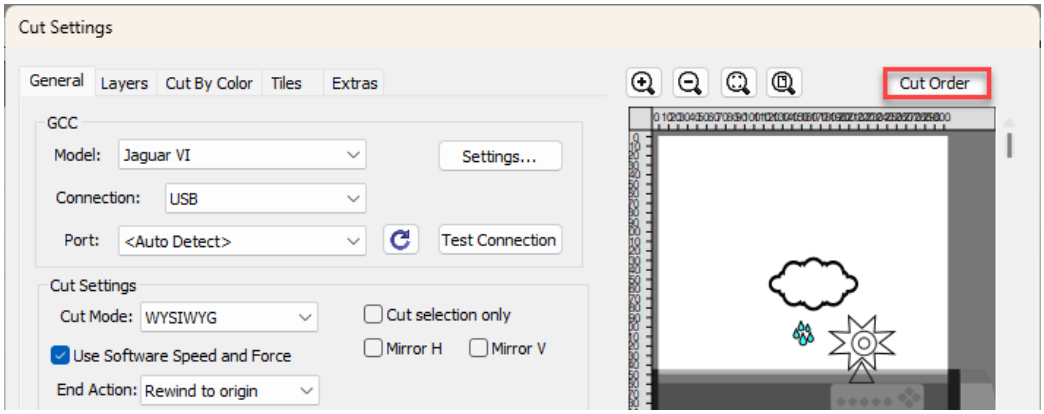
I. Start closest to origin

This function allows you to cut objects in order based on their position relative to the origin. The cutter processes the objects sequentially to improve cutting efficiency.

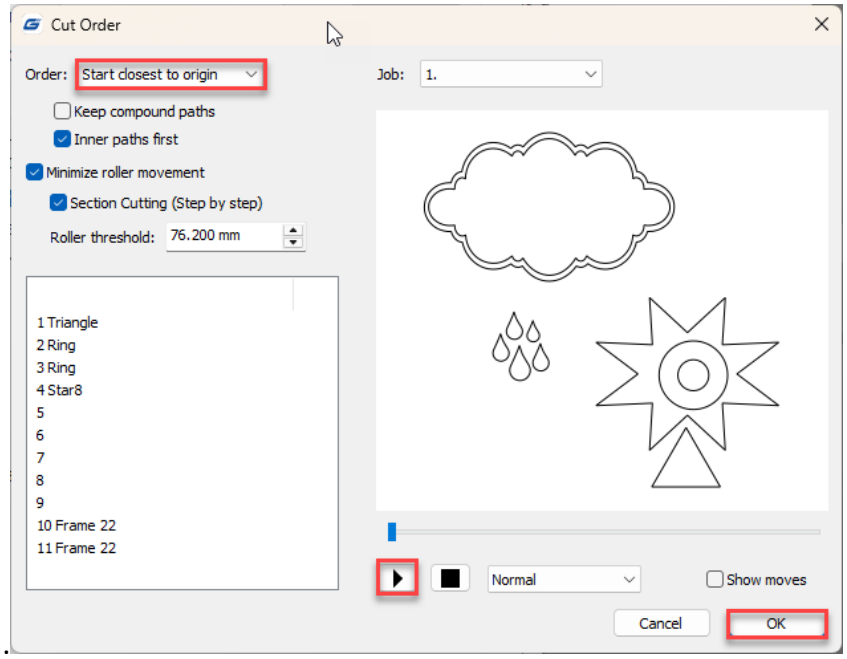
Step1 Click on “Cut with GCC” to Cut Settings.



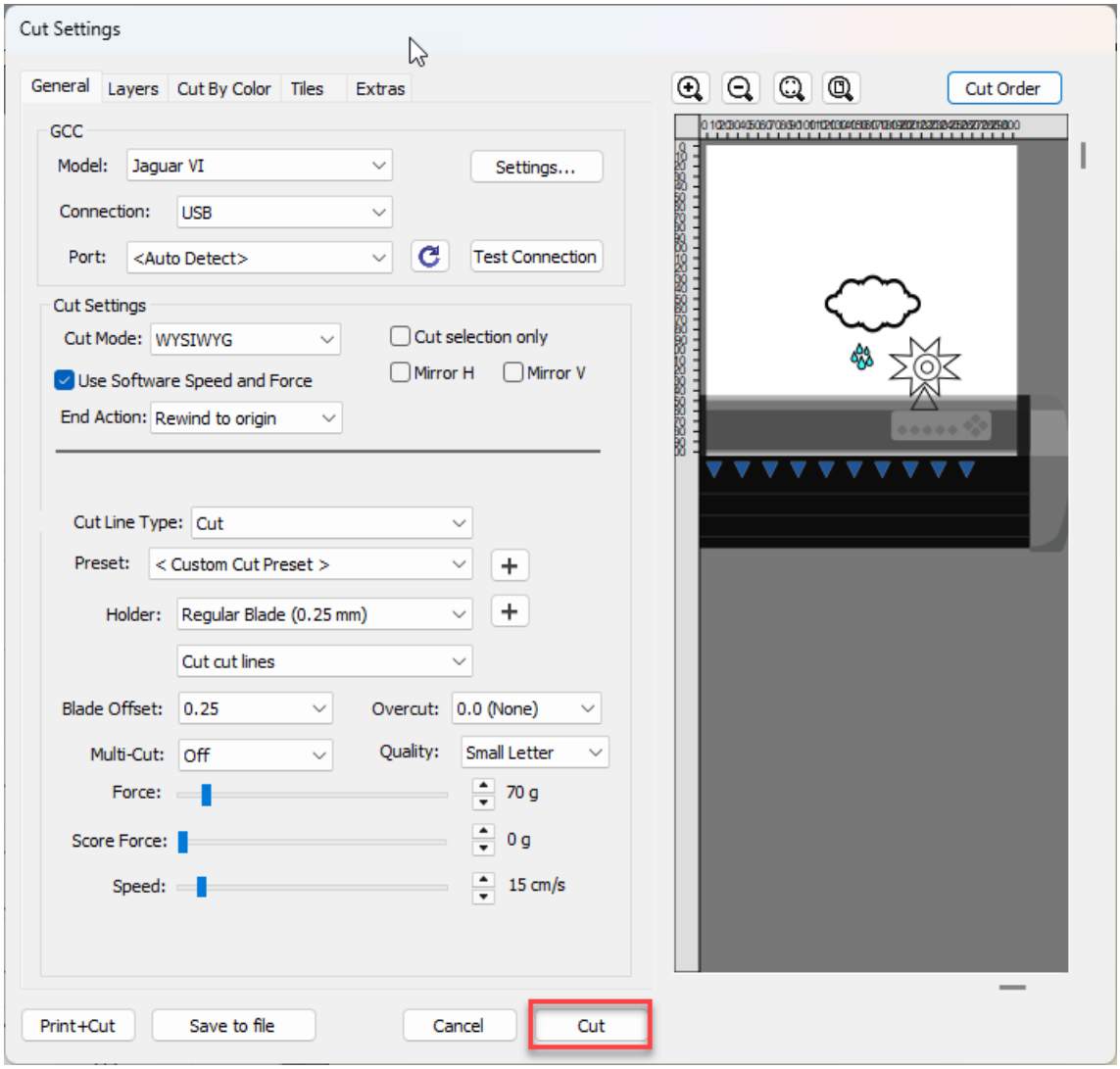
Step2 Click on the “Cut Order” tab and change the settings to control the order in which objects are cut.



Step3 When ”Start closest to origin” is selected, GreatCut-S Pro will cut objects in order based on their position relative to the origin. You can click the Preview button (▶) to check the cutting order before starting. After confirming, click OK to return to Cut Settings.



Step3 Click on “Cut” to start cutting.

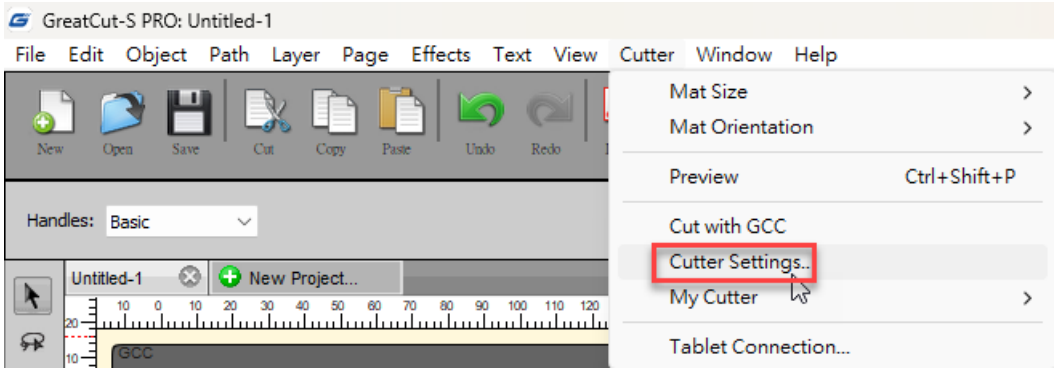


J. Section Cut

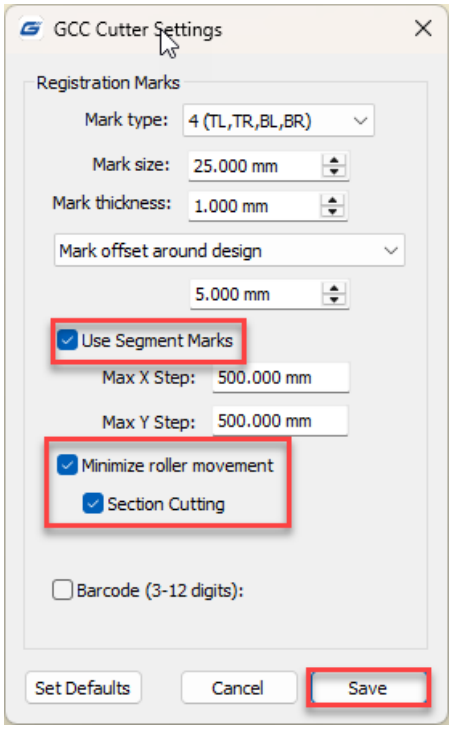
Please refer to Section “4.7 Jaguar VI Print Driver setting” for more details.

The following section describes how to perform Section Cut using the GreatCut-S Pro interface.

Step1 Click on “Cutter Settings” to open GCC Cutter Settings.



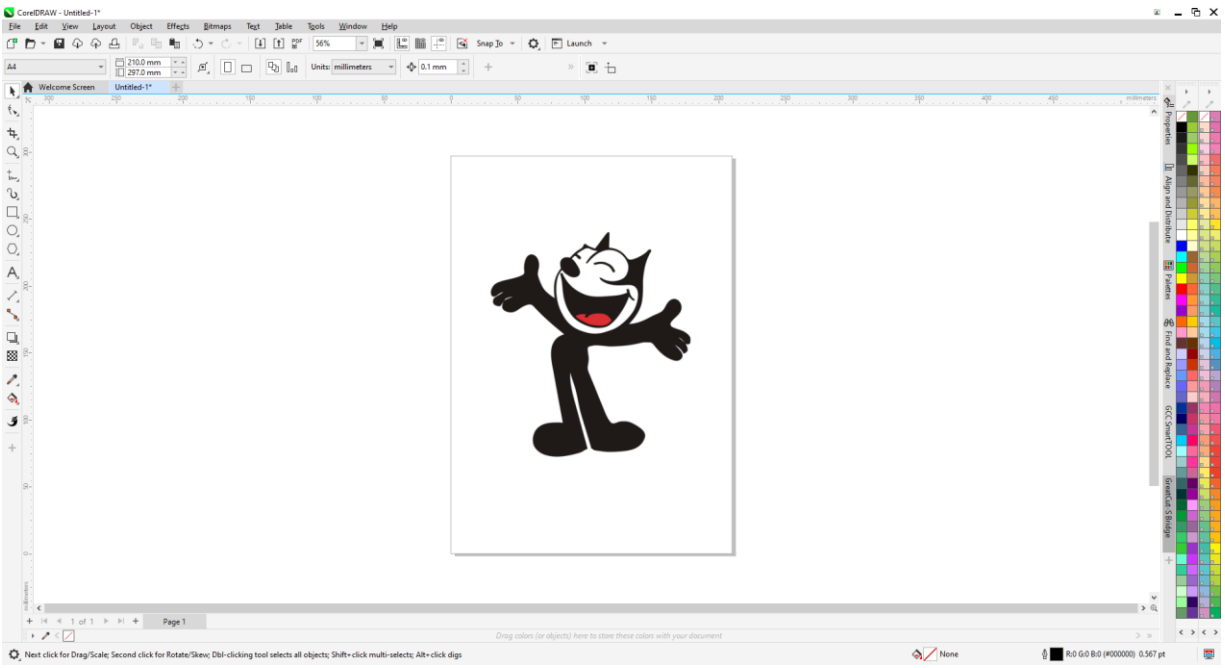
Step2 Select “User Segment Marks” , and then select “Section Cutting” under “Minimize roller movement” to perform sectional cutting. Click Save to apply the settings. The Section Cut function will now be enabled for use.



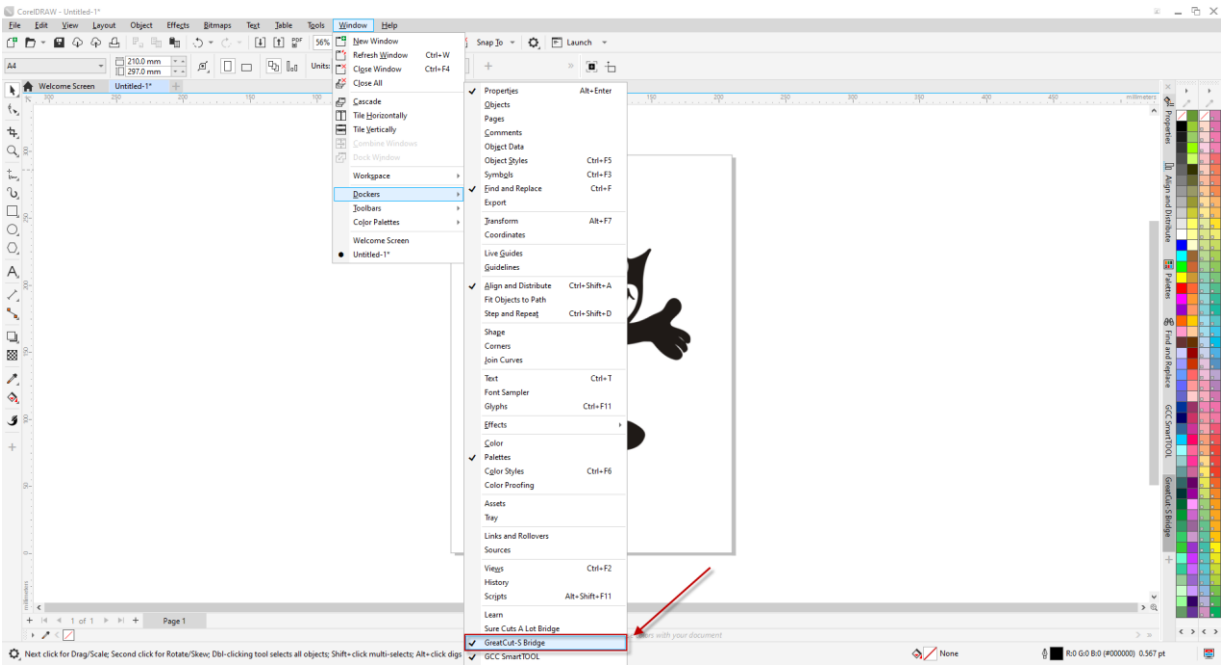
Step3 The process is complete.

K. How to create Registration mark in Greatcut-S Pro for contour cutting

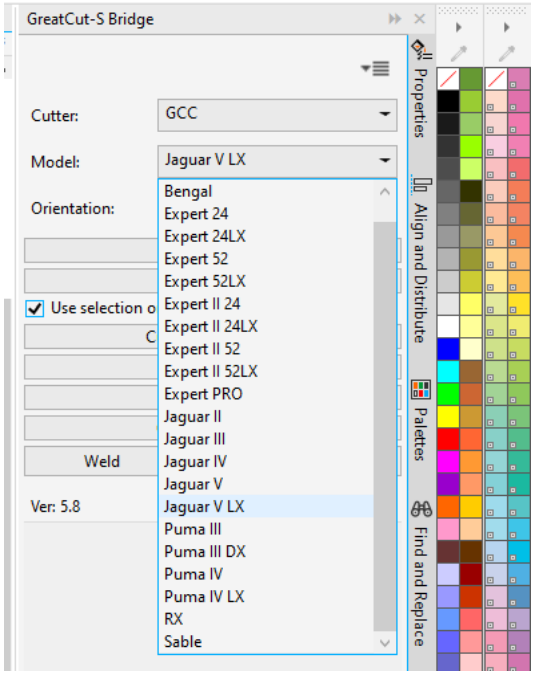
Step1 Create a file



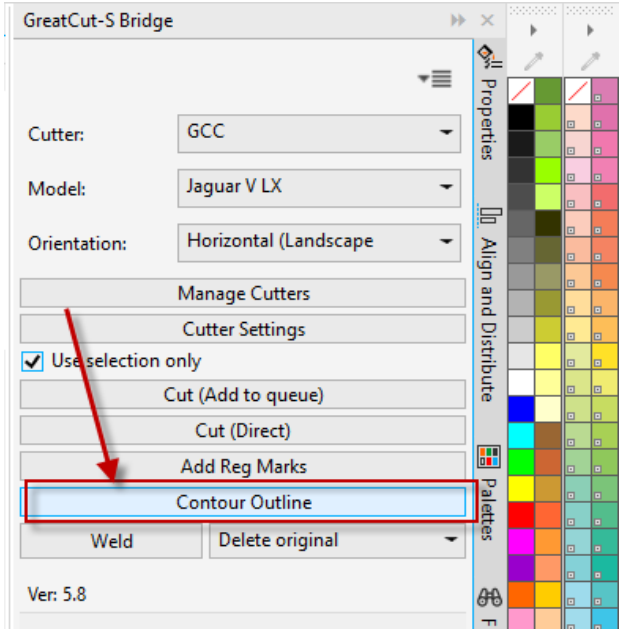
Step2 Go to Windows ➜Dockers ➜GteatCut-S Pro Bridge

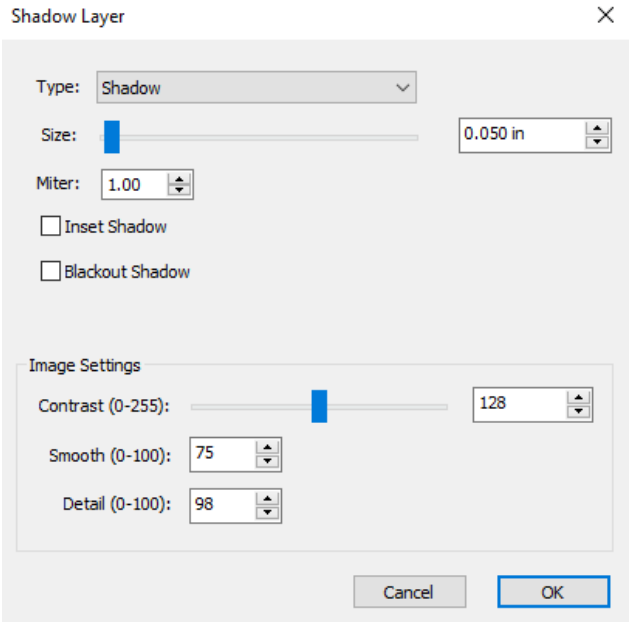


Step3 Select the model with AAS function from the model menu in GreatCut-S Pro Bridge.

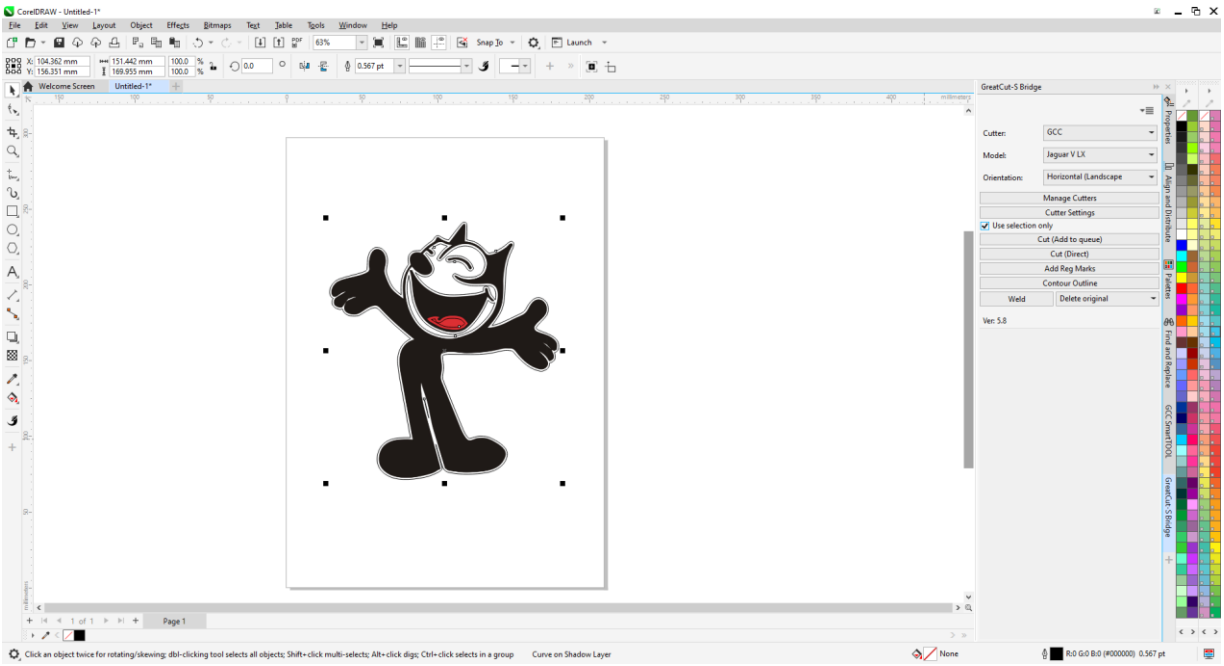


Step4 Select Contour Outline, and define the offset value of contour line from the size option in Shadow Layer menu.

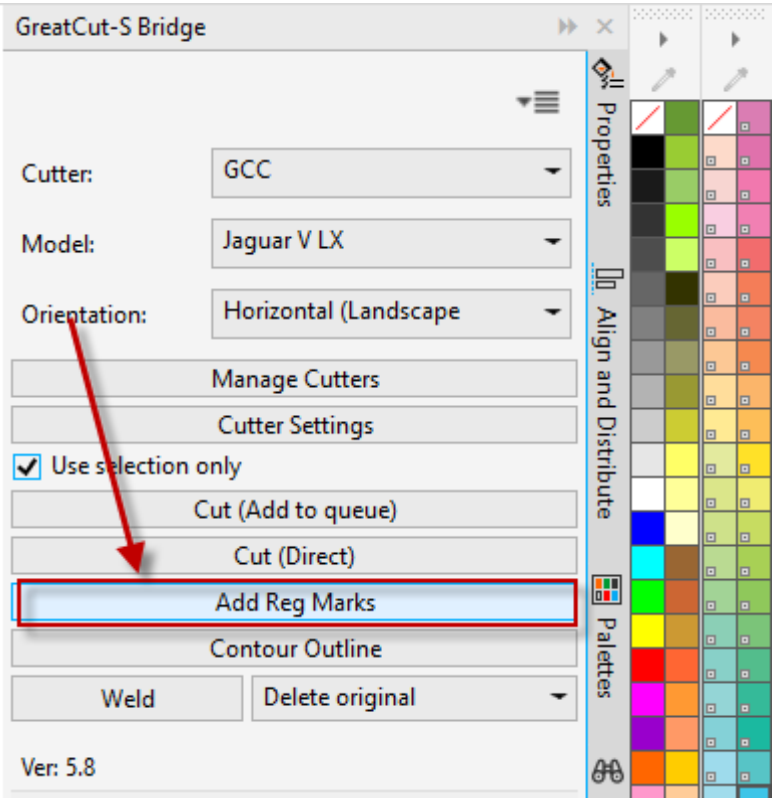




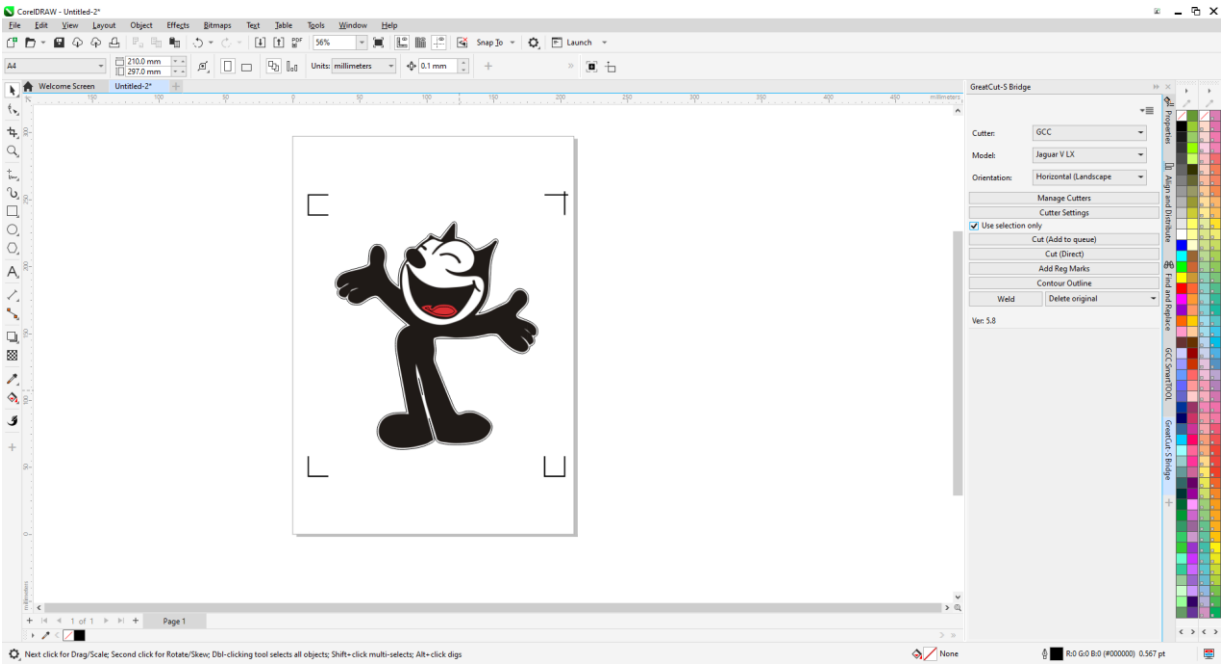
Step5 The contour line is created.



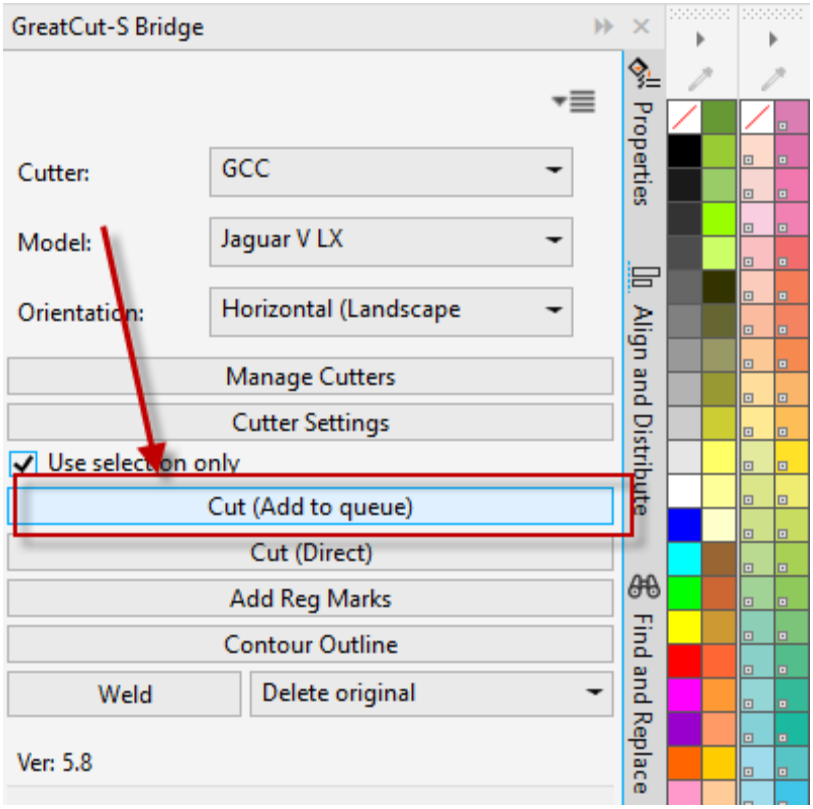
Step6 Select “Add Reg Marks” to add registration marks.



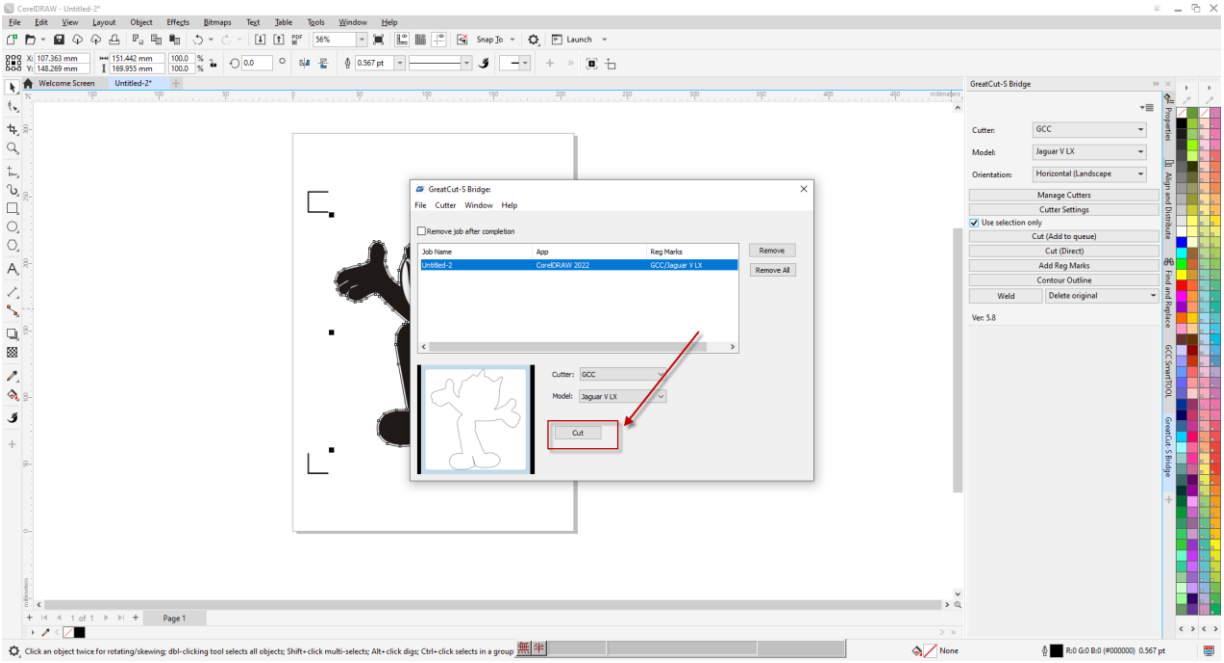
Step7 The registration marks are added.



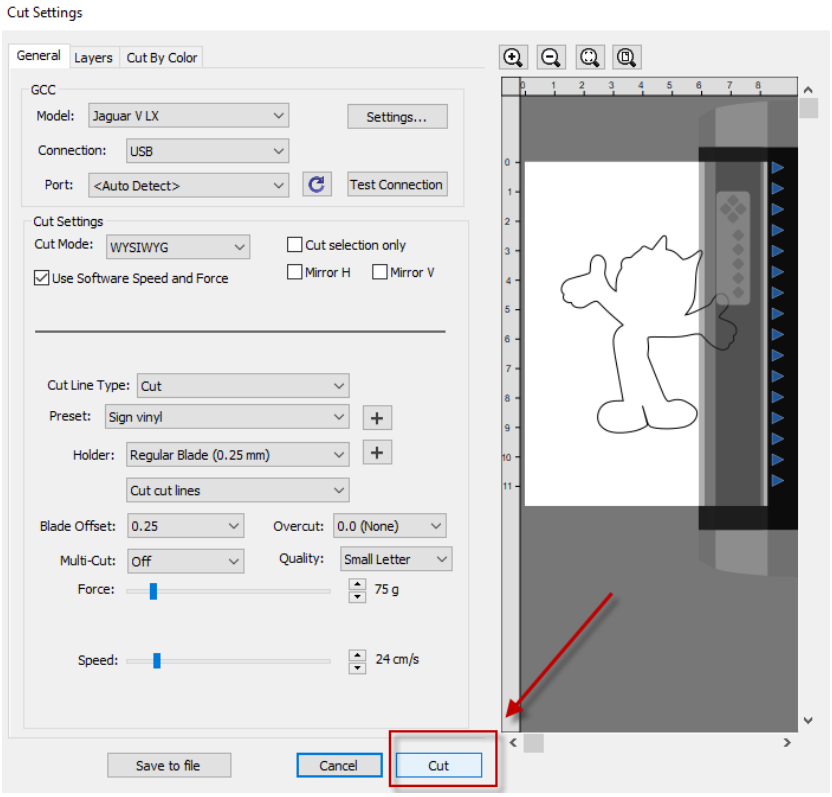
Step8 Select “Cut (Add to queue)” to send the file.



Step9 Clink on “Cut” in GteatCut-S Pro Bridge window.



Step10 Define the parameters in Cut Settings window and select “Cut”.



Step11 The process is complete.